

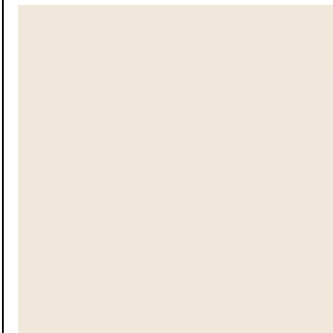
ENCHANTÉ

STYLE #	EN0325WT04	STYLE NAME	WOMENS 1/4 ZIP	CATEGORY	CREWNECK
SEASON	AUSTRALIA 2025	XF	1/15/25	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	SMALL	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
RIB: 97/3 COTTON SPANDEX 445GSM ART#VTK6002-1
COMBO: TBC ~360GSM SINGLE JERSEY (STOCK AVAILABLE)

COLOR:
- PFD



COVER REMARKS:

9/6/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE
9/12/24 CONFIRMING NO ACID WASH OR PP SPRAY ON THIS STYLE
9/25/24 UPDATED TO PFD TO IMPROVE ON LEAD-TIMES
9/30/24 SPECS REVISED & UPDATED BASED ON UA SUGGESTIONS
10/24/24 PROTO COMMENTS SENT - FCTy TO PROCEED INTO BULK

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SIZE RANGE	XS-XXL	SAMPLE SIZE	SMALL	TP BY:	ET	

CONSTRUCTION

QUY CÁCH MAY + QUY CÁCH MAY

DTM TO SELF #5
MOULDED ZIPPER
WITH RECTANGULAR
PULLER

SELF
COLLAR

~360GSM SINGLE
JERSEY COMBO
SEAMED AT FRONT
BODY & SLEEVES

Vải phối vải heavy jersey
ở tay và thân trước

DTM TO SELF
EDGE STITCH
AT EITHER SIDE
OF AH SEAM

DTM TO SELF
COMBO RIB CUFF &
HEM BAND

DTM TO SELF EDGE
STITCH AT EITHER SIDE
OF CUFF & HEM SEAM

Điều rẽ 2k 1/4"
ở nách áo/ bo
tay/bo thân

Điều 1K 1/8"
ở vị trí phối
ở thân và tay
áo, xung
quanh dây
kéo, xung
quanh vòng
cổ, mép trên
lá cổ

VỊ TRÍ PHỐI

FRONT BODICE COMBO STRIPE PLACEMENT

HPS

8 1/2"

1 3/8"

SLEEVE COMBO STRIPE PLACEMENT

HPS

1 3/8"

11 1/2"

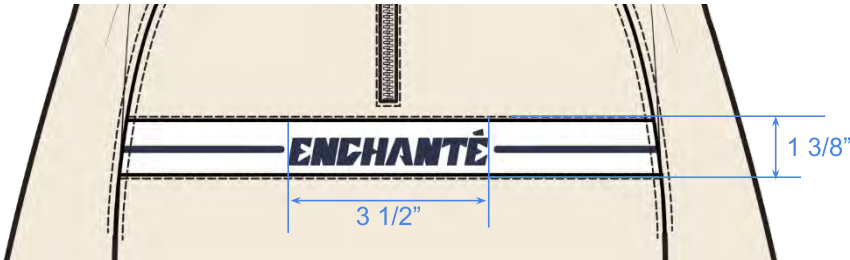
cập nhật
theo UA
để nghị

ENCHANTÉ

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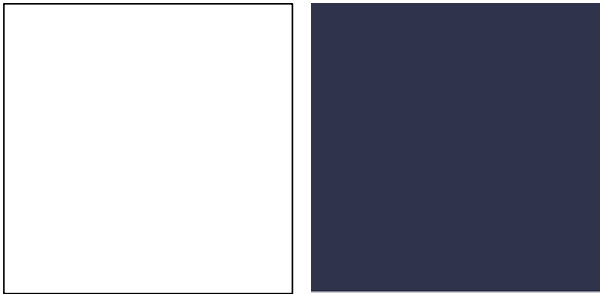
ARTWORK

FRONT BODICE COMBO PRINT



WORDMARK CENTERED AT CF OF GARMENT

COLOR STANDARDS:



PANTONE®
4145 C

COMBO STRIPE (~360GSM JERSEY):
OPTIC WHITE
PRINT:
NAVY (PANTONE PMS 4145 C)

SLEEVE COMBO PRINT



PRINT STRIPES CENTERED
WITHIN COMBO STRIPE

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REFERENCE



FOLLOW CHALET 2025 EN0125WC03 CREST CROPPED CREWNECK FOR OVERALL SPECS - BUT ADDING TO BODY LENGTH, CHANGING NECKLINE TO A FUNNEL NECK + CF ZIPPER, & CHANGING TO A RAGLAN SLEEVE CONSTRUCTION



REFERENCE FOR COMBO “STRIPE” SEAMS WITH PRINTED LOGO AND STRIPES

ENCHANTÉ

STYLE #	EN0325WT04	STYLE NAME	WOMENS 1/4 ZIP	CATEGORY	CREWNECK	SKETCH 
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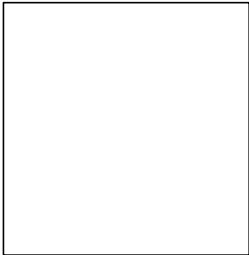
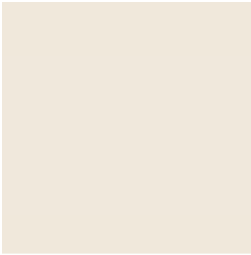
STAGE DATE	THÔNG SỐ			PROTO	PROTO	PRODUCTION				
				24.09.30	24.10.22	24.10.24				
POM	DESCRIPTION		TOL +/-	REQUEST	SAMPLE	REQUEST				
1	CF FROM HPS TO HEM	DÀI ÁO TỪ CAO VAI ĐẾN LẠI	1/2	23	23	23				
2	NECK BAND HEIGHT	CAO LÃ CỔ	1/8	2 5/8	2 5/8	2 5/8				
3	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ TỪ ĐM ĐẾN ĐM	1/2	8	8 3/4	8 3/4				
4	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM	1/4	2 5/8	2 1/4	2 1/4				
5	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM	1/8	1	1 1/4	1 1/4				
6	ACROSS FRONT - ACROSS NECK SEAM	NGANG CỔ TRƯỚC- TẠI ĐM CỔ ÁO	1/2	6 3/8	6 1/4	6 1/4				
7	ACROSS FRONT (6" DOWN FROM HPS)	NGANG NGỰC - DƯỚI CAO VAI 6"	1/2	15 3/4	16 1/4	16 1/4				
8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC DƯỚI NÁCH 22"	1/2	22	21 3/4	21 3/4				
9	BOTTOM OPENING (AT SEAM)	NGANG LẠI Ở ĐM	1/2	19	17	17				
10	BOTTOM OPENING (AT EDGE)	NGANG LẠI Ở MÉP	1/2	14 1/4	14	14				
11	FRONT RAGLAN LENGTH (NECK SEAM TO BTM OF ARMHOLE)	DÀI RAGLAN TRƯỚC TỪ ĐM CỔ ĐẾN NÁCH	3/8	13 1/2	13 5/8	13 5/8				
12	ACROSS BACK - ACROSS NECK SEAM	NGANG CỔ SAU- ĐO TẠI CỔ	1/2	6 1/2	6 3/4	6 3/4				
13	ACROSS BACK (6" DOWN FROM HPS)	NGANG CỔ TỪ CAO VAI XUỐNG 6"	1/4	16 1/8	16	16				
14	BACK RAGLAN LENGTH (NECK SEAM TO BTM OF ARMHOLE)	DÀI RAGLAN SAU TỪ ĐM CỔ ĐẾN NÁCH	1/4	14 1/4	14	14				
15	SLEEVE LENGTH FROM CB NECK	DÀI ÁO TỪ GIỮA CỔ SAU	3/4	32 1/2	29 1/8	29 1/8				
16	BICEP (1" BELOW ARMHOLE)	BẮP TAY DƯỚI NÁCH 1"	1/4	10	10 1/8	10 1/8				
17	ELBOW (10" ABOVE CUFF EDGE)	KHUỖY TAY TRÊN MÉP BO 10"	1/4	8	7 7/8	7 7/8				
18	SLEEVE OPENING (AT SEAM)	CỬA TAY TẠI ĐM	1/4	5 1/2	5 3/8	5 3/8				
19	SLEEVE OPENING (EDGE - RELAXED)	CỬA TAY TẠI MÉP	1/4	4	4	4				
20	SLEEVE CUFF RIB TRIM HEIGHT	CAO BO TAY	1/8	1 7/8	2 1/8	2 1/8				
21	HEM RIB HEIGHT	CAO BO LẠI	1/8	2 1/8	2 1/4	2 1/4				
22	CF ZIPPER LENGTH	DÀI DÂY KÉO	1/8	7	7 1/4	7 1/4				

Date Printed 10/24/2024

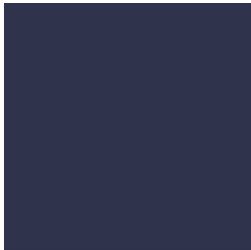
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COLORWAY



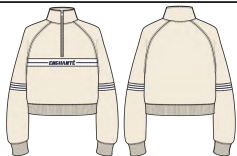
Colorway: Cream
Ground:
PFD
Combo (Stripes):
Optic White
Print on Combo Stripes:
Navy Pantone PMS 4145 C



PANTONE®
4145 C



ENCHANTÉ

STYLE #			EN0325WT04		STYLE NAME		WOMENS 1/4 ZIP		CATEGORY		CREWNECK		SKETCH	
SEASON			AUSTRALIA 2025		XF		7/31/24		FABRIC DESCRIPTION		420GSM COTTON FLEECE			
FACTORY			UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON			
SIZE RANGE			XS-XXL		SAMPLE SIZE		SMALL		TP BY:		ET			
SELF					COMBO					LINING				
CUTTING DIRECTION					CUTTING DIRECTION					CUTTING DIRECTION				
PLACEMENT					PLACEMENT					PLACEMENT				
TREATMENT					TREATMENT					TREATMENT				
SAMPLE NOTES / CALLOUTS										1	2	3	4	
COLOR NAME										Cream				
										COLOR #				
CUTTING MATERIAL(S)										COLOR OF MATERIAL				
ITEM	CONTENT	ARTICLE #	DESCRIPTION		SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)		UA	72"			Bodice, Collar, Sleeves	PFD				
COMBO A	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM)		UA	46"			Sleeve Cuff, Hem Band	PFD				
COMBO B	100% COTTON	TBC	TBC ~360 GSM SINGLE JERSEY		UA	46"			Combo Stripes at Front Bodice & Seeves	Optic White				
FUSE														
TRIM(S)										COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION		SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT A		Factory Sourced	Screen Print - Enchanté with Stripes		Factory Sourced				Front Bodice	Navy (Pantone PMS 4145 C)				
PRINT B		Factory Sourced	Screen Print - Double Stripes		Factory Sourced				1 @ Each Sleeve	Navy (Pantone PMS 4145 C)				
ZIPPEr		Factory Sourced	#5 YKK Moulded Zipper - Rectangular Puller		Factory Sourced				1 @ CF	DTM Cream				
THREAD		Factory Sourced	Thread		Factory Sourced				All Sewing / Topstitching	DTM Cream				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION		SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label		TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha		Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo		Factory Sourced		1	Units						
PACKAGING			Barcode Sticker		Factory Sourced		1	Units						

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LABEL GUIDE

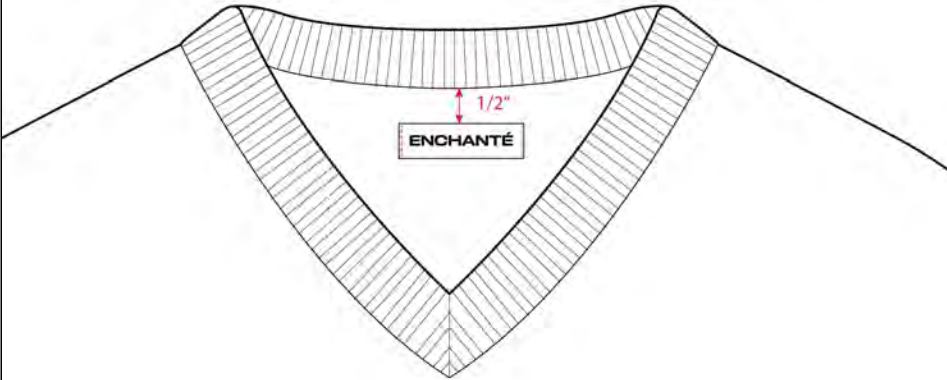
NOTES:

MAIN LABEL PLACEMENT

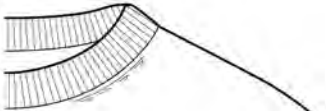


Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT







Insert at Wearer's Left SS,
2.5" Above top edge
of Rib Hem.

If there is no Rib Hem,
Insert at 2.5" Above Hem

2.5"

2.5" from hem

Wearer's Left
Side Seam

Rib Hem

Interior Construction View

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PROTO FIT COMMENTS (10.24.24)
- PROTO SAMPLE APPROVED!
- PLS PROCEED INTO BULK

Duyệt fit + hình in duyệt theo mẫu proto > tiến hành sản xuất.