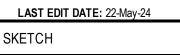
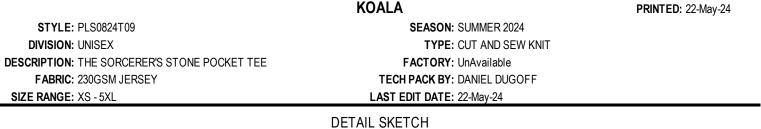
STYLE: PLS0824T09 DIVISION: UNISEX **DESCRIPTION:** THE SORCERER'S STONE POCKET TEE FABRIC: 230GSM JERSEY SIZE RANGE: XS - 5XL

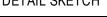
SEASON: SUMMER 2024 TYPE: CUT AND SEW KNIT FACTORY: UnAvailable TECH PACK BY: DANIEL DUGOFF

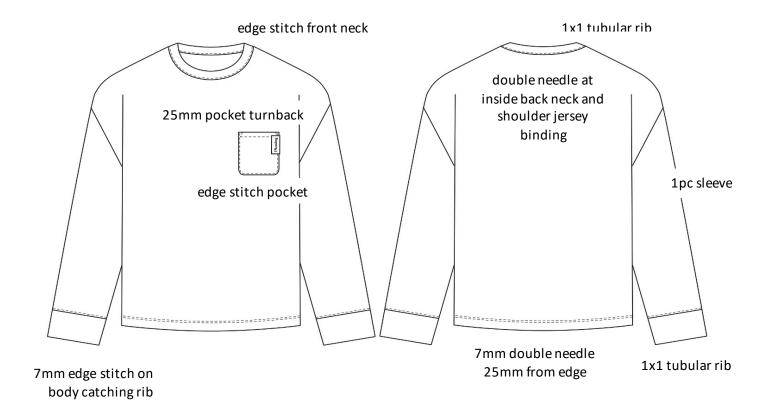












STYLE: PLS0824T09 DIVISION: UNISEX DESCRIPTION: THE SORCERER'S STONE POCKET TEE FABRIC: 230GSM JERSEY SIZE RANGE: XS - 5XL

CENTERED ON POCKET

ARTWORK IS ACTUAL SIZE: 6.5CM W x 8CM H

Artwork and Layout: "PLS0824T09 Artwork

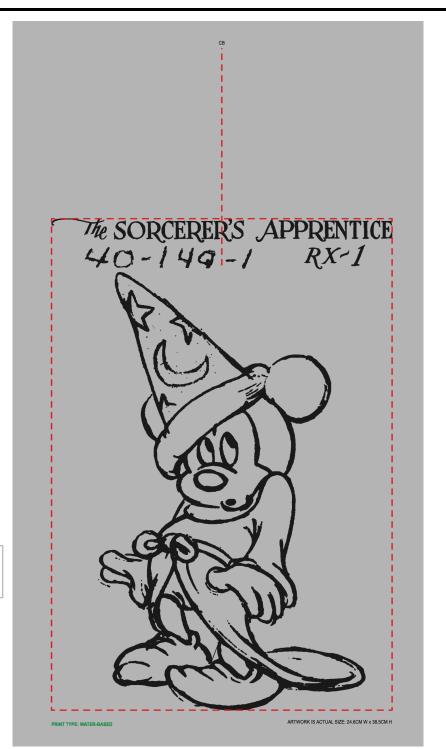
and Layout 20240228.ai"

PRINT TYPE: WATER-BASED

SEASON: SUMMER 2024 TYPE: CUT AND SEW KNIT FACTORY: UnAvailable TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 22-May-24

PRINT LAYOUT

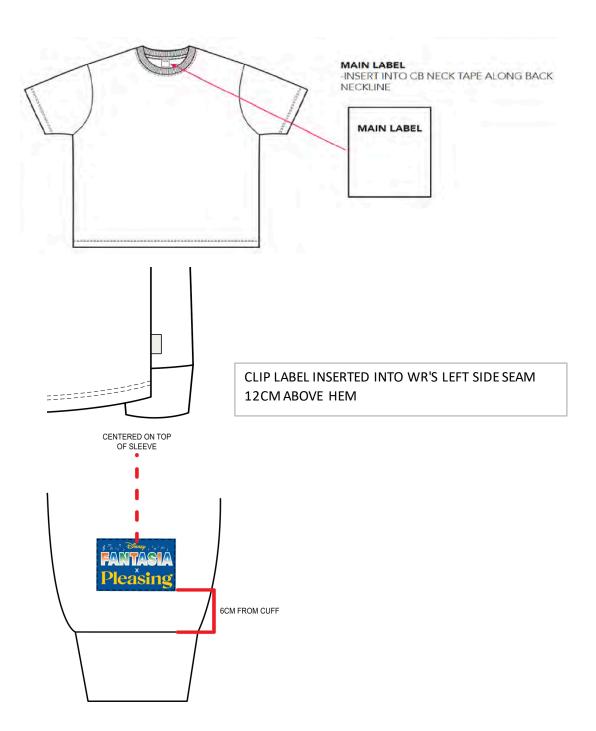
KOALA



PRINTED: 22-May-24

STYLE: PLS0824T09 DIVISION: UNISEX DESCRIPTION: THE SORCERER'S STONE POCKET TEE FABRIC: 230GSM JERSEY SIZE RANGE: XS - 5XL SEASON: SUMMER 2024 TYPE: CUT AND SEW KNIT FACTORY: UnAvailable TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 22-May-24

LABEL PLACEMENT



STYLE: PLS0824T09 DIVISION: UNISEX DESCRIPTION: THE SORCERER'S STONE POCKET TEE FABRIC: 230GSM JERSEY SIZE RANGE: XS - 5XL SEASON: SUMMER 2024 TYPE: CUT AND SEW KNIT FACTORY: UnAvailable TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 22-May-24

OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T13

FABRICS: BODY: 230GSM JERSEY RIB: RIB

 TRIM + PLACEMENT:
 MAIN LABEL @ CBN

 CLIP LABEL @ WR'R LEFT SIDE SEAM

 CARE LABEL @ INSIDE WEARER'S LEFT SS

 MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT:EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB
SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING
7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB
7MM DOUBLE NEEDLE 25MM FROM HEM AT SWEEP
EDGE STITCH CHEST POCKET
7MM DOUBLE NEEDLE 25MM FROM HEM AT POCKET OPENING
TRIANGLE TURNBACK AT POCKET OPENING
ALL INSIDE SEAMS IN LOCKING MERROW
EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: CREW NECK LONG SLEEVE T-SHIRT TUBULAR RIB @ NECK, CUFFS BIND INSIDE BACK NECK AND SHOULDER IN JERSEY SIDE SEAM HAS CLIP LABEL INSERTED INTO WEARER'S LEFT SIDE

DECORATION DETAILS: PRINT @ FRONT POCKET: WATER BASED PRINT @ BACK BODY: WATER BASED THREAD: MARA 100 SPI: 10-12

22-May-24

STYLE: PLS0824T09 DIVISION: UNISEX DESCRIPTION: THE SORCERER'S STONE POCKET TEE FABRIC: 230GSM JERSEY SIZE RANGE: XS - 5XL SEASON: SUMMER 2024 TYPE: CUT AND SEW KNIT FACTORY: UnAvailable TECH PACK BY: DANIEL DUGOFF LAS<u>T EDIT DATE: 22-May-24</u>

SAMPLE SPECS

	ORIGINAL	1ST PROTO	1ST PROTO		2ND PROTO	2ND PROTO		
	SPECS	MEASURED	REVISED		MEASURED	REVISED		BULK
	(SAMPLE	SPECS	SPECS		SPECS	SPECS		APPROVED
POINT OF MEASURE	SIZE: M)	(2/8/24)	(3/6/24)	NOTES	(DATE)	(5/22/24)	NOTES	SPECS
FRONT BODY LENGTH FROM HPS	72.00	70.50	72.00	BACK TO SPEC		72.00		
BACK BODY LENGTH FROM HPS	72.00	71.00	72.00			72.00		
SHOULDER SLOPE 18CM FROM NECK	4.00	4.00	4.00			4.00		
SHOULDER WIDTH AT BACK	52.00	53.00	52.00			52.00		
ACROSS BACK 18 CM BELOW HPS	48.00	48.50	48.00			48.00		
ACROSS FRONT 18 CM BELOW HPS	46.50	47.00	46.50			46.50		
CHEST WIDTH 3 CM BELOW ARMHOLE	57.50	57.00	57.50			57.50		
SWEEP WIDTH	56.50	57.00	56.50			56.50		
HEM TURNBACK HEIGHT	2.50	2.20	2.50			2.50		
NECK WIDTH - SEAM TO SEAM	17.00	17.40	17.00			17.00		
FRONT NECK DROP	11.00	10.00	11.00			11.00		
BACK NECK DROP TO SEAM	4.00	3.50	4.00			4.00		
ARMHOLE STRAIGHT FROM SEAM TO SEAM	27.00	26.00	27.00			27.00		
SLEEVE LENGTH FROM CB NECK	84.50	83.00	84.50			84.50		
UNDERARM SEAM LENGTH	47.00	44.50	44.50	AS SAMPLE		44.50		
BICEP WIDTH 3 CM BELOW ARMHOLE	21.00	21.00	21.00			21.00		
ELBOW WIDTH 25 CM FROM CUFF OPENING	18.00	17.60	18.00			18.00		
SLEEVE OPENING WIDTH AT SEAM	13.50	13.00	13.50			13.50		
SLEEVE OPENING WIDTH AT BOTTOM OF RIB RELAXED	10.00	9.00	10.00			10.00		
SLEEVE CUFF RIB HEIGHT	8.00	7.40	8.00			8.00		
NECK RIB HEIGHT	2.00	2.00	2.00			2.00		
POCKET POSITION FROM HPS	22.50	23.00	22.50			22.50		
POCKET POSITION FROM TRUE CF	5.50	4.80	5.50			5.50		
POCKET HEIGHT AT CENTER	11.80	12.50	11.80	BACK TO SPEC		11.80		
POCKET WIDTH AT OPENING	10.50	11.00	10.50			10.50		
POCKET OPENING TURNBACK HEIGHT	2.00	1.90	2.00			2.00		
CHEST POCKET ARTWORK WIDTH	8.20	8.00	6.50			6.50		
CHEST POCKET ARTWORK HEIGHT	10.00	9.70	8.00			8.00		
BACK BODY ARTWORK BELOW CBN	8.00	8.00	10.00	REVISE		10.00		
BACK BODY ARTWORK WIDTH	35.00	34.60	24.60	REVISE		24.60		
BACK BODY ARTWORK HEIGHT	55.00	54.00	38.50	REVISE		38.50		
				1				

22-May-24

STYLE: PLS0824T09 DIVISION: UNISEX DESCRIPTION: THE SORCERER'S STONE POCKET TEE FABRIC: 230GSM JERSEY SIZE RANGE: XS - 5XL SEASON: SUMMER 2024 TYPE: CUT AND SEW KNIT FACTORY: UnAvailable TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 22-May-24

GRADED SPECS

POINT OF MEASURE	+/-	XS	S	M	L	XL	XXL	3XL	4XL	5XL
FRONT BODY LENGTH FROM HPS	1.50	69.00	70.50	72.00	73.50	75.00	76.50	78.00	79.50	81.00
BACK BODY LENGTH FROM HPS	1.50	69.00	70.50	72.00	73.50	75.00	76.50	78.00	79.50	81.00
SHOULDER SLOPE 18CM FROM NECK	0.75	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
SHOULDER WIDTH AT BACK	1.00	49.00	50.50	52.00	53.50	55.00	56.50	58.00	59.50	61.00
ACROSS BACK 18 CM BELOW HPS	1.00	45.00	46.50	48.00	49.50	51.00	52.50	54.00	55.50	57.00
ACROSS FRONT 18 CM BELOW HPS	1.00	43.50	45.00	46.50	48.00	49.50	51.00	52.50	54.00	55.50
CHEST WIDTH 3 CM BELOW ARMHOLE	2.00	52.50	55.00	57.50	60.00	62.50	65.00	67.50	70.00	72.50
SWEEP WIDTH	2.00	51.50	54.00	56.50	59.00	61.50	64.00	66.50	69.00	71.50
HEM TURNBACK HEIGHT	0.00	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50
NECK WIDTH - SEAM TO SEAM	0.75	15.00	16.00	17.00	18.00	19.00	20.00	21.00	22.00	23.00
FRONT NECK DROP	0.75	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.00
BACK NECK DROP TO SEAM	0.50	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
ARMHOLE STRAIGHT FROM SEAM TO SEAM	1.00	25.00	26.00	27.00	28.00	29.00	30.00	31.00	32.00	33.00
SLEEVE LENGTH FROM CB NECK	1.50	80.50	82.50	84.50	86.50	88.50	90.50	92.50	94.50	96.50
UNDERARM SEAM LENGTH	0.60	43.30	43.90	44.50	45.10	45.70	46.30	46.90	47.50	48.10
BICEP WIDTH 3 CM BELOW ARMHOLE	0.75	19.00	20.00	21.00	22.00	23.00	24.00	25.00	26.00	27.00
ELBOW WIDTH 25 CM FROM CUFF OPENING	0.75	16.00	17.00	18.00	19.00	20.00	21.00	22.00	23.00	24.00
SLEEVE OPENING WIDTH AT SEAM	0.75	11.50	12.50	13.50	14.50	15.50	16.50	17.50	18.50	19.50
SLEEVE OPENING WIDTH AT BOTTOM OF RIB RELAXED	0.75	8.00	9.00	10.00	11.00	12.00	13.00	14.00	15.00	16.00
SLEEVE CUFF RIB HEIGHT	0.50	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00
NECK RIB HEIGHT	0.50	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
POCKET POSITION FROM HPS	1.00	20.50	21.50	22.50	23.50	24.50	25.50	26.50	27.50	28.50
POCKET POSITION FROM TRUE CF	0.30	4.50	5.00	5.50	6.00	6.50	7.00	7.50	8.00	8.50
POCKET HEIGHT AT CENTER	1.00	10.80	11.30	11.80	12.30	12.80	13.30	13.80	14.30	14.80
POCKET WIDTH AT OPENING	1.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50
POCKET OPENING TURNBACK HEIGHT	0.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
CHEST POCKET ARTWORK WIDTH	0.00	6.50	6.50	6.50	6.50	6.50	6.50	6.50	6.50	6.50
CHEST POCKET ARTWORK HEIGHT	0.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00
BACK BODY ARTWORK BELOW CBN	0.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00
BACK BODY ARTWORK WIDTH	0.00	24.60	24.60	24.60	24.60	24.60	24.60	24.60	24.60	24.60
BACK BODY ARTWORK HEIGHT	0.00	38.50	38.50	38.50	38.50	38.50	38.50	38.50	38.50	38.50
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			1				1	1		
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STYLE: PLS0824T09 DIVISION: UNISEX DESCRIPTION: THE SORCERER'S STONE POCKET TEE FABRIC: 230GSM JERSEY SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024 TYPE: CUT AND SEW KNIT FACTORY: UnAvailable TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 22-May-24

COMMENTS

DATE:3/6/24STATUS:APPROVED WITH CORRECTIONS FOR SMS SUBMITFIT MODELS:CALEBNOTE:UPDATE FABRIC BASE TO 230 GSM JERSEY

FIT COMMENTS:

- 1. Body length came in short please go back to spec
- 2. Undersleeve seam spec was incorrect keep as sample
- 3. Pocket height came in too tall please go back to spec.
- 4. Garment color is approved
- 5. Please use soft hand feel print for SMS. We would prefer water-based ink for this style!
- 6. We reduced the artwork size and updated the placement. See revised artwork file as well as updated specs.

SWATCH	PANTONE	PANTONE #	COMMENT:
	MINERAL RED	17-1537 TCX	Approved



DATE: 5/22/24 STATUS: RESBUMIT PPS

COMMENTS:

- 1. Fit approved as sampled
- 2. Artwork size and placement approved as sampled
- 3. Add Pleasing x Disney co-branded label to wearer's right sleeve
 - Position 6cm above cuff
 - Center on top of sleeve
 - Edge stitch label on all 4 sides, matching blue color of label
 - See updated label placement guide
- 4. Move clip label from pocket to wearer's left side seam, 12cm above hem as updated label placement guide

SWATCH	PANTONE	PANTONE #	COMMENT:
	MINERAL RED	17-1537 TCX	APPROVED AS SAMPLED



STYLE: PLS0824T09 DIVISION: UNISEX ESCRIPTION: THE SORCER FABRIC: 230GSM JERS SIZE RANGE: XS - 5XL		KOALA SEASON: TYPE: FACTORY: TECH PACK BY: LAST EDIT DATE: BOM	PRINTED: 22-May-24		
		DOIM			
	PLS0824T09				
SELF FABRIC	MINERAL RED				
VENDOR: UnAvailable	COLOR CODE: 17-1537 TCX				
QUALITY: 230GSMJERSEY	LAB DIP #:				
DESCRIPTION: 100% COTTON	NOTE:				
RIB	MINERAL RED				
VENDOR: UnAvailable	COLOR CODE: 17-1537 TCX				
QUALITY: 1X1 RB DESCRIPTION:	LAB DIP #:				
DESCRIPTION:	NOTE:				
THREAD 1		1			
THREAD 1 WEIGHT: MARA 100 SPI: 10-12	MINERAL RED COLOR CODE: 17-1537 TCX PLACEMENT: ALL SEAMS				
THREAD 1 WEIGHT: MARA 100	COLOR CODE: 17-1537 TCX				
THREAD 1 WEIGHT: MARA 100 SPI: 10-12	COLOR CODE: 17-1537 TCX PLACEMENT: ALL SEAMS PLACEMENT: FRONT POCKET BACKBODY TPC X DISNEY MAIN LABEL -				
THREAD 1 WEIGHT: MARA 100 SPI: 10-12 WATER-BASED PRINT WATER-BASED PRINT CUFF LABEL	COLOR CODE: 17-1537 TCX PLACEMENT: ALL SEAMS PLACEMENT: FRONT POCKET BACKBODY TPC X DISNEY MAIN LABEL - FLAT				
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