STYLE: PLS0824B02 DIVISION: UNISEX

DESCRIPTION: FANTASIA LOGO SWEATPANT

FABRIC: 340GSM COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024
TYPE: CUT AND SEW KNIT
FACTORY: UnAvailable
TECH PACK BY: DANIEL DUGOFF
LAST EDIT DATE: 22-May-24

**SKETCH** 



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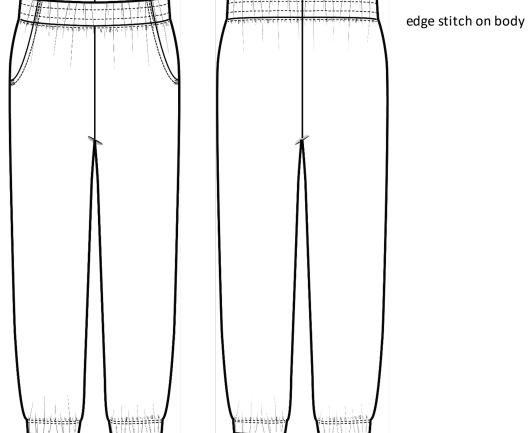
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# **DETAIL SKETCH**

# elastic encased in WB

7mm single needle at opening w/ bartacks at top and bottom of pocket opening



7mm double needle

elastic encased in cuff

STYLE: PLS0824B02 DIVISION: UNISEX

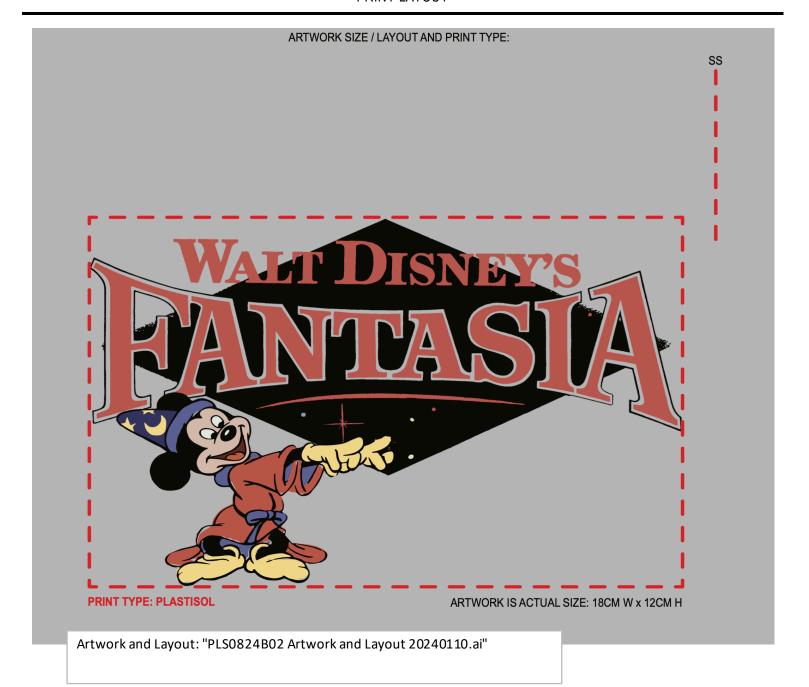
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# PRINT LAYOUT



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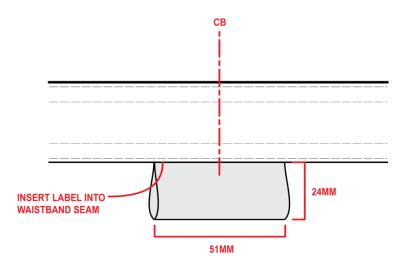
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LABEL PLACEMENT

# KOALA LABEL PLACEMENT: MAIN FOLD-OVER LABEL PANT INSIDE WB



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**OVERVIEW** 

FIT REFERENCE: CARRYOVER AS AEC5600BF THREAD: MARA 60

SPI: 8-10

FABRICS: BODY: 340GSM COTTON FLEECE (100% COTTON)

RIB: \_\_\_GSM 2X2 RIB (97% COTTON 3% SPANDEX)

JERSEY: POCKET BAGS

TRIM + PLACEMENT: MAIN LABEL @ INSIDE CB

CARE LABEL @ INSIDE WEARER'S LEFT SIDE SEAM

4CM ELASTIC @ WB 2.5CM ELASTIC @ CUFF

TOPSTITCH + PLACEMENT: 2CM DOUBLE NEEDLE @ CENTER OF WB

EDGE STITCH ON BODY CATCHING WB RIB

7MM SINGLE NEEDLE @ FRONT POCKET OPENING

7MM DOUBLE NEEDLE @ CUFF TURNBACK CATCHING ELASTIC BARTACK TOP AND BOTTOM OF FRONT POCKET OPENING

CONSTRUCTION DETAILS: ELASTIC WAIST AND CUFF SWEATPANT

FRONT POCKET BAGS IN JERSEY ELASTIC ENCASED IN RIB @ WB

ELASTIC ENCASED IN FLEECE (SELF EXTENSION) @ CUFFS

DECORATION DETAILS: PLASTISOL PRINT @ WEARER'S LEFT LEG BELOW WB

KOALA 22-May-24

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#### SAMPLE SPECS

ORIGINAL SPECS (SAMPLE SIZE: M)  38.00 50.00 4.00 25.00  56.00 34.00 25.00 13.00 20.00 2.50 74.00 16.00	1ST PROTO MEASURED SPECS (2/8/24)  37.50 50.00 4.00 25.30 36.00 57.00 34.00 24.50 13.00 20.00 2.50	REVISED SPECS (3/6/24)  38.00  50.00  4.00  25.00  36.00  56.00  34.00  25.00  13.00	NOTES	MEASURED SPECS (DATE)	2ND PROTO REVISED SPECS (5/22/24) 38.00 50.00 4.00 25.00 36.00 56.00 34.00	NOTES	BULK APPROVED SPECS
(SAMPLE SIZE: M) 38.00 50.00 4.00 25.00 56.00 34.00 25.00 13.00 20.00 2.50 74.00	\$PEC\$ (2/8/24)  37.50  50.00  4.00  25.30  36.00  57.00  34.00  24.50  13.00  20.00	\$PEC\$ (3/6/24)  38.00  50.00  4.00  25.00  36.00  56.00  34.00  25.00  13.00	NOTES	SPECS	SPECS (5/22/24) 38.00 50.00 4.00 25.00 36.00 56.00	NOTES	APPROVED
\$IZE: M)  38.00  50.00  4.00  25.00  56.00  34.00  25.00  13.00  20.00  2.50  74.00	37.50 50.00 4.00 25.30 36.00 57.00 34.00 24.50 13.00 20.00	(3/6/24) 38.00 50.00 4.00 25.00 36.00 56.00 34.00 25.00 13.00	NOTES	(DATE)	(5/22/24) 38.00 50.00 4.00 25.00 36.00 56.00	NOTES	SPECS
50.00 4.00 25.00 56.00 34.00 25.00 13.00 20.00 2.50 74.00	50.00 4.00 25.30 36.00 57.00 34.00 24.50 13.00 20.00	50.00 4.00 25.00 36.00 56.00 34.00 25.00 13.00			50.00 4.00 25.00 36.00 56.00		
4.00 25.00 56.00 34.00 25.00 13.00 20.00 2.50 74.00	4.00 25.30 36.00 57.00 34.00 24.50 13.00 20.00	4.00 25.00 36.00 56.00 34.00 25.00 13.00			4.00 25.00 36.00 56.00		
25.00 56.00 34.00 25.00 13.00 20.00 2.50 74.00	25.30 36.00 57.00 34.00 24.50 13.00 20.00	25.00 36.00 56.00 34.00 25.00 13.00			25.00 36.00 56.00		
56.00 34.00 25.00 13.00 20.00 2.50 74.00	36.00 57.00 34.00 24.50 13.00 20.00	36.00 56.00 34.00 25.00 13.00			36.00 56.00		
34.00 25.00 13.00 20.00 2.50 74.00	57.00 34.00 24.50 13.00 20.00	56.00 34.00 25.00 13.00			56.00		
34.00 25.00 13.00 20.00 2.50 74.00	34.00 24.50 13.00 20.00	34.00 25.00 13.00					
25.00 13.00 20.00 2.50 74.00	24.50 13.00 20.00	25.00 13.00			34.00		
13.00 20.00 2.50 74.00	13.00 20.00	13.00					
20.00 2.50 74.00	20.00				25.00		
2.50 74.00					13.00		
74.00	2.50	20.00			20.00		
	2.00	2.50			2.50		
16.00	75.00	74.00			74.00		
10.00	16.50	16.00			16.00		
4.00	4.00	4.00			4.00		
11.00	11.50	11.00			11.00		
	5.00	5.00			3.50	MOVE	
12.00	12.00	12.00			12.00		
18.00	18.00	18.00			18.00		
	12.00	5.00 12.00 12.00	5.00         5.00           12.00         12.00	5.00         5.00           12.00         12.00	5.00         5.00           12.00         12.00	5.00         5.00         3.50           12.00         12.00         12.00	5.00         5.00         3.50         MOVE           12.00         12.00         12.00         12.00

KOALA 22-May-24

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# GRADED SPECS

	1 . 1						100			-10
POINT OF MEASURE	+/-	XS	S	M	L	XL	XXL	3XL	4XL	5XL
WAIST ALONG TOP EDGE RELAXED- FLAT	0.50	36.00	37.00	38.00	39.00	40.00	41.00	42.00	43.00	44.00
WAIST ALONG TOP EDGE EXTENDED- FLAT	0.50	48.00	49.00	50.00	51.00	52.00	53.00	54.00	55.00	56.00
WAISTBAND HEIGHT	0.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
FRONT RISE FROM WAISTBAND SEAM	0.25	24.00	24.50	25.00	25.50	26.00	26.50	27.00	27.50	28.00
BACK RISE FROM FROM WAISTBAND SEAM	0.25	35.00	35.50	36.00	36.50	37.00	37.50	38.00	38.50	39.00
HIP 19CM FROM WAISTBAND SEAM	0.50	54.00	55.00	56.00	57.00	58.00	59.00	60.00	61.00	62.00
THIGH 3CM BELOW CROTCH	0.25	33.00	33.50	34.00	34.50	35.00	35.50	36.00	36.50	37.00
KNEE 33CM BELOW CROTCH SEAM	0.50	24.25	24.63	25.00	25.38	25.75	26.13	26.50	26.88	27.25
LEG OPENING - RELAXED - FLAT	0.25	12.50	12.75	13.00	13.25	13.50	13.75	14.00	14.25	14.50
LEG OPENING - EXTENDED - FLAT	0.25	19.50	19.75	20.00	20.25	20.50	20.75	21.00	21.25	21.50
LEG CUFF HEIGHT	0.00	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50
INSEAM LENGTH (INCLUDES LEG CUFF)	0.25	74.00	74.00	74.00	74.00	74.00	74.50	74.50	74.50	74.50
SIDE SEAM POCKET LENGTH	0.00	16.00	16.00	16.00	16.00	16.00	16.00	16.00	16.00	16.00
DISTANCE SIDE POCKET FROM POCKET SEAM	0.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
ARTWORK POSITION FROM WB SEAM	0.25	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00
ARTWORK POSITION FROM SS	0.25	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50
ARTWORK HEIGHT TOTAL	0.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00
ARTWORK WIDTH TOTAL	0.00	18.00	18.00	18.00	18.00	18.00	18.00	18.00	18.00	18.00
	_									
	_									
						-				

**SEASON: SUMMER 2024** 

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FACTORY: UnAvailable

FABRIC: 340GSM COTTON FLEECE
TECH PACK BY: DANIEL DUGOFF

SIZE PANCE: VS 5VI

SIZE RANGE: XS - 5XL LAST EDIT DATE: 22-May-24

### COMMENTS

DATE: 3/6/24

STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT

FIT MODELS: CALEB

NOTE: UPDATE FABRIC BASE TO 340 GSM FLEECE

#### FIT COMMENTS:

1. Sample came in within tolerance - thank you!

- 2. Garment color is almost correct please see note below.
- 3. Print size and location is approved as Proto submit
- 4. Print color of Mickey's face looks too pink/purple. Please check artwork and adjust for SMS submit

SWATCH	PANTONE	PANTONE#	COMMENT:
	YOUNG WHEAT	12-0521 TCX	99% there - Pantone has slightly more green, but very very close





DATE: 5/22/24

STATUS: APPROVED WITH CORRECTIONS FOR PPS SUBMIT

FIT MODELS: N/A

# **COMMENTS:**

- 1. Fit is good
- 2. Update print position from SS to be 3.5cm (sample is 5cm, which is too close to CF rise)
  3. Mickey face print color is still a bit too purple. Please check source artwork and make more creamy-color.

SWATCH	PANTONE	PANTONE#	COMMENT:
	YOUNG WHEAT	12-0521 TCX	APPROVED







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BOM

	PLS0824B02			
SELF FABRIC	YOUNG WHEAT			
VENDOR: UnAvailable	COLOR CODE: 12-0521 TCX			
QUALITY: 340 GSM Fleece	LAB DIP #:			
DESCRIPTION: 100% Cotton	NOTE:			
RIB	YOUNG WHEAT			
VENDOR: UnAvailable	COLOR CODE: 12-0521 TCX			
QUALITY: 2x2 Rib	LAB DIP #:	1		
DESCRIPTION: 97%CO/3%SP	NOTE:			
THREAD	YOUNG WHEAT			
WEIGHT: MARA 60	COLOR CODE: 12-0521 TCX			
SPI: 8-10	PLACEMENT: ALL SEAMS			
PLASTISOL PRINT				
WEIGHT:	COLOR CODE:			
SPI:	PLACEMENT:			
51 4 0 51 0				
ELASTIC	WAISTBAND ELASTIC			
VENDOR: CODE:	PLACEMENT: NSDEWB			
NOTE:				
ELASTIC	CUFF ELASTIC			
VENDOR:	PLACEMENT: NSDECUFF			
CODE:				
NOTE:				
MAIN LABEL	TPC X DISNEY MAIN LABEL	·		
VENDOR:	PLACEMENT: NSDE CBNECK			
CODE:	PLACEMENT #:			
NOTE:				
CARE LABEL				
VENDOR:	PLACEMENT: NSDE WR'S LEFT SS	1		
CODE: NOTE:	PLACEMENT #:	1		
HANGTAG		1		
VENDOR:	PLACEMENT:	1		
CODE:	PLACEMENT #:	1		
NOTE:				
UPC LABEL	,	·	·	·
CODE:	PLACEMENT:			
	PLACEMENT #:			
POLYBAG				
VENDOR:	FOLDING TYPE:			
CODE:			1	
NOTE:				