

KOALA

PRINTED: 22-May-24

STYLE: PLS0824T05

SEASON: SUMMER 2024

DIVISION: UNISEX

TYPE: CUT AND SEW KNIT

DESCRIPTION: DANCE OF THE HOURS POCKET TEE

FACTORY: UnAvailable

FABRIC: 230GSM JERSEY

TECH PACK BY: DANIEL DUGOFF

SIZE RANGE: XS - 5XL

LAST EDIT DATE: 22-May-24

SKETCH



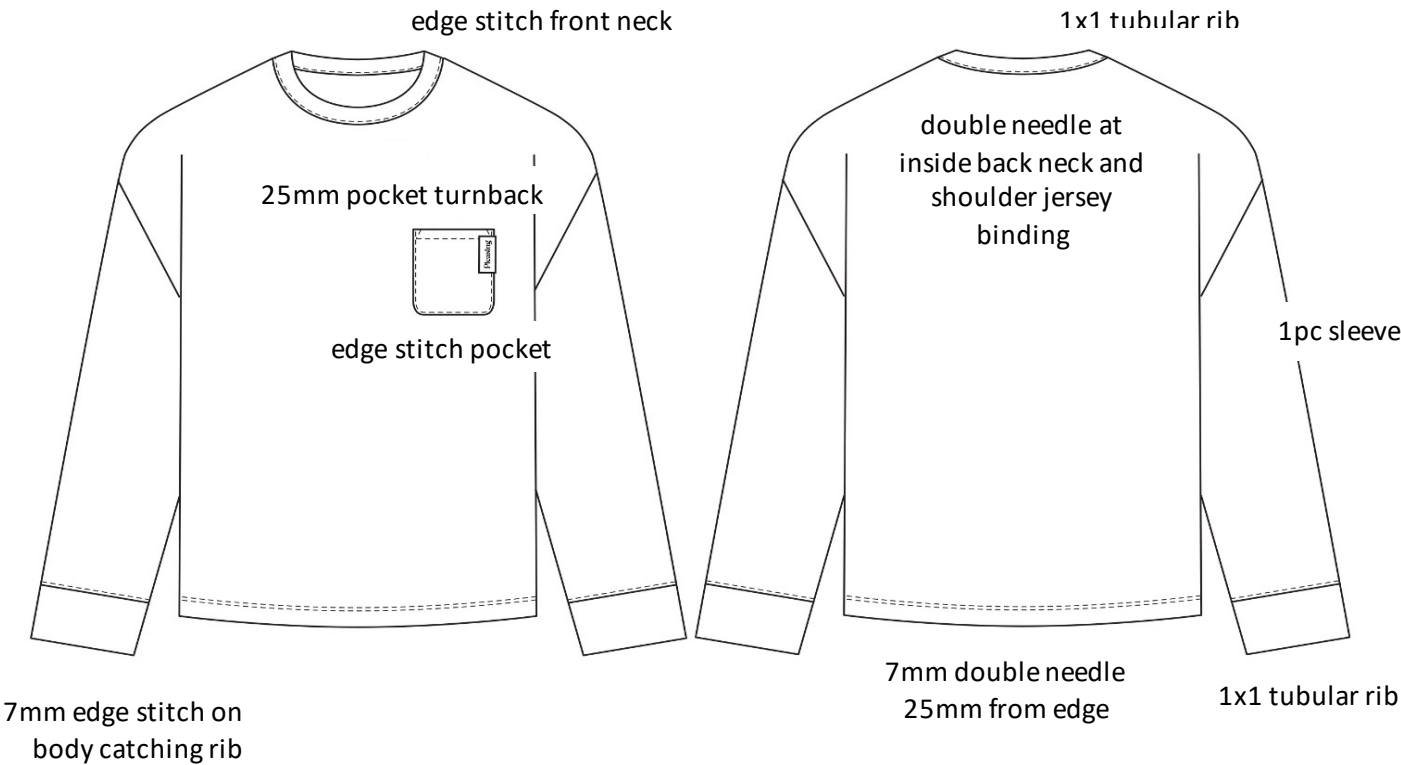
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DETAIL SKETCH



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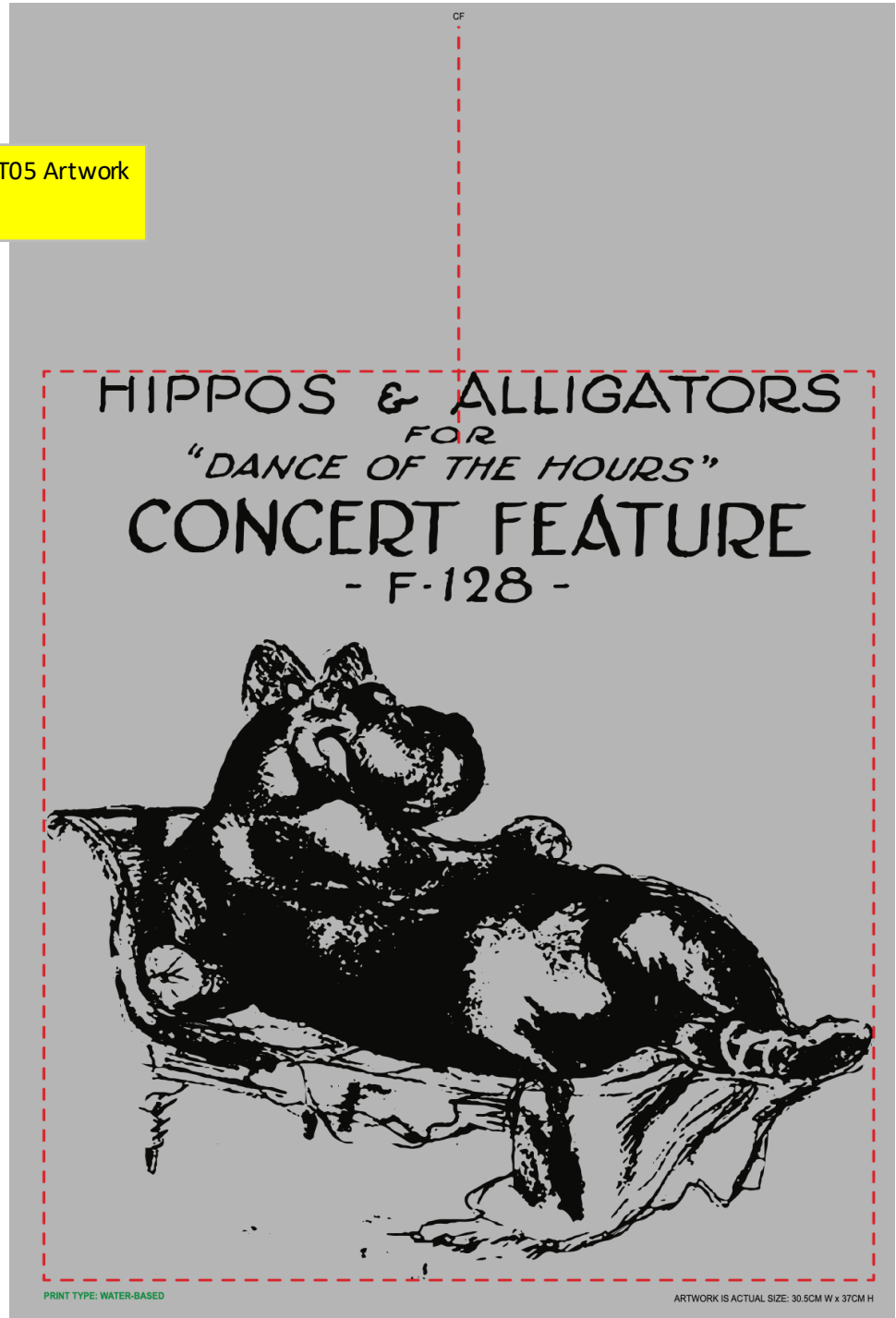
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PRINT LAYOUT

Artwork and Layout: "PLS0824T05 Artwork and Layout 20240522.ai"



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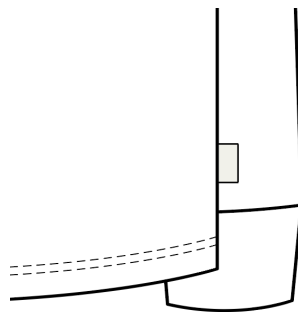
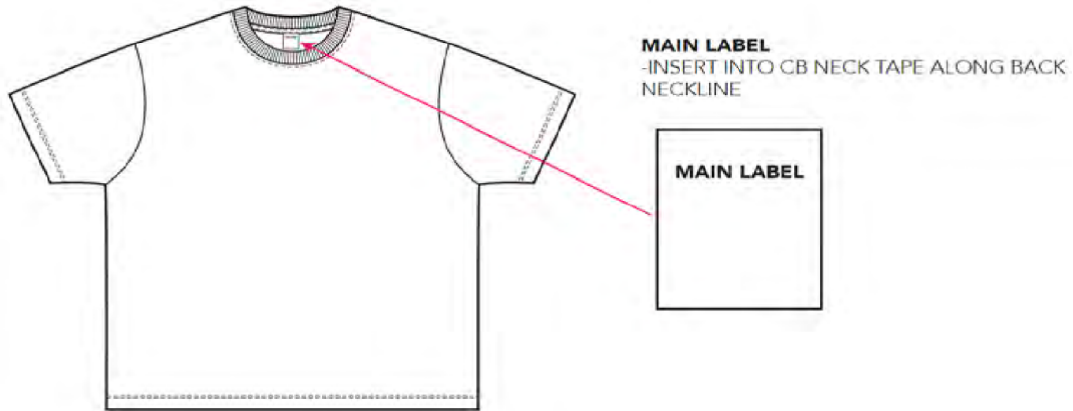
TYPE: CUT AND SEW KNIT

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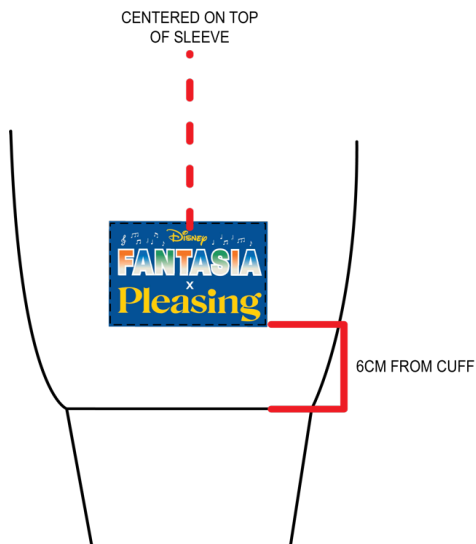
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LABEL PLACEMENT



CLIP LABEL INSERTED INTO WR'S LEFT SIDE SEAM
12CM ABOVE HEM



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OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T13

THREAD: MARA 100

SPI: 10-12

FABRICS: BODY: 230GSM JERSEY
RIB: RIB

TRIM + PLACEMENT: MAIN LABEL @ CBN

CLIP LABEL @ WR'R LEFT SIDE SEAM

CARE LABEL @ INSIDE WEARER'S LEFT SS

MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB
SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING
7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB
7MM DOUBLE NEEDLE 25MM FROM HEM AT SWEEP
EDGE STITCH CHEST POCKET
7MM DOUBLE NEEDLE 25MM FROM HEM AT POCKET OPENING
TRIANGLE TURNBACK AT POCKET OPENING
ALL INSIDE SEAMS IN LOCKING MERROW
EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: CREW NECK LONG SLEEVE T-SHIRT
TUBULAR RIB @ NECK, CUFFS
BIND INSIDE BACK NECK AND SHOULDER IN JERSEY
SIDE SEAM HAS CLIP LABEL INSERTED INTO WEARER'S LEFT SIDE

DECORATION DETAILS: PRINT @ FRONT BODY: WATER BASED

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SAMPLE SPECS

[illegible]

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GRADED SPECS

[illegible]

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COMMENTS

DATE: 3/6/24
STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT
FIT MODELS: CALEB
NOTE: UPDATE FABRIC BASE TO 230 GSM JERSEY

- FIT COMMENTS:**
- 1. Body length came in short - please go back to spec
 - 2. Undersleeve seam spec was incorrect - keep as sample
 - 3. Please improve garment color. See note below.
 - 4. Please use **soft hand feel print** for SMS. We would prefer water-based ink for this style!
 - 5. We reduced the artwork size and updated the placement. See revised artwork file as well as updated specs.

SWATCH	PANTONE	PANTONE #	COMMENT:
	ROSE ELEGANCE	15-1614 TCX	Color is too dark/muddy. Pantone is a bit lighter and brighter





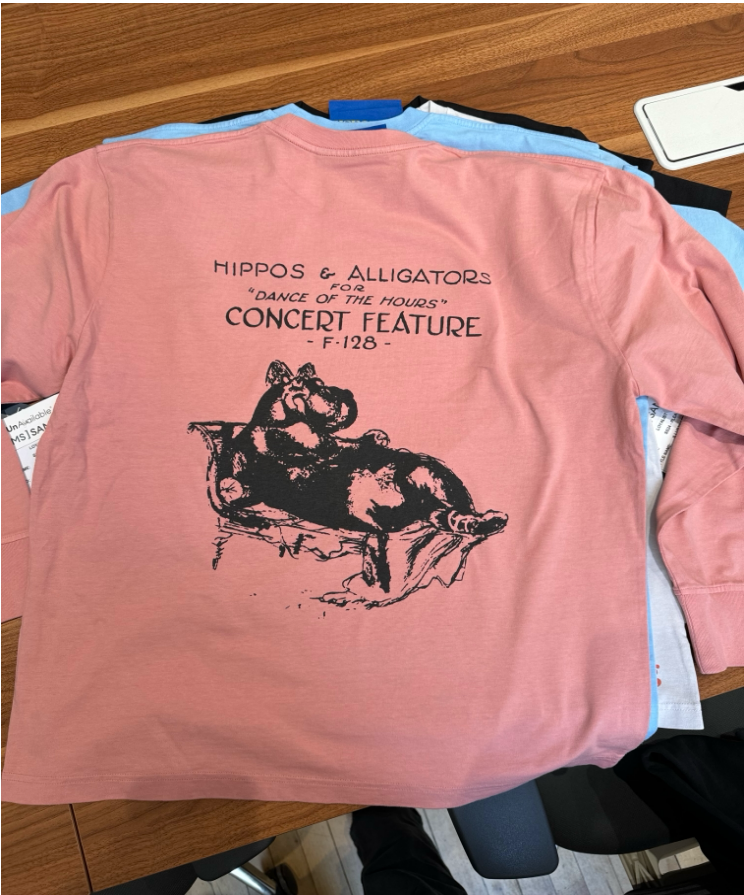
Please keep pocket artwork below pocket
turnback seam!

DATE: 5/22/24
STATUS: RESBUMIT PPS

COMMENTS:

- 1. Fit approved as sampled
- 2. Revise artwork placement
 - Cancel pocket print artwork
 - Move back artwork to front body, 9cm below CFN
 - Print artwork OVER pocket, after pocket is sewn onto body
- 3. Add Pleasing x Disney co-branded label to wearer's right sleeve
 - Position 6cm above cuff
 - Center on top of sleeve
 - Edge stitch label on all 4 sides, matching blue color of label
 - See updated label placement guide
- 4. Move clip label from pocket to wearer's left side seam, 12cm above hem as updated label placement guide

SWATCH	PANTONE	PANTONE #	COMMENT:
	ROSE ELEGANCE	15-1614 TCX	APPROVED




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BOM

				
	PLS0824T05			
SELF FABRIC	ROSE ELEGANCE			
VENDOR: UnAvailable	COLOR CODE: 15-1614 TCX			
QUALITY: 240GSM JERSEY	LAB DIP #:			
DESCRIPTION: 100% COTTON	NOTE:			
RIB	ROSE ELEGANCE			
VENDOR: UnAvailable	COLOR CODE: 15-1614 TCX			
QUALITY: 1X1 RIB	LAB DIP #:			
DESCRIPTION:	NOTE:			
THREAD 1	ROSE ELEGANCE			
WEIGHT: MARA100	COLOR CODE: 15-1614 TCX			
SPI: 10-12	PLACEMENT: ALL SEAMS			
WATER-BASED PRINT				
	PLACEMENT: FRONT BODY			
CUFF LABEL	TPC X DISNEY MAIN LABEL - FLAT			
VENDOR:	PLACEMENT: WR'S RIGHT CUFF			
CODE:	PLACEMENT #:			
NOTE:				
MAIN LABEL	TPC X DISNEY MAIN LABEL - FOLDED			
VENDOR:	PLACEMENT: INSIDE CB NECK			
CODE:	PLACEMENT #:			
NOTE:				
CARE LABEL				
VENDOR:	PLACEMENT: INSIDE WR'S LEFT SS			
CODE:	PLACEMENT #:			
NOTE:				
CLIP LABEL	TPC CLIP LABEL			
VENDOR:	PLACEMENT: POCKET EDGE			
CODE:	PLACEMENT #:			
NOTE:				
HANGTAG				
VENDOR:	PLACEMENT:			
CODE:	PLACEMENT #:			
NOTE:				
UPC LABEL				
CODE:	PLACEMENT:			
	PLACEMENT #:			
POLYBAG				
VENDOR:	FOLDING TYPE:			
CODE:				
NOTE:				