

ENCHANTÉ

STYLE #	EN0125WC03	STYLE NAME	CREST CROPPED CREWNECK	CATEGORY	CREWNECK
SEASON	CHALET 2025	XF	11/15/2024	FABRIC DESCRIPTION	HEATHER GREY 430GSM FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	82% COTTON 18% POLYESTER
SIZE RANGE	XS-XXL	SAMPLE SIZE	SMALL	TP BY:	ET



SELF: VTK5953MB FLEECE 82% COTTON 18% POLYESTER 450GSM (MHSS23P0032005A00K)
COMBO RIB: VTK5898M RIB 1x1 430GSM 100% COTTON (MHSS23P0032006A00K)

COLOR:
- **HEATHER GREY** (AS FRED HOODIE PROTO SAMPLE)

VTK5953MB FLEECE 82% COTTON 18% POLY 450GSM (MHSS23P0032005A00K)
VTK5898M RIB 1x1 430GSM 100% COTTON(MHSS23P0032006A00K)



COVER REMARKS:

7/12/24 TP SENT - FCTY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

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CONSTRUCTION

QUY CÁCH MAY

DTM TO SELF COMBO
NECK RIB TRIM - DTM TO
SELF EDGE STITCH AT
NECK SEAM

DTM TO SELF
EDGE STITCH
AT EITHER SIDE
OF AH SEAM

PUFF
EMBROIDERY AT
WR'S LEFT
CHEST

REGULAR
EMBROIDERY AT
CB

DTM TO SELF
COMBO RIB CUFF &
HEM BAND

DTM TO SELF EDGE
STITCH AT EITHER SIDE
OF CUFF & HEM SEAM

DTM TO SELF COMBO
RIB & HEM & CUFFS

FRONT WR'S LEFT CHEST PUFF EMBROIDERY
PLACEMENT

CF

HPS

6"

2 7/8"

ENCHANTÉ
CHALET

CENTER BACK REGULAR EMBROIDERY
PLACEMENT

CBN SEAM

3/4"

CENTERED HORIZONTALLY

THAM KHẢO ĐỊNH VỊ HÌNH IN

DIỀU RẼ 2K 1/4" Ở ĐƯỜNG TRÁ TAY ÁO VÀ LAI ÁO/ LAI TAY
DIỀU 1K 1/8 XUNG QUANH BÓ CỔ (TRÊN THÂN ÁO -XEM HÌNH)
HÌNH THÊU Ở GIỮA CỔ SAU VÀ NGỰC TRÁI THÂN TRƯỚC NGƯỜI
MẶC

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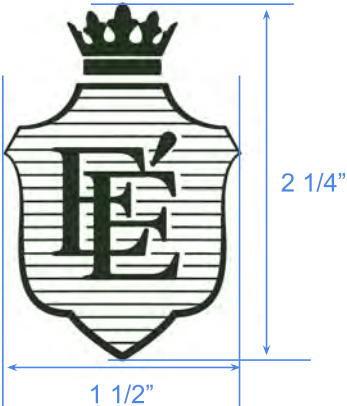
ARTWORK

KÍCH THƯỚC HÌNH IN

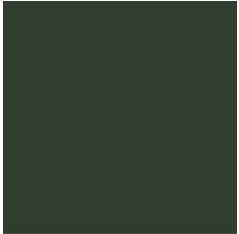
FRONT WR'S LEFT CHEST PUFF EMBROIDERY



CENTER BACK REGULAR EMBROIDERY



COLOR STANDARD:



PANTONE®
19-5918 TCX
Mountain View

EMBROIDERY:
GREEN (PANTONE 19-5819 TCX)

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REFERENCE



REFERENCE FOR OVERALL FIT



REFERENCE FOR PUFF EMBROIDERY +
REGULAR EMBROIDERY MIX

THAM KHẢO HÌNH THÊU VÀ FORM ÁO

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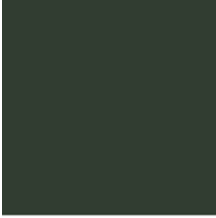
STAGE	DATE									PROTO 12.24.07 REQUEST
POM	DESCRIPTION					TOL +/-				
1	CF FROM HPS TO HEM	DÀI ÁO TỪ CAO VAI ĐẾN LẠI				1/2				19 1/4
2	NECK BAND HEIGHT	CAO BƠ CỔ				1/8				7/8
3	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ - TỪ ĐM ĐẾN ĐM				1/2				7 5/8
4	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM				1/4				2 3/4
5	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM				1/8				7/8
6	ACROSS SHOULDER (SEAM TO SEAM)	NGANG NGỰC TỪ ĐM ĐẾN ĐM				1/2				21 5/8
7	ACROSS FRONT (6" DOWN FROM HPS)	NGANG NGỰC DƯỚI CAO VAI 6"				1/2				19 3/4
8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC DƯỚI NÁCH 1"				1/2				22 1/2
9	BOTTOM OPENING (AT SEAM)	NGANG LẠI TẠI ĐM				1/2				19 1/4
10	BOTTOM OPENING (AT EDGE)	NGANG LẠI TẠI MÉP				1/2				16 1/2
11	ARMHOLE STRAIGHT	NÁCH ĐO THẲNG				3/8				10 1/2
12	SLEEVE LENGTH FROM SHOULDER SEAM	DÀI TAY TỪ ĐẦU VAI				1/2				21 1/2
13	BICEP (1" BELOW ARMHOLE)	BẮP TAY DƯỚI NÁCH 1"				1/4				9 7/8
14	ELBOW (10" ABOVE CUFF EDGE)	KHỦY TAY TRÊN MÉP BƠ TAY 10"				1/4				7 7/8
15	SLEEVE OPENING (AT SEAM)	CỬA TAY TẠI ĐM				1/4				5
16	SLEEVE OPENING (EDGE - RELAXED)	CỬA TAY TẠI MÉP BƠ ĐO ÊM				1/4				3 3/4
17	SLEEVE CUFF RIB TRIM HEIGHT	CAO BƠ TAY				1/8				1 7/8
18	HEM RIB HEIGHT	CAO BƠ LẠI				1/8				1 7/8

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COLORWAY

MÀU THÊU



Colorway: HEATHER GREY
Ground:
Heather Grey - as FRED Hoodie Proto
Front & Back Embroidery:
Green - Pantone 19-5918 TCX

PANTONE®
19-5918 TCX
Mountain View



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SIZE RANGE		XS-XXL		SAMPLE SIZE		SMALL		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME										Heather Grey			
										COLOR #			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION		SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	82% COTTON 18% POLYESTER	VTK5953MB	FLEECE 82% COTTON 18% POLYESTER 450GSM (MHSS23P0032005A00K)		UA				Bodice, Sleeves	Heather Grey (as FRED Hoodie Proto)			
COMBO	100% COTTON	VTK5898M	RIB 1x1 430GSM 100% COTTON (MHSS23P0032006A00K)		UA				Neck Trim, Sleeve Cuff, Hem Band	Heather Grey (as FRED Hoodie Proto)			
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION		SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
EMBROIDERY A		Factory Sourced	"Enchante Chalet" Puff Embroidery - Shiny Embroidery Thread		UA				Front Wearer's Left Chest	Green (Pantone 19-5918 TCX)			
EMBROIDERY B		Factory Sourced	Crest Regular Embroidery - Shiny Embroidery Thread		UA				Center Back	Green (Pantone 19-5918 TCX)			
THREAD A		Factory Sourced	Thread		UA				All Sewing	DTM Heather Grey			
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION		SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		TBC	Enchante Woven Label		TBC	TBC	1	Units	1 x CB Neck				
LABEL		TBC	Enchante Care Label - Alpha		Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated Logo		Factory Sourced		1	Units					
PACKAGING			Barcode Sticker		Factory Sourced		1	Units					

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LABEL GUIDE

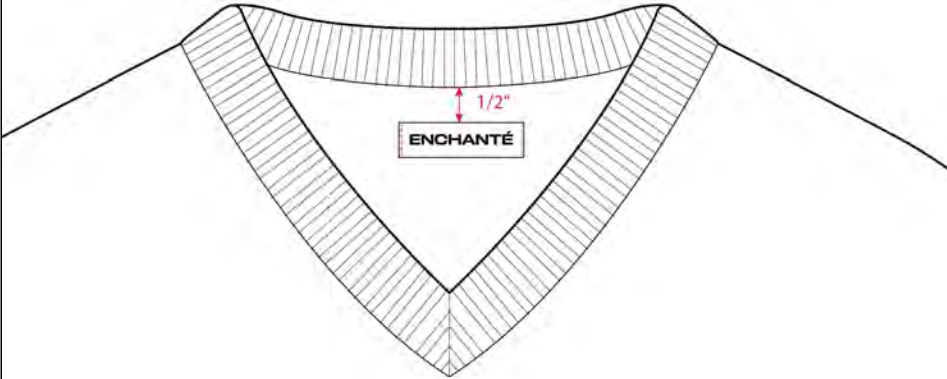
NOTES:

MAIN LABEL PLACEMENT



Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT





Insert at Wearer's Left SS,
2.5" Above top edge
of Rib Hem.

If there is no Rib Hem,
Insert at 2.5" Above Hem



Wearer's Left
Side Seam

2.5"
from hem



Rib Hem

Interior Construction View

Date Printed 7/12/2024