

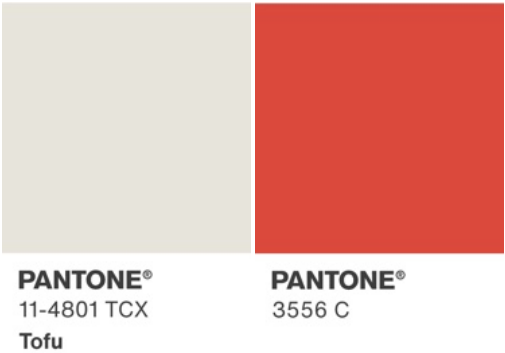
ENCHANTÉ

STYLE #	EN1124MC4	STYLE NAME	1/4 ZIP RAGLAN	CATEGORY	TOP
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1


COLOR:
- CREAM - RED:
CREAM: PANTONE 11-4801 TCX TOFU
RED: PLS MATCH RED COLOR ON "E" PRINT
ARTWORK



COVER REMARKS:

- 5/22/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE
- 7/2/24 PROTO COMMENTS SENT - FCTY TO MAKE CORRECTIONS & PROCEED WITH BULK
- 07/08/24 ARTWORK FILE UPDATED

ENCHANTÉ

STYLE #	EN1124MC4	STYLE NAME	1/4 ZIP RAGLAN	CATEGORY	TOP	SKETCH 
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CONSTRUCTION

DTM TO SELF #5
CLOSED END
MOULDED ZIPPER
WITH RECTANGULAR
PULLER

CRACKED PRINT

COMBO CONTRAST
FUNNEL NECK & TOP
RAGLAN SLEEVE

DTM TO GROUND EDGE
STITCH AT FUNNEL NECK,
NECK SEAM, RAGLAN
COMBO SEAM

CRACKED PRINT
AT BACK
SHOULDER

DIỀU MÍ 1K 1/8"
XUNG QUANH
VÒNG CỔ TRÊN
THÂN ÁO (CHỈ
PHỐI)

DIỀU MÍ 1K 1/8"
TRÊN MIẾNG PHỐI
TAY ÁO (CHỈ
PHỐI)

DIỀU MÍ 1K XUNG
QUANH MÉP CỔ
NGOÀI (CHỈ PHỐI)
TIẾP MÀU ĐỎ

DTM TO SELFDOUBLE
NEEDLE EDGE STITCH
AT CUFF & HEM SEAM

DTM TO SELF COMBO
RIB & HEM & CUFFS

DIỀU RỄ 2K 1/4" Ở BO
LAI VÀ BO TAY - CHỈ
CHÍNH

FRONT CRACKED PRINT

CF

4 1/2"

2"

BACK SHOULDER CRACKED PRINT


4 5/8"

17 1/4"

SLEEVE COMBO SEAM
STARTS DIRECTLY AT
UNDER ARMHOLE

PRINT PLACEMENT CENTERED
BETWEEN SLEEVE OUTSEAM &
ARMHOLE SEAM

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ARTWORK



COLOR STANDARDS:

FRONT CHEST PRINT:




PRINT: PANTONE PMS 3556 C
PRINT: PANTONE PMS 3590 C

BACK SHOULDER PRINT:



PRINT: PANTONE 11-4801 TCX

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SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

REFERENCE




REFERENCE FOR OVERALL BODY, RAGLAN SEAM
DETAIL, & PRINT PLACEMENT

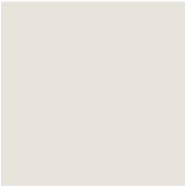
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STYLE #	EN1124MC4	STYLE NAME	1/4 ZIP RAGLAN	CATEGORY	TOP	<div>SKETCH</div> 	
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE		
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON		
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET		
STAGEDATE					PROTO	SAMPLE	TOP
					05.22.24	06.24.24	07.03.24
POM				TOL +/-	REQUEST	SAMPLE	REQUEST
1	CF FROM HPS TO HEM	DÀI THÂN TRƯỚC TỪ CAO VAI ĐẾN LAI	1/2	28 3/4	27 7/8	27 7/8	
2	NECK BAND HEIGHT	NGANG VAI TỪ ĐM ĐẾN ĐM	1/8	2 3/4	2 3/4	2 3/4	
3	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ TỪ ĐM ĐẾN ĐM	1/2	8 1/2	9 3/4	9 3/4	
4	CF ZIPPER LENGTH	DÀI DÂY KÉO	1/4	7 1/4	7 1/4	7 1/4	
5	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM	1/4	4 1/4	3 3/4	3 3/4	
6	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM	1/8	1 3/8	1	1	
7	FRONT RAGLAN WIDTH AT NECK SEAM	NGANG RAGLAN THÂN TRƯỚC Ở ĐM CỔ	1/2	7	6 3/4	6 3/4	
8	ACROSS FRONT (6" DOWN FROM HPS)	NGANG NGŨC DƯỚI CAO VAI 6"	1/2	14 1/2	15 1/4	15 1/4	
9	CHEST (1" BELOW ARMHOLE)	NGANG NGŨC DƯỚI NÁCH 1"	1/2	24	24	24	
10	BACK RAGLAN WIDTH AT NECK SEAM	NGANG RAGLAN THÂN SAU Ở ĐM CỔ	1/2	6	6 1/4	6 1/4	
11	ACROSS BACK (6" DOWN FROM HPS)	NGANG LŨNG DƯỚI CAO VAI 6"	1/2	15 1/2	15 3/8	15 3/8	
12	BOTTOM OPENING	NGANG LAI	1/2	20	20	20	
13	FRONT RAGLAN LENGTH FROM NECK SEAM TO BOTTOM OF AH	DÀI RAGLAN TRƯỚC TỪ ĐM CỔ ĐẾN NGANG HỖM NÁCH	1/2	13 1/2	13 3/4	13 3/4	
14	BACK RAGLAN LENGTH FROM NECK SEAM TO BOTTOM OF AH	DÀI RAGLAN SAU TỪ ĐM CỔ ĐẾN NGANG HỖM NÁCH	1/2	14 1/2	15	15	
15	SLEEVE LENGTH FROM HPS	DÀI TAY TỪ CAO VAI	1/2	31 1/2	31 1/2	31 1/2	
16	BICEP (1" BELOW ARMHOLE)	BẮP TAY 1" DƯỚI HỖM NÁCH	1/4	10 1/4	10	10	
17	SLEEVE OPENING (RELAXED)	CỬA TAY	1/4	3 1/2	3 1/2	3 1/2	
18	SLEEVE CUFF RIB TRIM HEIGHT	CAO BƠ TAY	1/8	2 1/8	2	2	
19	SLEEVE COMBO SEAM (AT OUTSEAM) FROM HPS	DÀI PHỐI TAY TỪ CAO VAI (TẠI SÓNG TAY)	1/8	16	16 1/4	16 1/4	
20	HEM RIB HEIGHT	CAO BƠ LAI	1/8	2 1/2	2 5/8	2 5/8	

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SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

COLORWAY



PANTONE®
11-4801 TCX
Tofu




PANTONE®
3556 C



PANTONE®
3590 C


SELF: PANTONE 11-4801 TCX
COMBO: MATCH TO RED FROM PRINT ARTWORK
ZIPPER: PANTONE 11-4801 TCX
FRONT PRINT: PANTONE PMS 3556 C
FRONT PRINT: PANTONE PMS 3590 C
BACK SHOULDER PRINT: PANTONE 11-4801 TCX



STYLE #		EN1124MC4		STYLE NAME		1/4 ZIP RAGLAN		CATEGORY		TOP		SKETCH	
SEASON		MOTOCROSS 2024		XF		7/31/24		FABRIC DESCRIPTION		420GSM COTTON FLEECE			
FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
								COLOR NAME		Cream.- Red			
								COLOR #		Pantone 11-4801 TCX Tofu - Red (As Artwork)			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Bodice, Sleeves	Cream (DTM Pantone 11-4801 TCX)				
COMBO A	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Funnel Neck, Combo at Upper Sleeve	Red (DTM to Red on Print Artwork)				
COMBO B	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM) - as Summer 1 Acid Wash	UA	46"			Sleeve Cuff, Hem Band	Cream (DTM Pantone 11-4801 TCX)				
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT A		Factory Sourced	"E" - Cracked Print	UA				Front Wearer's Left Chest	Cream (DTM Pantone 11-4801 TCX)				
PRINT B		Factory Sourced	"MOTOR SPORT" - Cracked Print	UA				1 at each Back Shoulder	Cream (DTM Pantone 11-4801 TCX)				
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	DTM to Ground				
ZIPPER		Factory Sourced	#5 Closed End Mouldedd Zipper	Factory Sourced				1 at Center Front	Cream (DTM Pantone 11-4801 TCX)				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units						


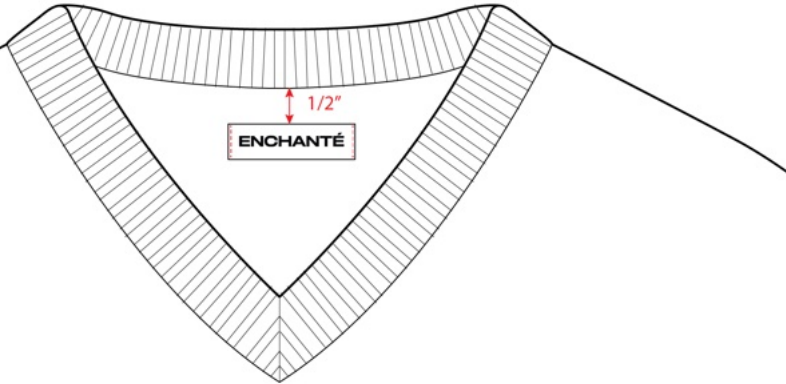


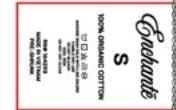
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					
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LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT	CARE LABEL PLACEMENT
<div></div> <p>Label should be stitched through garment on both sides of label at INSIDE EDGE OF FOLD LINE (Stitch should NOT be visible on front side of label)</p> <p>Sewing thread color: Top thread- DTM to label, Bobbin - DTM to Self</p> 	 <p>Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.</p> <p>If there is no Rib Hem, Insert at 2.5" Above Hem</p>  <p>Wearer's Left Side Seam</p>  <p>Rib Hem</p> <p>Interior Construction View</p>

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PROTO FIT COMMENTS (07.03.24)

1. PROCEED WITH CRACKED PRINT AS PROTO
- Chất lượng màu sắc hình in duyệt crack print như mẫu proto
2. PLS MAKE SURE CF ZIPPER COLOR MATCHES TO SELF
- Dây kéo match màu với thân
3. PLS MATCH RED COMBO AT NECK & SLEEVE TO RED COLOR STANDARD FROM PRINT ARTWORK
- Màu vải phối cần tiếp màu hình in
4. PLS APPLY ABOVE CORRECTIONS & PROCEED WITH BULK, THANK YOU!
- Điều chỉnh và tiến hành sx