

ENCHANTÉ

STYLE #	EN0125MT01	STYLE NAME	STAY 1/4 ZIP	CATEGORY	TOP
SEASON	CHALET 2025	XF	11/15/2024	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM
ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1

COLOR:
- **BROWN** (PANTONE 19-1106 TCX)



PANTONE®
19-1106 TCX
Molé

COVER REMARKS:

7/12/24 TP SENT - FCTY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

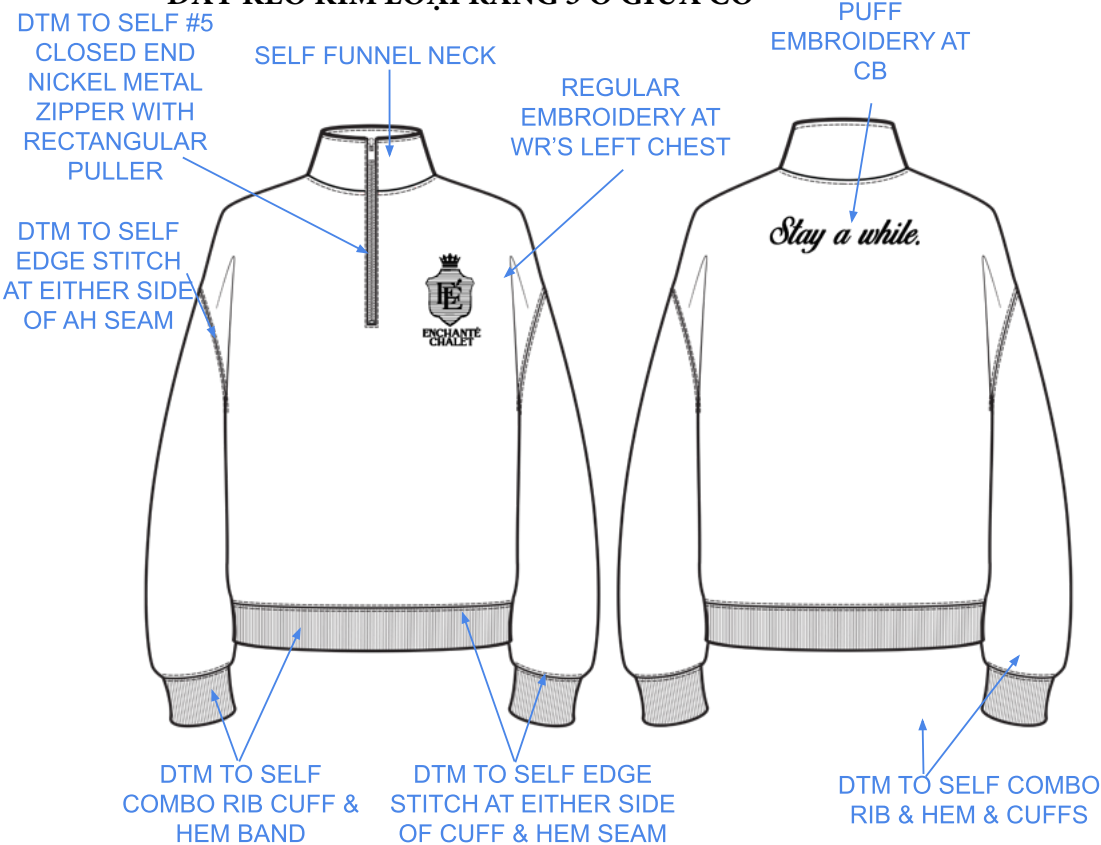
7/31/24 SPEC UPDATED PER FACTORY SUGGESTION, POM REMOVED FOR SLEEVE COMBO AT OUT SEAM

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CONSTRUCTION

ĐIỀU MÍ 1K 1/8" XUNG QUANH DÂY KÉO, LÁ CỔ NGOÀI, CHÂN CỔ
(TRÊN THÂN ÁO).
DÂY KÉO KIM LOẠI RĂNG 5 Ở GIỮA CỔ



DTM TO SELF #5
CLOSED END
NICKEL METAL
ZIPPER WITH
RECTANGULAR
PULLER

SELF FUNNEL NECK

REGULAR
EMBROIDERY AT
WR'S LEFT CHEST

PUFF
EMBROIDERY AT
CB

DTM TO SELF
EDGE STITCH
AT EITHER SIDE
OF AH SEAM

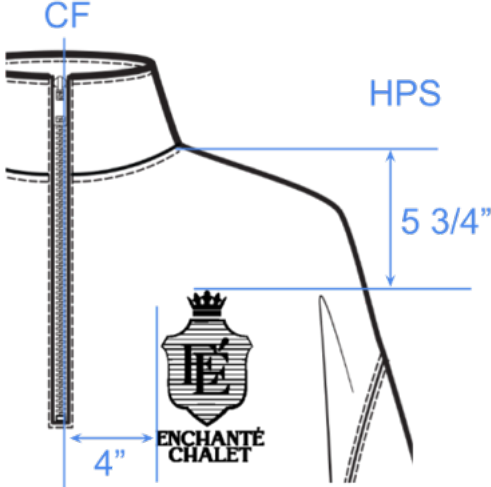
DTM TO SELF
COMBO RIB CUFF &
HEM BAND

DTM TO SELF EDGE
STITCH AT EITHER SIDE
OF CUFF & HEM SEAM

DTM TO SELF COMBO
RIB & HEM & CUFFS

ĐỊNH VỊ HÌNH THÊU

FRONT WR'S LEFT CHEST REGULAR
EMBROIDERY PLACEMENT



CF

HPS

5 3/4"

4"

ENCHANTÉ
CHALET

CENTER BACK REGULAR EMBROIDERY
PLACEMENT



CBN SEAM

1 3/8"

Stay a while.

CENTERED HORIZONTALLY

ĐIỀU RẼ 2K 1/4" Ở BO LẠI VÀ BO TAY

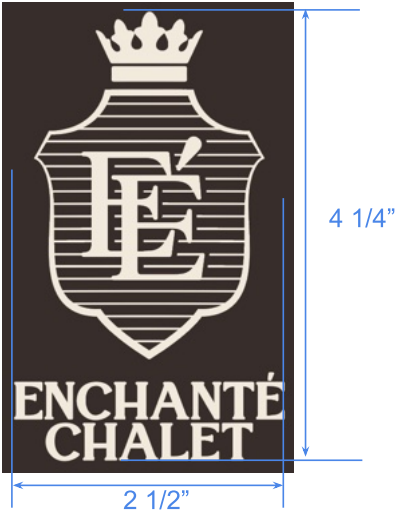
Hình thêu thân trước - thêu thường và thân sau

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ARTWORK

FRONT WR’S LEFT CHEST REGULAR EMBROIDERY



CENTER BACK PUFF EMBROIDERY



COLOR STANDARD:



EMBROIDERY:
CREAM (PANTONE 11-0606 TCX)

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REFERENCE



REFERENCE MOTOCROSS EN1124MC4 1/4 ZIP FOR OVERALL SPECS - BUT SET-IN SLEEVES INSTEAD OF RAGLAN SLEEVE & NO COMBO SEAMS AT SLEEVES

Tham khảo FORM áo mã LYCW259

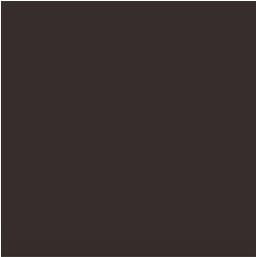
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STAGEDATE						PROTO
						12.24.07
POM					TOL +/-	REQUEST
1	CF FROM HPS TO HEM		DÀI THÂN TRƯỚC TỪ CAO VAI ĐẾN LAI		1/2	27 7/8
2	NECK BAND HEIGHT		CAO LÁ CỔ		1/8	2 3/4
3	NECK WIDTH (SEAM TO SEAM)		NGANG CỔ TỪ ĐM ĐẾN ĐM		1/2	9 3/4
4	CF ZIPPER LENGTH		DÀI DÂY KÉO		1/4	7 1/4
5	FRONT NECK DROP (HPS TO SEAM)		HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM		1/4	3 3/4
6	BACK NECK DROP (HPS TO SEAM)		HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM		1/8	1
7	SHOULDER WIDTH (SEAM TO SEAM)		NGANG VAI TỪ ĐM ĐẾN ĐM		1/2	22 5/8
8	ACROSS FRONT (6" DOWN FROM HPS)		NGANG NGỰC DƯỚI CAO VAI 6"		1/2	21
9	CHEST (1" BELOW ARMHOLE)		NGANG NGỰC DƯỚI NÁCH 1"		1/2	24
10	BOTTOM OPENING		NGANG LAI		1/2	20
11	ARMHOLE (STRAIGHT)		NÁCH ĐO THẲNG		1/4	10 5/8
12	SLEEVE LENGTH FROM HPS		DÀI TAY TỪ CAO VAI		1/2	31 1/2
13	BICEP (1" BELOW ARMHOLE)		BẮP TAY 1" DƯỚI HỖM NÁCH		1/4	10
14	SLEEVE OPENING (RELAXED)		CỬA TAY		1/4	3 1/2
15	SLEEVE CUFF RIB TRIM HEIGHT		CAO BƠ TAY		1/8	2
16	SLEEVE COMBO SEAM (AT OUTSEAM) FROM HPS		ĐÀI PHỐI TAY TỪ CAO VAI (TẠI SÓNG TAY)		1/8	16 1/4
17	HEM RIB HEIGHT		CAO BƠ LAI		1/8	2 5/8

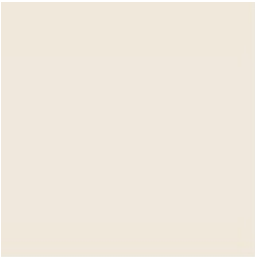
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COLORWAY



PANTONE®
19-1106 TCX
Molé



PANTONE®
11-0606 TCX
Pristine

Colorway: BROWN
Ground:
Brown - Pantone 19-1106 TCX
Front & Back Embroidery:
Cream - Pantone 11-0606 TCX



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SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
								COLOR NAME		Brown			
								COLOR #		Brown (Pantone 19-1106 TCX)			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Bodice, Funnel Neck, Sleeves	Brown (Pantone 19-1106 TCX)				
COMBO	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM)	UA	46"			Sleeve Cuff, Hem Band	Brown (Pantone 19-1106 TCX)				
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
EMBROIDERY A		Factory Sourced	"Crest Enchante Chalet" Regular Embroidery - Shiny Embroidery	UA				Front Wearer's Left Chest	Cream (Pantone 11-0606 TCX)				
EMBROIDERY B		Factory Sourced	"Stay a While." Puff Embroidery - Shiny Embroidery Thread	UA				Center Back	Cream (Pantone 11-0606 TCX)				
ZIPPER		Factory Sourced	Coated End Metal Zipper with Rectangular Puller	UA				CF Closure	DTM Brown - Nickel Teeth + Puller				
THREAD A		Factory Sourced	Thread	UA				All Sewing	DTM Brown				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						

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LABEL GUIDE

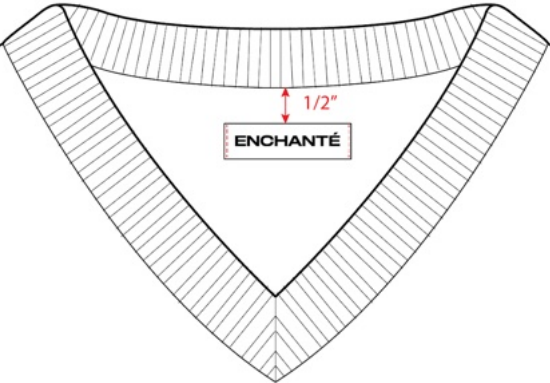
NOTES:

MAIN LABEL PLACEMENT

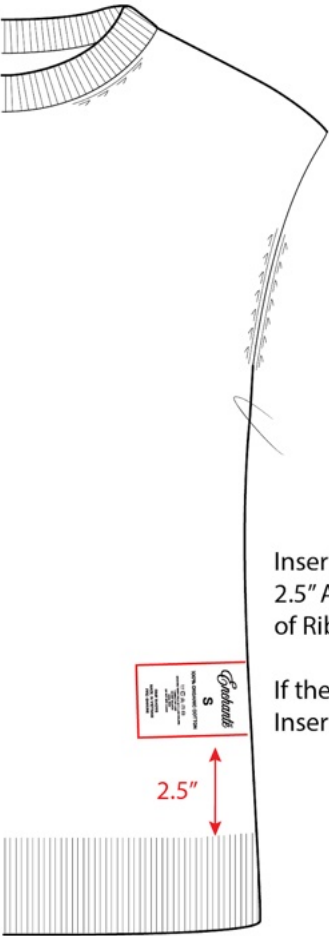


Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT





1.13"

0.75"



2.5"

Insert at Wearer's Left SS,
2.5" Above top edge
of Rib Hem.

If there is no Rib Hem,
Insert at 2.5" Above Hem



2.5"
from hem

Wearer's Left
Side Seam



Rib Hem

Interior Construction View

Date Printed 7/31/2024