

ENCHANTÉ

STYLE #	EN0325MT06	STYLE NAME	FLAG LONG SLEEVE	CATEGORY	TOP
SEASON	AUSTRALIA 2025	XF	1/15/25	FABRIC DESCRIPTION	190 GSM SINGLE JERSEY
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET



SELF: SINGLE JERSEY 100% COTTON 190 GSM
COMBO RIB: RIB 1X1 260 GSM

COLORS:
- PFD



COVER REMARKS:

9/6/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE
9/12/24 CONFIRMING NO ACID WASH OR PP SPRAY ON THIS STYLE
9/24/24 UPDATED TO 190GSM JERSEY TO IMPROVE ON LEAD-TIMES
9/25/24 UPDATED TO PFD TO IMPROVE ON LEAD-TIMES
10/24/24 PROTO COMMENTS SENT - FCTY TO MAKE CORRECTIONS & PROCEED INTO BULK

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CONSTRUCTION

BO CỔ+ TAY TIẾP MÀU

DTM TO SELF COMBO RIB NECK TRIM

DTM TO SELF COMBO RIB SLEEVE CUFF

DTM TO SELF MERROW FINISH AT RAW HEM

HÌNH IN Ở TAY VÀ THÂN TRƯỚC

SCREEN PRINT AT ALL PRINT AREAS

VẮT SỔ BO TAY KHÔNG ĐIỀU
VẮT SỔ LAI ÁO THÔ
ĐIỀU 1K 1/8" XUNG QUANH VÒNG CỔ

FRONT SCREEN PRINT PLACEMENT

HPS

7"

ARTWORK CENTERED HORIZONTALLY

ĐỊNH VỊ HÌNH IN

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ARTWORK

FRONT BODY SCREEN PRINT



COLOR STANDARDS:



PANTONE®
4145 C

ARTWORK: NAVY
(PANTONE PMS 4145 C)

SLEEVE SCREEN PRINT



PLACEMENT
DIRECTLY
OPPOSITE OF
SLEEVE INSEAM
ON BOTH SLEEVES

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REFERENCE



RAW HEM FINISHED WITH DTM SELF
MERROW STITCH



REPEAT BODY AS MOTOCROSS 2024 EN1124MT3 MOTOR SPORT LONG SLEEVE

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STAGE	THÔNG SỐ			PROTO	PROTO	PRODUCTION		
				09.04.24	10.22.24	10.24.24		
POM	DESCRIPTION		TOL +/-	REQUES T	SAM PLE	REQUES T		
1	CF FROM HPS TO HEM	DÀI ÁO THẦN TRƯỚC TỪ CAO VAI ĐẾN	1/2	27	26 3/4	26 3/4		
2	CB FROM CBN SEAM TO HEM	DÀI ÁO THẦN SAU TỪ CAO VAI ĐẾN LẠI	1/8	28 1/4	28	28		
3	NECK BAND HEIGHT	CAO VIÊN CỔ SAU	1/8	1	7/8	7/8		
4	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ (TỪ ĐM ĐẾN ĐM)	1/2	8	8 1/4	8 1/4		
5	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC (TỪ CAO VAI ĐẾN ĐM)	1/4	4	4 1/8	4 1/8		
6	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU (TỪ CAO VAI ĐẾN ĐM)	1/8	1	1 1/4	1 1/4		
7	ACROSS SHOULDER (SEAM TO SEAM)	NGANG VAI (TỪ ĐM ĐẾN ĐM)	1/2	19 1/4	19	19		
8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC - DƯỚI NÁCH 1"	1/2	22 3/4	21 5/8	21 5/8		
9	BOTTOM OPENING	NGANG LẠI	1/2	22	21 1/2	21 1/2		
10	ARMHOLE STRAIGHT	NÁCH ĐO THẲNG	3/8	10 1/2	10 1/2	10 1/2		
11	SLEEVE LENGTH FROM SHOULDER SEAM	DÀI TAY TỪ ĐM SƯỜN	1/2	26	25 5/8	25 5/8		
12	BICEP (1" BELOW ARMHOLE)	NGANG BẮP TAY DƯỚI NÁCH 1"	1/4	8 5/8	8 1/4	8 1/4		
13	SLEEVE OPENING (AT CUFF SEAM) RELAXED	CỬA TAY - TẠI ĐM BƠ TAY - ĐO	1/8	4 7/8	4 5/8	4 5/8		
14	SLEEVE CUFF OPENING (RELAXED)	CỬA TAY - TẠI MÉP - ĐO THƯỜNG	1/8	3 3/4	3 3/4	3 3/4		
15	SLEEVE CUFF HEIGHT	CAO BƠ TAY	1/8	3	1 7/8	1 7/8		

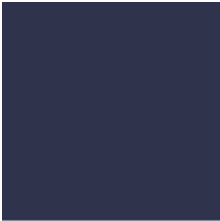
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COLORWAY



Colorway: Cream
Ground:
PFD
Front Screen Print:
Navy Pantone PMS 4145 C



PANTONE®
4145 C



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SIZE RANGE			XS-XXL		SAMPLE SIZE		MEDIUM		TP BY:		ET			
SELF					COMBO					LINING				
CUTTING DIRECTION					CUTTING DIRECTION					CUTTING DIRECTION				
PLACEMENT					PLACEMENT					PLACEMENT				
TREATMENT					TREATMENT					TREATMENT				
SAMPLE NOTES / CALLOUTS										1	2	3	4	
										COLOR NAME	Cream			
										COLOR #	PFD			
CUTTING MATERIAL(S)										COLOR OF MATERIAL				
ITEM	CONTENT	ARTICLE #	DESCRIPTION		SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON		Single Jersey 190 GSM		UA	180cm			Bodice, Sleeves	PFD				
COMBO	100% COTTON		Rib 1x1 (260GSM)		UA	180cm			Neck & Cuff Trim	PFD				
LINING														
FUSE														
TRIM(S)										COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION		SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT A		Factory Sourced	Screen Print - Flag Enchanté		UA				Center Front	Navy (DTM Pantone PMS				
PRINT B		Factory Sourced	Screen Print - Enchanté		UA				Wearer's Left Sleeve	Navy (DTM Pantone PMS				
THREAD A		Factory Sourced	Thread		Factory Sourced				All Sewing / Topstitching	DTM Cream				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION		SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label		TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha		TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo			14" x 20"	1	Units						
PACKAGING			Barcode Sticker		Factory Sourced		1	Units						

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LABEL GUIDE

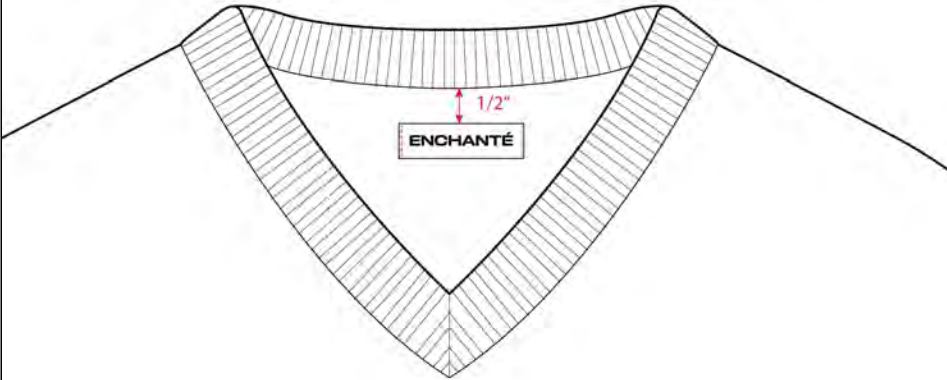
NOTES:

MAIN LABEL PLACEMENT

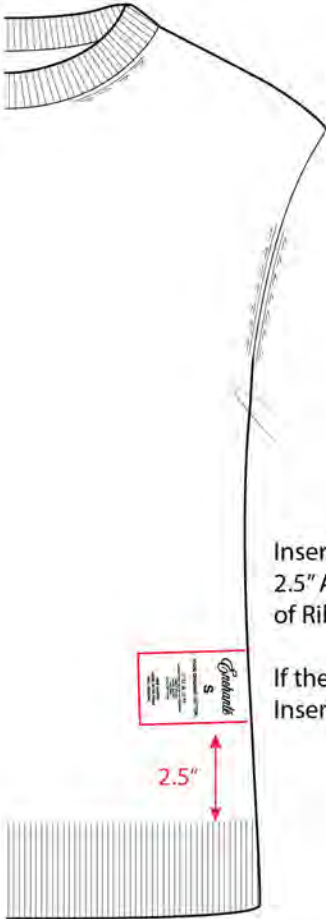


Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT





Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.
If there is no Rib Hem, Insert at 2.5" Above Hem



Wearer's Left Side Seam

2.5" from hem



Rib Hem

Interior Construction View

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PROTO FIT COMMENTS (10.24.24)

- FIT & CONSTRUCTION ARE APPROVED
- SHIFT CF PRINT ARTWORK DOWN BY 1"
- PLS CORRECT & PROCEED INTO BULK

TTHÔNG SỐ + QUY CÁCH MAY DUYỆT NHƯ MẪU PROTO PKT GỬI THÔNG SỐ FULL SIZE ĐỂ DUYỆT CHO SẢN XUẤT.

DỒI HÌNH IN THÂN TRƯỚC XUỐNG 1" THEO TRANG TS ĐÃ CẬP NHẬT
>> TIẾN HÀNH SẢN XUẤT.