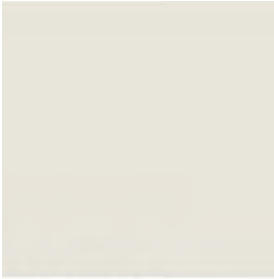
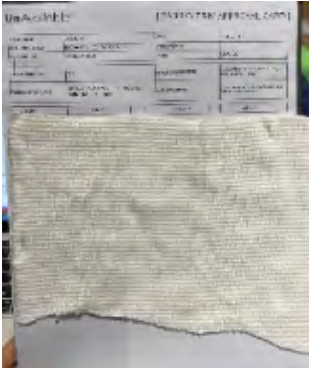


ENCHANTÉ

STYLE #	EN1124MT2	STYLE NAME	WAFFLE E LONG SLEEVE	CATEGORY	TOP
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	WAFFLE THERMAL
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET



SELF: HXUN201121-1 WAFFLE 100% COTTON 295GSM



PANTONE®
11-4801 TCX
Tofu

COMBO RIB: RIB HXR-C270 : 270GSM 1x1

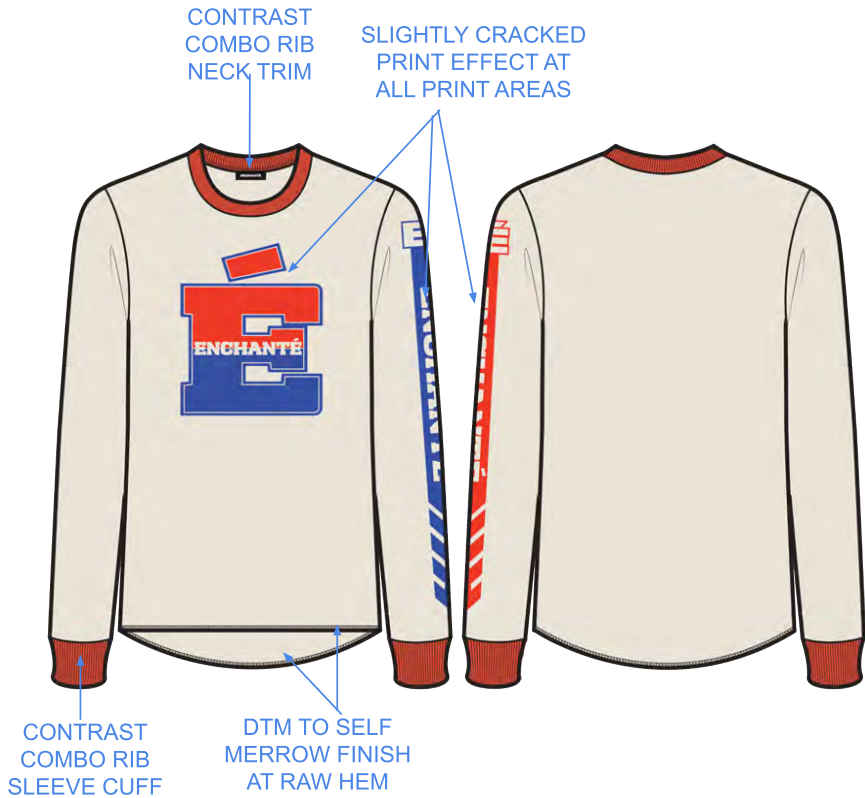
COLORS:
- **CREAM MULTI** (PANTONE 11-4801 TCX TOFU)

COVER REMARKS:
5/21/24 TP SENT - FACTORY TO DEVELOP PATTERN & SUBMIT PROTO IN COTTON PIQUE ART. HXJA23524-2
6/6/24 UPDATED INITIAL SPEC REQUEST (AT BODY LENGTH, SLEEVE & CUFF)
7/2/24 PROTO COMMENTS SENT - FCTY TO MAKE CORRECTIONS & PROCEED WITH BULK

ENCHANTÉ

STYLE #	EN1124MT2	STYLE NAME	WAFFLE E LONG SLEEVE	CATEGORY	TOP	SKETCH 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	WAFFLE THERMAL	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

CONSTRUCTION



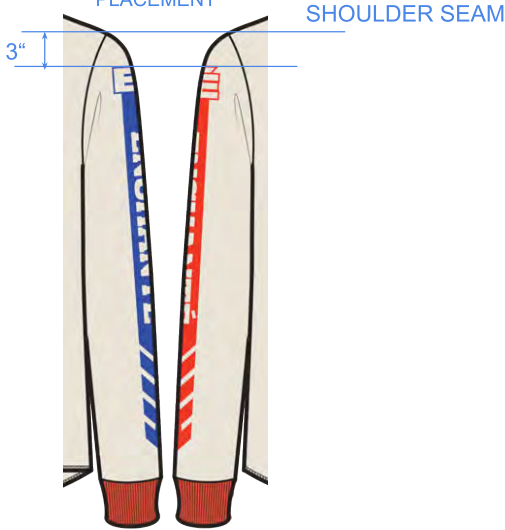
VẮT SỎ LẠI ÁO KHÔNG CẦN GẤP LẠI (LẠI THÔ)
ĐIỀU 1K XUNG QUANH CỔ 1/8"

FRONT CRACKED PRINT PLACEMENT



ARTWORK CENTERED HORIZONTALLY AT CF

WR'S LEFT SLEEVE CRACKED PRINT PLACEMENT



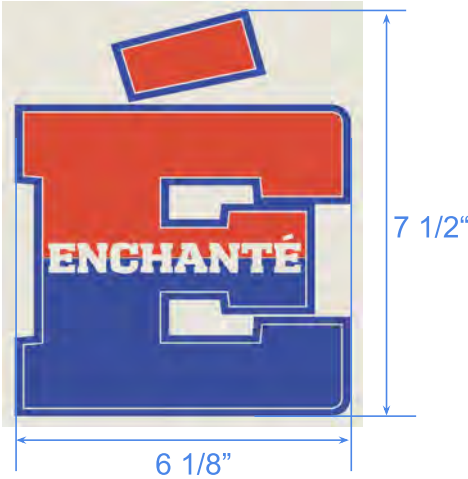
ARTWORK PLACEMENT DIRECTLY OPPOSITE FROM SLEEVE INSEAM

ENCHANTÉ

STYLE #	EN1124MT2	STYLE NAME	WAFFLE E LONG SLEEVE	CATEGORY	TOP	SKETCH 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	WAFFLE THERMAL	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

ARTWORK

FRONT BODY CRACKED PRINT

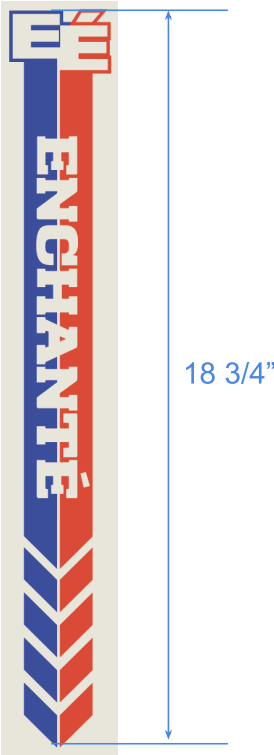


COLOR STANDARDS



PRINT: PANTONE PMS 3556 C
PRINT: PANTONE PMS 3590 C

SLEEVE CRACKED PRINT



PLACEMENT DIRECTLY OPPOSITE OF SLEEVE INSEAM

ENCHANTÉ

STYLE #	EN1124MT2	STYLE NAME	WAFFLE E LONG SLEEVE	CATEGORY	TOP	SKETCH 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	WAFFLE THERMAL	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

REFERENCE



SLIGHT CRACK EFFECT ON PRINT



RAW HEM FINISHED WITH DTM SELF
MERROW STITCH



INSPIRED BY VINTAGE MOTOCROSS JERSEYS - BUT **NO**
WAIST SHAPE SHOULD BE A BOXIER FIT

ENCHANTÉ

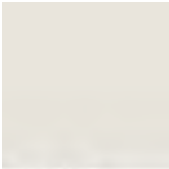
STYLE #	EN1124MT2	STYLE NAME	WAFFLE E LONG SLEEVE	CATEGORY	TOP	SKETCH 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	WAFFLE THERMAL	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

STAGE					PROTO	PROTO	TOP
					06.06.24	06.24.24	07.03.24
POM	DESCRIPTION			TOL +/-	REQUEST	SAMPLE	REQUEST
1	CF FROM HPS TO HEM	DÀI ÁO THẦN TRƯỚC TỪ CAO VAI ĐẾN LẠI		1/2	27 1/8	25 1/2	27
2	CB FROM CBN SEAM TO HEM	DÀI ÁO THẦN SAU TỪ GIỮA CỔ SAU ĐẾN LẠI		1/8	28 1/2	26 3/4	28 1/4
3	NECK BAND HEIGHT	CAO VIỀN CỔ SAU		1/8	7/8	7/8	7/8
4	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ (TỪ ĐM ĐẾN ĐM)		1/2	8 1/4	8 1/8	8 1/8
5	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC (TỪ CAO VAI ĐẾN ĐM)		1/4	4 1/4	4 1/4	4 1/4
6	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU (TỪ CAO VAI ĐẾN ĐM)		1/8	1 1/8	1	1
7	ACROSS SHOULDER (SEAM TO SEAM)	NGANG VAI (TỪ ĐM ĐẾN ĐM)		1/2	19	19 1/4	19 1/4
8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC - DƯỚI NÁCH 1"		1/2	22	21 5/8	22 1/8
9	BOTTOM OPENING	NGANG LẠI		1/2	22	21 3/4	22 1/4
10	ARMHOLE STRAIGHT	NÁCH ĐO THẲNG		3/8	9 1/2	9 1/2	10 1/2
11	SLEEVE LENGTH FROM SHOULDER SEAM	DÀI TAY TỪ ĐM SƯỜN		1/2	26	25 5/8	26
12	BICEP (1" BELOW ARMHOLE)	NGANG BẮP TAY DƯỚI NÁCH 1"		1/4	7 3/4	7	8 5/8
13	SLEEVE OPENING (AT CUFF SEAM) RELAXED	CỬA TAY (TẠI ĐM BƠ TAY) - ĐO THƯỜNG		1/8	5	3 1/2	4 7/8
14	SLEEVE CUFF OPENING (RELAXED)	CỬA TAY (TẠI MẾP) - ĐO THƯỜNG		1/8	4	2 3/4	3 3/4
15	SLEEVE CUFF HEIGHT	CAO BƠ TAY		1/8	3	3	2

ENCHANTÉ

STYLE #	EN1124MT2	STYLE NAME	WAFFLE E LONG SLEEVE	CATEGORY	TOP	SKETCH 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	WAFFLE THERMAL	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

COLORWAY



PANTONE®
11-4801 TCX
Tofu



PANTONE®
3556 C



PANTONE®
3590 C

SELF: PANTONE 11-4801 TCX
COMBO TRIM: MATCH TO RED PRINT
PRINT: PANTONE PMS 3556 C
PRINT: PANTONE PMS 3590 C



ENCHANTÉ

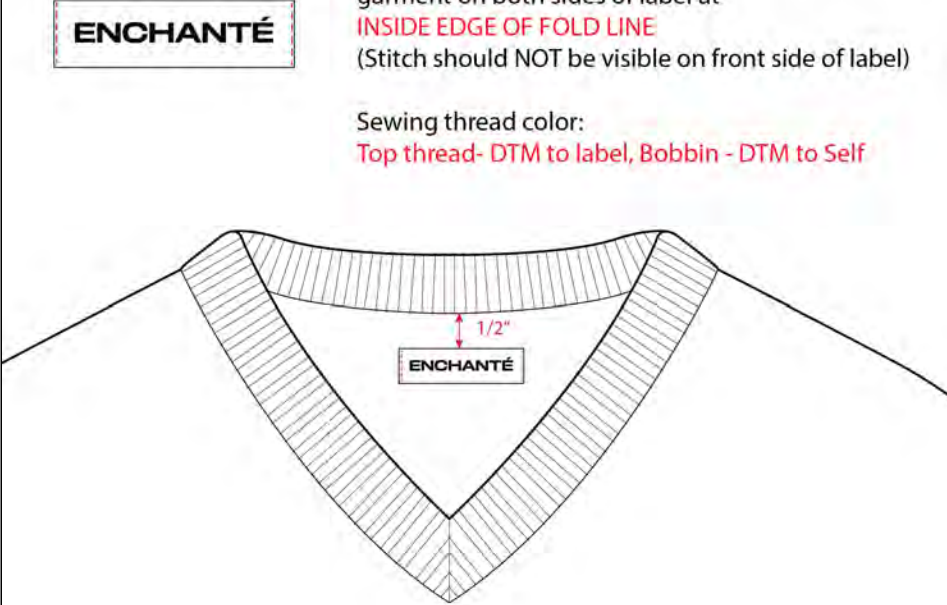
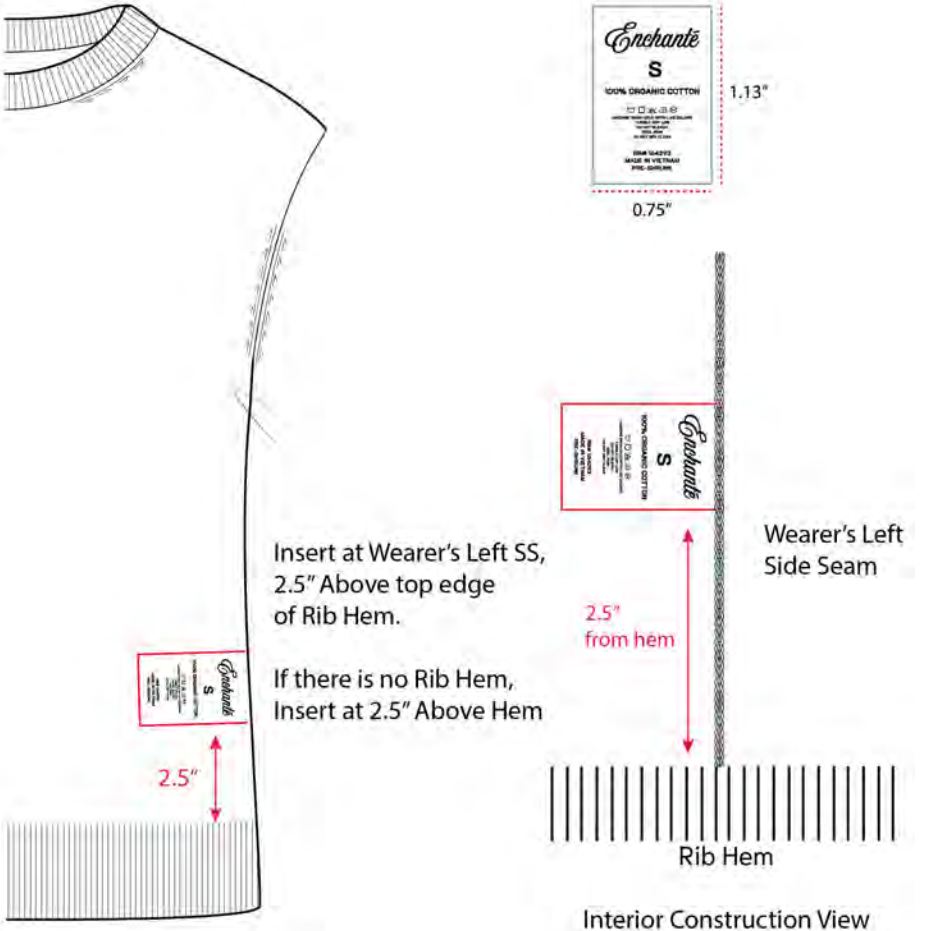
STYLE #		EN1124MT2		STYLE NAME		WAFFLE E LONG SLEEVE		CATEGORY		TOP		SKETCH	
SEASON		MOTOCROSS 2024		XF		TBC		FABRIC DESCRIPTION		WAFFLE THERMAL			
FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		MEDIUM		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME										Cream Multi			
										COLOR #	Pantone 11-4801 TCX		
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	HXUN201121-1 WAFFLE 100% COTTON 295GSM	100% Cotton Waffle 295gsm	UA				Bodice, Sleeves	Cream (Pantone 11-4801 TCX)				
COMBO	100% COTTON	RIB HXR-C270 20S 100% COTTON RIB 1x1 270GSM	Rib 1x1 270gsm	UA				Neck & Cuff Trim	Red (DTM to Red on Print)				
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT A		Factory Sourced	"E" Artwork - Cracked Print	UA				Center Front	Red-Blue				
PRINT B		Factory Sourced	"EE" Stripe Artwork - Cracked Print	UA				Wearer's Left Sleeve	Red-Blue				
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	DTM Cream				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo		14" x 20"	1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						

RENGGLI

STYLE #	EN1124MT2	STYLE NAME	WAFFLE E LONG SLEEVE	CATEGORY	TOP	SKETCH 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	WAFFLE THERMAL	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT	CARE LABEL PLACEMENT
 Label should be stitched through garment on both sides of label at INSIDE EDGE OF FOLD LINE (Stitch should NOT be visible on front side of label) Sewing thread color: Top thread- DTM to label, Bobbin - DTM to Self	 Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem. If there is no Rib Hem, Insert at 2.5" Above Hem Wearer's Left Side Seam Rib Hem Interior Construction View

ENCHANTÉ

STYLE #	EN1124MT2	STYLE NAME	WAFFLE E LONG SLEEVE	CATEGORY	TOP	SKETCH 
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	WAFFLE THERMAL	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	



PROTO FIT COMMENTS (07.03.24)

1. CHANGE BASE FABRIC TO WAFFLE THERMAL HXUN201121-1 WAFFLE 100% COTTON 295GSM
- Đối chất lượng vải thành waffle HXUN201121-1 WAFFLE 100% COTTON 295GSM
2. PROCEED WITH CRACKED PRINT AS PROTO
- Duyệt chất lượng / màu in như mẫu proto
3. ARMHOLE IS TOO HIGH & SLEEVE IS TOO TIGHT - PLS REFER TO SPEC PAGE FOR REVISED FIT ON ARMHOLE, SLEEVES, AND CUFF OPENING
- Hạ nách wuas cao và tay bị chật - xem thông số cập nhật
4. INCREASE FRONT & BACK BODY LENGTH BY 1 1/2"
- Tăng dài thân áo trước và sau 1/2"
5. INCREASE OVERALL BODY WIDTH BY 1" CIRCUMFERENCE
- tăng các thông số ngang toàn vòng 1"
6. REDUCE SLEEVE RIB TRIM HEIGHT TO 2" TOTAL
- giảm cao lai tay 2"
7. INCREASE OVERALL SLEEVE LENGTH TO 26" FROM SHOULDER SEAM TO EDGE OF CUFF
- Tăng dài tay 26" từ đầu vai đến mép bo tay
8. PLS MATCH CONTRAST RED RIB TRIM AT NECK AND SLEEVE CUFF TO THE RED COLOR STANDARD ON THE FRONT "E" AND SLEEVE STRIPE PRINT
- Đảm bảo màu vải rib tiếp màu hình in
9. PLS APPLY ABOVE CORRECTIONS & PROCEED WITH BULK, THANK YOU!
- điều chỉnh và tiến hành sx