

ENCHANTÉ

STYLE #	EN0325MH07	STYLE NAME	KOOKABURRA BOXY HOODIE	CATEGORY	TOP
SEASON	AUSTRALIA 2025	XF	1/15/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	HP / ET



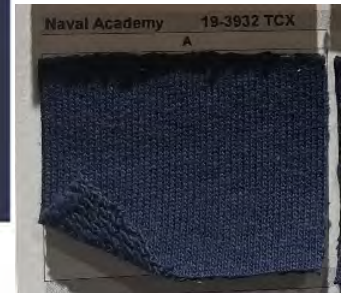
SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1

COLOR:

- **GROUND:** - Naval Academy (Pantone 19-3932 TCX) -
Lab-Dip A approved - PP SPRAY



PANTONE®
19-3932 TCX
Naval Academy




COVER REMARKS:

9/5/24 TP SENT - FACTORY TO LAUNCH PROTO SAMPLE

10/22/24 FRONT & BACK ARTWORK UPDATED - PLS LAUNCH NEW STRIKE-OFFS FOR APPROVAL (NO NEED TO LAUNCH 2ND PROTOS)

10/31/24 PROTO COMMENTS SENT - PENDING NEW ARTWORK STRIKE-OFF FOR APPROVAL BUT OTHERWISE GOOD TO PROCEED TO BULK

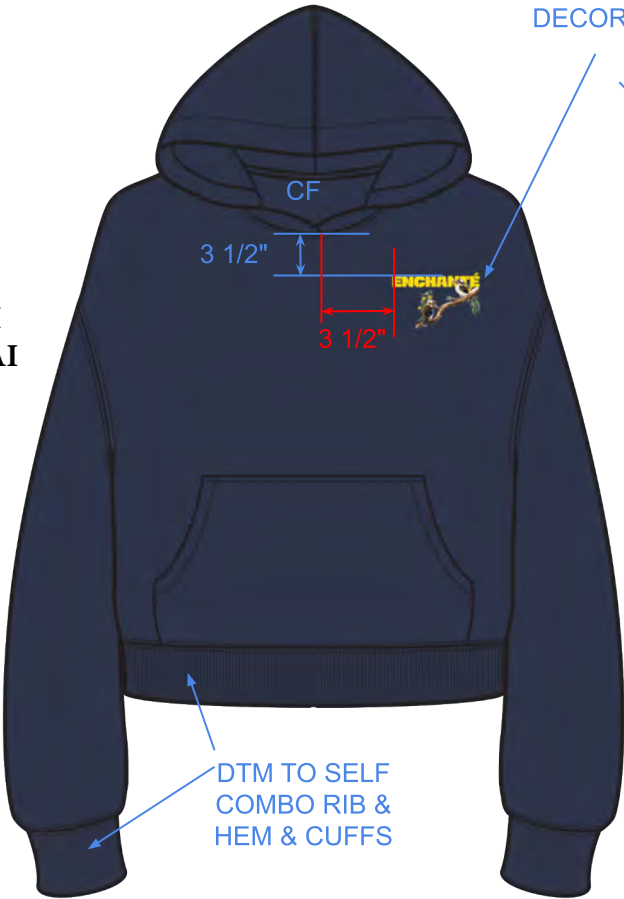
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STYLE #	EN0325MH07	STYLE NAME	KOOKABURRA BOXY HOODIE	CATEGORY	TOP	<div>SKETCH</div> 
SEASON	AUSTRALIA 2025	XF	1/15/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	HP / ET	

CONSTRUCTION

QUY CÁCH MAY (LYHD236) & ĐỊNH VỊ HÌNH IN


DTM TO SELF COMBO RIB & HEM & CUFFS



DTM TO SELF COMBO RIB & HEM & CUFFS

DTM TO SELF EDGE STITCH AT HOOD AND NECK SEAM

DTM TO SELF EDGE STITCH AT BOTH SIDE OF HEM AND CUFF SEAM



DTM TO SELF EDGE STITCH AT BOTH SIDE OF HEM AND CUFF SEAM

DIỀU RỄ 2K 1/4 TÀI NÁCH /BO TAY + LAI

DIỀU RỄ 2K 1/4 TÀI SÓNG NÓN
DIỀU 1K MIỆNG NÓN
DIỀU 1K 1/4" Ở CHÂN NÓN

TÚI KANGAROO:
DIỀU 1K Ở MIỆNG TÚI + CẠNH TRÊN TÚI

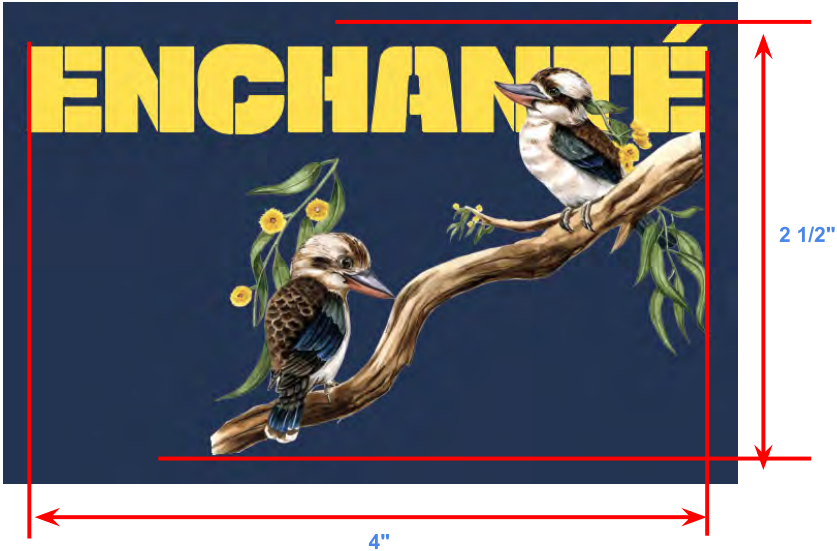
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SEASON	AUSTRALIA 2025	XF	1/15/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
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SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	HP / ET	



ARTWORK

FRONT SCREEN PRINT DECORATION



COLOR STANDARDS:

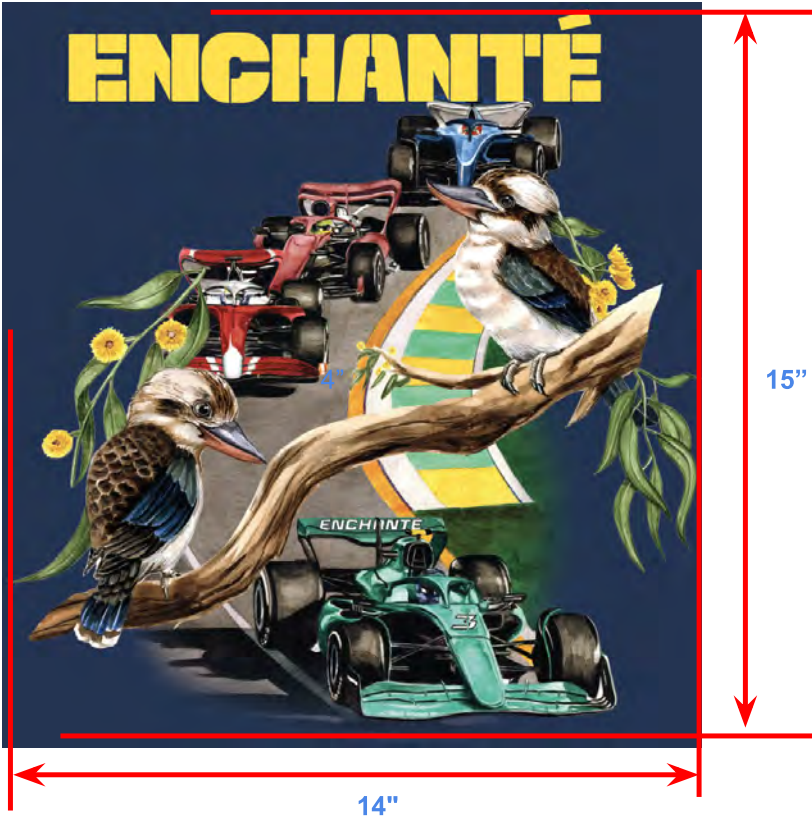
ARTWORK:
Graphic - Screen Print
(Match colors to artwork -
Factory
Interpretation)

Logo (Pantone PMS 116 C)




PANTONE®
116 C

BACK SCREEN PRINT DECORATION




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FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	HP / ET	

STAGE DATE				PROTO	PROTO	PRODUCTION					
				08.25.24	10.29.24	10.31.24					
POM	DESCRIPTION		TOL +/-	REQUEST	SAMPLE	REQUEST					
1	CF FROM HPS TO HEM	DÀI THÂN TRƯỚC TỪ CAO VAI ĐẾN LẠI	3/4	24 1/2	23 5/8	24 1/2					
2	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ TỪ ĐM ĐẾN ĐM	1/4	12 3/4	12	12 3/4					
3	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM	1/4	2	2 3/8	2					
4	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM	1/4	1	1	1					
5	ACROSS SHOULDER (SEAM TO SEAM)	NGANG VAI TỪ ĐM ĐẾN ĐM	1/2	28	27 5/8	28					
6	ACROSS FRONT (7" BELOW HPS)	NGANG NGỰC DƯỚI CAO VAI 7"	1/2	25 3/4	25 5/8	25 3/4					
7	ACROSS BODY (1" BELOW ARMHOLE)	NGANG NGỰC DƯỚI CAO VAI 1"	1/2	26 3/4	26 3/4	26 3/4					
8	BOTTOM SWEEP AT SEAM (RELAXED)	NGANG LẠI TẠI ĐM ĐO THƯỜNG	1/2	20	19 3/4	20					
9	BOTTOM SWEEP (RELAXED)	NGANG LẠI TẠI MÉP ĐO THƯỜNG	1/2	17 1/2	17 1/2	17 1/2					
10	ARMHOLE STRAIGHT	NÁCH ĐO THẲNG	3/8	10 1/8	10 1/8	10 1/8					
11	SLEEVE LENGTH FROM SHOULDER SEAM	DÀI TAY TỪ ĐẦU VAI	1/2	22 1/2	22 1/4	22 1/2					
12	BICEP (1" BELOW ARMHOLE)	BẮP TAY DƯỚI NÁCH 1"	1/4	9 3/4	9 3/4	9 3/4					
13	SLEEVE OPENING AT SEAM(RELAXED)	CỬA TAY TẠI ĐM - ĐO THƯỜNG	1/4	4 1/2	4	4 1/2					
14	CUFF WIDTH	NGANG BƠ TAY	1/4	3 1/2	3 1/4	3 1/2					
15	CUFF HEIGHT	CAO BƠ TAY	1/4	2 1/2	2 1/2	2 1/2					
16	HEM HEIGHT	CAO BƠ LẠI	1/4	2 3/4	2 1/2	2 3/4					
17	KANGAROO POCKET WIDTH AT TOP	NGANG CẠNH TRÊN TÚI KANGAROO	3/8	9	8 3/4	9					
18	KANGAROO POCKET WIDTH AT BOTTOM	NGANG CẠNH DƯỚI TÚI KANGAROO	3/8	11 1/2	11 5/8	11 1/2					
19	KANGAROO POCKET HEIGHT AT CF	CAO TÚI KANGAROO Ở GIỮA TRƯỚC	3/8	8 1/2	8	8 1/2					
20	HOOD HEIGHT (STRAIGHT - TOP OF HOOD TO NECK	CAO NÓN KANGAROO- ĐO THẲNG TỪ ĐỈNH NÓN ĐẾN GIỮA CỔ TRƯỚC	3/8	16 1/2	16	16 1/2					
21	HOOD WIDTH AT WIDEST POINT	NGANG NÓN TẠI ĐIỂM RỘNG NHẤT	3/8	12 1/2	12	12 1/2					

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SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	HP / ET	

COLORWAY




PANTONE®
116 C


Colorway: Navy
Ground: Naval Academy (Pantone 19-3932 TCX) - Lab-Dip A approved
Front Decoration:
Graphic - Screen Print
(Match colors to artwork - Factory Interpretation)
LOGO: Yellow -Pantone PMS 116 C



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FACTORY		UA		STAGE		PRODUCTION		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		MEDIUM		TP BY:		HP / ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME										Navy			
										COLOR # Pantone 19-3932 TCX)			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON		Cotton Fleece (420 GSM) - Acid Wash as Austin 2024	UA	180cm			Bodice, Sleeves, Hood, Kangaroo Pocket	Navy (DTM 19-3932 TCX))				
COMBO	100% COTTON		2x2 Rib (445GSM) - Acid Wash as Austin 2024	UA	180cm			Cuff Trim	Navy (DTM 19-3932 TCX))				
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing, topstitch at hood, neck, cuff, hem	DTM Navy				
PRINT A		Factory Sourced	Plastisol Ink	Factory Sourced				Front	Yellow - Pantone PMS 116 C				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated logo	Factory Sourced	14" x 20"	1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						


RENGGLI

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LABEL GUIDE

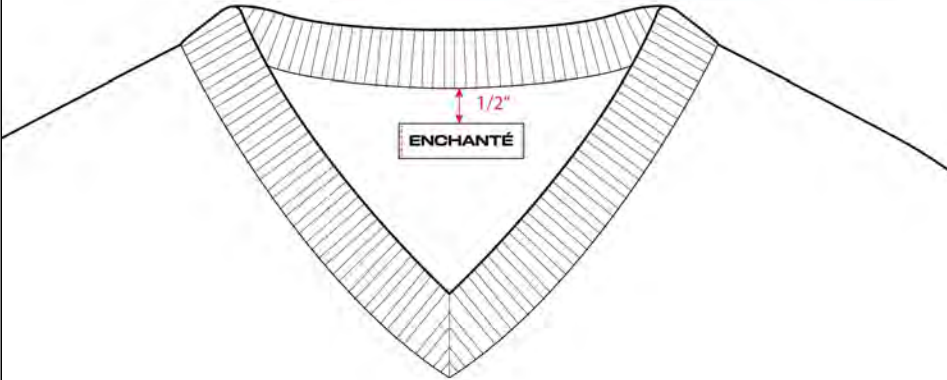
NOTES:

MAIN LABEL PLACEMENT

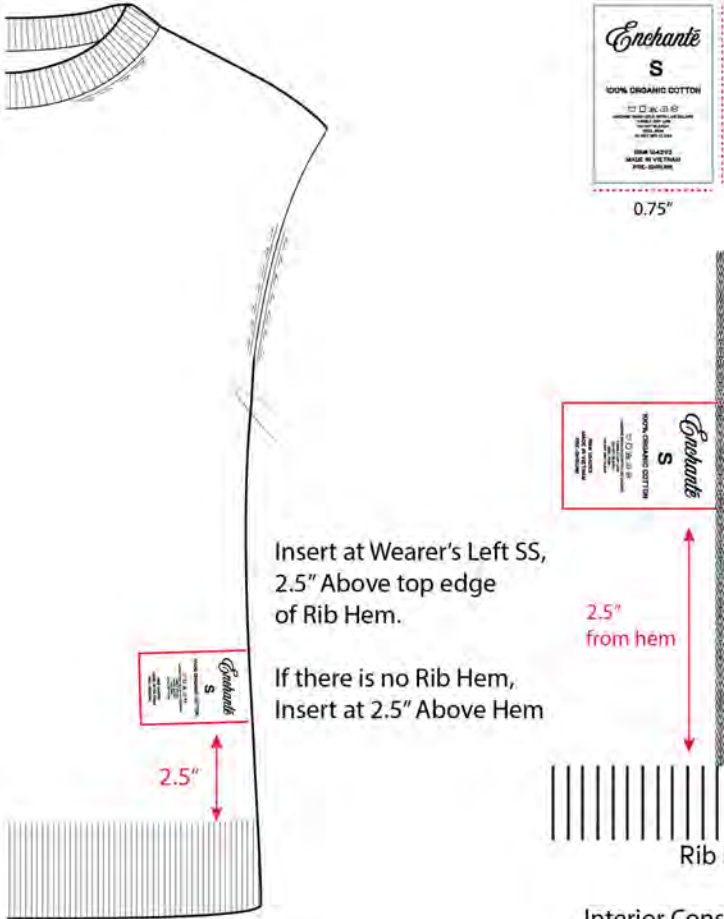


Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT




Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.
If there is no Rib Hem, Insert at 2.5" Above Hem

Wearer's Left Side Seam

Rib Hem

Interior Construction View

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CHANGE FROM PP SPRAY EFFECT TO LIGHT ACID
WASH (AS AUSTIN 2024) FOR BULK




UPDATING ARTWORK TO REMOVE “GRAND PRIX” -
PLS SUBMIT STRIKE-OFF OF NEW ARTWORK FOR
APPROVAL BEFORE PROCEEDING INTO BULK

PROTO FIT COMMENTS (10.31.24)

- OVERALL LOOKS GREAT BUT PLS REVERT BACK TO APPROVED PRODUCTION SPECS FROM AUSTIN 2024 COLLECTION BOXY HOODIE.
- PP SPRAY EFFECT ON PROTO IS TOO SUBTLE - PLS PROCEED WITH LIGHT ACID WASH (AS AUSTIN 2024 STANDARD) FOR BULK
- CHANGING ARTWORK - PLS SUBMIT STRIKE-OFF FOR APPROVAL BEFORE PROCEEDING INTO BULK

Nhìn tổng thể đẹp nhưng cần điều chỉnh ts theo thông số sx mã LYHD236 - bts full size ở trang cuối TP
Hiệu ứng PP Spray qua nhẹ - áp dụng acid wash (như mùa Austin)
Cần duyệt strike off theo hình in mới để tiến hành sản xuất.
Điều chỉnh định vị hình in.

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APPROVED PRODUCTION SPECS

POM	DESCRIPTION	TOL +/-		XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	3/4		23 1/2	24	24 1/2	25	25 1/2	26
2	NECK WIDTH (SEAM TO SEAM)	1/4		12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2
3	FRONT NECK DROP (HPS TO SEAM)	1/4		1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8
4	BACK NECK DROP (HPS TO SEAM)	1/4		1	1	1	1	1	1
5	ACROSS SHOULDER (SEAM TO SEAM)	1/2		26 1/2	27 1/4	28	28 3/4	29 1/2	30 1/4
6	ACROSS FRONT (7" BELOW HPS)	1/2		24 1/4	25	25 3/4	26 1/2	27 1/4	28
7	ACROSS BODY (1" BELOW ARMHOLE)	1/2		23 3/4	25 1/4	26 3/4	28 1/4	29 3/4	31 1/4
8	BOTTOM SWEEP AT SEAM (RELAXED)	1/2		17	18 1/2	20	21 1/2	23	24 1/2
9	BOTTOM SWEEP (RELAXED)	1/2		14 1/2	16	17 1/2	19	20 1/2	22
10	ARMHOLE STRAIGHT	3/8		8 7/8	9 1/2	10 1/8	10 3/4	11 3/8	12
11	SLEEVE LENGTH FROM SHOULDER SEAM	1/2		21 3/4	22 1/8	22 1/2	22 7/8	23 1/4	23 5/8
12	BICEP (1" BELOW ARMHOLE)	1/4		8 1/2	9 1/8	9 3/4	10 3/8	11	11 5/8
13	SLEEVE OPENING AT SEAM(RELAXED)	1/4		4	4 1/4	4 1/2	4 3/4	5	5 1/4
14	CUFF WIDTH	1/4		3	3 1/4	3 1/2	3 3/4	4	4 1/4
15	CUFF HEIGHT	1/4		2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
16	HEM HEIGHT	1/4		2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
17	KANGAROO POCKET WIDTH AT TOP	3/8		8 1/4	8 5/8	9	9 3/8	9 3/4	10 1/8
18	KANGAROO POCKET WIDTH AT BOTTOM	3/8		10 3/4	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8
19	KANGAROO POCKET HEIGHT AT CF	3/8		8 1/4	8 1/4	8 1/2	8 1/2	8 3/4	8 3/4
20	HOOD HEIGHT (STRAIGHT - TOP OF HOOD	3/8		15 1/2	16	16 1/2	17	17 1/2	18
	HOOD WIDTH AT WIDEST POINT			11 3/4	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8