STYLE: PLS0824T12
DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY POCKET TEE

FABRIC: 230GSM JERSEY

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024
TYPE: CUT AND SEW KNIT
FACTORY: UnAvailable
TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-May-24

SKETCH



STYLE: PLS0824T12
DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY POCKET TEE

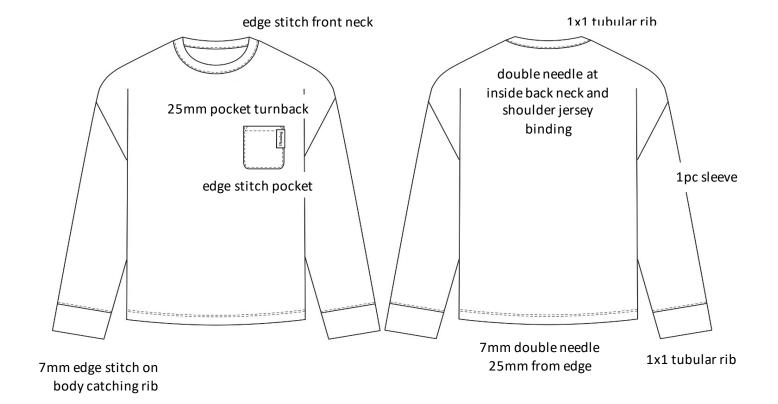
FABRIC: 230GSM JERSEY

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LAST EDIT DATE: 22-May-24

DETAIL SKETCH



KOALA

PRINTED: 22-May-24

STYLE: PLS0824T12 **DIVISION:** UNISEX

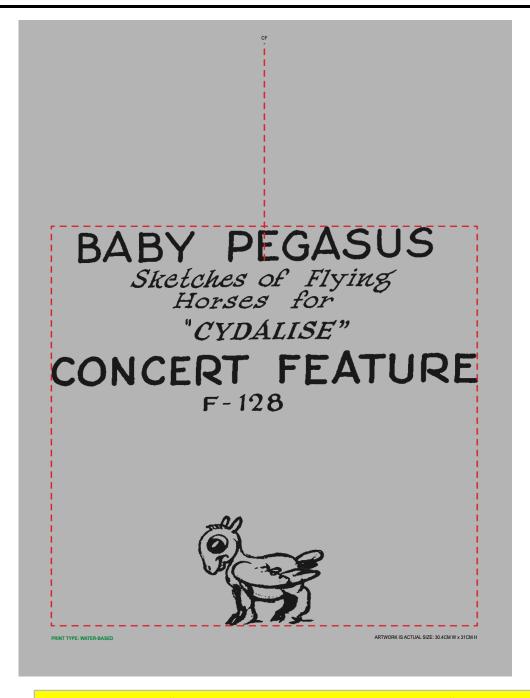
DESCRIPTION: PASTORAL SYMPHONY POCKET TEE

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SEASON: SUMMER 2024 TYPE: CUT AND SEW KNIT **FACTORY**: UnAvailable **TECH PACK BY: DANIEL DUGOFF** LAST EDIT DATE: 22-May-24

PRINT LAYOUT



Artwork and Layout: "PLS0824T12 Artwork and Layout 20240522.ai"

STYLE: PLS0824T12
DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY POCKET TEE

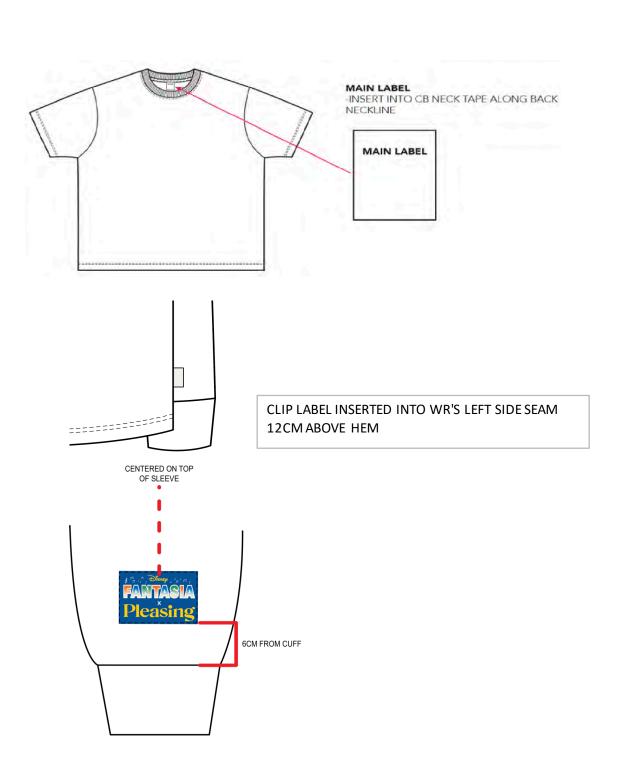
FABRIC: 230GSM JERSEY

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SEASON: SUMMER 2024
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LAST EDIT DATE: 22-May-24

LABEL PLACEMENT



SEASON: SUMMER 2024

FACTORY: UnAvailable

TYPE: CUT AND SEW KNIT

STYLE: PLS0824T12 DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY POCKET TEE

FABRIC:230GSM JERSEYTECH PACK BY:DANIEL DUGOFFSIZE RANGE:XS - 5XLLAST EDIT DATE:22-May-24

OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T13 THREAD: MARA 100

SPI: 10-12

FABRICS: BODY: 230GSM JERSEY

RIB: RIB

TRIM + PLACEMENT: MAIN LABEL @ CBN

CLIP LABEL @ WR'R LEFT SIDE SEAM
CARE LABEL @ INSIDE WEARER'S LEFT SS
MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB

SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING

7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB

7MM DOUBLE NEEDLE 25MM FROM HEM AT SWEEP

EDGE STITCH CHEST POCKET

7MM DOUBLE NEEDLE 25MM FROM HEM AT POCKET OPENING

TRIANGLE TURNBACK AT POCKET OPENING ALL INSIDE SEAMS IN LOCKING MERROW

EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: CREW NECK LONG SLEEVE T-SHIRT

TUBULAR RIB @ NECK, CUFFS

BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

SIDE SEAM HAS CLIP LABEL INSERTED INTO WEARER'S LEFT SIDE

DECORATION DETAILS: PRINT @ FRONT BODY: WATER BASED

KOALA 22-May-24

STYLE: PLS0824T12 DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY POCKET TEE

FABRIC: 230GSM JERSEY

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024 TYPE: CUT AND SEW KNIT FACTORY: UnAvailable TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 22-May-24

SAMPLE SPECS

SPECS (SAMPLE SIZE: M) 72.00 72.00 4.00 52.00 48.00 46.50 57.50 56.50 2.50	MEASURED SPECS (2/8/24) 70.50 72.00 4.00 52.00 47.00 46.50 56.00	REVISED SPECS (3/6/24) 72.00 72.00 4.00 52.00 48.00 46.50	NOTES BACK TO SPEC	MEASURED SPECS (DATE)	REVISED SPECS (5/22/24) 72.00 72.00 4.00	NOTES	BULK APPROVED SPECS
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72.00 4.00 52.00 48.00 46.50 57.50 56.50	72.00 4.00 52.00 47.00 46.50 56.00	72.00 4.00 52.00 48.00 46.50	BACK TO SPEC		72.00 4.00		
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2.50	55.00	56.50	BACK TO SPEC		56.50		
	2.50	2.50			2.50		
17.00	18.00	17.00			17.00		
11.00	11.00	11.00			11.00		
4.00	4.00	4.00			4.00		
27.00	26.00	27.00			27.00		
84.50	85.00	84.50			84.50		
47.00	44.00	44.00	AS SAMPLE		44.00		
21.00	21.00	21.00			21.00		
18.00	18.00	18.00			18.00		
13.50	13.00	13.50			13.50		
10.00	10.00	10.00			10.00		
8.00	8.00	8.00			8.00		
2.00	2.25	2.00			2.00		
22.50	22.00	22.50			22.50		
5.50	5.00	5.50			5.50		
11.80	11.50	11.80			11.80		
10.50	10.00	10.50			10.50		
2.00	2.00	2.00			2.00		
		11.00	UPDATE		9.00	UPDATE	
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KOALA 22-May-24

TYPE: CUT AND SEW KNIT

STYLE: PLS0824T12 DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY POCKET TEE

FABRIC: 230GSM JERSEY SIZE RANGE: XS - 5XL FACTORY: UnAvailable
TECH PACK BY: DANIEL DUGOFF
LAST EDIT DATE: 22-May-24

SEASON: SUMMER 2024

GRADED SPECS

POINT OF MEASURE	+/-	XS	S	М	L	XL	XXL	3XL	4XL	5XL
FRONT BODY LENGTH FROM HPS	1.50	69.00	70.50	72.00	73.50	75.00	76.50	78.00	79.50	81.00
BACK BODY LENGTH FROM HPS	1.50	69.00	70.50	72.00	73.50	75.00	76.50	78.00	79.50	81.00
SHOULDER SLOPE 18CM FROM NECK	0.75	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
SHOULDER WIDTH AT BACK	1.00	49.00	50.50	52.00	53.50	55.00	56.50	58.00	59.50	61.00
ACROSS BACK 18 CM BELOW HPS	1.00	45.00	46.50	48.00	49.50	51.00	52.50	54.00	55.50	57.00
ACROSS FRONT 18 CM BELOW HPS	1.00	43.50	45.00	46.50	48.00	49.50	51.00	52.50	54.00	55.50
CHEST WIDTH 3 CM BELOW ARMHOLE	2.00	52.50	55.00	57.50	60.00	62.50	65.00	67.50	70.00	72.50
SWEEP WIDTH	2.00	51.50	54.00	56.50	59.00	61.50	64.00	66.50	69.00	71.50
HEM TURNBACK HEIGHT	0.00	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50
NECK WIDTH - SEAM TO SEAM	0.75	15.00	16.00	17.00	18.00	19.00	20.00	21.00	22.00	23.00
FRONT NECK DROP	0.75	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.00
BACK NECK DROP TO SEAM	0.50	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
ARMHOLE STRAIGHT FROM SEAM TO SEAM	1.00	25.00	26.00	27.00	28.00	29.00	30.00	31.00	32.00	33.00
SLEEVE LENGTH FROM CB NECK	1.50	80.50	82.50	84.50	86.50	88.50	90.50	92.50	94.50	96.50
UNDERARM SEAM LENGTH	0.60	42.80	43.40	44.00	44.60	45.20	45.80	46.40	47.00	47.60
BICEP WIDTH 3 CM BELOW ARMHOLE	0.75	19.00	20.00	21.00	22.00	23.00	24.00	25.00	26.00	27.00
ELBOW WIDTH 25 CM FROM CUFF OPENING	0.75	16.00	17.00	18.00	19.00	20.00	21.00	22.00	23.00	24.00
SLEEVE OPENING WIDTH AT SEAM	0.75	11.50	12.50	13.50	14.50	15.50	16.50	17.50	18.50	19.50
SLEEVE OPENING WIDTH AT BOTTOM OF RIB RELAXED	0.75	8.00	9.00	10.00	11.00	12.00	13.00	14.00	15.00	16.00
SLEEVE CUFF RIB HEIGHT	0.50	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00
NECK RIB HEIGHT	0.50	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
POCKET POSITION FROM HPS	1.00	20.50	21.50	22.50	23.50	24.50	25.50	26.50	27.50	28.50
POCKET POSITION FROM TRUE CF	0.30	4.50	5.00	5.50	6.00	6.50	7.00	7.50	8.00	8.50
POCKET HEIGHT AT CENTER	1.00	10.80	11.30	11.80	12.30	12.80	13.30	13.80	14.30	14.80
POCKET WIDTH AT OPENING	1.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50
POCKET OPENING TURNBACK HEIGHT	0.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
FRONT BODY ARTWORK BELOW HPS	0.00	9.00	9.00	9.00	9.00	9.00	9.00	9.00	9.00	9.00
FRONT BODY ARTWORK WIDTH	0.00	20.40	20.40	20.40	20.40	20.40	20.40	20.40	20.40	20.40
FRONT BODY ARTWORK HEIGHT	0.00	31.00	31.00	31.00	31.00	31.00	31.00	31.00	31.00	31.00

STYLE: PLS0824T12 DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY POCKET TEE

FABRIC: 230GSM JERSEY
SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024
TYPE: CUT AND SEW KNIT
FACTORY: UnAvailable
TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-May-24

COMMENTS

DATE: 3/6/24

STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT

FIT MODELS: CALEB

NOTE: UPDATE FABRIC BASE TO 230 GSM JERSEY

FIT COMMENTS:

1. Body length came in short and body came in narrow - please go back to spec

- 2. Undersleeve seam spec was incorrect keep as sample
- 3. Please improve garment color. See note below.
- 4. Please use soft hand feel print for SMS. We would prefer water-based ink for this style!
- 5. We reduced the artwork size and updated the placement. See revised artwork file as well as updated specs.

SWATCH	PANTONE	PANTONE#	COMMENT:
	DUTCH CANAL	14-4124 TCX	Color is too dark - Pantone is brighter and cleaner





DATE: 5/22/24

STATUS: RESBUMIT PPS

COMMENTS:

- 1. Fit approved as sampled
- 2. Revise artwork placement:
 - Cancel front body print as sampled
 - Move back artwork to front body, 9cm below CFN
 - Print artwork OVER pocket, after pocket is sewn onto body
- 3. Add Pleasing x Disney co-branded label to wearer's right sleeve
 - Position 6cm above cuff
 - Center on top of sleeve
 - Edge stitch label on all 4 sides, matching blue color of label
 - See updated label placement guide
- 4. Move clip label from pocket to wearer's left side seam, 12cm above hem as updated label placement guide
- 5. Change fabric base color to Ballad Blue as below. Please submit labdip for approval as soon as possible!

SWATCH	PANTONE	PANTONE#	COMMENT:
	DUTCH CANAL	14-4124 TCX	APPROVED





STYLE: PLS0824T12 DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY POCKET TEE FABRIC: 230GSM JERSEY

SIZE RANGE: XS - 5XL

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LAST EDIT DATE: 22-May-24

BOM

	PLS0824T12		
SELF FABRIC			
VENDOR: UnAvailable	COLOR CODE: 14-4124 TCX		
QUALITY: 240GSMJERSEY	LAB DIP #:		
DESCRIPTION: 100%CO	NOTE:		
RIB	DUTCH CANAL		
VENDOR: UnAvailable	COLOR CODE: 14-4124 TCX		
QUALITY: 1X1 RB	LAB DIP #:		
DESCRIPTION:	NOTE:		
THREAD 1	DUTCH CANAL		
WEIGHT: MARA100	COLOR CODE: 14-4124 TCX		
SPI: 10-12	PLACEMENT: ALL SEAMS		
WATER-BASED PRINT	PLACEMENT: FRONTBODY		
CUFF LABEL	TPC X DISNEY MAIN LABEL -		
	FLAT	ļ	
VENDOR: CODE:	PLACEMENT: WR'SRIGHT CUFF PLACEMENT #:		
NOTE:	PLACEMENT #.	1	
MAIN LABEL	TPC X DISNEY MAIN LABEL - FOLDED		
VENDOR: CODE:	PLACEMENT: NSDE CBNECK PLACEMENT #:		
NOTE:	· EAGEMENT #-		
CARE LABEL			
VENDOR:	PLACEMENT: NSDE WR'S LEFT SS		
CODE:	PLACEMENT #:		
NOTE:	TDO OLID LADEL		
CLIP LABEL VENDOR:	TPC CLIP LABEL PLACEMENT: POCKET EDGE		
CODE:	PLACEMENT #:		
NOTE:			
HANGTAG			
VENDOR:	PLACEMENT:		
CODE:	PLACEMENT #:		
NOTE: UPC LABEL			
CODE:	PLACEMENT:		
	PLACEMENT #:		
POLYBAG			
VENDOR:	FOLDING TYPE:		
CODE: NOTE:			
NOIL.			