

KOALA

PRINTED: 22-May-24

STYLE: PLS0824T05

SEASON: SUMMER 2024

DIVISION: UNISEX

TYPE: CUT AND SEW KNIT

DESCRIPTION: DANCE OF THE HOURS POCKET TEE

FACTORY: UnAvailable

FABRIC: 230GSM JERSEY

TECH PACK BY: DANIEL DUGOFF

SIZE RANGE: XS - 5XL

LAST EDIT DATE: 22-May-24

SKETCH



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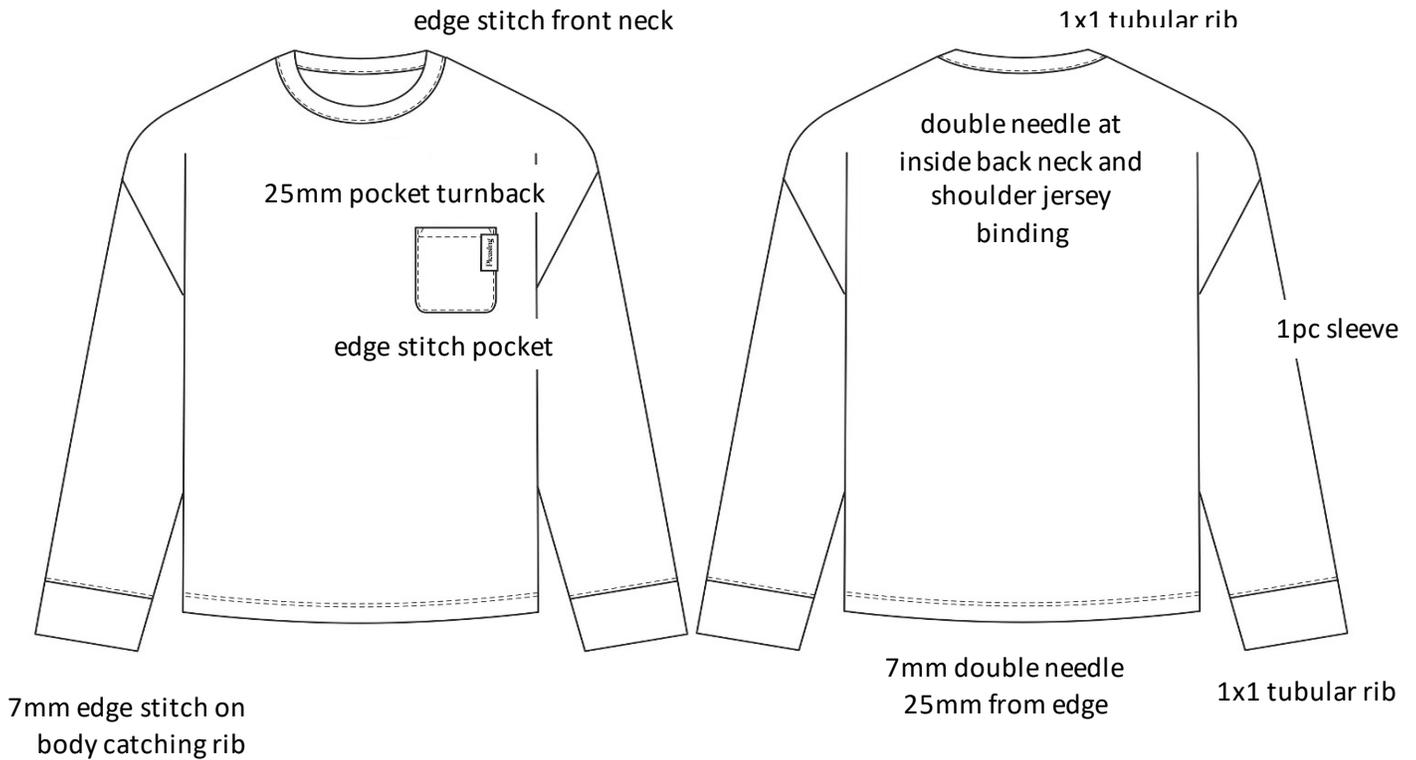
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DETAIL SKETCH



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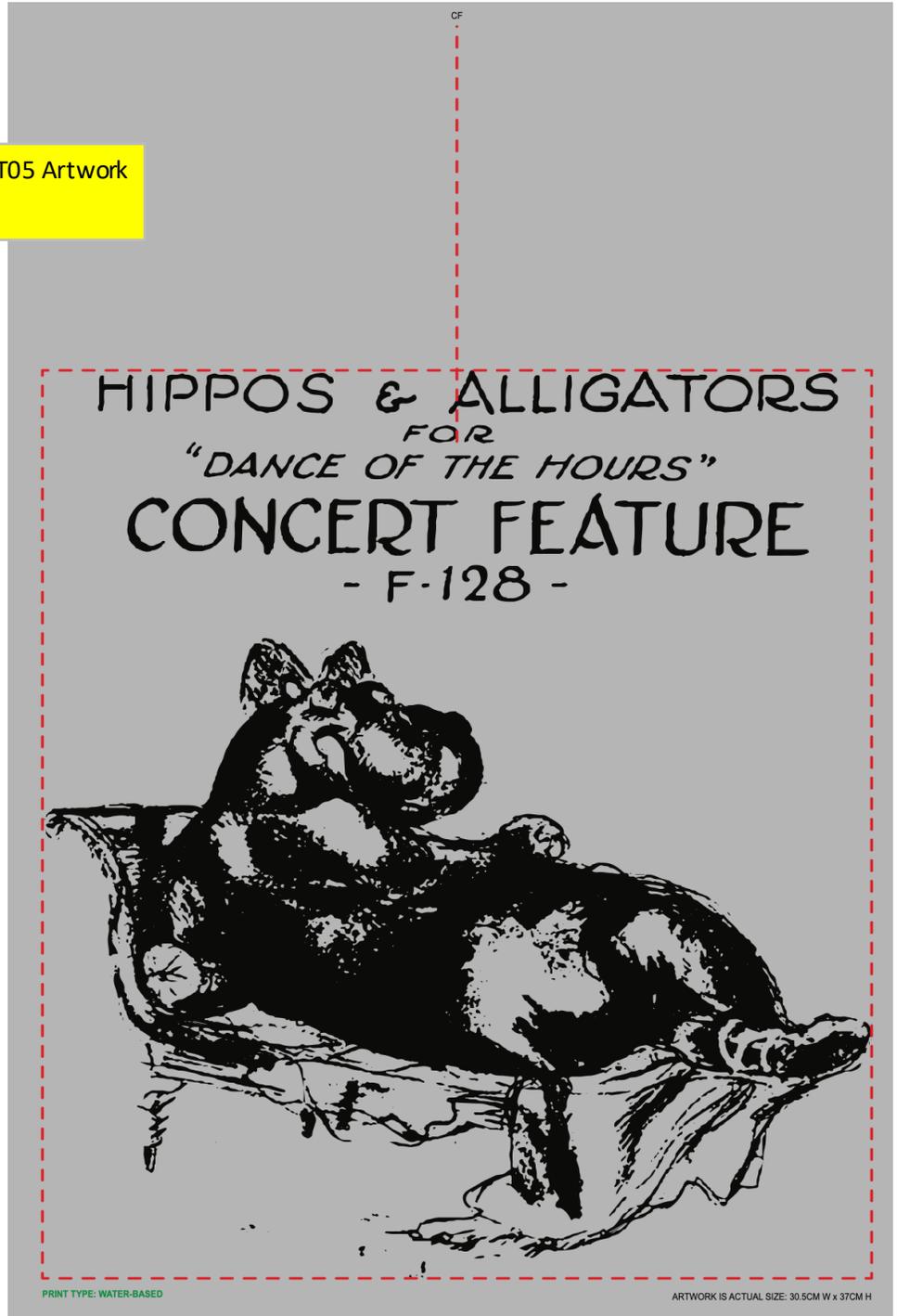
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PRINT LAYOUT

Artwork and Layout: "PLS0824T05 Artwork and Layout 20240522.ai"



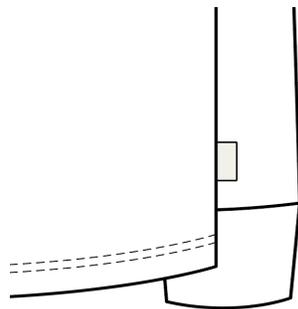
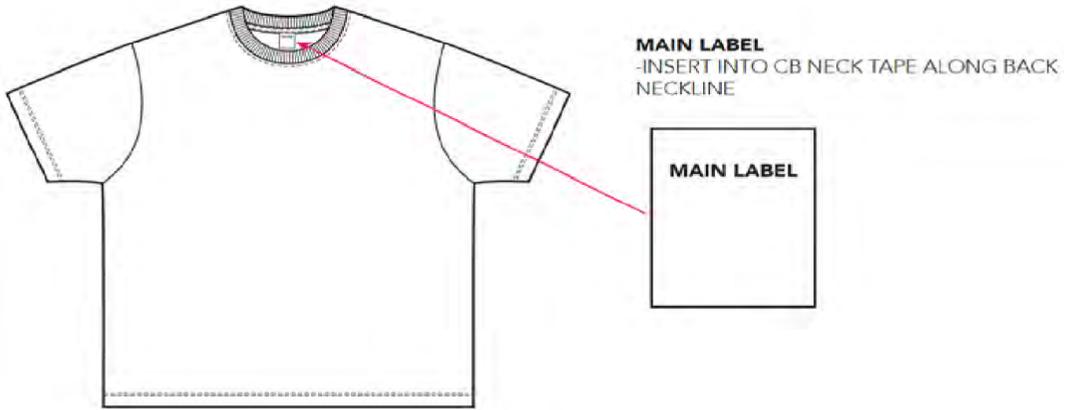
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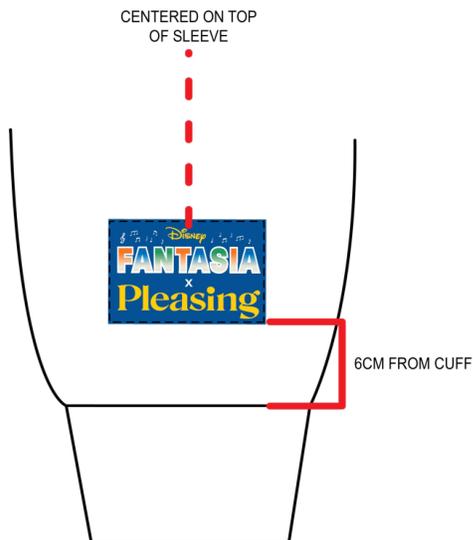
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LABEL PLACEMENT



CLIP LABEL INSERTED INTO WR'S LEFT SIDE SEAM
12CM ABOVE HEM



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OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T13

THREAD: MARA 100

SPI: 10-12

FABRICS: BODY: 230GSM JERSEY
RIB: RIB

TRIM + PLACEMENT: MAIN LABEL @ CBN

CLIP LABEL @ WR'R LEFT SIDE SEAM

CARE LABEL @ INSIDE WEARER'S LEFT SS

MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB
SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING
7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB
7MM DOUBLE NEEDLE 25MM FROM HEM AT SWEEP
EDGE STITCH CHEST POCKET
7MM DOUBLE NEEDLE 25MM FROM HEM AT POCKET OPENING
TRIANGLE TURNBACK AT POCKET OPENING
ALL INSIDE SEAMS IN LOCKING MERROW
EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: CREW NECK LONG SLEEVE T-SHIRT

TUBULAR RIB @ NECK, CUFFS

BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

SIDE SEAM HAS CLIP LABEL INSERTED INTO WEARER'S LEFT SIDE

DECORATION DETAILS: PRINT @ FRONT BODY: WATER BASED

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COMMENTS

DATE: 3/6/24
STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT
FIT MODELS: CALEB
NOTE: UPDATE FABRIC BASE TO 230 GSM JERSEY

FIT COMMENTS:

1. Body length came in short - please go back to spec
2. Undersleeve seam spec was incorrect - keep as sample
3. Please improve garment color. See note below.
4. Please use **soft hand feel print** for SMS. We would prefer water-based ink for this style!
5. We reduced the artwork size and updated the placement. See revised artwork file as well as updated specs.

SWATCH	PANTONE	PANTONE #	COMMENT:
	ROSE ELEGANCE	15-1614 TCX	Color is too dark/muddy. Pantone is a bit lighter and brighter





Please keep pocket artwork below pocket turnback seam!

DATE: 5/22/24
STATUS: RESBUMIT PPS

COMMENTS:

1. Fit approved as sampled
2. Revise artwork placement:
 - Cancel pocket print artwork
 - Move back artwork to front body, 9cm below CFN
 - Print artwork OVER pocket, after pocket is sewn onto body
3. Add Pleasing x Disney co-branded label to wearer's right sleeve
 - Position 6cm above cuff
 - Center on top of sleeve
 - Edge stitch label on all 4 sides, matching blue color of label
 - See updated label placement guide
4. Move clip label from pocket to wearer's left side seam, 12cm above hem as updated label placement guide

SWATCH	PANTONE	PANTONE #	COMMENT:
	ROSE ELEGANCE	15-1614 TCX	APPROVED



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BOM

							
		PLS0824T05					
SELF FABRIC		ROSE ELEGANCE					
VENDOR:	UnAvailable	COLOR CODE:	15-1614 TCX				
QUALITY:	240GSM JERSEY	LAB DIP #:					
DESCRIPTION:	100% COTTON	NOTE:					
RIB		ROSE ELEGANCE					
VENDOR:	UnAvailable	COLOR CODE:	15-1614 TCX				
QUALITY:	1X1 RIB	LAB DIP #:					
DESCRIPTION:		NOTE:					
THREAD 1		ROSE ELEGANCE					
WEIGHT:	MARA100	COLOR CODE:	15-1614 TCX				
SPI:	10-12	PLACEMENT:	ALL SEAMS				
WATER-BASED PRINT							
		PLACEMENT:	FRONT BODY				
CUFF LABEL		TPC X DISNEY MAIN LABEL - FLAT					
VENDOR:		PLACEMENT:	WR'S RIGHT CUFF				
CODE:		PLACEMENT #:					
NOTE:							
MAIN LABEL		TPC X DISNEY MAIN LABEL - FOLDED					
VENDOR:		PLACEMENT:	INSIDE CBNECK				
CODE:		PLACEMENT #:					
NOTE:							
CARE LABEL							
VENDOR:		PLACEMENT:	INSIDE WR'S LEFT SS				
CODE:		PLACEMENT #:					
NOTE:							
CLIP LABEL		TPC CLIP LABEL					
VENDOR:		PLACEMENT:	POCKET EDGE				
CODE:		PLACEMENT #:					
NOTE:							
HANGTAG							
VENDOR:		PLACEMENT:					
CODE:		PLACEMENT #:					
NOTE:							
UPC LABEL							
CODE:		PLACEMENT:					
		PLACEMENT #:					
POLYBAG							
VENDOR:		FOLDING TYPE:					
CODE:							
NOTE:							