

ENCHANTÉ

STYLE #	EN0325WT02	STYLE NAME	MOCKNECK BOXY TEE	CATEGORY	CREWNECK
SEASON	AUSTRALIA 2025	XF	1/15/25	FABRIC DESCRIPTION	190 GSM SINGLE JERSEY
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	SMALL	TP BY:	ET



SELF: SINGLE JERSEY 100% COTTON 190 GSM

COLOR:
- NAVY (PANTONE 19-3932 TCX NAVAL ACADEMY) PP
SPRAY



PANTONE®
19-3932 TCX
Naval Academy

COVER REMARKS:

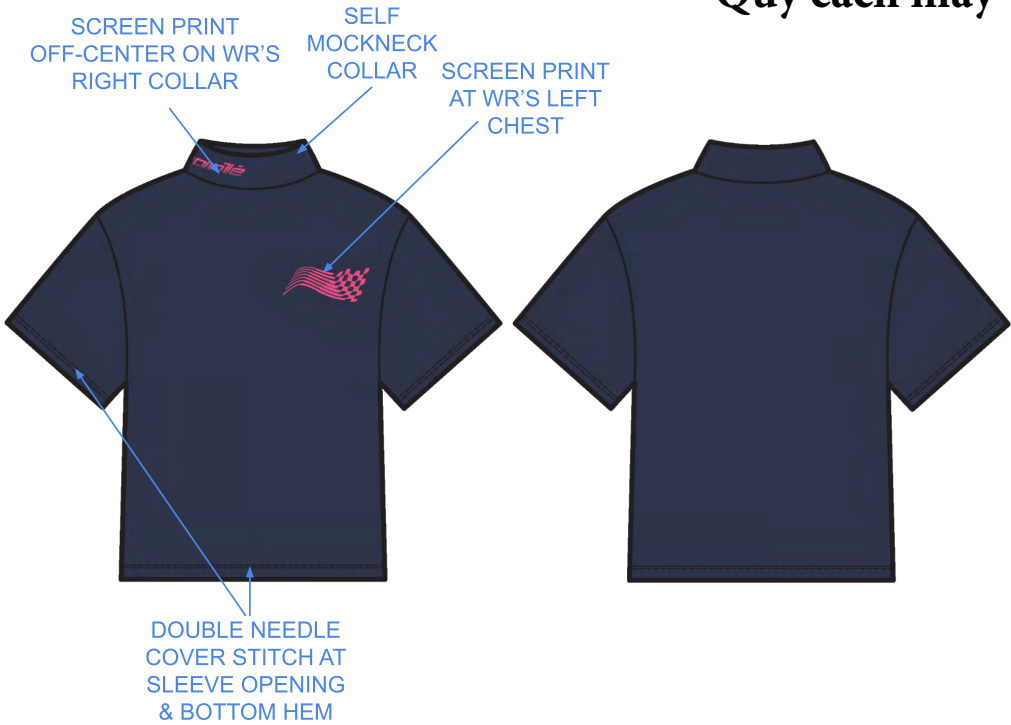
- 9/9.24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE
- 9/24/24 UPDATED TO 190GSM JERSEY TO IMPROVE ON LEAD-TIMES
- 9/30/24 SPECS REVISED & UPDATED BASED ON UA SUGGESTIONS
- 10/31/24 PROTO COMMENTS SENT - FCTY TO MAKE CORRECTIONS & PROCEED INTO BULK

ENCHANTÉ

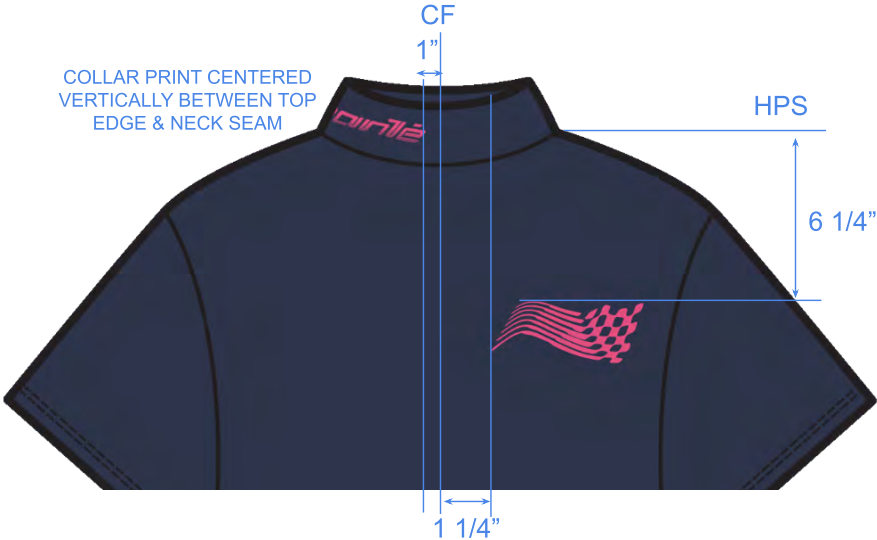
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CONSTRUCTION

Quy cách may + định vị in



COLLAR & WR'S LEFT CHEST PRINT
PLACEMENT



Điều 2K 1/8" tại lai áo và lai tay
Cổ mock neck - có hình in tại bên ngoài lá cổ
ở bên phải cổ áo.
Hình in thân trước

ENCHANTÉ

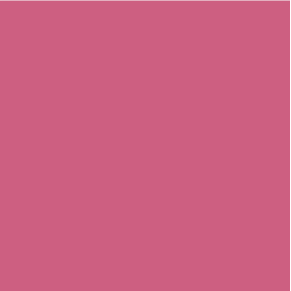
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ARTWORK

COLLAR PRINT

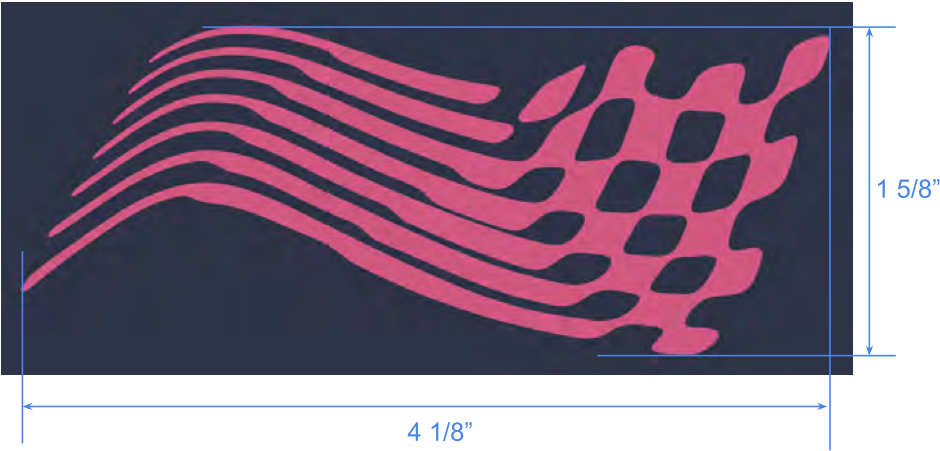


COLOR STANDARDS:



PANTONE®
6054 C

WR'S LEFT CHEST PRINT



PRINT:
PINK (PANTONE PMS 6054 C)

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REFERENCE



REFERENCE FOR BOXY MOCKNECK SILHOUETTE & PRINT PLACEMENT

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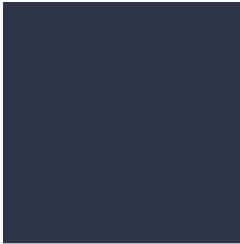
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STAGE	THÔNG SỐ		SIZE S		PROTO	PROTO	PRODUCTION	PRODUCTION
					09.30.24	10.29.24	10.31.24	11.11.24
POM	DESCRIPTION		TOL +/-	REQUEST	SAMPLE	REQUEST		
1	CF FROM HPS TO HEM	DÀI ÁO THẦN TRƯỚC TỪ CAO VAI ĐẾN LẠI	1/2	20	20 3/8	20	20	
2	MOCKNECK COLLAR HEIGHT (FROM HPS TO EDGE)	CAO CỔ ÁO MOCK NECK (TỪ CAO VAI ĐẾN MÉP CỔ)	1/8	2	1 7/8	1 7/8	1 7/8	
3	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ (TỪ ĐM ĐẾN ĐM)	1/2	7	6 5/8	6	7	
4	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM	1/4	2	1 7/8	2	2	
5	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM	1/8	3/4	1	1	1	
6	ACROSS SHOULDER (SEAM TO SEAM)	NGANG VAI (TỪ ĐM ĐẾN ĐM)	1/2	17 3/8	16 3/4	16 3/4	16 3/4	
7	ACROSS FRONT (4 1/2" DOWN FROM HPS)	NGANG NGỰC (4 1/2" TỪ CAO VAI)	1/2	15 3/4	15 3/8	15 3/8	15 3/8	
8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC (DƯỚI NÁCH 1")	1/2	19	18 3/4	18 3/4	18 3/4	
9	BOTTOM OPENING (AT EDGE)	NGANG LẠI TẠI MÉP	1/2	20	19 3/8	19 3/8	19 3/8	
10	ARMHOLE (STRAIGHT)	NÁCH ĐO THẲNG	3/8	8 1/4	9	9	9	
11	SLEEVE LENGTH FROM SHOULDER SEAM	DÀI TAY TỪ ĐẦU VAI	1/2	9	9 3/8	9 3/8	9 3/8	
12	BICEP (1" BELOW ARMHOLE)	BẮP TAY (1" DƯỚI NÁCH)	1/4	8	7 3/4	7 3/4	7 3/4	
13	SLEEVE OPENING (AT EDGE)	CỬA TAY TẠI MÉP	1/4	7	6 3/4	6 3/4	6 3/4	
14	SLEEVE HEM HEIGHT	CAO LẠI TAY	1/4	1/2	1/2	1/2	1/2	
15	HEM HEIGHT	CAO LẠI ÁO	1/4	1/2	1/2	1/2	1/2	

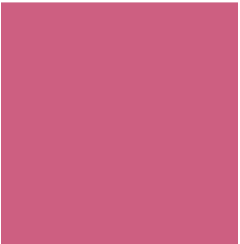
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COLORWAY

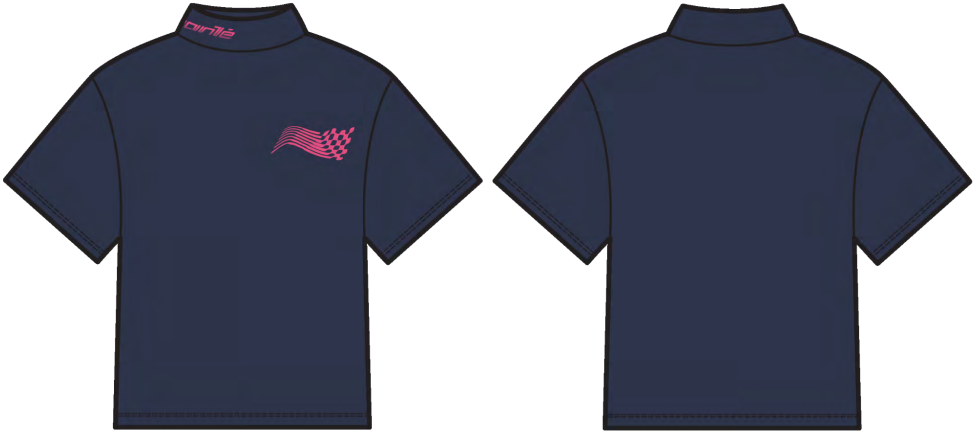


PANTONE®
19-3932 TCX
Naval Academy



PANTONE®
6054 C

Colorway: Navy
Ground:
Navy - Pantone 19-3932 TCX Naval Academy
Print:
Pink Pantone PMS 6054 C



ENCHANTÉ

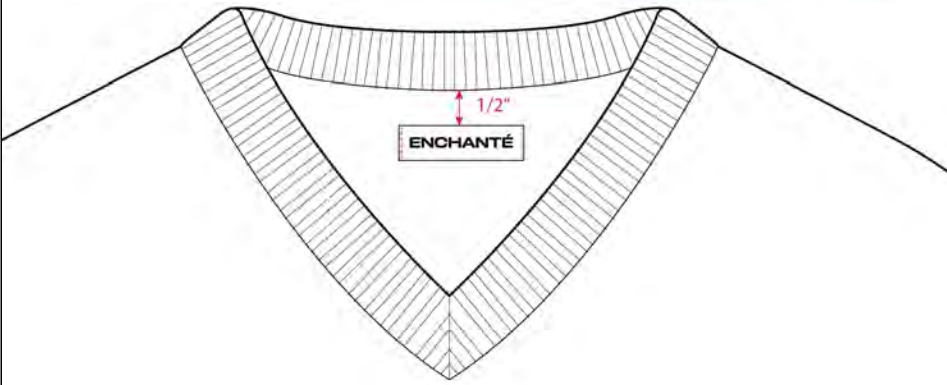
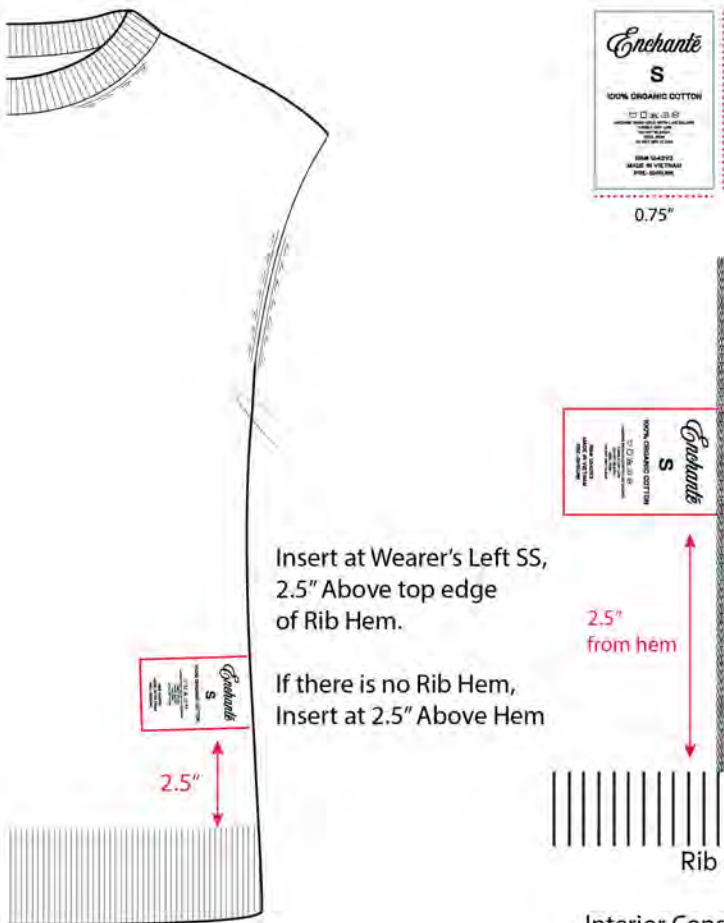
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FACTORY		UA		STAGE		PRODUCTION		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		SMALL		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME										Navy			
										COLOR #	Pantone 19-3932 TCX Naval Academy		
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON		Single Jersey 190 GSM	UA	180cm			Bodice, Sleeves, Mockneck Collar	Navy (DTM Pantone 19-3932 TCX)				
COMBO A													
COMBO B													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT A		Factory Sourced	Screen Print - Enchanté	Factory Sourced				Wearer's Right Mockneck Collar	Pink (Pantone PMS 6054 C)				
PRINT B		Factory Sourced	Screen Print - Flag	Factory Sourced				Wearer's Left Chest	Pink (Pantone PMS 6054 C)				
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	DTM Navy				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						

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LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT	CARE LABEL PLACEMENT
ENCHANTÉ Label should be stitched through garment on both sides of label at INSIDE EDGE OF FOLD LINE (Stitch should NOT be visible on front side of label) Sewing thread color: Top thread- DTM to label, Bobbin - DTM to Self 	 Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem. If there is no Rib Hem, Insert at 2.5" Above Hem Wearer's Left Side Seam Rib Hem Interior Construction View

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PROTO FIT COMMENTS (10.31.24)

- PLS GO BACK TO SPEC AT BODY LENGTH FOR A MORE CROPPED EFFECT
- PLS GO BACK TO SPEC AT NECK WIDTH AND NECK DROP - CURRENT SAMPLE FEELS A BIT TIGHT AT THE NECK AND WAS A BIT HARD TO GET ON
- IS IT POSSIBLE TO DO ONLY 1 SEAM AT THE MOCKNECK COLLAR - WITH NO SEAM AT WEARER'S RIGHT COLLAR SO THAT THERE IS NO BREAK IN THE MIDDLE OF THE PRINT?
- PP SPRAY ON THIS SAMPLE LOOKS GREAT - PROCEED WITH PP SPRAY IN THIS STYLE ONLY
- PLS APPLY ABOVE CORRECTIONS & PROCEED INTO BULK

Điều chỉnh dài áo để áo crop top

Điều chỉnh ngang cổ và hạ cổ - vòng cổ theo mẫu proto hơi chật và khó mặc

Có cách nào điều chỉnh chỉ ráp bo cổ tại 1 điểm thay vì 2 điểm như mẫu proto để hình in không bị tách ở giữa

Duyệt hiệu ứng PP SPRAY trên áo proto

Điều chỉnh và tiến hành sản xuất.