

KOALA

PRINTED: 22-May-24

STYLE: PLS0824T17

SEASON: SUMMER 2024

DIVISION: UNISEX

TYPE: CUT AND SEW KNIT

DESCRIPTION: FANTASIA LOGO CREWNECK

FACTORY: UnAvailable

FABRIC: 340GSM COTTON FLEECE

TECH PACK BY: DANIEL DUGOFF

SIZE RANGE: XS - 5XL

LAST EDIT DATE: 22-May-24

SKETCH



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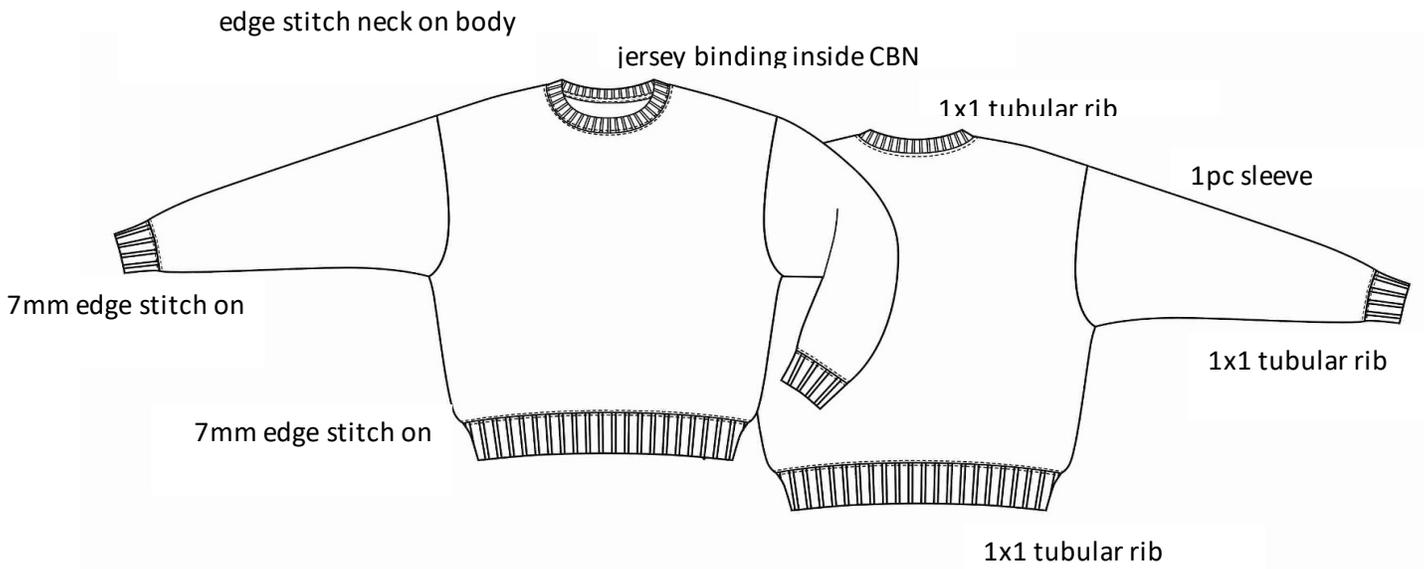
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DETAIL SKETCH



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PRINT LAYOUT



Artwork and Layout: "PLS0824T17 Artwork and Layout 20240522.ai"

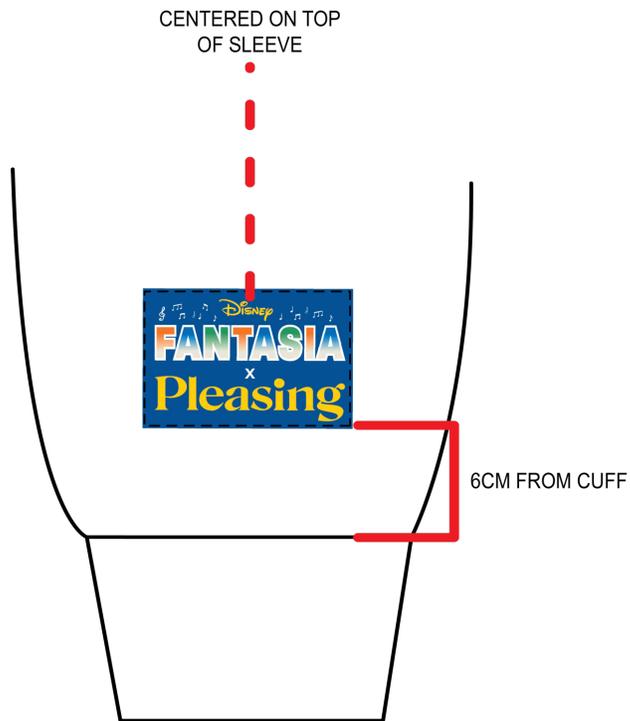
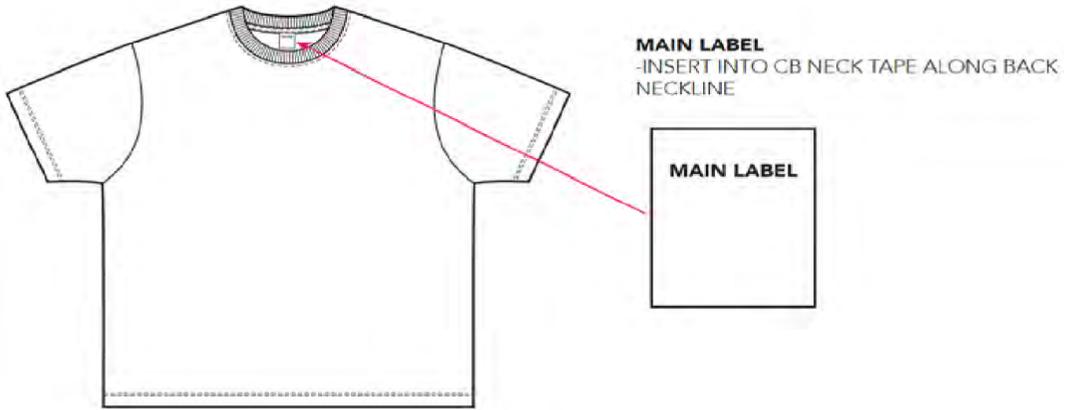
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LABEL PLACEMENT



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OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T22

THREAD: MARA 60

SPI: 8-10

FABRICS: BODY: 340GSM COTTON FLEECE (100% COTTON)
RIB: ___GSM 2X2 RIB (97% COTTON 3% SPANDEX)
JERSEY BINDING

TRIM + PLACEMENT: MAIN LABEL @ CBN
CARE LABEL @ INSIDE WR'S LEFT SS
MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB
SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING
7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB
7MM SINGLE NEEDLE AT HEM ON SELF, CATCHING HEM TUBULAR RIB
ALL INSIDE SEAMS IN LOCKING MERROW
EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: CREW NECK SWEATSHIRT
TUBULAR RIB @ NECK, CUFFS, HEM
BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

DECORATION DETAILS: PLASTISOL PRINT @ CF BODY

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COMMENTS

DATE: 3/6/24
STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT
FIT MODELS: CALEB
NOTE: UPDATE FABRIC BASE TO 340 GSM FLEECE

FIT COMMENTS:

1. Sample came in within tolerance except for neck width. Please go back to spec on neck width.
2. Garment color is almost correct - please see note below.
3. Update print size as artwork resubmit and updated specs

SWATCH	PANTONE	PANTONE #	COMMENT:
	YOUNG WHEAT	12-0521 TCX	99% there - Pantone has slightly more green, but very very close



DATE: 5/22/24
STATUS: UPDATE ARTWORK FOR PPS SUBMIT

COMMENTS:

1. Fit is approved as sampled.
2. Change print artwork to have Mickey character as PL S0824B02
3. Add Pleasing x Disney co-branded label to wearer's right sleeve
 - Position 6cm above cuff
 - Center on top of sleeve
 - Edge stitch label on all 4 sides, matching blue color of label
 - See updated label placement guide

SWATCH	PANTONE	PANTONE #	COMMENT:
	YOUNG WHEAT	12-0521 TCX	APPROVED



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BOM

 PLS0824T17					
SELF FABRIC		YOUNG WHEAT			
VENDOR:	UnAvailable	COLOR CODE:	12-0521 TCX		
QUALITY:	340 GSM Fleece	LAB DIP #:			
DESCRIPTION:	100% Cotton	NOTE:			
RIB		YOUNG WHEAT			
VENDOR:	UnAvailable	COLOR CODE:	12-0521 TCX		
QUALITY:	2x2 Rib	LAB DIP #:			
DESCRIPTION:	97% CO/3% SP	NOTE:			
THREAD		YOUNG WHEAT			
WEIGHT:	MAR60	COLOR CODE:	12-0521 TCX		
SPI:	8-10	PLACEMENT:	ALL SEAMS		
PLASTISOL PRINT					
WEIGHT:		COLOR CODE:			
SPI:		PLACEMENT:			
CUFF LABEL		TPC X DISNEY MAIN LABEL - FLAT			
VENDOR:		PLACEMENT:	WR'S RIGHT CUFF		
CODE:		PLACEMENT #:			
NOTE:					
MAIN LABEL		TPC X DISNEY MAIN LABEL - FOLDED			
VENDOR:		PLACEMENT:	INSIDE CBNECK		
CODE:		PLACEMENT #:			
NOTE:					
CARE LABEL					
VENDOR:		PLACEMENT:	INSIDE WR'S LEFT SS		
CODE:		PLACEMENT #:			
NOTE:					
HANGTAG					
VENDOR:		PLACEMENT:			
CODE:		PLACEMENT #:			
NOTE:					
UPC LABEL					
VENDOR:		PLACEMENT:			
CODE:		PLACEMENT #:			
NOTE:					
POLYBAG					
VENDOR:		FOLDING TYPE:			
CODE:					
NOTE:					