

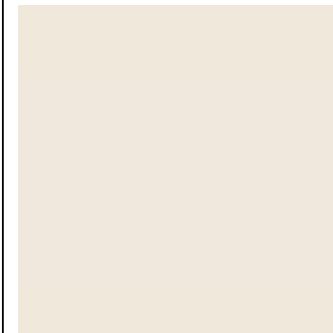
# ENCHANTÉ

STYLE #	EN0325WT04	STYLE NAME	WOMENS 1/4 ZIP	CATEGORY	CREWNECK
SEASON	AUSTRALIA 2025	XF	1/15/25	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	SMALL	TP BY:	ET



**SELF:** 100% COTTON FLEECE 420GSM ART#VTK5971B  
**RIB:** 97/3 COTTON SPANDEX 445GSM ART#VTK6002-1  
**COMBO:** TBC ~360GSM SINGLE JERSEY (STOCK AVAILABLE)


**COLOR:**  
- PFD



## COVER REMARKS:

9/6/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE  
9/12/24 CONFIRMING NO ACID WASH OR PP SPRAY ON THIS STYLE  
9/25/24 UPDATED TO PFD TO IMPROVE ON LEAD-TIMES  
9/30/24 SPECS REVISED & UPDATED BASED ON UA SUGGESTIONS  
10/24/24 PROTO COMMENTS SENT - FCTy TO PROCEED INTO BULK

ENCHANTÉ

STYLE #	EN0325WT04	STYLE NAME	WOMENS 1/4 ZIP	CATEGORY	CREWNECK	<div>SKETCH</div> 
SEASON	AUSTRALIA 2025	XF	1/15/25	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
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CONSTRUCTION

**QUY CÁCH MAY + QUY CÁCH MAY**

DTM TO SELF #5  
MOULDED ZIPPER  
WITH RECTANGULAR  
PULLER

SELF  
COLLAR

~360GSM SINGLE  
JERSEY COMBO  
SEAMED AT FRONT  
BODY & SLEEVES

Vải phối vải heavy jersey  
ở tay và thân trước

DTM TO SELF  
EDGE STITCH  
AT EITHER SIDE  
OF AH SEAM

DTM TO SELF  
COMBO RIB CUFF &  
HEM BAND

DTM TO SELF EDGE  
STITCH AT EITHER SIDE  
OF CUFF & HEM SEAM

Điều rẽ 2k 1/4"  
ở nách áo/ bo  
tay/bo là ĐĐ

Điều 1K 1/8"  
ở vị trí phối  
ở thân và tay  
áo, xung  
quanh dây  
kéo, xung  
quanh vòng  
cổ, mép trên  
lá cổ

**VỊ TRÍ PHỐI**

**FRONT BODICE COMBO STRIPE PLACEMENT**

HPS

8 1/2"

1 3/8"

**SLEEVE COMBO STRIPE PLACEMENT**


HPS

1 3/8"

11 1/2"

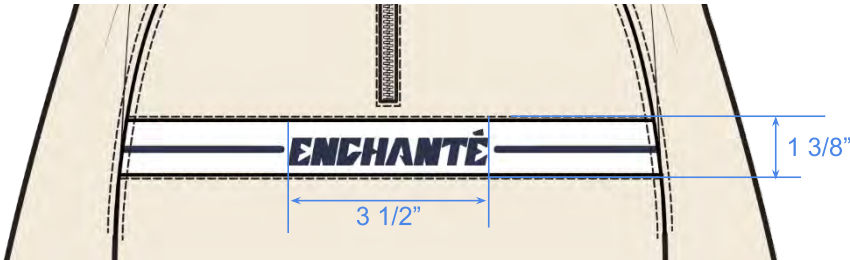
cập nhật  
theo UA  
để nghị

# ENCHANTÉ

STYLE #	EN0325WT04	STYLE NAME	WOMENS 1/4 ZIP	CATEGORY	CREWNECK	<div>SKETCH</div> 
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ARTWORK

FRONT BODICE COMBO PRINT



WORDMARK CENTERED AT CF OF GARMENT

COLOR STANDARDS:



PANTONE®  
4145 C


COMBO STRIPE (~360GSM JERSEY):  
OPTIC WHITE  
PRINT:  
NAVY (PANTONE PMS 4145 C)

SLEEVE COMBO PRINT



PRINT STRIPES CENTERED  
WITHIN COMBO STRIPE

ENCHANTÉ

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REFERENCE




FOLLOW CHALET 2025 EN0125WC03 CREST CROPPED CREWNECK FOR OVERALL SPECS - BUT ADDING TO BODY LENGTH, CHANGING NECKLINE TO A FUNNEL NECK + CF ZIPPER, & CHANGING TO A RAGLAN SLEEVE CONSTRUCTION



REFERENCE FOR COMBO “STRIPE” SEAMS WITH PRINTED LOGO AND STRIPES




ENCHANTÉ

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FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
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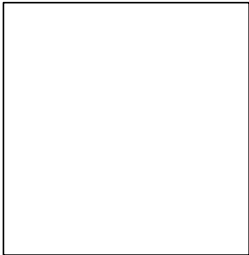
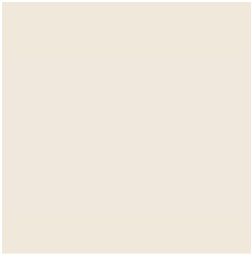
STAGE DATE	THÔNG SỐ			PROTO	PROTO	PRODUCTION	PRODUCTION			
				24.09.30	24.10.22	24.10.24	11.11.24			
POM	DESCRIPTION		TOL +/-	REQUES T	SAMPLE	REQUEST	REQUEST			
1	CF FROM HPS TO HEM	DÀI ÁO TỪ CAO VAI ĐẾN LẠI	1/2	23	23	23	23			
2	NECK BAND HEIGHT	CAO LÁ CỔ	1/8	2 5/8	2 5/8	25/8	2 5/8			
3	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ TỪ ĐM ĐẾN ĐM	1/2	8	8 3/4	83/4	8 3/4			
4	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM	1/4	2 5/8	2 1/4	21/4	2 1/4			
5	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM	1/8	1	1 1/4	11/4	1 1/4			
6	ACROSS FRONT - ACROSS NECK SEAM	NGANG CỔ TRƯỚC- TẠI ĐM CỔ ÁO	1/2	6 3/8	6 1/4	61/4	6 1/4			
7	ACROSS FRONT (6" DOWN FROM HPS)	NGANG NGỰC - DƯỚI CAO VAI 6"	1/2	15 3/4	16 1/4	161/4	16			
8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC DƯỚI NÁCH 22"	1/2	22	21 3/4	213/4	21 3/4			
9	BOTTOM OPENING (AT SEAM) - RELAXED	NGANG LẠI Ở ĐM - ĐO CĂNG	1/2	19	17	17	19			
10	BOTTOM OPENING (AT EDGE)	NGANG LẠI Ở MÉP	1/2	14 1/4	14	14	14			
11	FRONT RAGLAN LENGTH (NECK SEAM TO BTM OF ARMHOLE)	DÀI RAGLAN TRƯỚC TỪ ĐM CỔ ĐẾN NÁCH	3/8	13 1/2	13 5/8	135/8	13 5/8			
12	ACROSS BACK - ACROSS NECK SEAM	NGANG CỔ SAU- ĐO TẠI CỔ	1/2	6 1/2	6 3/4	63/4	6 3/4			
13	ACROSS BACK (6" DOWN FROM HPS)	NGANG CỔ TỪ CAO VAI XUỐNG 6"	1/4	16 1/8	16	16	16			
14	BACK RAGLAN LENGTH (NECK SEAM TO BTM OF ARMHOLE)	DÀI RAGLAN SAU TỪ ĐM CỔ ĐẾN NÁCH	1/4	14 1/4	14	14	14			
15	SLEEVE LENGTH FROM CB NECK	DÀI ÁO TỪ GIỮA CỔ SAU	3/4	32 1/2	29 1/8	291/8	32 1/2			
16	BICEP (1" BELOW ARMHOLE)	BẮP TAY DƯỚI NÁCH 1"	1/4	10	10 1/8	101/8	10 1/8			
17	ELBOW (10" ABOVE CUFF EDGE)	KHUỖY TAY TRÊN MÉP BƠ 10"	1/4	8	7 7/8	77/8	7 7/8			
18	SLEEVE OPENING (AT SEAM)	CỬA TAY TẠI ĐM	1/4	5 1/2	5 3/8	53/8	5 3/8			
19	SLEEVE OPENING (EDGE - RELAXED)	CỬA TAY TẠI MÉP	1/4	4	4	4	4			
20	SLEEVE CUFF RIB TRIM HEIGHT	CAO BƠ TAY	1/8	1 7/8	2 1/8	21/8	2 1/8			
21	HEM RIB HEIGHT	CAO BƠ LẠI	1/8	2 1/8	2 1/4	21/4	2 1/4			
22	CF ZIPPER LENGTH	DÀI DÂY KÉO	1/8	7	7 1/4	71/4	7 1/4			

Date Printed 10/24/2024

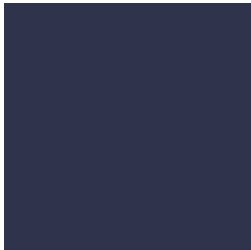
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COLORWAY




**Colorway: Cream**  
**Ground:**  
PFD  
**Combo (Stripes):**  
Optic White  
**Print on Combo Stripes:**  
Navy Pantone PMS 4145 C




PANTONE®  
4145 C



ENCHANTÉ

STYLE #		EN0325WT04		STYLE NAME		WOMENS 1/4 ZIP		CATEGORY		CREWNECK		SKETCH	
SEASON		AUSTRALIA 2025		XF		7/31/24		FABRIC DESCRIPTION		420GSM COTTON FLEECE			
FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		SMALL		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME										Cream			
										COLOR #			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Bodice, Collar, Sleeves	PFD				
COMBO A	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM)	UA	46"			Sleeve Cuff, Hem Band	PFD				
COMBO B	100% COTTON	TBC	TBC ~360 GSM SINGLE JERSEY	UA	46"			Combo Stripes at Front Bodice & Seeves	Optic White				
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT A		Factory Sourced	Screen Print - Enchanté with Stripes	Factory Sourced				Front Bodice	Navy (Pantone PMS 4145 C)				
PRINT B		Factory Sourced	Screen Print - Double Stripes	Factory Sourced				1 @ Each Sleeve	Navy (Pantone PMS 4145 C)				
ZIPPEr		Factory Sourced	#5 YKK Moulded Zipper - Rectangular Puller	Factory Sourced				1 @ CF	DTM Cream				
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	DTM Cream				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						


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LABEL GUIDE

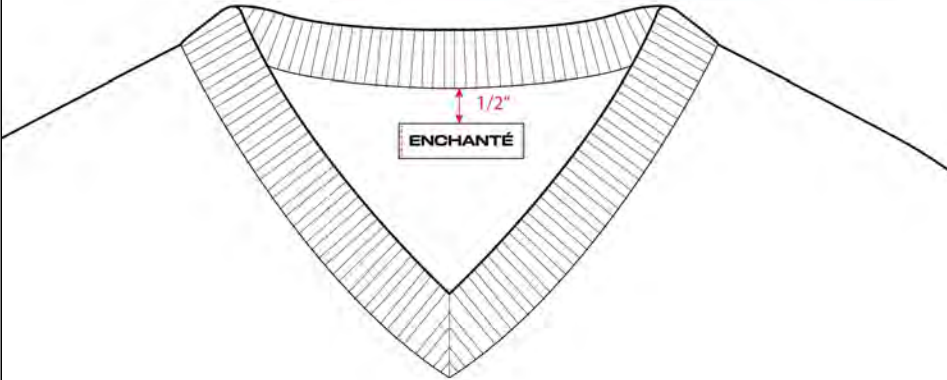
NOTES:

MAIN LABEL PLACEMENT




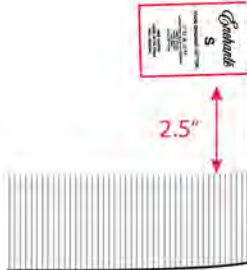
Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**  
(Stitch should NOT be visible on front side of label)

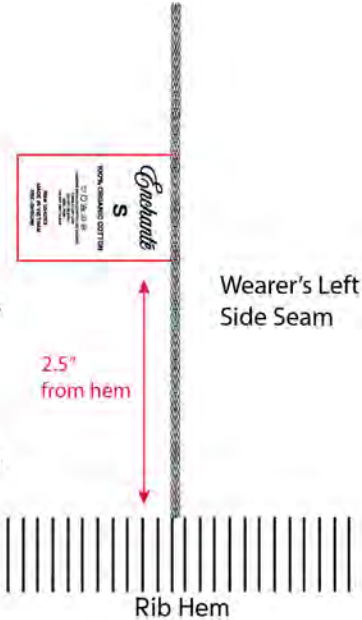
Sewing thread color:  
**Top thread- DTM to label, Bobbin - DTM to Self**



CARE LABEL PLACEMENT







Insert at Wearer's Left SS,  
2.5" Above top edge  
of Rib Hem.

If there is no Rib Hem,  
Insert at 2.5" Above Hem


Wearer's Left  
Side Seam

Rib Hem

Interior Construction View



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PROTO FIT COMMENTS (10.24.24)

- PROTO SAMPLE APPROVED!
- PLS PROCEED INTO BULK

Duyệt fit + hình in duyệt theo mẫu proto > tiến hành sản xuất.