

ENCHANTÉ

STYLE #	EN0325MT06	STYLE NAME	FLAG LONG SLEEVE	CATEGORY	TOP
SEASON	AUSTRALIA 2025	XF	1/15/25	FABRIC DESCRIPTION	230 GSM SINGLE JERSEY
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET



SELF: SINGLE JERSEY 100% COTTON
ART#SINGLE JERSEY_100% COTTON_SD_230_
COMBO RIB: RIB 1X1 320GSM
ART#RIB 1X1_100% COTTON_SD_320_

COLORS:
- **CREAM** (PANTONE 11-0606 TCX Pristine)



COVER REMARKS:

9/6/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

9/12/24 CONFIRMING NO ACID WASH OR PP SPRAY ON THIS STYLE

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CONSTRUCTION

QUY CÁCH MAY + ĐỊNH VỊ HÌNH IN

BO CỔ+ TAY TIỆP MÀU

DTM TO SELF COMBO RIB NECK TRIM

SCREEN PRINT AT ALL PRINT AREAS

DTM TO SELF COMBO RIB SLEEVE CUFF

DTM TO SELF MERROW FINISH AT RAW HEM

HÌNH IN Ở TAY VÀ THÂN TRƯỚC

VẮT SỔ BO TAY KHÔNG ĐIỀU

VẮT SỔ LAI ÁO THỜ

ĐIỀU 1K 1/8" XUNG QUANH VÒNG CỔ

FRONT SCREEN PRINT PLACEMENT

HPS

6 1/8"

ARTWORK CENTERED HORIZONTALLY

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ARTWORK

FRONT BODY SCREEN PRINT



COLOR STANDARDS:



PANTONE®
4145 C

ARTWORK: NAVY
(PANTONE PMS 4145 C)

SLEEVE SCREEN PRINT



PLACEMENT
DIRECTLY
OPPOSITE OF
SLEEVE INSEAM
ON BOTH SLEEVES

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REFERENCE



RAW HEM FINISHED WITH DTM SELF
MERROW STITCH



REPEAT BODY AS MOTOCROSS 2024 EN1124



THÔNG SỐ/ QUY CÁCH MAY GIỐNG MÃ LYLTS255/254

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THÔNG SỐ MẪU (MÃ CŨ LYLTS255/254)

		STAGE	PROTO								
		DATE	09.04.24								

POM	DESCRIPTION		TOL +/-	Tol +/-	Grading	M
1	CF FROM HPS TO HEM	DÀI ÁO THÂN TRƯỚC TỪ CAO VAI ĐẾN LẠI	1/2	1/2	3/4	27
2	CB FROM CBN SEAM TO HEM	DÀI ÁO THÂN SAU TỪ GIỮA CỔ SAU ĐẾN LẠI	1/8	1/2	3/4	28 1/4
3	NECK BAND HEIGHT	CAO VIỀN CỔ SAU	1/8	1/8	0	7/8
4	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ (TỪ ĐM ĐẾN ĐM)	1/2	1/2	1/4	8 1/8
5	FRONT NECK DROP (HPS TO	HẠ CỔ TRƯỚC (TỪ CAO VAI ĐẾN ĐM)	1/4	1/4	1/4	4 1/4
6	BACK NECK DROP (HPS TO	HẠ CỔ SAU (TỪ CAO VAI ĐẾN ĐM)	1/8	1/8	0	1
7	ACROSS SHOULDER (SEAM TO	NGANG VAI (TỪ ĐM ĐẾN ĐM)	1/2	1/2	3/4	19 1/4
8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC - DƯỚI NÁCH 1"	1/2	1/2	1 1/2	22 1/8
9	BOTTOM OPENING	NGANG LẠI	1/2	1/2	1 1/2	22 1/4
10	ARMHOLE STRAIGHT	NÁCH ĐO THẲNG	3/8	3/8	3/8	10 1/2
11	SLEEVE LENGTH FROM	DÀI TAY TỪ ĐM SƯỜN	1/2	1/2	3/8	26
12	BICEP (1" BELOW ARMHOLE)	NGANG BẮP TAY DƯỚI NÁCH 1"	1/4	1/4	3/8	8 5/8
13	SLEEVE OPENING (AT CUFF	CỬA TAY (TẠI ĐM BO TAY) - ĐO THƯỜNG	1/8	1/8	1/4	4 7/8
14	SLEEVE CUFF OPENING	CỬA TAY (TẠI MÉP) - ĐO THƯỜNG	1/8	1/8	1/4	3 3/4
15	SLEEVE CUFF HEIGHT	CAO BO TAY	1/8	1/8	0	2

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COLORWAY



Colorway: Cream
Ground:
Pantone 11-0606 TCX Pristine with
PP Spray
Front Screen Print:
Navy Pantone PMS 4145 C



PANTONE®
4145 C



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SIZE RANGE		XS-XXL		SAMPLE SIZE		MEDIUM		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME										Cream			
										Pantone 11-0606 TCX			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	SINGLE JERSEY_100% COTTON_SD_230_0_	100% Cotton Single Jersey 230gsm	UA				Bodice, Sleeves	Cream (DTM Pantone 11-0606 TCX)				
COMBO	100% COTTON	RIB 1X1_100% COTTON_SD_320_0_	Rib 1x1 320gsm	UA				Neck & Cuff Trim	Cream (DTM Pantone 11-0606 TCX)				
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT A		Factory Sourced	Screen Print - Flag Enchanté	UA				Center Front	Navy (DTM Pantone PMS)				
PRINT B		Factory Sourced	Screen Print - Enchanté	UA				Wearer's Left Sleeve	Navy (DTM Pantone PMS)				
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	DTM Cream				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo		14" x 20"	1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						

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LABEL GUIDE

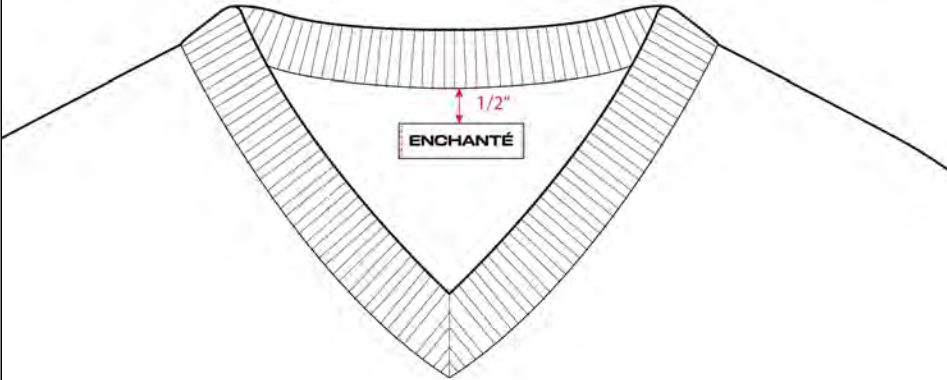
NOTES:

MAIN LABEL PLACEMENT

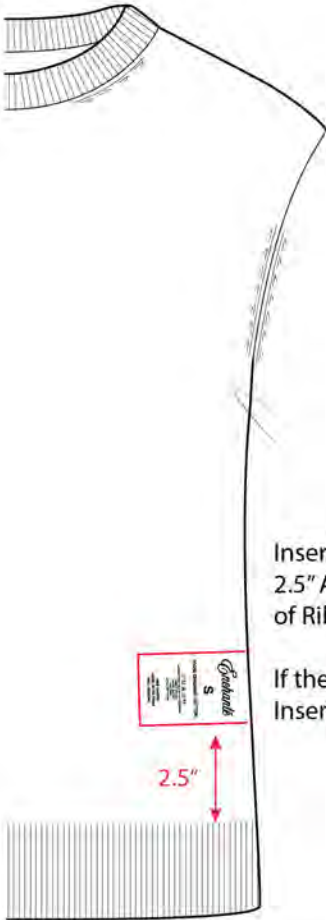


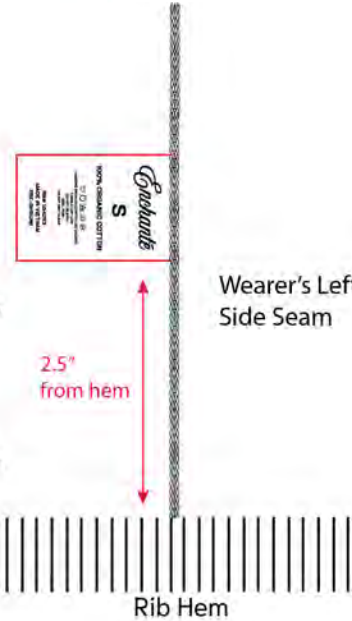
Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT





Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.
If there is no Rib Hem, Insert at 2.5" Above Hem

Wearer's Left Side Seam

Rib Hem

Interior Construction View