


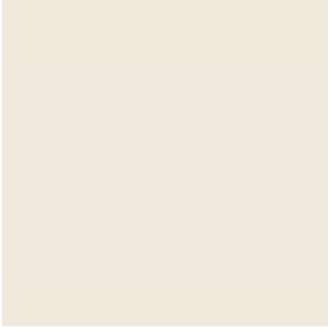
ENCHANTÉ

STYLE #	EN0325WP05	STYLE NAME	WOMEN'S SHORT	CATEGORY	BOTTOMS
SEASON	AUSTRALIA 2025	XF	1/15/25	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	SMALL	TP BY:	ET




SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO: TBC ~360GSM SINGLE JERSEY (STOCK AVAILABLE)

COLOR:
- PFD

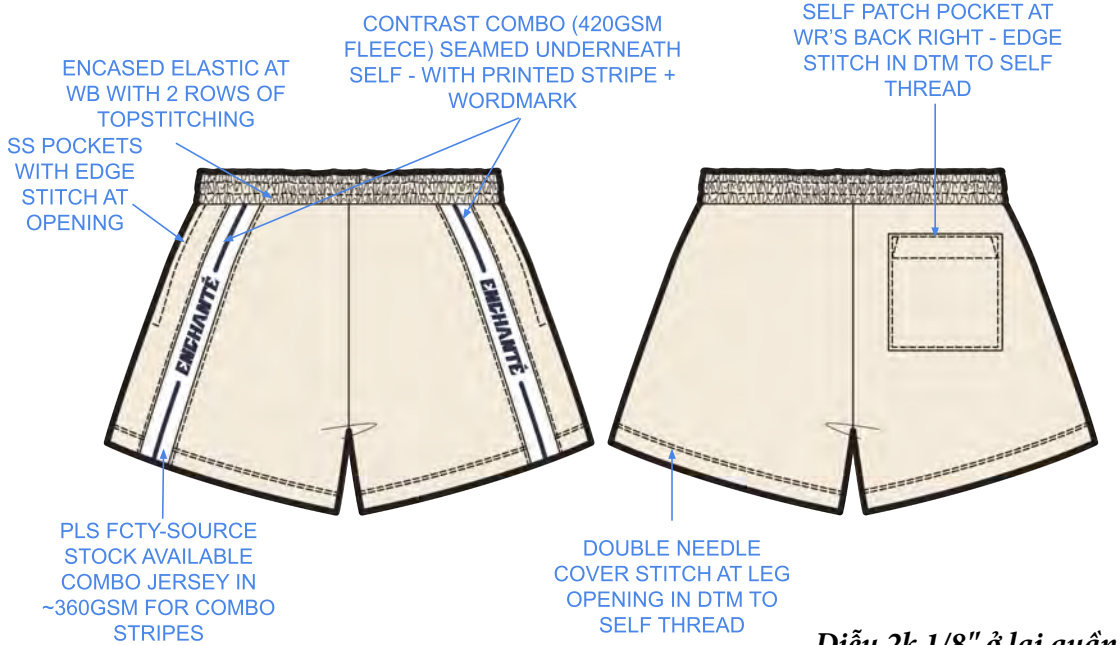


COVER REMARKS:
9/6/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE
9/12/24 CONFIRMING NO ACID WASH OR PP SPRAY ON THIS STYLE
9/25/24 UPDATED TO PFD TO IMPROVE ON LEAD-TIMES
9/30/24 SPECS REVISED & UPDATED BASED ON UA SUGGESTIONS
10/31/24 PROTO COMMENTS SENT - FCTY TO MAKE CORRECTIONS & PROCEED INTO BULK

ENCHANTÉ

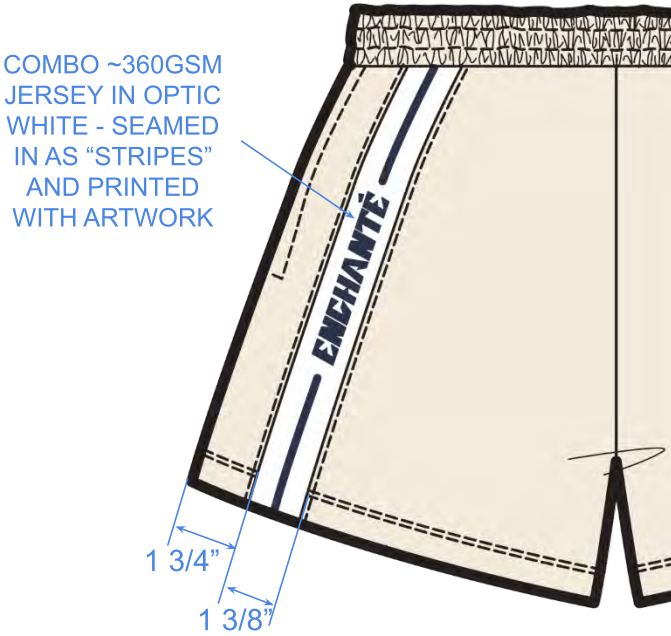
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CONSTRUCTION



Điều 2k 1/8" ở lại quần

FRONT PRINTED COMBO STRIPES



kích thước + vị trí miếng phối


QUY CÁCH MAY

Điều 1k 1/4" dọc miệng túi trước

Điều 1k 1/8" dọc miếng vải phối thân quần- điều trên vải chính

Túi đắp thân sau: điều 1k 1/8" xung quanh túi, chốt tam giác ở góc miệng túi như hình.

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ARTWORK

FRONT SIDE COMBO STRIPES




COLOR STANDARDS:



COMBO STRIPE (~360GSM JERSEY):
OPTIC WHITE
PRINT:
NAVY (PANTONE PMS 4145 C)

ENCHANTÉ

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REFERENCE




REFERENCE FOR OVERALL SPECS & FIT (SAME FIT AS CHALET 2025
EN0125WP07 WOMEN'S SHORT




REFERENCE FOR COMBO STRIPE PLACEMENT

ENCHANTÉ

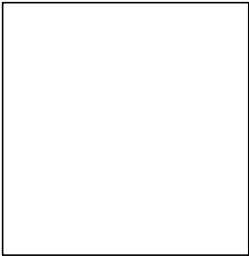
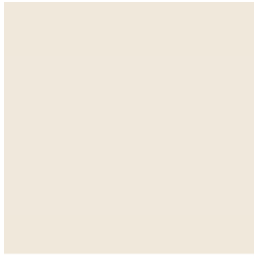
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STAGE DATE	THÔNG SỐ		STAGE	PROTO	PROTO	PRODUCTION
			DATE	09.30.24	10.29.24	10/31/24
POM	DESCRIPTION		TOL +/-	REQUEST	SAMPLE	REQUEST
1	WAISTBAND AT TOP EDGE (ON FLAT)	NGANG LƯNG Ở MÉP TRÊN (ĐO ÊM)	1/2	13 1/4	13 1/2	13 1/4
2	WAISTBAND HEIGHT	TO BẮN LƯNG	1/8	1 3/8	1 3/8	1 3/8
3	FRONT RISE (FROM TOP EDGE TO CROTCH)	ĐÁY TRƯỚC (TỪ CẠNH TRÊN LƯNG QUẦN ĐẾN ĐÁY)	1/4	11 1/2	11 3/8	11 1/2
4	BACK RISE (FROM TOP EDGE TO CROTCH)	ĐÁY SAU (TỪ CẠNH TRÊN LƯNG QUẦN ĐẾN ĐÁY)	1/4	15 1/4	15	15 1/4
7	LOW HIP (6" FROM TOP EDGE) - 3 POINT MEASURE	NGANG MÔNG THẢO (DƯỚI CẠNH TRÊN LƯNG 6" - ĐO 3 ĐIỂM ĐO ÊM)	1/2	20	21 1/8	20
8	THIGH (1" DOWN FROM CROTCH)	NGANG ĐÙI (DƯỚI ĐÁY 1")	3/8	13 3/4	13 3/4	13 3/4
9	LEG OPENING	CỬA CHÂN	3/8	13 5/8	13 3/4	13 5/8
10	INSEAM	DÀI SƯỜN TRONG	1/4	2 3/8	2	2 3/8
11	SS POCKET LENGTH	DÀI TÚI SƯỜN	1/4	6	5 3/4	6
12	BACK POCKET L x W	KÍCH THƯỚC TÚI ĐẬP THÂN SAU (DÀI X RỘNG)	1/4	5 1/2 x 5 1/2	5 1/2 x 5 1/2	5 1/2 x 5 1/2

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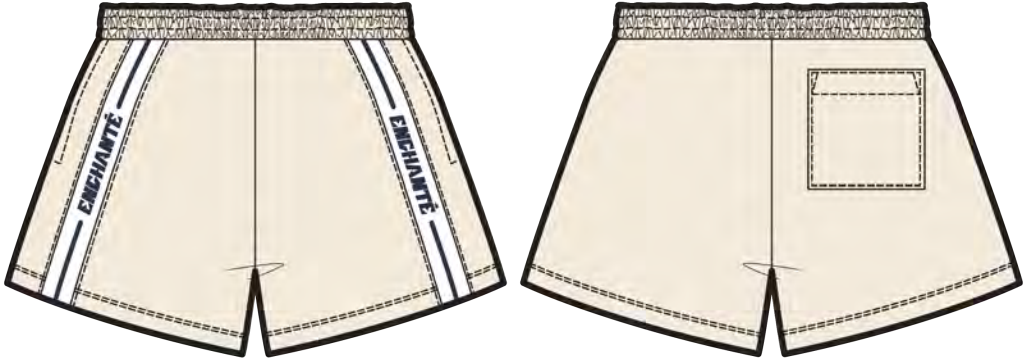
COLORWAY




Colorway: Cream
Ground:
PFD
Combo (Stripes):
Optic White
Print on Combo Stripes:
Navy Pantone PMS 4145 C




PANTONE®
4145 C



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FACTORY		UA		STAGE		PRODUCTION		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		SMALL		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME COLOR #										Cream			
										PFD			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Bodice, Waistband, Back Patch Pocket	PFD				
COMBO	100% COTTON	TBC	TBC ~360 GSM SINGLE JERSEY	UA	46"			Combo Stripes at Side Front	Optic White				
LINING	100% COTTON	TBC	Pocketing Jersey	UA				Pocketing	PFD				
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT		Factory Sourced	Screen Print - Enchanté with Stripes	Factory Sourced				1 @ Each Side Front	Navy (Pantone PMS 4145 C)				
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	DTM Cream				
ELASTIC A		Factory Sourced	1 1/4" Height Interior Elastic	UA				Waistband	White				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag	Biolo	14" x 20"	1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						

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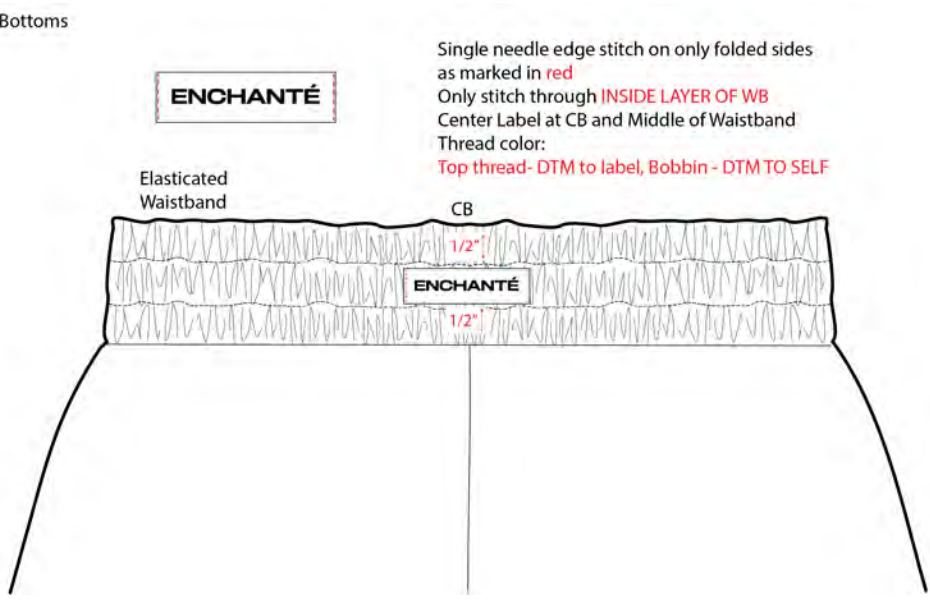
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LABEL GUIDE

NOTES:

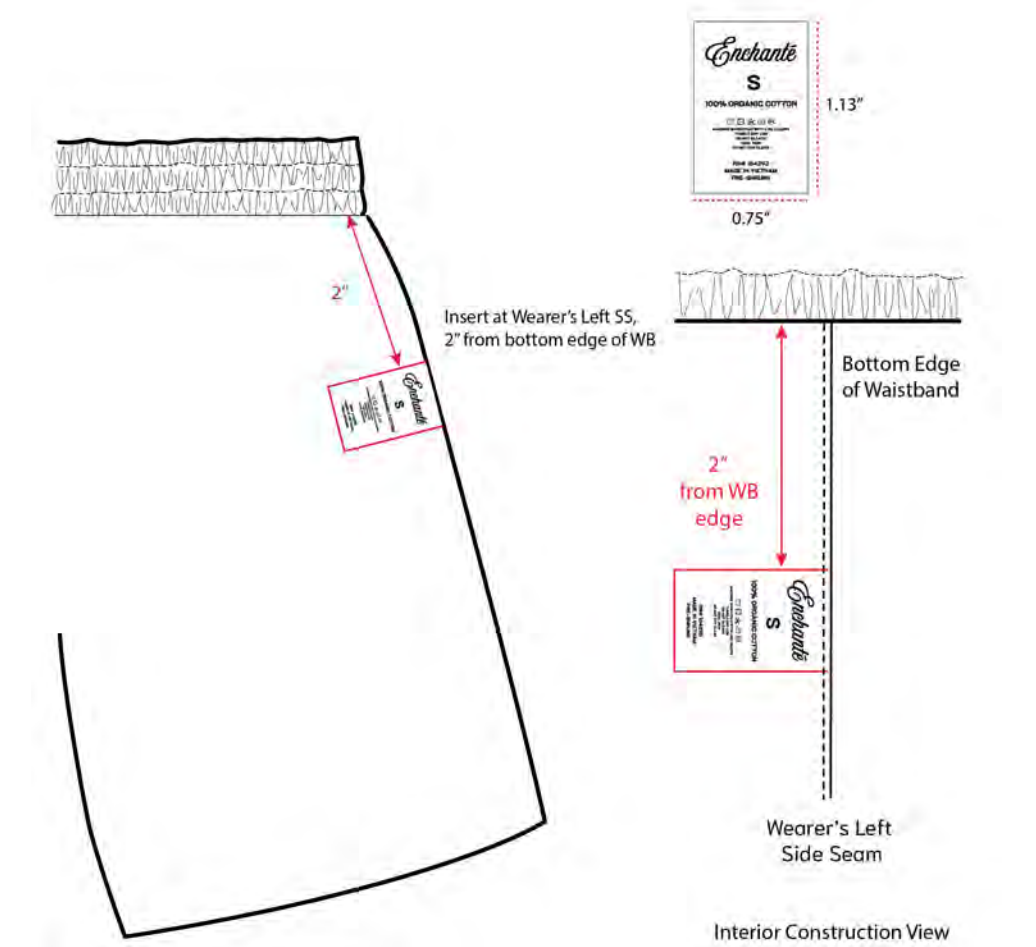
MAIN LABEL PLACEMENT

Bottoms



Single needle edge stitch on only folded sides as marked in red
Only stitch through **INSIDE LAYER OF WB**
Center Label at CB and Middle of Waistband
Thread color:
Top thread - DTM to label, Bobbin - DTM TO SELF

CARE LABEL PLACEMENT




Insert at Wearer's Left SS,
2" from bottom edge of WB

Bottom Edge of Waistband

Wearer's Left Side Seam

Interior Construction View

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PROTO FIT COMMENTS (10.31.24)

- WAIST CIRCUMFERENCE CAME OVER SPEC - PLS HELP TO GO BACK TO SPEC & REDUCE
- SEAM ALLOWANCE AT WAISTBAND SEAM IS SUPER BULKY - IS THERE A WAY WE CAN IMPROVE THIS SLIGHTLY?
- HIP CIRCUMFERENCE VERY OVER SPEC - REDUCE & GO BACK TO SPEC
- GO BACK TO SPEC AT THIGH, LEG OPENING, & INSEAM LENGTH
- PLS MAKE THE ABOVE CORRECTIONS & PROCEED INTO BULK, THANK YOU!

Thông số eo bị dư , cần đảm bảo ts trong dung sai cho sản xuất
Bờ vắt sổ ở lưng rất là dày - có cách nào cải thiện cho sản xuất hay không?
Ts mỏng rất dư , cần đảm bảo ts trong dung sai cho sản xuất
Cần đảm bảo thông số ở đùi, cửa chân, sườn trong
Điều chỉnh các điểm trên và tiến hành sx