

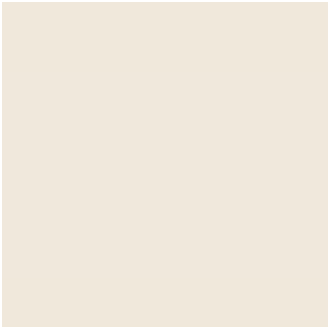
ENCHANTÉ

STYLE #	EN0325WP05	STYLE NAME	WOMEN'S SHORT	CATEGORY	BOTTOMS
SEASON	AUSTRALIA 2025	XF	1/15/25	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	SMALL	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO: TBC ~360GSM SINGLE JERSEY (STOCK AVAILABLE)

COLOR:
- PFD

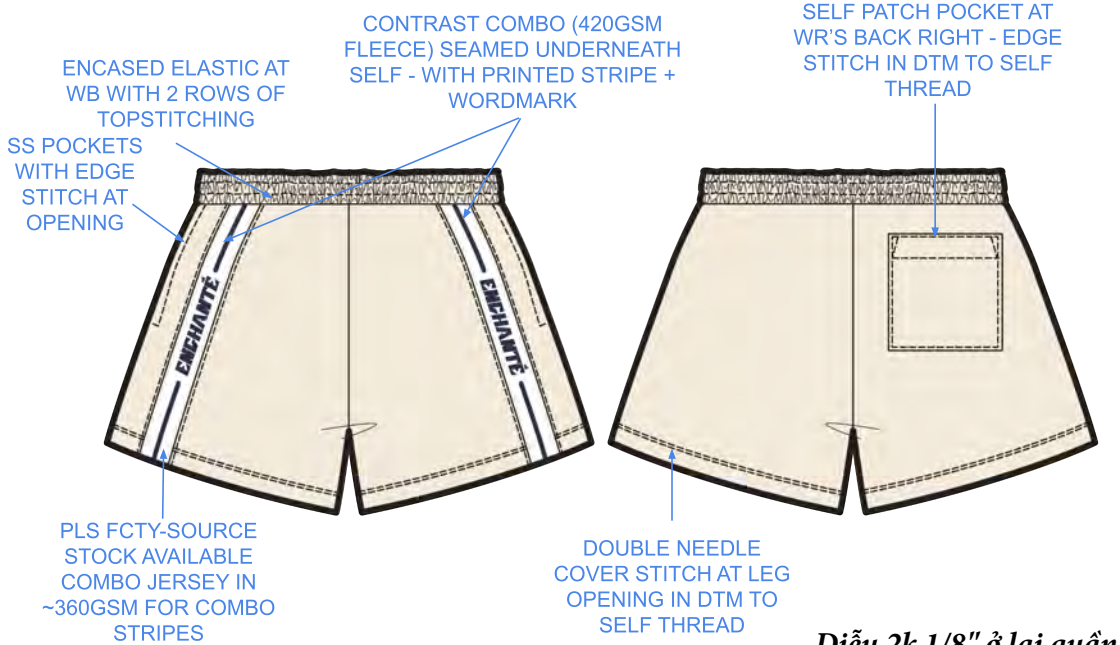


COVER REMARKS:
9/6/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE
9/12/24 CONFIRMING NO ACID WASH OR PP SPRAY ON THIS STYLE
9/25/24 UPDATED TO PFD TO IMPROVE ON LEAD-TIMES
9/30/24 SPECS REVISED & UPDATED BASED ON UA SUGGESTIONS
10/31/24 PROTO COMMENTS SENT - FCTY TO MAKE CORRECTIONS & PROCEED INTO BULK

ENCHANTÉ

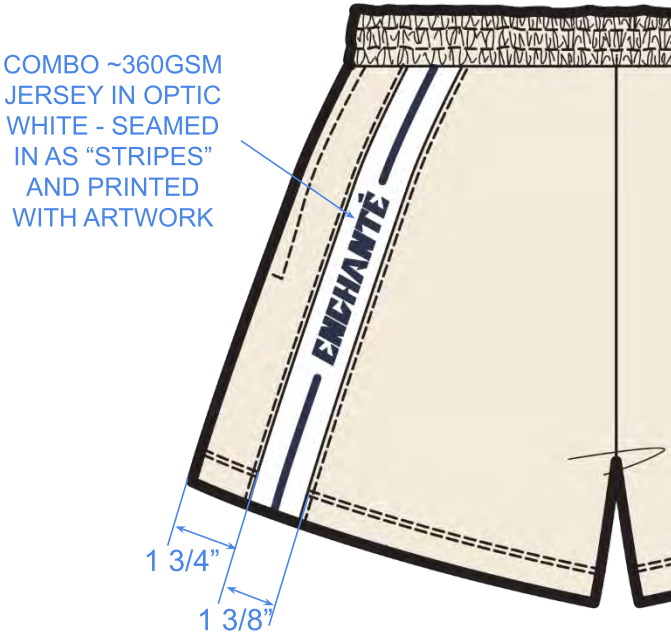
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CONSTRUCTION



Điều 2k 1/8" ở lại quần

FRONT PRINTED COMBO STRIPES



kích thước + vị trí miếng phối

QUY CÁCH MAY

Điều 1k 1/4" dọc miệng túi trước

Điều 1k 1/8" dọc miếng vải phối thân quần- điều trên vải chính

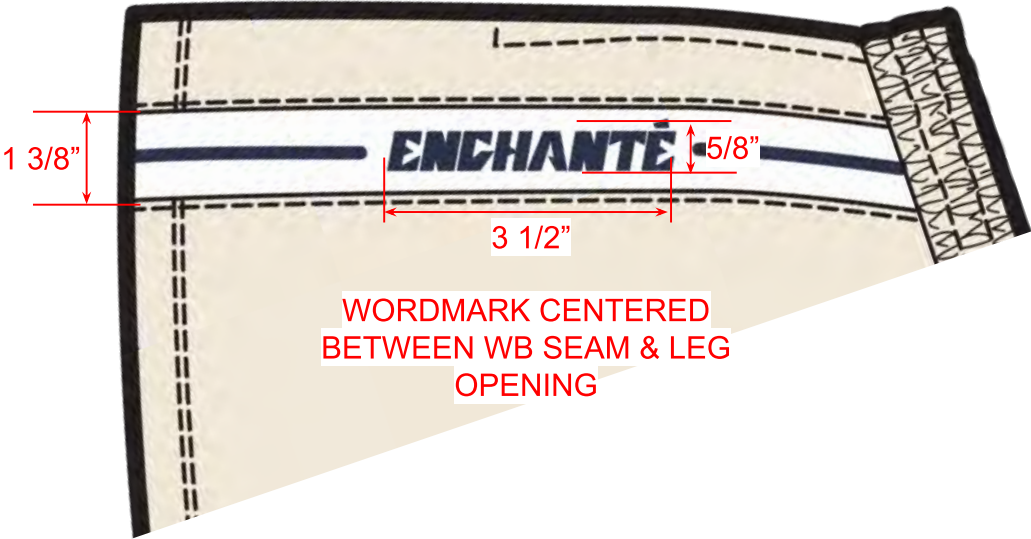
Túi đắp thân sau: điều 1k 1/8" xung quanh túi, chốt tam giác ở góc miệng túi như hình.

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SIZE RANGE	XS-XXL	SAMPLE SIZE	SMALL	TP BY:	ET	

ARTWORK

FRONT SIDE COMBO STRIPES



COLOR STANDARDS:



COMBO STRIPE (~360GSM JERSEY):
OPTIC WHITE
PRINT:
NAVY (PANTONE PMS 4145 C)

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SIZE RANGE	XS-XXL	SAMPLE SIZE	SMALL	TP BY:	ET	

REFERENCE



REFERENCE FOR OVERALL SPECS & FIT (SAME FIT AS CHALET 2025
EN0125WP07 WOMEN'S SHORT



REFERENCE FOR COMBO STRIPE PLACEMENT

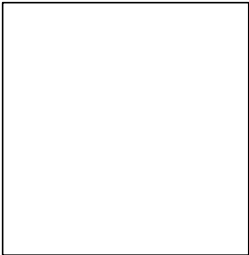
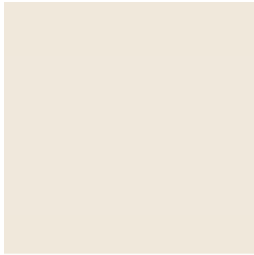
ENCHANTÉ

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FACTORY		UA	STAGE	PRODUCTION	FABRIC CONTENT		100% COTTON		
SIZE RANGE		XS-XXL	SAMPLE SIZE	SMALL	TP BY:		ET		
STAGE DATE	THÔNG SỐ				STAGE	PROTO	PROTO	PRODUCTION	REQUEST
					DATE	09.30.24	10.29.24	10.31.24	11.11.24
POM	DESCRIPTION				TOL +/-	REQUEST	SAMPLE	REQUEST	REQUEST
1	WAISTBAND AT TOP EDGE (ON FLAT)			NGANG LƯNG Ở MÉP TRÊN (ĐO ÊM)	1/2	13 1/4	13 1/2	13 1/4	13
2	WAISTBAND HEIGHT			TO BÀN LƯNG	1/8	1 3/8	1 3/8	1 3/8	1 3/8
3	FRONT RISE (FROM TOP EDGE TO CROTCH)			ĐÁY TRƯỚC (TỪ CẠNH TRÊN LƯNG QUẦN ĐẾN ĐÁY)	1/4	11 1/2	11 3/8	11 1/2	11 1/2
4	BACK RISE (FROM TOP EDGE TO CROTCH)			ĐÁY SAU (TỪ CẠNH TRÊN LƯNG QUẦN ĐẾN ĐÁY)	1/4	15 1/4	15	15 1/4	15 1/4
7	LOW HIP (6" FROM TOP EDGE) - 3 POINT MEASURE			NGANG MÔNG THẢO (DƯỚI CẠNH TRÊN LƯNG 6" - ĐO 3 ĐIỂM ĐO ÊM)	1/2	20	21 1/8	20	19 3/4
8	THIGH (1" DOWN FROM CROTCH)			NGANG ĐÙI (DƯỚI ĐÁY 1")	3/8	13 3/4	13 3/4	13 3/4	13 3/4
9	LEG OPENING			CỬA CHÂN	3/8	13 5/8	13 3/4	13 5/8	13 5/8
10	INSEAM			DÀI SƯỜN TRONG	1/4	2 3/8	2	2 3/8	2 3/8
11	SS POCKET LENGTH			DÀI TÚI SƯỜN	1/4	6	5 3/4	6	6
12	BACK POCKET L x W			KÍCH THƯỚC TÚI ĐÁP THÂN SAU (DÀI X RỘNG)	1/4	5 1/2 x 5 1/2	5 1/2 x 5 1/2	5 1/2 x 5 1/2	5 1/2 x 5 1/2

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COLORWAY



Colorway: Cream
Ground:
PFD
Combo (Stripes):
Optic White
Print on Combo Stripes:
Navy Pantone PMS 4145 C



PANTONE®
4145 C



ENCHANTÉ

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FACTORY		UA		STAGE		PRODUCTION		FABRIC CONTENT		100% COTTON				
SIZE RANGE		XS-XXL		SAMPLE SIZE		SMALL		TP BY:		ET				
SELF				COMBO				LINING						
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION						
PLACEMENT				PLACEMENT				PLACEMENT						
TREATMENT				TREATMENT				TREATMENT						
SAMPLE NOTES / CALLOUTS										1	2	3	4	
										COLOR NAME	Cream			
										COLOR #	PFD			
CUTTING MATERIAL(S)										COLOR OF MATERIAL				
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4		
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Bodice, Waistband, Back Patch Pocket	PFD					
COMBO	100% COTTON	TBC	TBC ~360 GSM SINGLE JERSEY	UA	46"			Combo Stripes at Side Front	Optic White					
LINING	100% COTTON	TBC	Pocketing Jersey	UA				Pocketing	PFD					
FUSE														
TRIM(S)										COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4		
PRINT		Factory Sourced	Screen Print - Enchanté with Stripes	Factory Sourced				1 @ Each Side Front	Navy (Pantone PMS 4145 C)					
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	DTM Cream					
ELASTIC A		Factory Sourced	1 1/4" Height Interior Elastic	UA				Waistband	White					
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4		
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck						
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)						
PACKAGING			Poly Bag	Biolo	14" x 20"	1	Units							
PACKAGING			Barcode Sticker	Factory Sourced		1	Units							

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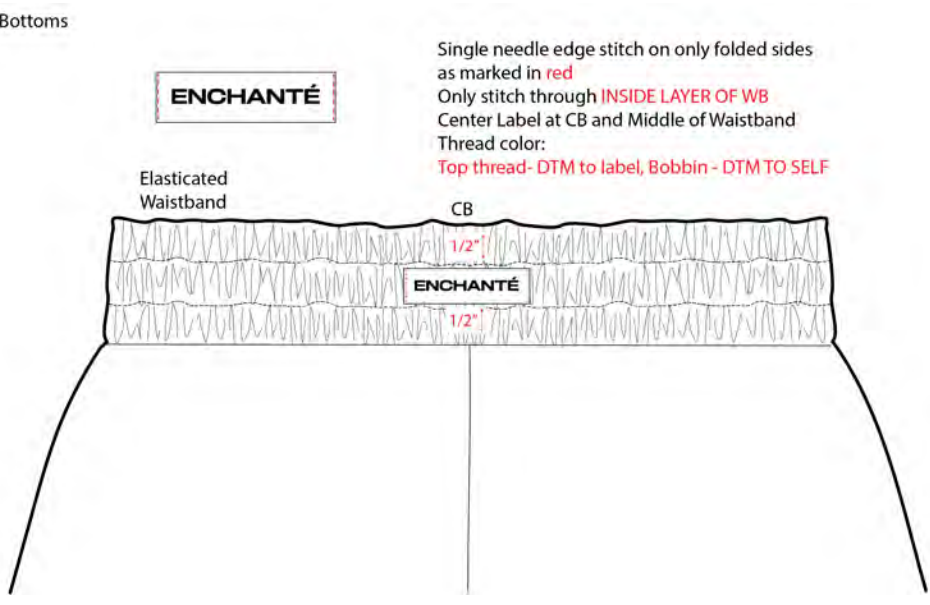
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LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT

Bottoms



Single needle edge stitch on only folded sides as marked in **red**
Only stitch through **INSIDE LAYER OF WB**
Center Label at CB and Middle of Waistband
Thread color:
Top thread - DTM to label, Bobbin - DTM TO SELF

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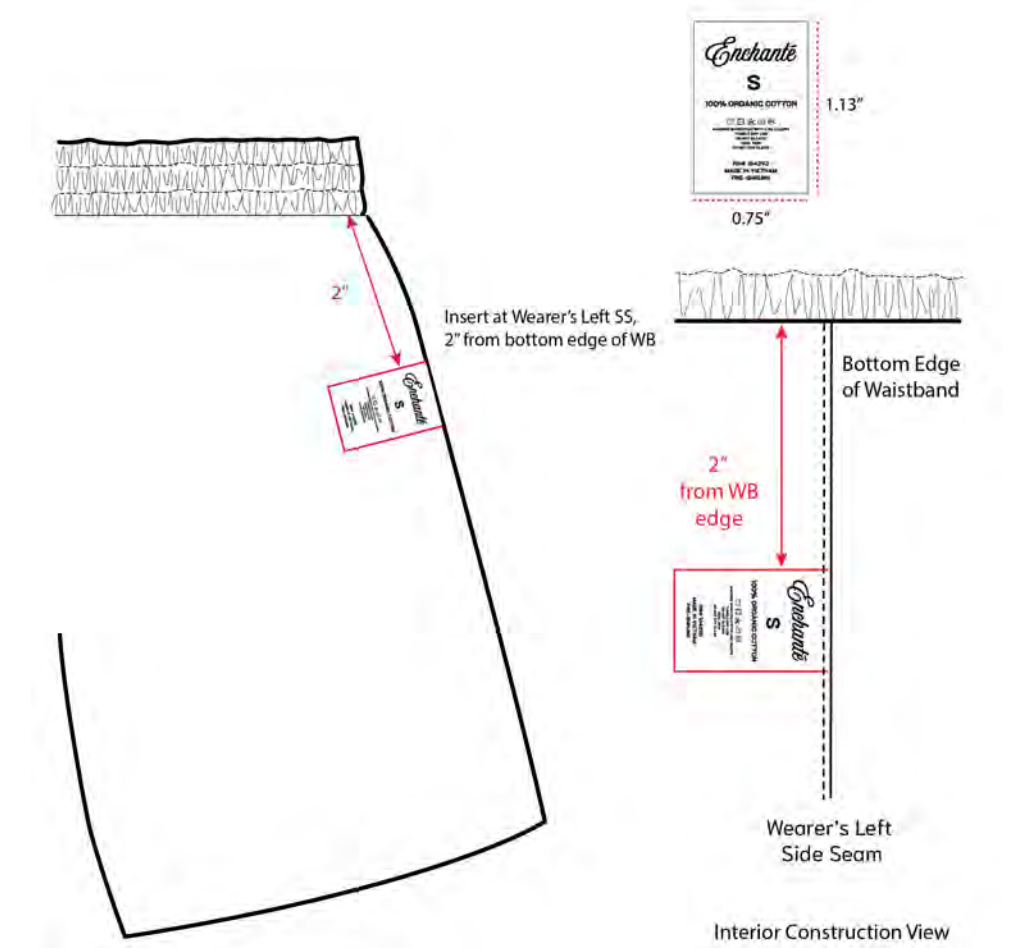
Elasticated Waistband

CB

1/2"

1/2"

CARE LABEL PLACEMENT



1.13"

0.75"

2"

Insert at Wearer's Left SS, 2" from bottom edge of WB

Bottom Edge of Waistband

2" from WB edge

Wearer's Left Side Seam

Interior Construction View

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PROTO FIT COMMENTS (10.31.24)

- WAIST CIRCUMFERENCE CAME OVER SPEC - PLS HELP TO GO BACK TO SPEC & REDUCE
- SEAM ALLOWANCE AT WAISTBAND SEAM IS SUPER BULKY - IS THERE A WAY WE CAN IMPROVE THIS SLIGHTLY?
- HIP CIRCUMFERENCE VERY OVER SPEC - REDUCE & GO BACK TO SPEC
- GO BACK TO SPEC AT THIGH, LEG OPENING, & INSEAM LENGTH
- PLS MAKE THE ABOVE CORRECTIONS & PROCEED INTO BULK, THANK YOU!

Thông số eo bị dư , cần đảm bảo ts trong dung sai cho sản xuất
Bờ vắt sổ ở lưng rất là dày - có cách nào cải thiện cho sản xuất hay không?
Ts mỏng rất dư , cần đảm bảo ts trong dung sai cho sản xuất
Cần đảm bảo thông số ở đùi, cửa chân, sườn trong
Điều chỉnh các điểm trên và tiến hành sx