

KOALA

PRINTED: 22-May-24

STYLE: PLS0824B02

DIVISION: UNISEX

DESCRIPTION: FANTASIA LOGO SWEATPANT

FABRIC: 340GSM COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024

TYPE: CUT AND SEW KNIT

FACTORY: UnAvailable

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-May-24

SKETCH



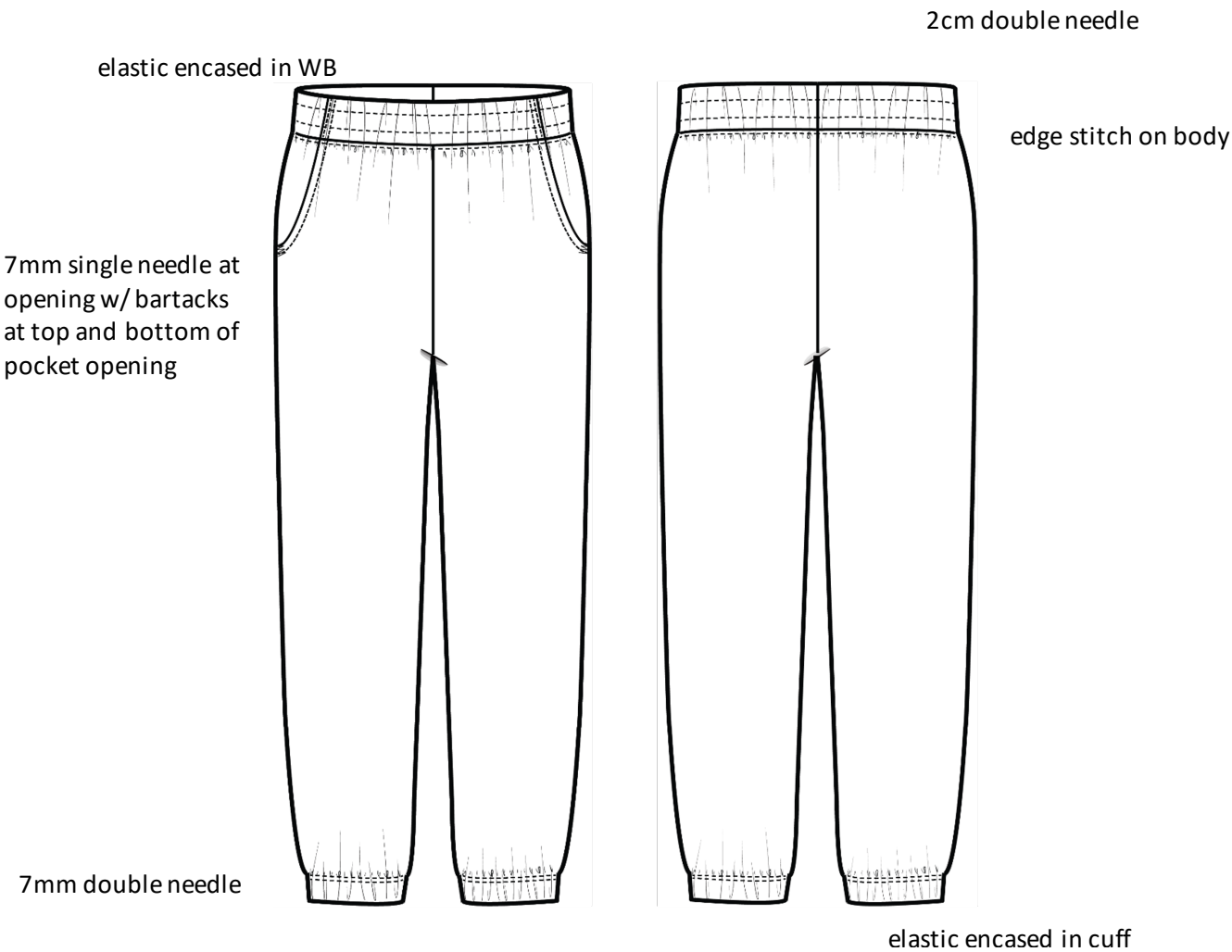
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DETAIL SKETCH



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PRINT LAYOUT

ARTWORK SIZE / LAYOUT AND PRINT TYPE:

SS



PRINT TYPE: PLASTISOL

ARTWORK IS ACTUAL SIZE: 18CM W x 12CM H

Artwork and Layout: "PLS0824B02 Artwork and Layout 20240110.ai"

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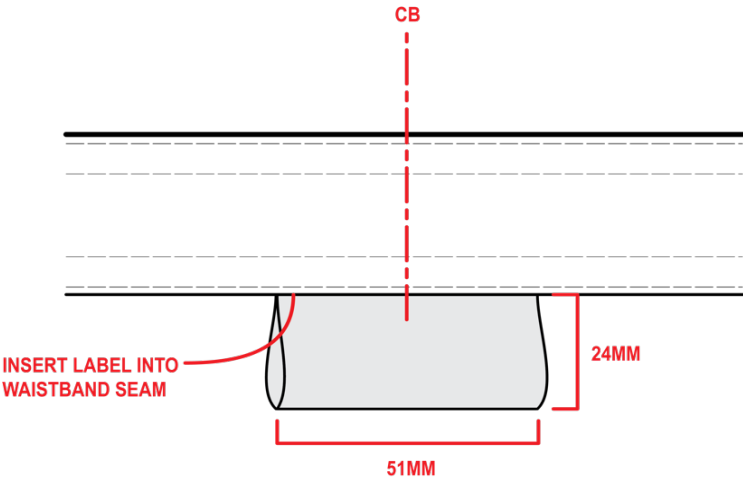
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LABEL PLACEMENT

KOALA LABEL PLACEMENT:
MAIN FOLD-OVER LABEL
PANT INSIDE WB



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OVERVIEW

FIT REFERENCE: CARRYOVER AS AEC5600BF

THREAD: MARA 60
SPI: 8-10

FABRICS: BODY: 340GSM COTTON FLEECE (100% COTTON)
RIB: ___ GSM 2X2 RIB (97% COTTON 3% SPANDEX)
JERSEY: POCKET BAGS

TRIM + PLACEMENT: MAIN LABEL @ INSIDE CB
CARE LABEL @ INSIDE WEARER'S LEFT SIDE SEAM
4CM ELASTIC @ WB
2.5CM ELASTIC @ CUFF

TOPSTITCH + PLACEMENT: 2CM DOUBLE NEEDLE @ CENTER OF WB
EDGE STITCH ON BODY CATCHING WB RIB
7MM SINGLE NEEDLE @ FRONT POCKET OPENING
7MM DOUBLE NEEDLE @ CUFF TURNBACK CATCHING ELASTIC
BARTACK TOP AND BOTTOM OF FRONT POCKET OPENING

CONSTRUCTION DETAILS: ELASTIC WAIST AND CUFF SWEATPANT
FRONT POCKET BAGS IN JERSEY
ELASTIC ENCASED IN RIB @ WB
ELASTIC ENCASED IN FLEECE (SELF EXTENSION) @ CUFFS

DECORATION DETAILS: PLASTISOL PRINT @ WEARER'S LEFT LEG BELOW WB

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SAMPLE SPECS

[illegible]

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[illegible]

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COMMENTS

DATE: 3/6/24
STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT
FIT MODELS: CALEB
NOTE: UPDATE FABRIC BASE TO 340 GSM FLEECE

- FIT COMMENTS:**
- 1. Sample came in within tolerance - thank you!
 - 2. Garment color is almost correct - please see note below.
 - 3. Print size and location is approved as Proto submit
 - 4. Print color of Mickey's face looks too pink/purple. Please check artwork and adjust for SMS submit

SWATCH	PANTONE	PANTONE #	COMMENT:
	YOUNG WHEAT	12-0521 TCX	99% there - Pantone has slightly more green, but very very close



DATE: 5/22/24
STATUS: APPROVED WITH CORRECTIONS FOR PPS SUBMIT
FIT MODELS: N/A

COMMENTS:

- 1. Fit is good
- 2. Update print position from SS to be 3.5cm (sample is 5cm, which is too close to CF rise)
- 3. Mickey face print color is still a bit too purple. Please check source artwork and make more creamy-color.

SWATCH	PANTONE	PANTONE #	COMMENT:
	YOUNG WHEAT	12-0521 TCX	APPROVED




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BOM

					
	PLS0824B02				
SELF FABRIC	YOUNG WHEAT				
VENDOR: UnAvailable	COLOR CODE: 12-0521 TCX				
QUALITY: 340 GSM Fleece	LAB DIP #:				
DESCRIPTION: 100% Cotton	NOTE:				
RIB	YOUNG WHEAT				
VENDOR: UnAvailable	COLOR CODE: 12-0521 TCX				
QUALITY: 2x2 Rib	LAB DIP #:				
DESCRIPTION: 97% CO / 3% SP	NOTE:				
THREAD	YOUNG WHEAT				
WEIGHT: MARA60	COLOR CODE: 12-0521 TCX				
SPI: 8-10	PLACEMENT: ALL SEAMS				
PLASTISOL PRINT					
WEIGHT:	COLOR CODE:				
SPI:	PLACEMENT:				
ELASTIC	WAISTBAND ELASTIC				
VENDOR:	PLACEMENT: NSIDE WB				
CODE:					
NOTE:					
ELASTIC	CUFF ELASTIC				
VENDOR:	PLACEMENT: NSIDE CUFF				
CODE:					
NOTE:					
MAIN LABEL	TPC X DISNEY MAIN LABEL				
VENDOR:	PLACEMENT: NSIDE CBNECK				
CODE:	PLACEMENT #:				
NOTE:					
CARE LABEL					
VENDOR:	PLACEMENT: NSIDE WR'S LEFT SS				
CODE:	PLACEMENT #:				
NOTE:					
HANGTAG					
VENDOR:	PLACEMENT:				
CODE:	PLACEMENT #:				
NOTE:					
UPC LABEL					
CODE:	PLACEMENT:				
	PLACEMENT #:				
POLYBAG					
VENDOR:	FOLDING TYPE:				
CODE:					
NOTE:					