

KOALA

PRINTED: 22-May-24

STYLE: PLS0824T02

SEASON: SUMMER 2024

DIVISION: UNISEX

TYPE: CUT AND SEW KNIT

DESCRIPTION: FANTASIA PATCH HOODIE - BLACK

FACTORY: UnAvailable

FABRIC: 340GSM COTTON FLEECE

TECH PACK BY: DANIEL DUGOFF

SIZE RANGE: XS - 5XL

LAST EDIT DATE: 22-May-24

SKETCH



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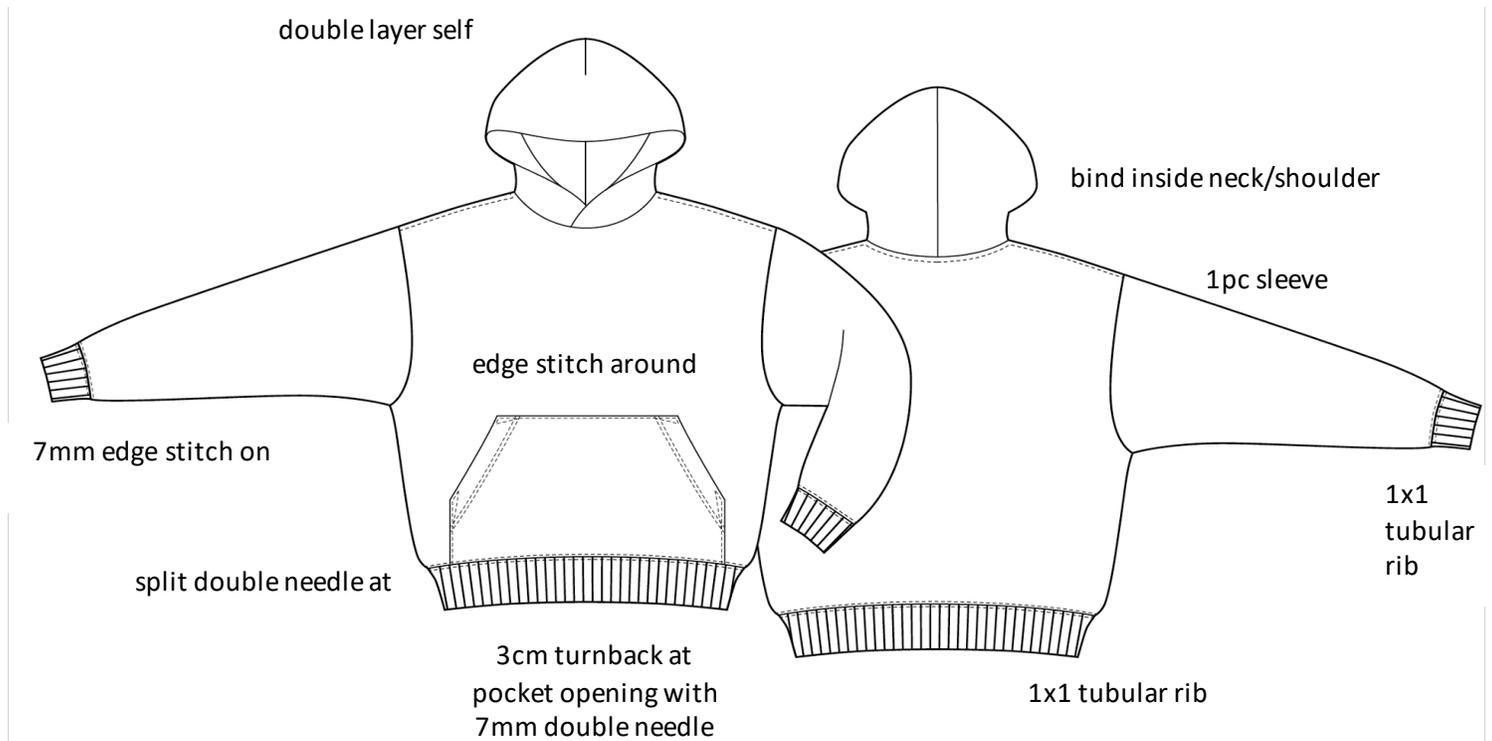
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DETAIL SKETCH



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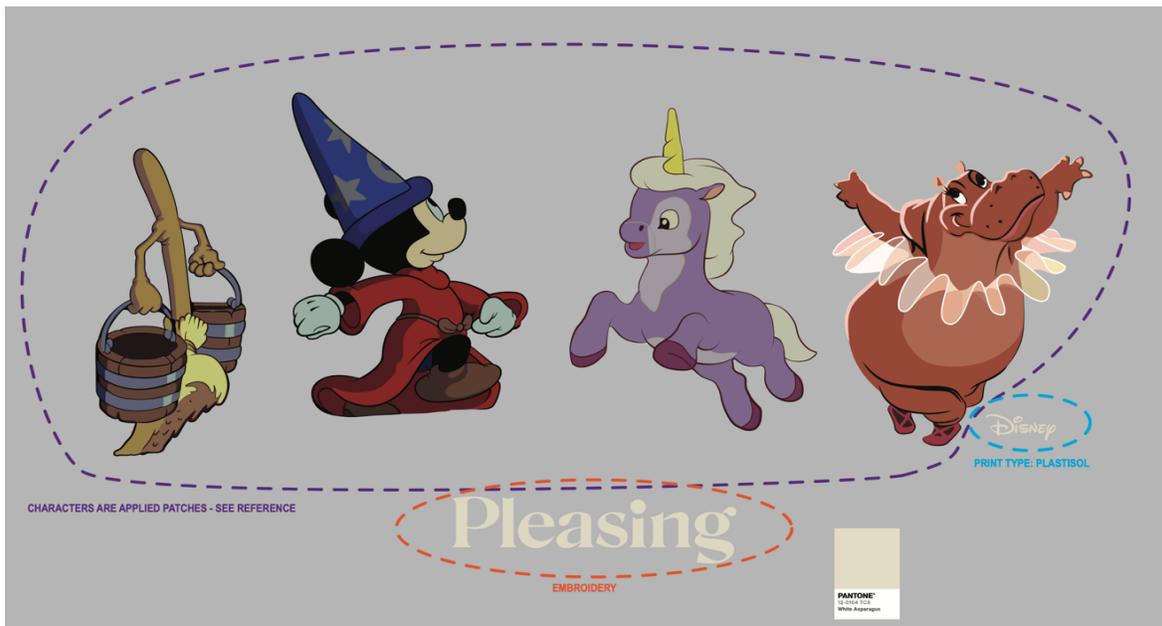
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PRINT LAYOUT



Artwork and Layout: "PLS0824T01 + PLS0824T02 Artwork and Layout 20240522.ai"

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ARTWORK REFERENCE



Reference for quality of character patches + logo embroidery

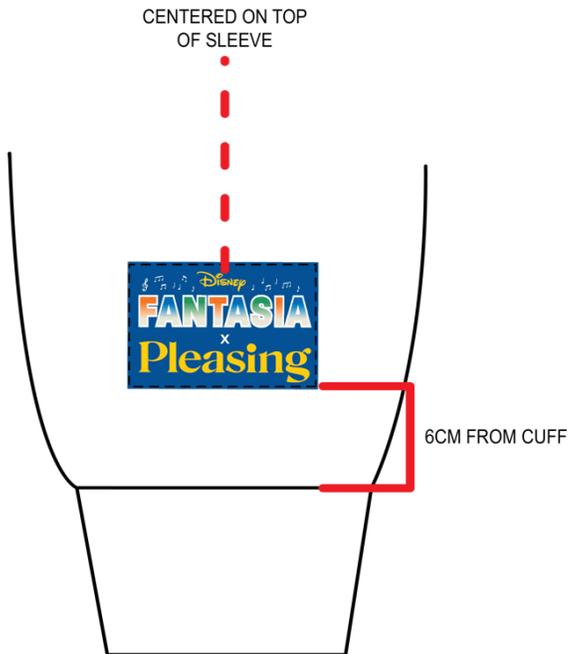
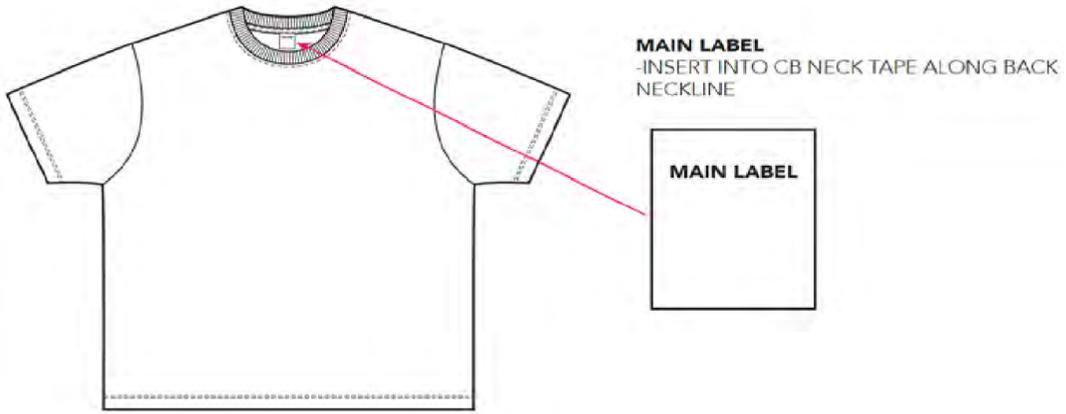
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LABEL PLACEMENT



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OVERVIEW

FIT REFERENCE: FIT AS CARRYOVER APL3000ES

THREAD: MARA 60

SPI: 8-10

FABRICS: BODY: 340GSM COTTON FLEECE (100% COTTON)
RIB: ___GSM 2X2 RIB (97% COTTON 3% SPANDEX)
JERSEY BINDING

TRIM + PLACEMENT: MAIN LABEL @ CBN
CARE LABEL @ INSIDE WR'S LEFT SS
MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT: SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING
7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB
SPLIT DOUBLE NEEDLE AT HEM
EDGE STITCH PATCH POCKET ON TOP AND SIDES
7MM DOUBLE NEEDLE 3CM FROM POCKET OPENING EDGE
ALL INSIDE SEAMS IN LOCKING MERROW
SATIN STITCH EDGE OF PATCHES TO CHEST IN THREAD DTM TO BODY COLOR
EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: HOODIE WITH DOUBLE LAYER HOOD (FOLDED @ CF EDGE)
TUBULAR RIB @ CUFFS, HEM
BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

DECORATION DETAILS: 4 CHARACTER PATCHES @ FRONT CHEST, STITCHED ONTO BODY
"DISNEY" LOGO - PLASTISOL PRINT
"PLEASING" LOGO - EMBROIDERED

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COMMENTS

DATE: 3/6/24
 STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT
 FIT MODELS: CALEB
 NOTE: UPDATE FABRIC BASE TO 340 GSM FLEECE

FIT COMMENTS:

1. Sample came in within tolerance - thank you!
2. Garment color is approved as proto submit
3. Adjust total artwork size as specs to be smaller - reduce each patch size, and try to keep the edges of the patches as narrow as possible.
4. Use DTM thread to **body color** at patch edge stitch, so patches appear smaller
5. Check all patch artwork colors against source artwork - Unicorn and Hippo patches are not accurate colors! Please improve!

SWATCH	PANTONE	PANTONE #	COMMENT:
	ODYSSEY GRAY	19-3930 TCX	Approved



DATE: 5/22/24
STATUS: CORRECT AND RESUBMIT PPS

COMMENTS:

1. Fit is approved as sampled.
2. Change garment color to be Black Beauty as PLS0824T19. See approval below.
3. Change Pleasing logo print to be embroidery. See BOM for embroidery thread color - White Asparagus.
4. Add Pleasing x Disney co-branded label to wearer's right sleeve
 - Position 6cm above cuff
 - Center on top of sleeve
 - Edge stitch label on all 4 sides, matching blue color of label
 - See updated label placement guide
5. Updated patch sizes and DTM edge stitch looks good - approved for bulk!

SWATCH	PANTONE	PANTONE #	COMMENT:
	ODYSSEY GRAY	19-3930 TCX	CHANGE BASE FABRIC COLOR TO BLACK BEAUTY. APPROVAL AS PLS0824T19
	BLACK BEAUTY	19-3911 TCX	APPROVED AS ERICA EMAIL 5/20/24



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BOM

	 PLS0824T02-GRAY	 PLS0824T02-BLACK		
SELF FABRIC	ODYSSEY GRAY	BLACK BEAUTY		
VENDOR: UnAvailable	COLOR CODE: 19-3930 TCX	COLOR CODE: 19-3911 TCX		
QUALITY: 340 GSM Fleece	LAB DIP #:	LAB DIP #:		
DESCRIPTION: 100% Cotton	NOTE:	NOTE:		
RIB	ODYSSEY GRAY	BLACK BEAUTY		
VENDOR: UnAvailable	COLOR CODE: 19-3930 TCX	COLOR CODE: 19-3911 TCX		
QUALITY: 2x2 Rib	LAB DIP #:	LAB DIP #:		
DESCRIPTION: 97% CO/3% SP	NOTE:	NOTE:		
PATCHES				
VENDOR:	COLOR CODE:	COLOR CODE:		
QUALITY:	LAB DIP #:	LAB DIP #:		
DESCRIPTION:	NOTE:	NOTE:		
PLASTISOL PRINT				
VENDOR:	COLOR CODE:	COLOR CODE:		
QUALITY:	LAB DIP #:	LAB DIP #:		
DESCRIPTION:	NOTE:	NOTE:		
EMBROIDERY		WHITE ASPARAGUS		
WEIGHT:	COLOR CODE:	COLOR CODE: 1209194 TCX		
SPI:	PLACEMENT:	PLACEMENT: PLEASING LOGO		
BODY THREAD	ODYSSEY GRAY	BLACK BEAUTY		
WEIGHT: MARA60	COLOR CODE: 19-3930 TCX	COLOR CODE: 19-3911 TCX		
SPI: 8-10	PLACEMENT: ALL SEAMS	PLACEMENT: ALL SEAMS		
CUFF LABEL	TPC X DISNEY MAIN LABEL	TPC X DISNEY MAIN LABEL - FLAT		
VENDOR:	PLACEMENT: INSIDE CBNECK	PLACEMENT: WR'S RIGHT CUFF		
CODE:	PLACEMENT #:	PLACEMENT #:		
NOTE:				
MAIN LABEL	TPC X DISNEY MAIN LABEL	TPC X DISNEY MAIN LABEL - FOLDED		
VENDOR:	PLACEMENT: INSIDE CBNECK	PLACEMENT: INSIDE CBNECK		
CODE:	PLACEMENT #:	PLACEMENT #:		
NOTE:				
CARE LABEL				
VENDOR:	PLACEMENT: INSIDE WR'S LEFT SS	PLACEMENT: INSIDE WR'S LEFT SS		
CODE:	PLACEMENT #:	PLACEMENT #:		
NOTE:				
HANGTAG				
VENDOR:	PLACEMENT:	PLACEMENT:		
CODE:	PLACEMENT #:	PLACEMENT #:		
NOTE:				
UPC LABEL				
CODE:	PLACEMENT:	PLACEMENT:		
	PLACEMENT #:	PLACEMENT #:		
POLYBAG				
VENDOR:	FOLDING TYPE:	FOLDING TYPE:		
CODE:				
NOTE:				