

## KOALA

PRINTED: 22-May-24

STYLE: PLS0824T12

DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY POCKET TEE

FABRIC: 230GSM JERSEY

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024

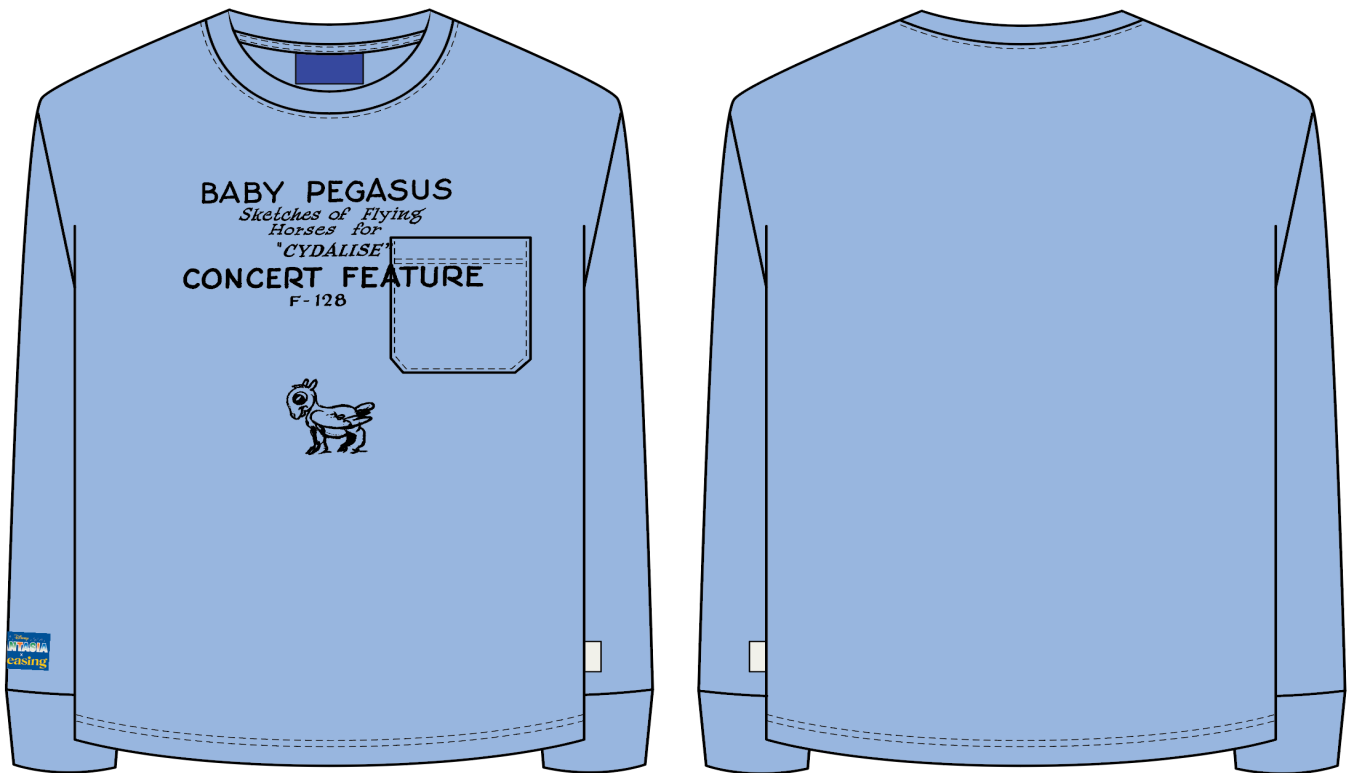
TYPE: CUT AND SEW KNIT

FACTORY: UnAvailable

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-May-24

## SKETCH



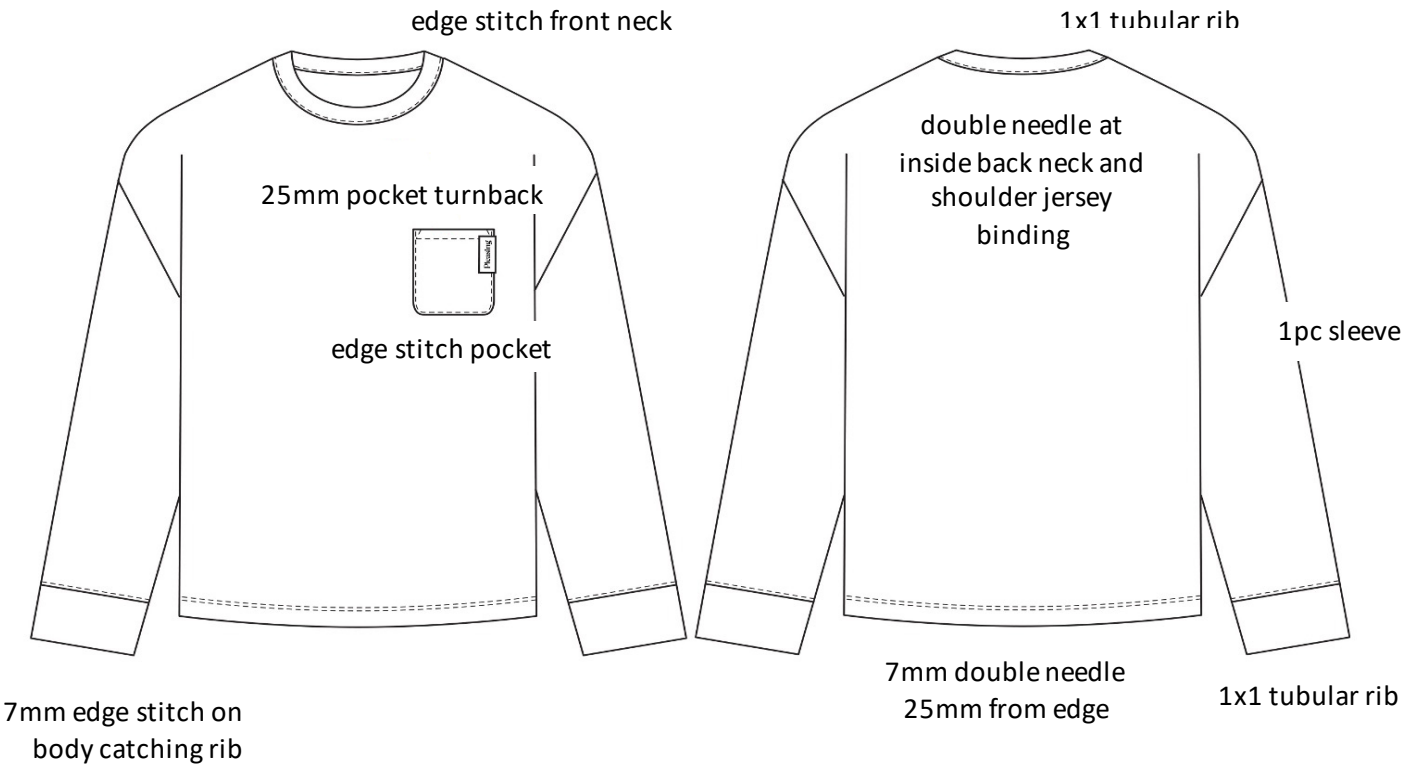
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DETAIL SKETCH



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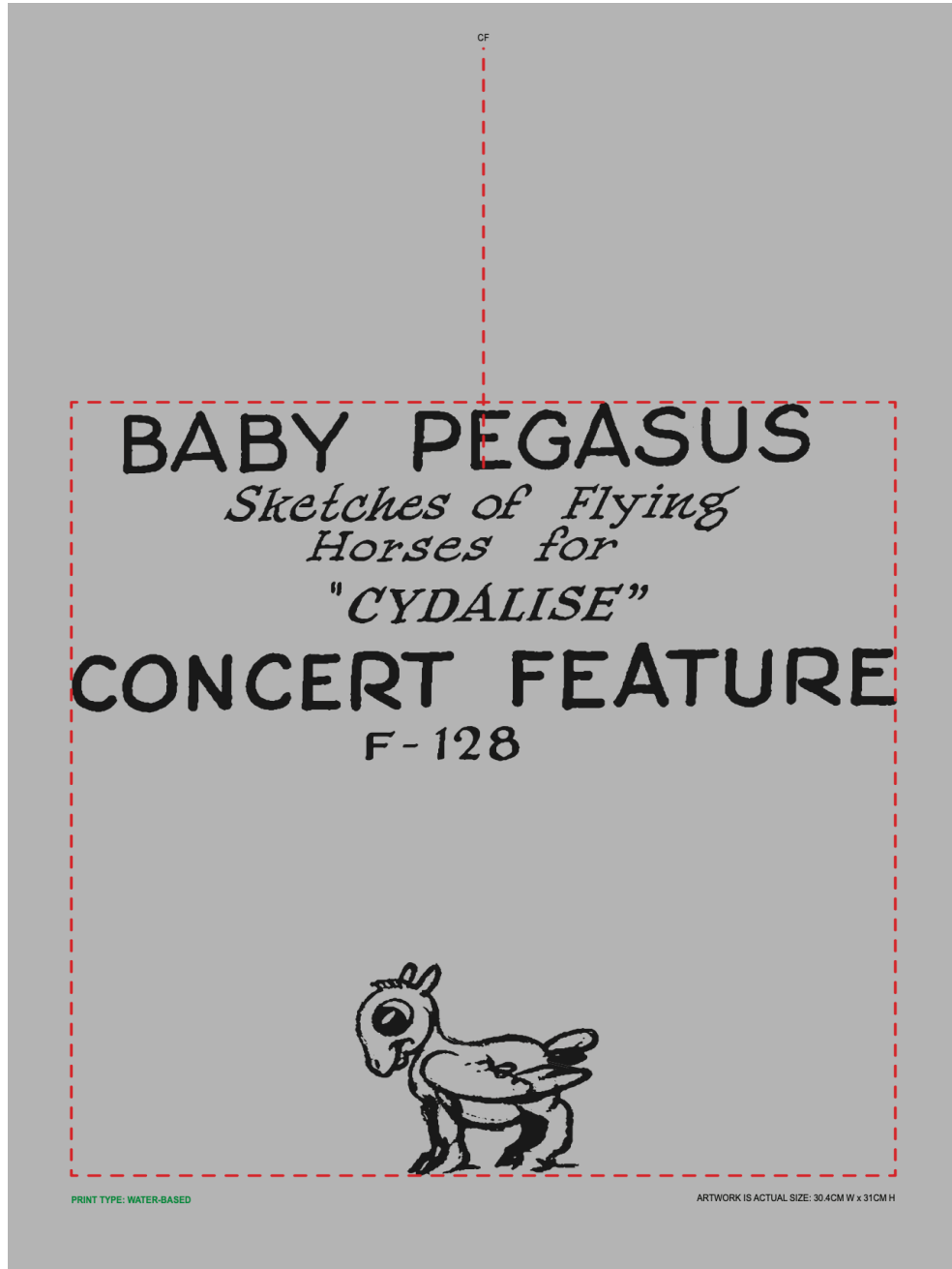
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PRINT LAYOUT



Artwork and Layout: "PLS0824T12 Artwork and Layout 20240522.ai"

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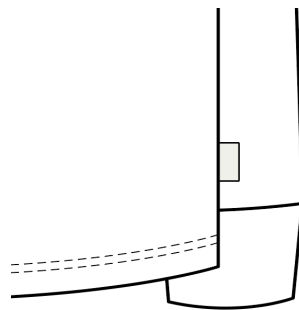
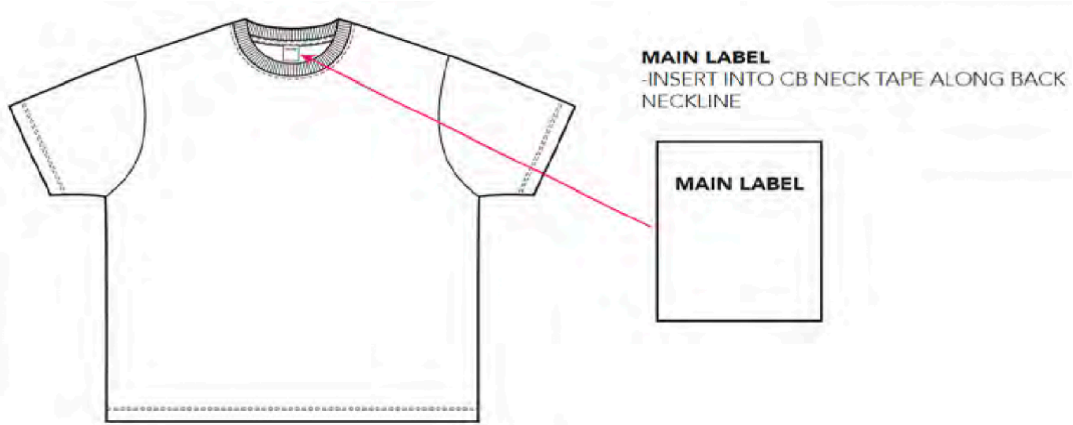
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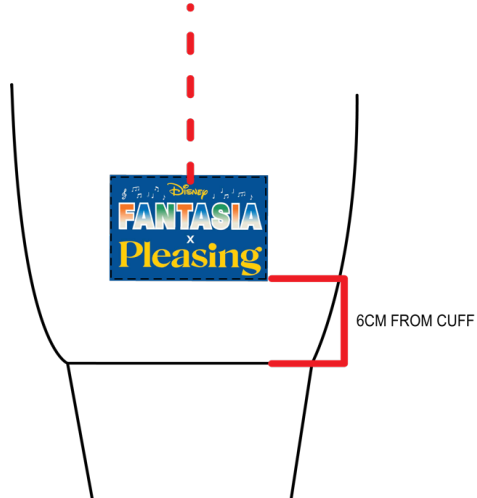
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## LABEL PLACEMENT



CENTERED ON TOP  
OF SLEEVE



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OVERVIEW

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FIT REFERENCE: CARRYOVER AS PLS0524T13

THREAD: MARA 100

SPI: 10-12

FABRICS: BODY: 230GSM JERSEY  
RIB: RIB

TRIM + PLACEMENT: MAIN LABEL @ CBN

CLIP LABEL @ WR'R LEFT SIDE SEAM

CARE LABEL @ INSIDE WEARER'S LEFT SS

MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB  
SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING  
7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB  
7MM DOUBLE NEEDLE 25MM FROM HEM AT SWEEP  
EDGE STITCH CHEST POCKET  
7MM DOUBLE NEEDLE 25MM FROM HEM AT POCKET OPENING  
TRIANGLE TURNBACK AT POCKET OPENING  
ALL INSIDE SEAMS IN LOCKING MERROW  
EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: CREW NECK LONG SLEEVE T-SHIRT  
TUBULAR RIB @ NECK, CUFFS  
BIND INSIDE BACK NECK AND SHOULDER IN JERSEY  
SIDE SEAM HAS CLIP LABEL INSERTED INTO WEARER'S LEFT SIDE

DECORATION DETAILS: PRINT @ FRONT BODY: WATER BASED

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## SAMPLE SPECS

[illegible]

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GRADED SPECS

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[illegible]

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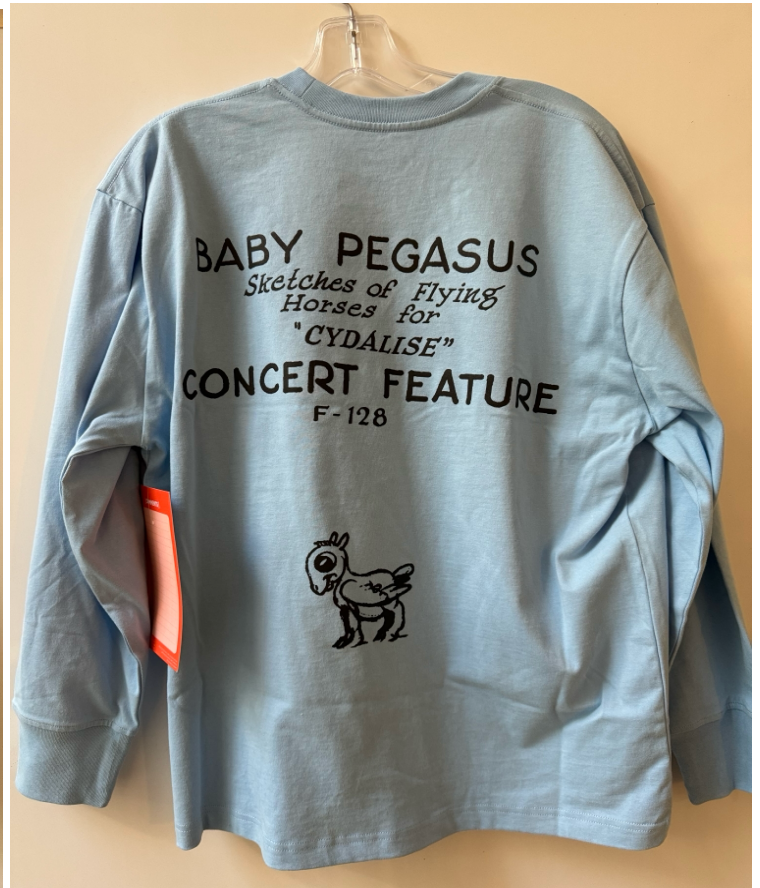
#### COMMENTS

DATE: 3/6/24  
STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT  
FIT MODELS: CALEB  
NOTE: UPDATE FABRIC BASE TO 230 GSM JERSEY

#### FIT COMMENTS:

1. Body length came in short and body came in narrow - please go back to spec
2. Undersleeve seam spec was incorrect - keep as sample
3. Please improve garment color. See note below.
4. Please use **soft hand feel print** for SMS. We would prefer water-based ink for this style!
5. We reduced the artwork size and updated the placement. See revised artwork file as well as updated specs.

SWATCH	PANTONE	PANTONE #	COMMENT:
	DUTCH CANAL	14-4124 TCX	Color is too dark - Pantone is brighter and cleaner





DATE: 5/22/24  
STATUS: RESBUMIT PPS

COMMENTS:

- 1. Fit approved as sampled
- 2. Revise artwork placement
  - Cancel front body print as sampled
  - Move back artwork to front body, 9cm below CFN
  - Print artwork OVER pocket, after pocket is sewn onto body
- 3. Add Pleasing x Disney co-branded label to wearer's right sleeve
  - Position 6cm above cuff
  - Center on top of sleeve
  - Edge stitch label on all 4 sides, matching blue color of label
  - See updated label placement guide
- 4. Move clip label from pocket to wearer's left side seam, 12cm above hem as updated label placement guide
- 5. Change fabric base color to Ballad Blue as below. Please submit labdip for approval as soon as possible!

SWATCH	PANTONE	PANTONE #	COMMENT:
	DUTCH CANAL	14-4124 TCX	APPROVED




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BOM

				
	PLS0824T12			
SELF FABRIC	DUTCH CANAL			
VENDOR: UnAvailable	COLOR CODE: 14-4124 TCX			
QUALITY: 240GSM JERSEY	LAB DIP #:			
DESCRIPTION: 100% CO	NOTE:			
RIB	DUTCH CANAL			
VENDOR: UnAvailable	COLOR CODE: 14-4124 TCX			
QUALITY: 1X1 RIB	LAB DIP #:			
DESCRIPTION:	NOTE:			
THREAD 1	DUTCH CANAL			
WEIGHT: MARA100	COLOR CODE: 14-4124 TCX			
SPI: 10-12	PLACEMENT: ALL SEAMS			
WATER-BASED PRINT				
	PLACEMENT: FRONT BODY			
CUFF LABEL	TPC X DISNEY MAIN LABEL - FLAT			
VENDOR:	PLACEMENT: WR'S RIGHT CUFF			
CODE:	PLACEMENT #:			
NOTE:				
MAIN LABEL	TPC X DISNEY MAIN LABEL - FOLDED			
VENDOR:	PLACEMENT: INSIDE CB NECK			
CODE:	PLACEMENT #:			
NOTE:				
CARE LABEL				
VENDOR:	PLACEMENT: INSIDE WR'S LEFT SS			
CODE:	PLACEMENT #:			
NOTE:				
CLIP LABEL	TPC CLIP LABEL			
VENDOR:	PLACEMENT: POCKET EDGE			
CODE:	PLACEMENT #:			
NOTE:				
HANGTAG				
VENDOR:	PLACEMENT:			
CODE:	PLACEMENT #:			
NOTE:				
UPC LABEL				
CODE:	PLACEMENT:			
	PLACEMENT #:			
POLYBAG				
VENDOR:	FOLDING TYPE:			
CODE:				
NOTE:				