

ENCHANTÉ

STYLE #	EN1124MH6	STYLE NAME	MOTOR SPORT HOODIE	CATEGORY	HOODIE
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1

COLORS:
- **GRAPHITE:** PANTONE 19-5002 TCX WOODLAND
GRAY WITH ACID WASH AS SUMMER 1




PANTONE®
19-5002 TCX
Woodland Gray

COVER REMARKS:

- 5/22/24 TP SENT - FACTORY TO DEVELOP PATTERN, SUBMIT PROTO
- 7/3/24 PROTO COMMENTS SENT - FCTY TO MAKE CORRECTIONS & PROCEED WITH BULK PENDING STITCH TRIAL
- 07/08/24 ARTWORK FILE UPDATED

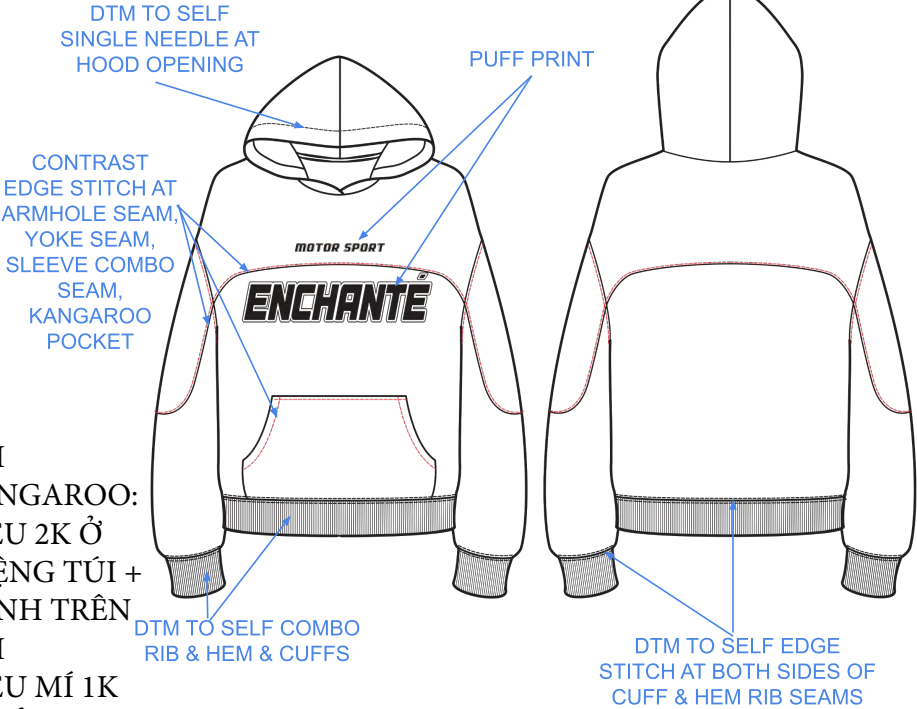
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STYLE #	EN1124MH6	STYLE NAME	MOTOR SPORT HOODIE	CATEGORY	HOODIE	SKETCH 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
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CONSTRUCTION

ĐIỀU 1K 3/4" Ở MIỆNG NÓN = CHỈ DYEMAX

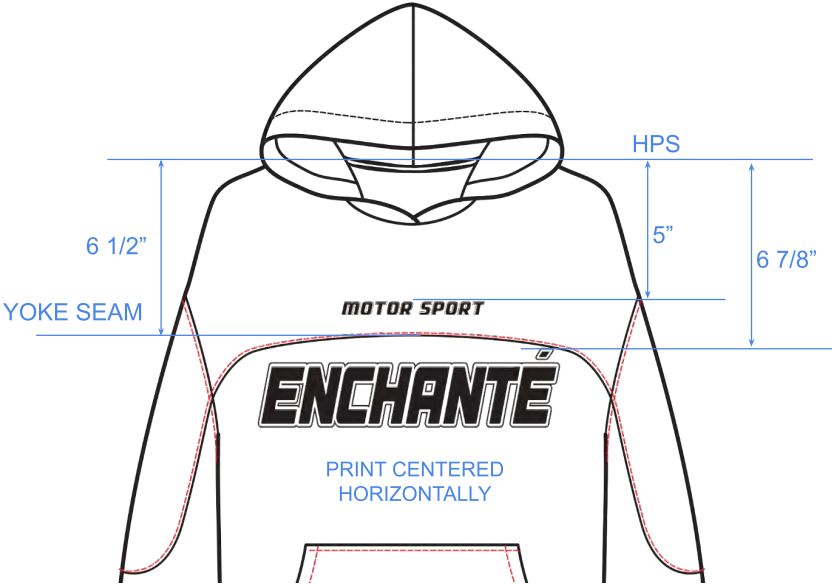
----- CONTRAST T.S.
----- DTM TO SELF T.S.



TÚI KANGAROO: ĐIỀU 2K Ở MIỆNG TÚI + CẠNH TRÊN TÚI ĐIỀU MÍ 1K 1/8" Ở NÁCH VÀ ĐIỀU PHỐI THÂN/ PHỐI TAY = CHỈ PHỐI MÀU KEM

ĐIỀU RẼ 2K 1/4" Ở BO TAY VÀ BO LAI = CHỈ MAY PFD HÀNG NHUỘM DYEMAX


FRONT YOKE SEAM & PUFF PRINT



SLEEVE COMBO SEAM PLACEMENT

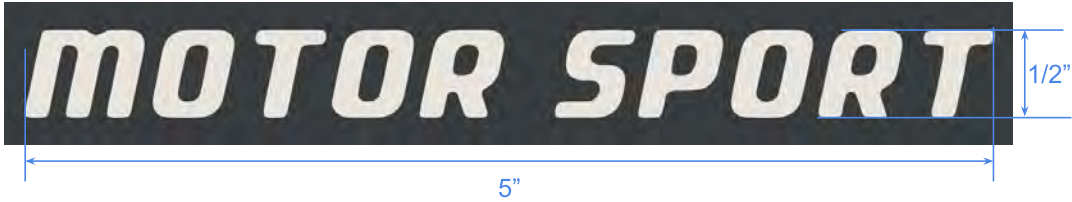


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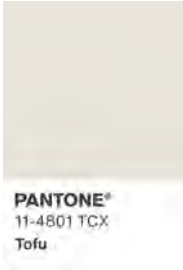
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ARTWORK

FRONT PUFF PRINT




COLOR STANDARD:



PUFF PRINT: 11-4801 TCX (PLS MATCH TO TCX AS BEST AS POSSIBLE - NO GOOD MATCH FOR PMS C)

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REFERENCE




REFERENCE FOR YOKE & SLEEVE COMBO
SEAM PLACEMENT

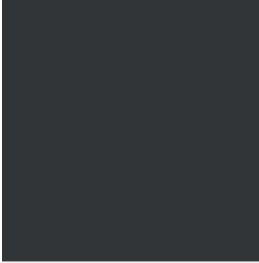
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STYLE #	EN1124MH6	STYLE NAME	MOTOR SPORT HOODIE	CATEGORY	HOODIE	<div>SKETCH</div> <div></div>	
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE		
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON		
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET		
STAGE				PROTO 05.22.24	PROTO 07.02.24	TOP 07.02.24	
POM	DESCRIPTION		TOL +/-	REQUEST	SAMPLE	REQUEST	
1	CF BODY LENGTH FROM HPS TO HEM	DÀI THÂN TRƯỚC TỪ CAO VAI ĐẾN LAI	3/4	26	25 3/8	26	
2	NECK WIDTH SEAM TO SEAM	NGANG CỔ TỪ ĐM ĐẾN ĐM	1/4	10 3/8	11 1/8	11 1/8	
3	FRONT NECK DROP HPS TO SEAM	HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM	1/4	2 1/2	2	2	
4	BACK NECK DROP HPS TO SEAM	HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM	1/4	3/4	1	1	
5	ACROSS SHOULDER SEAM TO SEAM	NGANG VAI TỪ ĐM ĐẾN ĐM	1/2	21 1/2	21 1/2	21 1/2	
6	CHEST 1" BELOW UNDERARM	NGANG NGỰC DƯỚI NÁCH 1"	1/2	23 1/2	24 3/8	24 3/8	
7	WAISTBAND SWEEP AT EDGE	NGANG LAI TẠI MẾP	1/2	19 3/4	19 1/4	19 1/4	
8	WAISTBAND HEIGHT	CAO BÒ LAI	1/4	2 3/8	2 3/8	2 3/8	
9	ARMHOLE STRAIGHT	NÁCH ĐO THẲNG	1/4	10 7/8	11	11	
10	SLEEVE LENGTH FROM SHOULDER SEAM	DÀI TAY TỪ ĐẦU VAI	1/4	25 3/8	24	24	
11	BICEP (1" BELOW ARMHOLE)	BẮP TAY DƯỚI NÁCH 1"	1/4	10 1/4	10 3/4	10 3/4	
12	SLEEVE OPENING AT CUFF EDGE	CỬA TAY ẠI MẾP	1/4	3 3/8	3	3	
13	CUFF HEIGHT	CAO LAI TAY	1/8	2 5/8	2 1/4	2 1/4	
14	HOOD HEIGHT AT CF ALONG EDGE	CAO MIỆNG NÓN TẠI GIỮA THÂN TRƯỚC	1/4	16	16 1/4	16 1/4	
15	HOOD WIDTH AT WIDEST	NGANG MIỆNG NÓN TẠI GIỮA NÓN	1/4	10 1/2	10 1/2	10 1/2	
16	KANGAROO POCKET WIDTH AT TOP	NGANG TÚI KANGAROO Ở MẾP TRÊN	3/8	9	9	9	
17	KANGAROO POCKET HEIGHT AT CENTER	CAO TÚI KANGAROO Ở GIỮA THÂN	3/8	7 3/4	7 1/8	7 1/8	
18	KANGAROO POCKET WIDTH AT WIDEST POINT	NGANG TÚI KANGAROO TẠI ĐIỂM RỘNG NHẤT	3/8	13 7/8	14 1/8	14 1/8	
19	KANGAROO POCKET WIDTH AT WAIST SEAM	NGANG TÚI KANGAROO TẠI ĐƯỜNG TRÁ BÒ	3/8	12 3/4	12 7/8	12 7/8	
20	KANGAROO POCKET OPENING	RỘNG MIỆNG TÚI KANGAROO	3/8	6 1/4	6	6	
21	KANGAROO POCKET HEIGHT AT SIDE	CAO TÚI KANGAROO Ở CẠNH BÊN	1/4	2 3/8	2	2	
22	YOKE SEAM AT CF FROM HPS	HẠ ĐỖ TỪ CAO VAI	1/8	7	6 1/2	6 1/2	
23	SLEEVE COMBO SEAM AT AH SEAM FROM TOP OF SHOULDER	VỊ TRÍ PHỐI TAY TỪ ĐẦU VAI - ĐO ĐỌC ĐƯỜNG TRÁ NÁCH ÁO	1/8	4 5/8	4 5/8	4 5/8	
24	SLEEVE COMBO SEAM FROM SHOULDER SEAM	VỊ TRÍ PHỐI TAY TỪ GIỮA ĐƯỜNG TRÁ NÁCH ÁO - ĐO ĐỌC SÓNG TAY	1/8	12 1/8	12	12	

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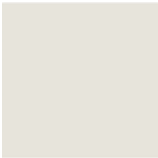
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COLORWAY



Colorway: Graphite
Ground:
Pantone 19-5002 TCX Woodland Gray with acid wash as Summer 1
Front Print:
Cream (Pantone 11-4801 TCX)
Contrast T.S. Thread:
Cream (Pantone 11-4801 TCX)


PANTONE®
19-5002 TCX
Woodland Gray




PANTONE®
11-4801 TCX
Tofu



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SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
								COLOR NAME		Graphite			
								COLOR #		Pantone 19-5002 TCX Woodland Gray			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Bodice, Sleeves, Hood	Graphite (DTM Pantone 19-5002 TCX)				
COMBO	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM)	UA	46"			Sleeve Cuff, Hem Band	Graphite (DTM Pantone 19-5002 TCX)				
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT A		Factory Sourced	"MOTOR SPORT" - Puff Ink	UA				Front Chest above Yoke Seam	Cream (Pantone 11-4801 TCX)				
PRINT B		Factory Sourced	"ENCHANTE" - Puff Ink	UA				Front Chest below Yoke Seam	Cream (Pantone 11-4801 TCX)				
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	DTM Graphite				
THREAD B		Factory Sourced	Contrast Heavyweight Thread	Factory Sourced				Contrast Topstitching at Armhole Seam, Yoke Seam, Sleeve Combo	Cream (Pantone 11-4801 TCX)				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo	Factory Sourced	14" x 20"	1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						


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LABEL GUIDE

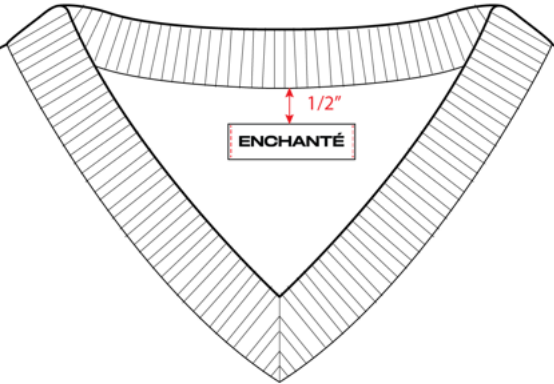
NOTES:

MAIN LABEL PLACEMENT

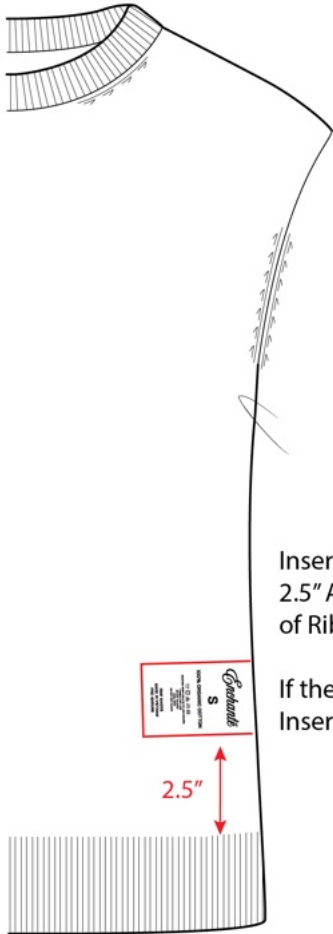



Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self




CARE LABEL PLACEMENT






1.13"

0.75"



2.5" from hem

Wearer's Left Side Seam



Rib Hem

Interior Construction View

Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.
If there is no Rib Hem, Insert at 2.5" Above Hem

Date Printed 7/8/2024

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PROTO FIT COMMENTS (07.03.24)

1. OVERALL LOOKS GREAT!

Tổng thể nhìn đẹp

2. CHANGE CONTRAST TOPSTITCH THREAD TO BE HEAVIER-WEIGHT THREAD - PLS HELP TO URGENTLY SUBMIT STITCH TRIALS IN AVAILABLE THREAD WEIGHTS FOR OUR APPROVAL

đổi chỉ điều 20/2 , gửi mẫu để duyệt

3. PLS ENSURE "MOTOR SPORT" ARTWORK IS PRINTED

Cần đảm bảo logo nhỏ là in

4. PLS GO BACK TO SPEC (INCREASE 5/8") AT BODY LENGTH Đảm bảo dài áo như yêu cầu, tăng thêm 5/8"

5. PLS APPLY ABOVE CORRECTIONS & PROCEED WITH BULK PENDING STITCH TRIAL APPROVAL, THANK YOU!

điều chỉnh và tiến hành sản xuất.