
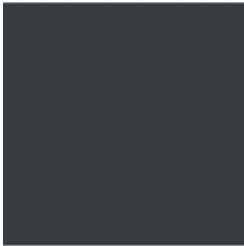


ENCHANTÉ


STYLE #	EN1124MP12	STYLE NAME	MOTOR SPORT SWEATPANT	CATEGORY	BOTTOMS
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET
				SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B COLORS: - GRAPHITE: PANTONE 19-5002 TCX WOODLAND GRAY WITH ACID WASH AS SUMMER 1  PANTONE® 19-5002 TCX Woodland Gray	

COVER REMARKS:

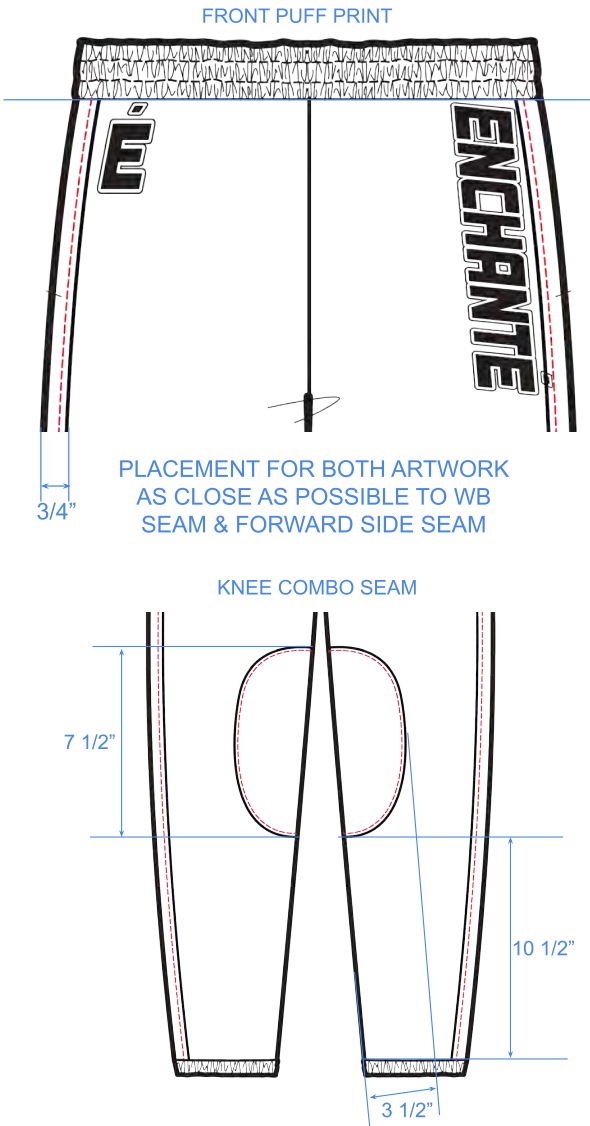
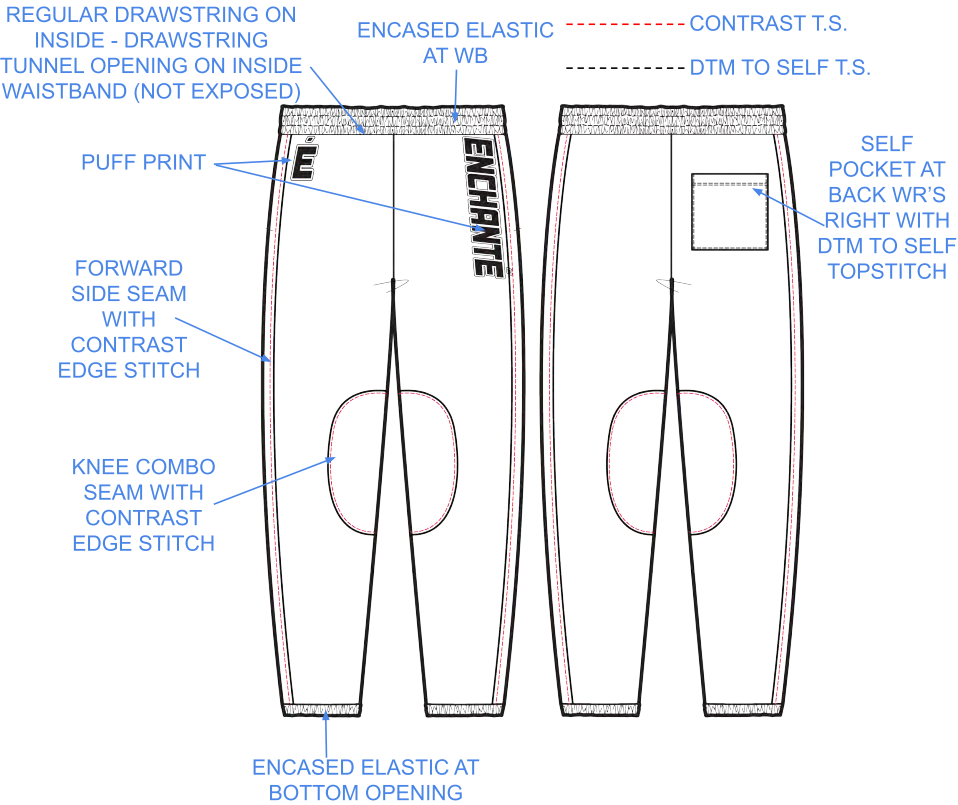
5/22/24 TP SENT - FACTORY TO DEVELOP PATTERN, SUBMIT PROTO

7/3/24 PROTO COMMENTS SENT - FCTY TO MAKE CORRECTIONS & PROCEED WITH BULK PENDING STITCH TRIAL


ENCHANTÉ

STYLE #	EN1124MP12	STYLE NAME	MOTOR SPORT SWEATPANT	CATEGORY	BOTTOMS	<div>SKETCH</div> 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

CONSTRUCTION



ENCHANTÉ

STYLE #	EN1124MP12	STYLE NAME	MOTOR SPORT SWEATPANT	CATEGORY	BOTTOMS	<div>SKETCH</div> 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

ARTWORK

FRONT PUFF PRINT




COLOR STANDARD:



PANTONE®
11-4801 TCX
Tofu

PUFF PRINT: 11-4801 TCX (PLS MATCH TO TCX AS BEST AS POSSIBLE - NO GOOD MATCH FOR PMS C)

ENCHANTÉ


STYLE #	EN1124MP12	STYLE NAME	MOTOR SPORT SWEATPANT	CATEGORY	BOTTOMS	<div>SKETCH</div> 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

REFERENCE




REFERENCE FOR KNEE SEAM SHAPE & PLACEMENT

ENCHANTÉ

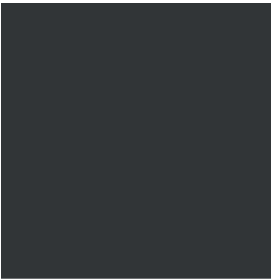
STYLE #	EN1124MP12	STYLE NAME	MOTOR SPORT SWEATPANT	CATEGORY	BOTTOMS	<div>SKETCH</div> 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

THÔNG SỐ					PROTO	PROTO	TOP	
					05.22.24	06.28.29	07.03.24	
POM	DESCRIPTION			TOL +/-	REQUEST	SAMPLE	REQUES T	
1	WAISTBAND AT TOP EDGE (ON FLAT)	NGANG LƯNG Ở CẠNH TRÊN LƯNG QUẦN - ĐO THƯỜNG		1/2	15	15 1/2	15 1/2	
2	WAISTBAND HEIGHT	CAO LƯNG QUẦN		1/8	1 3/4	1 7/8	1 7/8	
3	POSITION HIP FROM TOP WB	VỊ TRÍ MÔNG TỪ CẠNH TRÊN LƯNG QUẦN		1/8	8	8	8	
4	HIP WIDTH	NGANG MÔNG		1/2	23	23 1/2	23 1/2	
5	FRONT RISE - FROM TOP OF WB WITHOUT GUSSET	ĐÁY TRƯỚC - ĐO TỪ CẠNH TRÊN LƯNG QUẦN, KHÔNG TÍNH CHÈN ĐÁY		3/8	10 1/2	10 1/2	10 1/2	
6	BACK RISE - FROM TOP OF WB WITHOUT GUSSET	ĐÁY SAU - ĐO TỪ CẠNH TRÊN LƯNG QUẦN, KHÔNG TÍNH CHÈN ĐÁY		3/8	12	11 3/4	11 3/4	
7	THIGH - AT CROTCH WITHOUT GUSSET	NGANG GỐI - TẠI ĐÁY KHÔNG TÍNH MIẾNG CHÈN ĐÁY		1/2	13	13	13	
8	KNEE - 13" FROM CROTCH	NGANG GỐI DƯỚI ĐÁY 13"		3/8	10	10 1/8	10 1/8	
9	LEG OPENING - RELAXED	CỬA CHÂN - ĐO THƯỜNG		1/4	4 1/2	4 3/4	4 3/4	
10	INSEAM	DÀI SƯỜN TRONG		1/2	30	30	30	
11	FRONT POCKET LENGTH	DÀI TÚI TRƯỚC		1/4	6	5 7/8	5 7/8	
12	BACK POCKET WIDTH	NGANG TÚI SAU		1/4	5 3/4	5 5/8	5 5/8	
13	BACK POCKET HEIGHT	CAO TÚI SAU		1/4	5 3/4	5 3/4	5 3/4	
14	GUSSET WIDTH	RỘNG MIẾNG CHÈN ĐÁY		1/8	3	3 1/4	3 1/4	
15	HEM HEIGHT	CAO LAI QUẦN		1/8	1	1	1	
16	BOTTOM OF KNEE SEAM FROM LEG OPENING CUFF SEAM	ĐỊNH VỊ MIẾNG PHỐI GỐI TÍNH TỪ DM BỎ LAI		1/8	10 1/2	10 3/4	12 3/4	
17	KNEE COMBO LENGTH x WIDTH	DÀI X RỘNG MIẾNG PHỐI		1/8	7 1/2 x 3 1/2	7 1/2 X 3 1/2	7 1/2 X 3 1/2	

ENCHANTÉ

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SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

COLORWAY



Colorway: Graphite
Ground:
Pantone 19-5002 TCX Woodland Gray with acid wash as Summer 1
Front Print:
Cream (Pantone 11-4801 TCX)
Contrast T.S. Thread:
Cream (Pantone 11-4801 TCX)


PANTONE®
19-5002 TCX
Woodland Gray




PANTONE®
11-4801 TCX
Tofu



ENCHANTÉ

STYLE #		EN1124MP12		STYLE NAME		MOTOR SPORT SWEATPANT		CATEGORY		BOTTOMS		SKETCH	
SEASON		MOTOCROSS 2024		XF		TBC		FABRIC DESCRIPTION		420GSM COTTON FLEECE			
FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		MEDIUM		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME										Graphite			
										COLOR #			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	ART#VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Bodice, Waistband, Cuffs	Graphite (DTM Pantone 19-5002 TCX)				
COMBO													
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
DRAWSTRING		Factory Sourced	Regular Cotton Drawstring	UA		1	Units	CF Waistband Interior	Graphite (DTM Pantone 19-5002				
PRINT A		Factory Sourced	"MOTOR SPORT" - Puff Ink	UA				Front Chest above Yoke Seam	Cream (Pantone 11-4801 TCX)				
PRINT B		Factory Sourced	"ENCHANTE" - Puff Ink	UA				Front Chest below Yoke Seam	Cream (Pantone 11-4801 TCX)				
ELASTIC A		Factory Sourced	1 3/4" Waistband Elastic	UA				Waistband	Black				
ELASTIC B		Factory Sourced	1" Cuff Elastic	UA				Cuffs	Black				
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	DTM Graphite				
THREAD B		Factory Sourced	Contrast Thread	Factory Sourced				Contrast Topstitching at Forward Side Seam, Knee Combo	Cream (Pantone 11-4801 TCX)				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Waistband					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag	Biolo	14" x 20"	1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						

RENGGLI

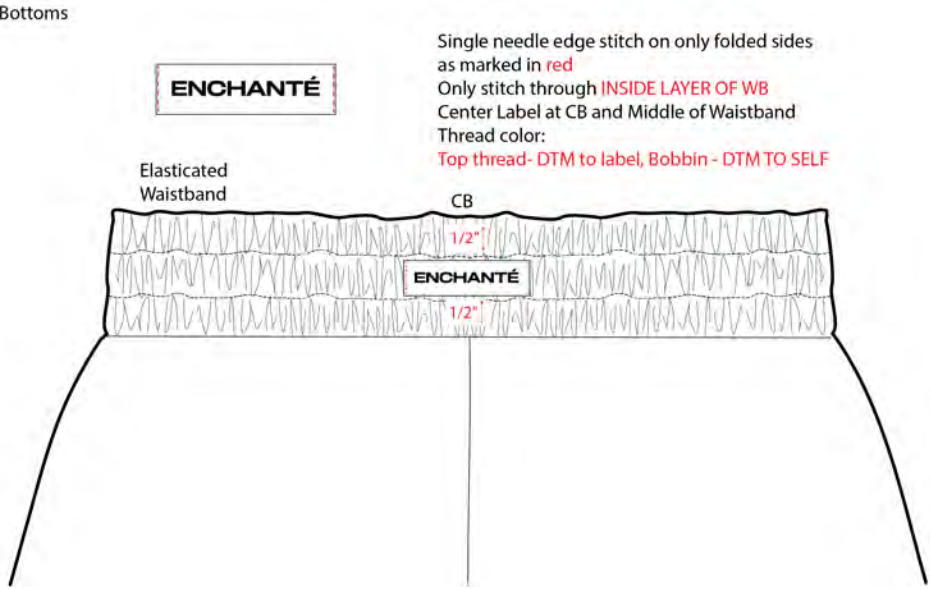
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LABEL GUIDE

NOTES:

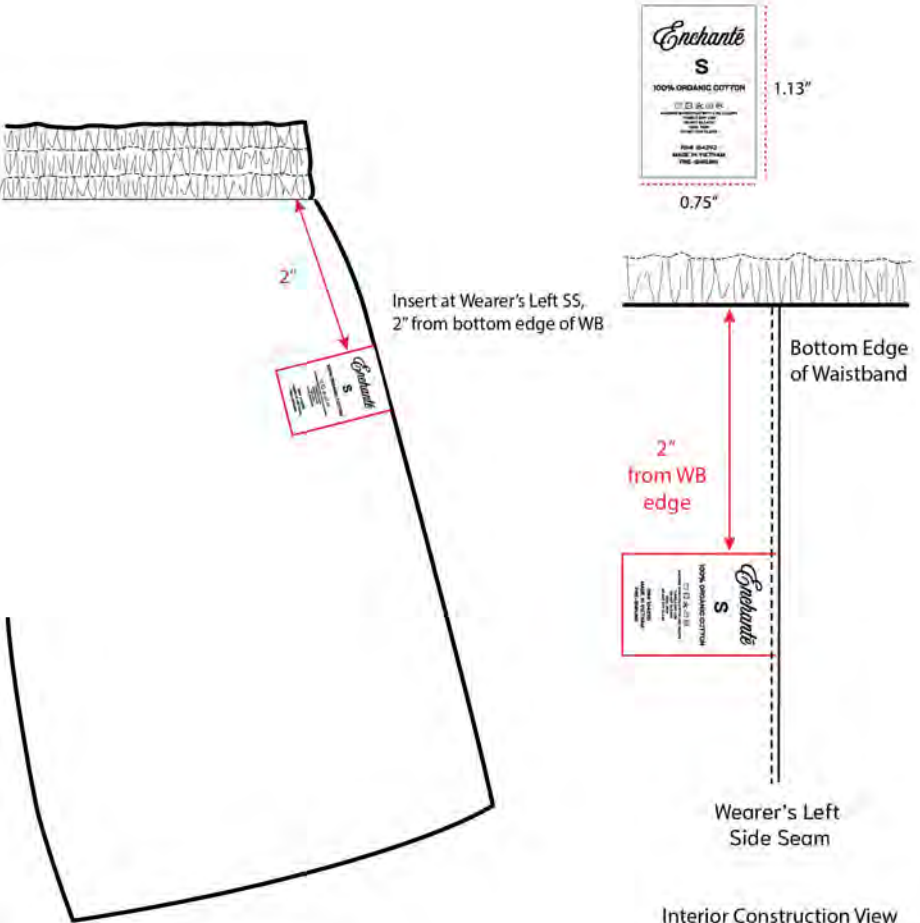
MAIN LABEL PLACEMENT

Bottoms



Single needle edge stitch on only folded sides as marked in **red**
Only stitch through **INSIDE LAYER OF WB**
Center Label at CB and Middle of Waistband
Thread color:
Top thread - DTM to label, Bobbin - DTM TO SELF

CARE LABEL PLACEMENT




Insert at Wearer's Left SS,
2" from bottom edge of WB

2" from WB edge

Wearer's Left Side Seam

Interior Construction View

ENCHANTÉ

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PROTO FIT COMMENTS (07.03.24)

1. CHANGE CONTRAST TOPSTITCH THREAD TO BE HEAVIER-WEIGHT THREAD - PLS HELP TO URGENTLY SUBMIT STITCH TRIALS IN AVAILABLE THREAD WEIGHTS FOR OUR APPROVAL
- Đổi chỉ điều to 20/2, gửi lại mẫu strike off để duyệt cho sản xuất
2. MOVE KNEE COMBO SEAM UP BY 2", CURRENTLY IS SITTING LOWER THAN THE KNEE POSITION
- Dời vị trí đường điều gối lên 2" , hiện tại bị thấp dưới gối
3. PLS APPLY ABOVE CORRECTIONS & PROCEED WITH BULK PENDING STITCH TRIAL APPROVAL, THANK YOU!
- Điều chỉnh và tiến hành sản xuất.