

ENCHANTÉ

STYLE #	EN1124MC24	STYLE NAME	TONAL CREWNECK	CATEGORY	CREWNECK
SEASON	NOVEMBER BASICS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM ART#VTK6002-1


COLOR/TREATMENT:

- DEEP TAUPE: Pantone 18-1312 TCX Deep Taupe WITH ACID WASH AS SUMMER 1
- ANTIQUE WHITE: Pantone 11-0105 TCX Antique White WITH NO ACID WASH
- MOSSTONE: Pantone 17-0525 TCX Mosstone WITH ACID WASH AS SUMMER 1

COVER REMARKS:

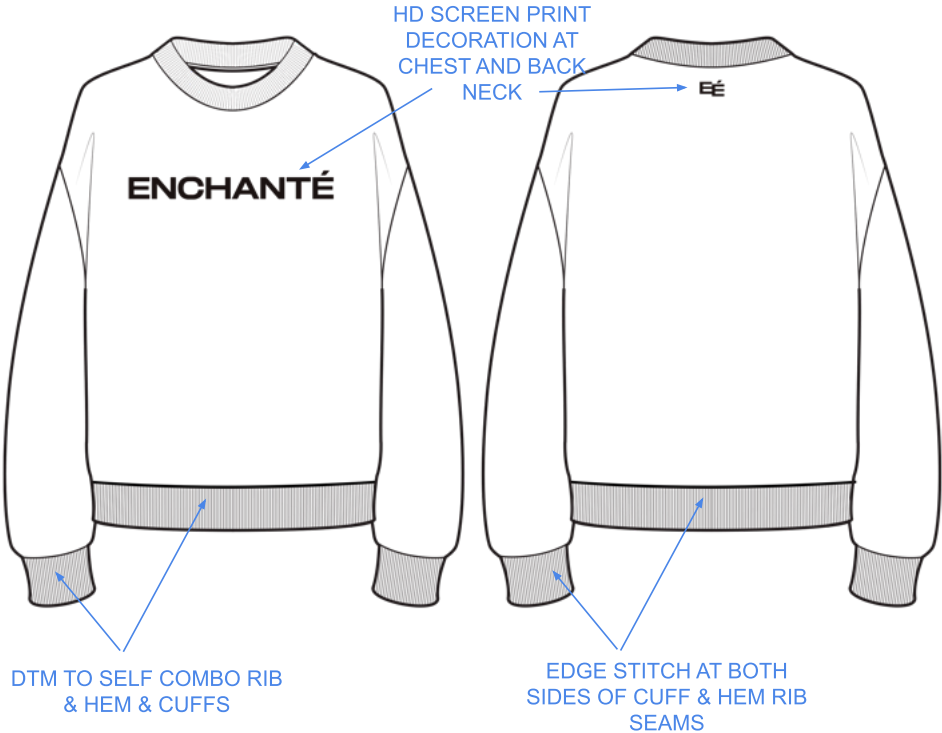
7/15/24 TP SENT - FACTORY TO DEVELOP PROTO SAMPLE

ENCHANTÉ

STYLE #	EN1124MC24	STYLE NAME	TONAL CREWNECK	CATEGORY	CREWNECK	SKETCH 
SEASON	NOVEMBER BASICS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	

CONSTRUCTION

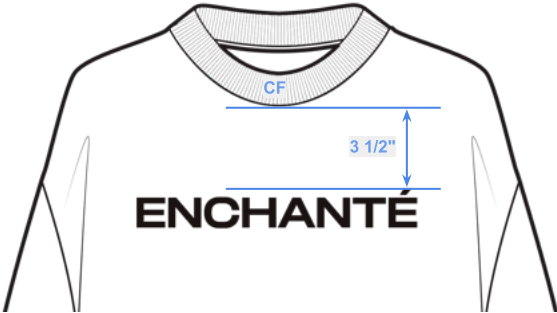
QUY CÁCH MAY



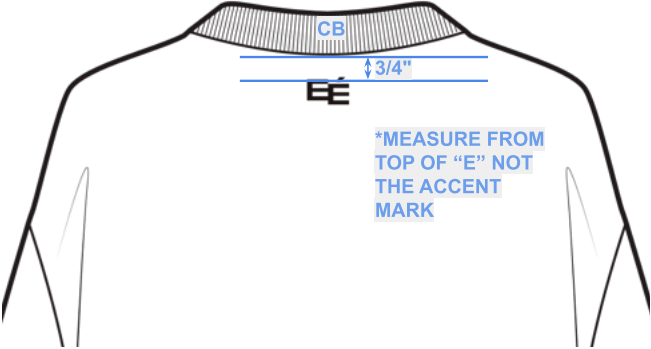
ĐIỀU 2K 1/4" Ở ĐƯỜNG TRÁI BÒ LẠI VÀ BÒ TAY
CÁC ĐƯỜNG MAY CÒN LẠI VẮT SỔ , K ĐIỀU

ĐỊNH VỊ IN


FRONT HD SCREEN PRINT DECORATION



BACK HD SCREEN PRINT DECORATION



ENCHANTÉ

STYLE #	EN1124MC24	STYLE NAME	TONAL CREWNECK	CATEGORY	CREWNECK	<div>SKETCH</div> 
SEASON	NOVEMBER BASICS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	

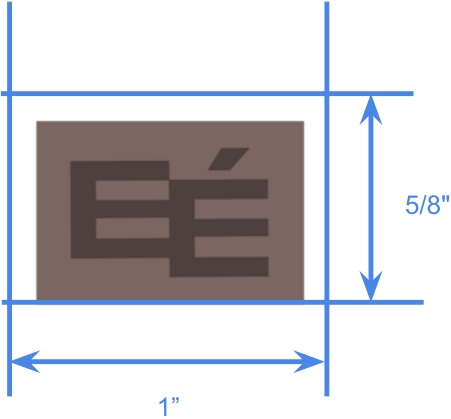
ARTWORK


THAM KHẢO KÍCH THƯỚC HÌNH IN

FRONT HD SCREEN PRINT DECORATION:



BACK HD SCREEN PRINT DECORATION



STYLE #	EN1124MC24	STYLE NAME	TONAL CREWNECK	CATEGORY	CREWNECK	SKETCH 
SEASON	NOVEMBER BASICS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	


REFERENCE

THAM KHẢO CHẤT LƯỢNG HÌNH IN




REFERENCE FOR FRONT AND BACK HD PRINT

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STYLE #	EN1124MC24	STYLE NAME	TONAL CREWNECK	CATEGORY	CREWNECK	<div>SKETCH</div> 
SEASON	NOVEMBER BASICS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	

		THÔNG SỐ ÁO MẪU				
STAGEDATE						PROTO 07.15.24
POM	DESCRIPTION			TOL +/-		REQUEST
1	CF FROM HPS TO HEM	DÀI ÁO TỪ CAO VAI ĐẾN LẠI		1/2		28 3/4
2	NECK BAND HEIGHT	CAO BƠ CỔ		1/8		1 1/8
3	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ - TỪ ĐM ĐẾN ĐM		1/2		8 1/2
4	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM		1/4		4 1/4
5	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM		1/8		1 3/8
6	ACROSS SHOULDER (SEAM TO SEAM)	NGANG VAI TỪ ĐM ĐẾN ĐM		1/2		22 1/4
7	ACROSS FRONT (6" DOWN FROM HPS)	NGANG NGỰC DƯỚI CAO VAI 6"		1/2		21 1/4
8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC DƯỚI NÁCH 1"		1/2		24
9	BOTTOM OPENING	NGANG LẠI		1/2		20
10	ARMHOLE STRAIGHT	NÁCH ĐO THẲNG		3/8		10 3/4
11	SLEEVE LENGTH FROM SHOULDER SEAM	DÀI TAY TỪ ĐẦU VAI		1/2		24 3/4
12	BICEP (1" BELOW ARMHOLE)	BẮP TAY DƯỚI NÁCH 1"		1/4		10 1/4
13	SLEEVE OPENING (RELAXED)	CỬA TAY - ĐO THƯỜNG		1/4		3 1/2
14	SLEEVE CUFF RIB TRIM HEIGHT	CAO BƠ TAY		1/8		2 1/8
15	HEM RIB HEIGHT	CAO BƠ LẠI		1/8		2 1/2

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FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	

MÀU HÌNH IN

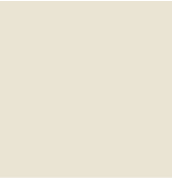


PANTONE®
18-1312 TCX
Deep Taupe



PANTONE®
410 C

Colorway: DEEP TAUPE
Ground:
Pantone 18-1312 TCX Deep Taupe
WITH ACID WASH AS SUMMER 1
Front HD Print Decoration:
Pantone PMS 410 C
Back HD Print Decoration:
Pantone PMS 410 C



PANTONE®
11-0105 TCX
Antique White

Colorway: ANTIQUE WHITE
Ground:
Pantone 11-0105 TCX Antique White
NO ACID TREATMENT
Front HD Print Decoration:
Pantone PMS 7527 C
Back HD Print Decoration:
Pantone PMS 7527 C



PANTONE®
17-0525 TCX
Mosstone




PANTONE®
5773 C


Colorway: MOSSTONE
Ground:
Pantone 17-0525 TCX Mosstone
WITH ACID WASH AS SUMMER 1
Front HD Print Decoration:
Pantone PMS 5773 C
Back HD Print Decoration:
Pantone PMS 5773 C



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SEASON		NOVEMBER BASICS		XF				FABRIC DESCRIPTION		420GSM COTTON FLEECE			
FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		HP			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
								COLOR NAME		Deep Taupe	Antique White	Mosstone	
								COLOR #		Pantone 18-1312 TCX Deep Taupe	Pantone 11-0105 TCX Antique White	Pantone 17-0525 TCX Mosstone	
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM) - Summer 1 acid treament	UA	72"			Bodice, Sleeves	Deep Taupe (DTM 18-1312 TCX)	Antique White (DTM 11-0105 TCX)	Mosstone (DTM 17-0525 TCX)		
COMBO	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM) - Summer 1 acid treatment	UA	46"			Sleeve Cuff, Hem Band	Deep Taupe (DTM 18-1312 TCX)	Antique White (DTM 11-0105 TCX)	Mosstone (DTM 17-0525 TCX)		
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT A + B		Factory Sourced	HD Print at front chest and center back neck	UA				FRONT / BACK	Deep Taupe (Pantone PMS 410 C)	Antique White (Pantone PMS 7527 C)	Mosstone (Pantone PMS 5773 C)		
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	Deep Taupe (DTM 18-1312 TCX)	Antique White (DTM 11-0105 TCX)	Mosstone (DTM 17-0525 TCX)		
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag	Factory Sourced		1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						


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LABEL GUIDE

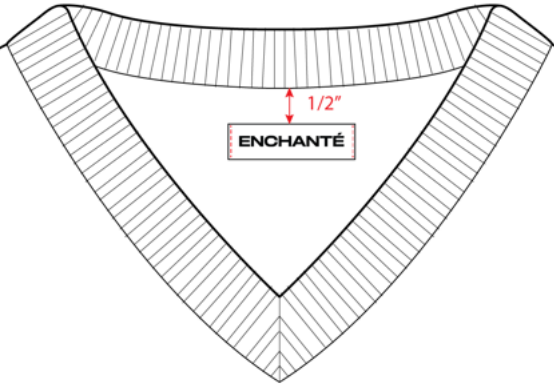
NOTES:

MAIN LABEL PLACEMENT

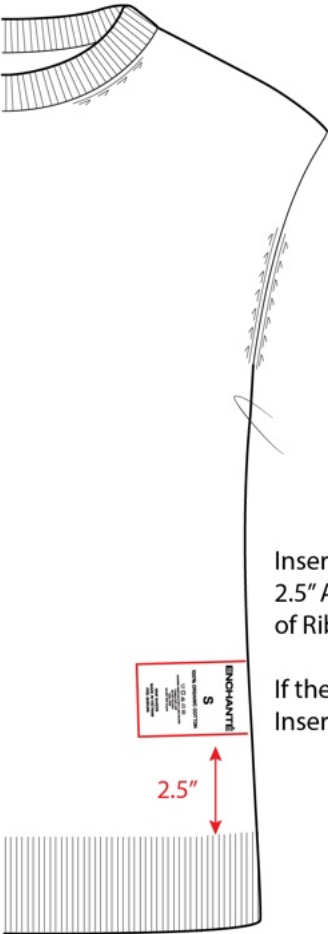



Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self




CARE LABEL PLACEMENT





1.13"

0.75"



2.5" from hem

Wearer's Left Side Seam

Rib Hem

Interior Construction View

Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.

If there is no Rib Hem, Insert at 2.5" Above Hem

Date Printed 7/15/2024