

ENCHANTÉ

STYLE #	EN0325MT09	STYLE NAME	RACECAR T-SHIRT	CATEGORY	TOP
SEASON	AUSTRALIA 2025	XF	1/15/25	FABRIC DESCRIPTION	190 GSM SINGLE JERSEY
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP



SELF: SINGLE JERSEY 100% COTTON 190 GSM
COMBO RIB: RIB 1X1 260 GSM

COLOR:
-NAVY: Naval Academy (Pantone 19-3932 TCX) - Lab-Dip
A1 approved - PP SPRAY




PANTONE®
19-3932 TCX
Naval Academy



COVER REMARKS:

9/6/24 TP SENT - FACTORY TO LAUNCH PROTO SAMPLE

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CONSTRUCTION

QUY CÁCH MAY + ĐỊNH VỊ IN

Hình in ở thân trước

Diều 2k 1/8" ở viền cổ, lai áo, lai tay

Áo có VCS

NECK TRIM TOPSTITCHED WITH DOUBLE NEEDLE

SCREEN PRINT GRAPHIC DECORATION

DOUBLE NEEDLE COVER STITCH AT CUFF & HEM

HPS

6 3/4"


CF

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GRAND PRIX



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ARTWORK

FRONT SCREEN PRINT


COLOR STANDARDS:

ARTWORK:
Graphic - Screen Print
(Match colors to artwork -
Factory
Interpretation)

Logo
Base: Optic White
Shadow: Pantone PMS 5305 C



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REFERENCE



REFERENCE FOR SCREEN PRINT GRAPHIC - SOFT HAND FEEL


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THÔNG SỐ (GIỐNG MÃ LYSTS270)

STAGEDATE						PROTO	PROTO	PRODUCTION
						07.22.24	08.27.24	03.24.09
POM	DESCRIPTION			TOL +/-		REQUEST SIZE L	SAMPLE	REQUEST
1	CF FROM HPS TO HEM	DÀI THÂN TRƯỚC TỪ CAO VAI ĐẾN LẠI		1/2		29 1/4	29	29
2	NECK BAND HEIGHT	CAO VIÊN CỔ		1/8		3/4	3/4	7/8
3	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ TỪ ĐM ĐẾN ĐM		1/2		8 3/4	8 1/2	8 1/2
4	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM		1/4		3 1/2	4	4
5	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM		1/8		1	1 1/4	1 1/4
6	ACROSS SHOULDER (SEAM TO SEAM)	NGANG VAI TỪ ĐM ĐẾN ĐM		1/2		21 1/2	21 5/8	21 5/8
7	ACROSS FRONT (6" DOWN FROM HPS)	NGANG NGỰC DƯỚI CAO VAI 6"		1/2		20 1/2	19 7/8	19 7/8
8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC DƯỚI NÁCH 1"		1/2		24 1/4	24	24
9	BOTTOM OPENING	NGANG LẠI ĐO TẠI MÉP ĐO THƯỜNG		1/2		24	23 3/4	23 3/4
10	ARMHOLE STRAIGHT	NÁCH ĐO THẲNG		3/8		7 1/4	10 1/8	10 1/8
11	SLEEVE LENGTH FROM SHOULDER SEAM	DÀI TAY TỪ ĐẦU VAI		1/2		10	9 3/4	9 3/4
12	BICEP (1" BELOW ARMHOLE)	BẮP TAY DƯỚI NÁCH 1"		1/4		9 5/8	9 1/8	9 1/8
13	SLEEVE OPENING (RELAXED)	CỬA TAY TẠI ĐM - ĐO THƯỜNG		1/4		7 1/4	7 3/8	7 3/8
14	SLEEVE BENDBACK HEIGHT	CAO LẠI TAY		1/8		7/8	7/8	7/8
15	HEM RIB HEIGHT	CAO LẠI ÁO		1/8		1	1	1

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COLORWAY



PANTONE®
19-3932 TCX
Naval Academy

Colorway: NAVY
Ground:
Pantone PMS 19-3932 TCX Naval Academy

Front Decoration:
LOGO:
Optic White
Shadow - Match to Pantone PMS 5305C




PANTONE®
5305 C


Screen print GRAPHIC:
Match to artwork - Factory interpretation.



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SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		HP			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME										Navy			
										Pantone 19-3932 TCX Naval Academy			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON		Single Jersey 190 GSM - PP Spray	UA	180cm			Bodice, Sleeves	Navy (DTM Pantone 19-3932 TCX)				
COMBO A	100% COTTON		Rib 1x1 (260GSM) - PP Spray	UA	180cm			Neck Trim	Navy (DTM Pantone 19-3932 TCX)				
TRIM(S)									COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	DTM Navy				
PRINT FRONT		Factory Sourced	Logo - Screen print	Factory Sourced				Front Decoration	White / Pantone PMS 5305 C				
GRAPHIC FRONT		Factory Sourced	Screen Print Graphic	Factory Sourced				Front Decoration	Multi				
LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING		TBC	Poly Bag - Updated logo	Factory Sourced		1	Units						
PACKAGING		TBC	Barcode Sticker	Factory Sourced		1	Units						


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LABEL GUIDE

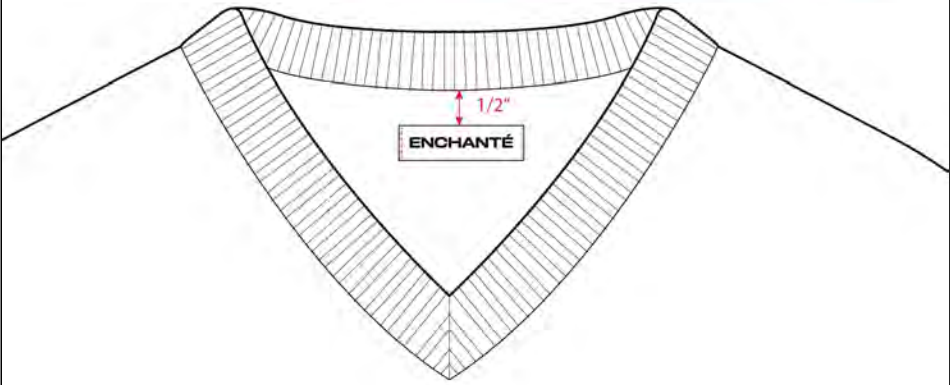
NOTES:

MAIN LABEL PLACEMENT






Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT



Wearer's Left Side Seam

2" from hem

Insert at Wearer's Left SS, 2" above hem

2 3/4"

Hem

Interior Construction View