

# ENCHANTÉ

|            |                |             |                 |                    |                       |
|------------|----------------|-------------|-----------------|--------------------|-----------------------|
| STYLE #    | EN0325MT09     | STYLE NAME  | RACECAR T-SHIRT | CATEGORY           | TOP                   |
| SEASON     | AUSTRALIA 2025 | XF          | 1/15/25         | FABRIC DESCRIPTION | 190 GSM SINGLE JERSEY |
| FACTORY    | UA             | STAGE       | PRODUCTION      | FABRIC CONTENT     | 100% COTTON           |
| SIZE RANGE | XS-XXL         | SAMPLE SIZE | LARGE           | TP BY:             | HP / ET               |



**SELF:** SINGLE JERSEY 100% COTTON 190 GSM  
**COMBO RIB:** RIB 1X1 260 GSM

**COLOR:**

**-NAVY:** Naval Academy (Pantone 19-3932 TCX) - Lab-Dip  
A1 approved - PP SPRAY



**PANTONE®**  
19-3932 TCX  
Naval Academy




**COVER REMARKS:**

9/6/24 TP SENT - FACTORY TO LAUNCH PROTO SAMPLE

10/22/24 FRONT ARTWORK UPDATED - PLS LAUNCH NEW STRIKE-OFF FOR APPROVAL (NO NEED TO LAUNCH 2ND PROTOS)

10/31/24 PROTO COMMENTS SENT - PENDING NEW ARTWORK STRIKE-OFF FOR APPROVAL BUT OTHERWISE GOOD TO PROCEED TO BULK

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CONSTRUCTION

**QUY CÁCH MAY + ĐỊNH VỊ IN**

NECK TRIM TOPSTITCHED WITH DOUBLE NEEDLE

HPS

7"

DOUBLE NEEDLE COVER STITCH AT CUFF & HEM


**Hình in ở thân trước**

SCREEN PRINT GRAPHIC DECORATION

**Điều 2k 1/8" ở viền cổ, lai áo, lai tay**

**Áo có VCS**

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ARTWORK

## FRONT SCREEN PRINT

### COLOR STANDARDS:

### ARTWORK:


Graphic - Screen Print  
(Match colors to artwork -  
Factory  
Interpretation)

### Logo

Base: Optic White  
Shadow: Pantone PMS 5305 C




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| STAGE |                                  |                                  |         | PROTO    | PROTO    | PRODUCTION |  |  |
|-------|----------------------------------|----------------------------------|---------|----------|----------|------------|--|--|
|       |                                  |                                  |         | 09.08.24 | 10.29.24 | 10.31.24   |  |  |
| POM   | DESCRIPTION                      |                                  | TOL +/- | REQUEST  | SAMPLE   | REQUEST    |  |  |
| 1     | CF FROM HPS TO HEM               | DÀI ÁO TỪ CAO VAI ĐẾN LẠI        | 1/2     | 29 1/4   | 29       | 29 1/4     |  |  |
| 2     | NECK BAND HEIGHT                 | CAO VIÊN CỔ                      | 1/8     | 3/4      | 3/4      | 3/4        |  |  |
| 3     | NECK WIDTH (SEAM TO SEAM)        | NGANG CỔ TỪ ĐM ĐẾN ĐM            | 1/2     | 8 3/4    | 8 1/4    | 8 3/4      |  |  |
| 4     | FRONT NECK DROP (HPS TO SEAM)    | HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM    | 1/4     | 3 1/2    | 3 5/8    | 3 1/2      |  |  |
| 5     | BACK NECK DROP (HPS TO SEAM)     | HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM      | 1/8     | 1        | 1 1/4    | 1          |  |  |
| 6     | ACROSS SHOULDER (SEAM TO SEAM)   | NGANG VAI TỪ ĐM ĐẾN ĐM           | 1/2     | 21 1/2   | 21 3/8   | 21 1/2     |  |  |
| 7     | ACROSS FRONT (6" DOWN FROM HPS)  | NGANG NGỰC DƯỚI CAO VAI 6"       | 1/2     | 20 1/2   | 19 5/8   | 20 1/2     |  |  |
| 8     | CHEST (1" BELOW ARMHOLE)         | NGANG NGỰC DƯỚI NÁCH 1"          | 1/2     | 24 1/4   | 23 5/8   | 24 1/4     |  |  |
| 9     | BOTTOM OPENING                   | NGANG LẠI ĐO TẠI MẾP - ĐO THƯỜNG | 1/2     | 24       | 23 3/8   | 24         |  |  |
| 10    | ARMHOLE STRAIGHT                 | NÁCH ĐÓ THẲNG                    | 3/8     | 7 1/4    | 10 1/4   | 7 1/4      |  |  |
| 11    | SLEEVE LENGTH FROM SHOULDER SEAM | DÀI TAY ÁO TỪ ĐẦU VAI            | 1/2     | 10       | 9 5/8    | 10         |  |  |
| 12    | BICEP (1" BELOW ARMHOLE)         | BẮP TAY DƯỚI NÁCH 1"             | 1/4     | 9 5/8    | 9 1/8    | 9 5/8      |  |  |
| 13    | SLEEVE OPENING (RELAXED)         | CỬA TAY TẠI ĐM - ĐO THƯỜNG       | 1/4     | 7 1/4    | 7 1/4    | 7 1/4      |  |  |
| 14    | SLEEVE BENDBACK TRIM HEIGHT      | CAO LẠI TAY                      | 1/8     | 7/8      | 3/4      | 7/8        |  |  |
| 15    | HEM BENDBACK HEIGHT              | CAO LẠI ÁO                       | 1/8     | 1        | 7/8      | 1          |  |  |
|       |                                  |                                  |         |          |          |            |  |  |
|       |                                  |                                  |         |          |          |            |  |  |
|       |                                  |                                  |         |          |          |            |  |  |
|       |                                  |                                  |         |          |          |            |  |  |
|       |                                  |                                  |         |          |          |            |  |  |

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| FACTORY    | UA             | STAGE       | PRODUCTION      | FABRIC CONTENT     | 100% COTTON           |  |
| SIZE RANGE | XS-XXL         | SAMPLE SIZE | LARGE           | TP BY:             | HP / ET               |  |

COLORWAY



**PANTONE®**  
19-3932 TCX  
Naval Academy




**Colorway: NAVY**  
**Ground:**  
Pantone PMS 19-3932 TCX Naval Academy  
  
**Front Decoration:**  
**LOGO:**  
Optic White  
Shadow - Match to Pantone PMS 5305C




*Screen print GRAPHIC:*  
Match to artwork - Factory interpretation.

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|                               |             |                 |                                  |                   |       |                 |       |  |                                |                                   |   |   |   |
|-------------------------------|-------------|-----------------|----------------------------------|-------------------|-------|-----------------|-------|--|--------------------------------|-----------------------------------|---|---|---|
| STYLE #                       |             | EN0325MT09      |                                  | STYLE NAME        |       | RACECAR T-SHIRT |       | CATEGORY                               |                                | TOP                               |   | SKETCH  |   |
| SEASON                        |             | AUSTRALIA 2025  |                                  | XF                |       | 1/15/25         |       | FABRIC DESCRIPTION                     |                                | 190 GSM SINGLE JERSEY             |   |  |   |
| FACTORY                       |             | UA              |                                  | STAGE             |       | PRODUCTION      |       | FABRIC CONTENT                         |                                | 100% COTTON                       |   |   |   |
| SIZE RANGE                    |             | XS-XXL          |                                  | SAMPLE SIZE       |       | LARGE           |       | TP BY:                                 |                                | HP / ET                           |   |   |   |
| SELF                          |             |                 |                                  | COMBO             |       |                 |       | LINING                                 |                                |                                   |   |   |   |
| CUTTING DIRECTION             |             |                 |                                  | CUTTING DIRECTION |       |                 |       | CUTTING DIRECTION                      |                                |                                   |   |   |   |
| PLACEMENT                     |             |                 |                                  | PLACEMENT         |       |                 |       | PLACEMENT                              |                                |                                   |   |   |   |
| TREATMENT                     |             |                 |                                  | TREATMENT         |       |                 |       | TREATMENT                              |                                |                                   |   |   |   |
| SAMPLE NOTES / CALLOUTS       |             |                 |                                  |                   |       |                 |       |  |                                | 1                                 | 2 | 3   | 4 |
| COLOR NAME                    |             |                 |                                  |                   |       |                 |       |  |                                | Navy                              |   |   |   |
|                               |             |                 |                                  |                   |       |                 |       |  |                                | Pantone 19-3932 TCX Naval Academy |   |   |   |
|                               |             |                 |                                  |                   |       |                 |       |  |                                |                                   |   |   |   |
| CUTTING MATERIAL(S)           |             |                 |                                  |                   |       |                 |       |  |                                | COLOR OF MATERIAL                 |   |   |   |
| ITEM                          | CONTENT     | ARTICLE #       | DESCRIPTION                      | SUPPLIER          | WIDTH | YIELD           | UOM   | PLACEMENT                              | 1                              | 2                                 | 3 | 4   |   |
| SELF                          | 100% COTTON |                 | Single Jersey 190 GSM - PP Spray | UA                | 180cm |                 |       | Bodice, Sleeves                        | Navy (DTM Pantone 19-3932 TCX) |                                   |   |   |   |
| COMBO A                       | 100% COTTON |                 | Rib 1x1 (260GSM) - PP Spray      | UA                | 180cm |                 |       | Neck Trim                              | Navy (DTM Pantone 19-3932 TCX) |                                   |   |   |   |
|                               |             |                 |                                  |                   |       |                 |       |  |                                |                                   |   |   |   |
|                               |             |                 |                                  |                   |       |                 |       |  |                                |                                   |   |   |   |
| TRIM(S)                       |             |                 |                                  |                   |       |                 |       |  |                                | COLOR OF TRIM                     |   |   |   |
| ITEM                          | IMAGE       | ARTICLE #       | DESCRIPTION                      | SUPPLIER          | SIZE  | QUANTITY        | UOM   | PLACEMENT                              | 1                              | 2                                 | 3 | 4   |   |
| THREAD                        |             | Factory Sourced | Thread                           | Factory Sourced   |       |                 |       | All Sewing / Topstitching              | DTM Navy                       |                                   |   |   |   |
| PRINT FRONT                   |             | Factory Sourced | Logo - Screen print              | Factory Sourced   |       |                 |       | Front Decoration                       | White / Pantone PMS 5305 C     |                                   |   |   |   |
| GRAPHIC FRONT                 |             | Factory Sourced | Screen Print Graphic             | Factory Sourced   |       |                 |       | Front Decoration                       | Multi                          |                                   |   |   |   |
| LABELS + HANGTAGS + PACKAGING |             |                 |                                  |                   |       |                 |       |  |                                | COLOR OF TRIM                     |   |   |   |
| ITEM                          | IMAGE       | ARTICLE #       | DESCRIPTION                      | SUPPLIER          | SIZE  | QUANTITY        | UOM   | PLACEMENT                              | 1                              | 2                                 | 3 | 4   |   |
| LABEL                         |             | TBC             | Enchante Woven Label             | TBC               | TBC   | 1               | Units | 1 x CB Neck                            |                                |                                   |   |   |   |
| LABEL                         |             | TBC             | Enchante Care Label - Alpha      | TBC               | TBC   | 1               | Units | 1 x Wearer's Left SS (See Label Guide) |                                |                                   |   |   |   |
| PACKAGING                     |             | TBC             | Poly Bag - Updated logo          | Factory Sourced   |       | 1               | Units |  |                                |                                   |   |   |   |
| PACKAGING                     |             | TBC             | Barcode Sticker                  | Factory Sourced   |       | 1               | Units |  |                                |                                   |   |   |   |




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LABEL GUIDE

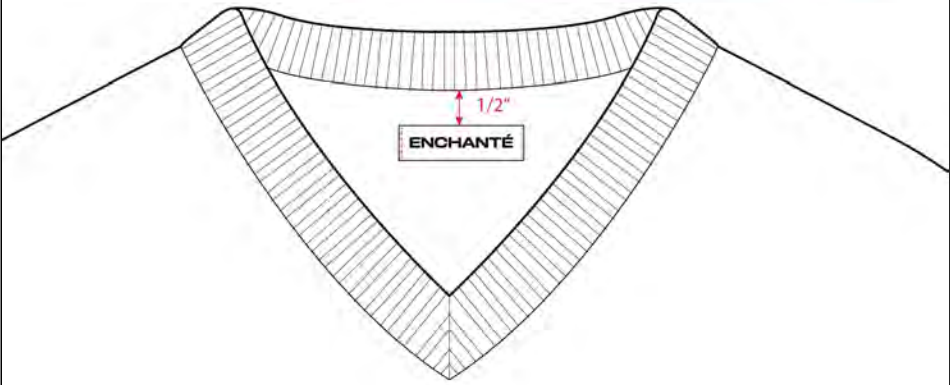
NOTES:

MAIN LABEL PLACEMENT





Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:  
Top thread- DTM to label, Bobbin - DTM to Self




CARE LABEL PLACEMENT







1.13"

0.75"



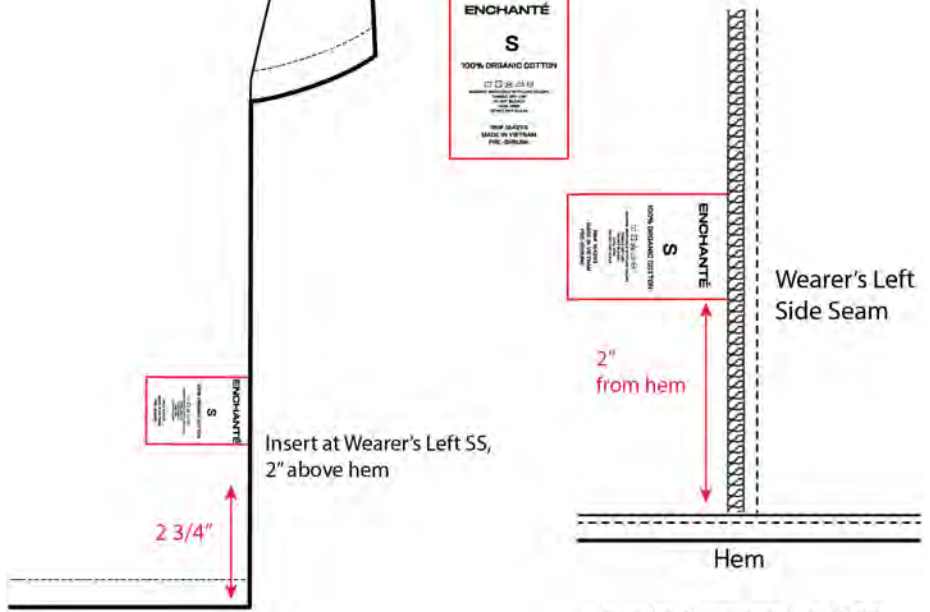


Wearer's Left Side Seam



Insert at Wearer's Left SS, 2" above hem

2 3/4"




2" from hem

Hem

Interior Construction View

Date Printed 10/31/2024

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UPDATING ARTWORK TO REMOVE “GRAND PRIX” -  
PLS SUBMIT STRIKE-OFF OF NEW ARTWORK FOR  
APPROVAL BEFORE PROCEEDING INTO BULK

CHANGE FROM PP SPRAY EFFECT  
TO LIGHT ACID WASH (AS AUSTIN  
2024) FOR BULK

- PROTO FIT COMMENTS (10.31.24)**
- OVERALL LOOKS GREAT BUT PLS REVERT BACK TO SPECS ON ALL
  - PP SPRAY EFFECT ON PROTO IS TOO SUBTLE - PLS PROCEED WITH LIGHT ACID WASH (AS AUSTIN 2024 STANDARD) FOR BULK
  - CHANGING ARTWORK - PLS SUBMIT STRIKE-OFF FOR APPROVAL BEFORE PROCEEDING INTO BULK

**NHÌN TỔNG THỂ ỔN NHƯNG CẦN ĐẢM BẢO THÔNG SỐ TRONG DUNG SAI  
SỬ DỤNG HIỆU ỨNG ACID WASH CHO SẢN XUẤT THAY VÌ PP SPRAY NHƯ MẪU PROTO.  
CHỜ DUYỆT STRIKE OFF CHO HÌNH IN MỚI ĐỂ TIẾN HÀNH SẢN XUẤT.**