

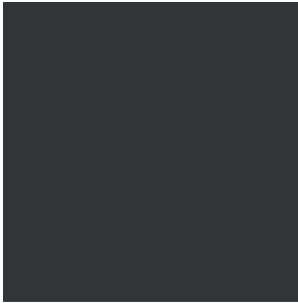
ENCHANTÉ

STYLE #	EN1124MT10	STYLE NAME	É LOGO TANK	CATEGORY	TOP
SEASON	MOTOCROSS 2024	XF	TBC	FABRIC DESCRIPTION	2x1 RIB (30'S/1CM+40D) 245G/M2
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	95% COTTON 5% SPANDEX
SIZE RANGE	XS-XXL	SAMPLE SIZE	WOMENS SMALL	TP BY:	HP



SELF: 95% COTTON 5% SPANDEX 2x1 RIB (30'S/1CM+40D) 245G/M2

COLOR/TREATMENT:
- **GRAPHITE:** Pantone 19-5002 TCX Woodland Gray WITH ACID WASH AS SUMMER 1



PANTONE®
19-5002 TCX
Woodland Gray

COVER REMARKS:

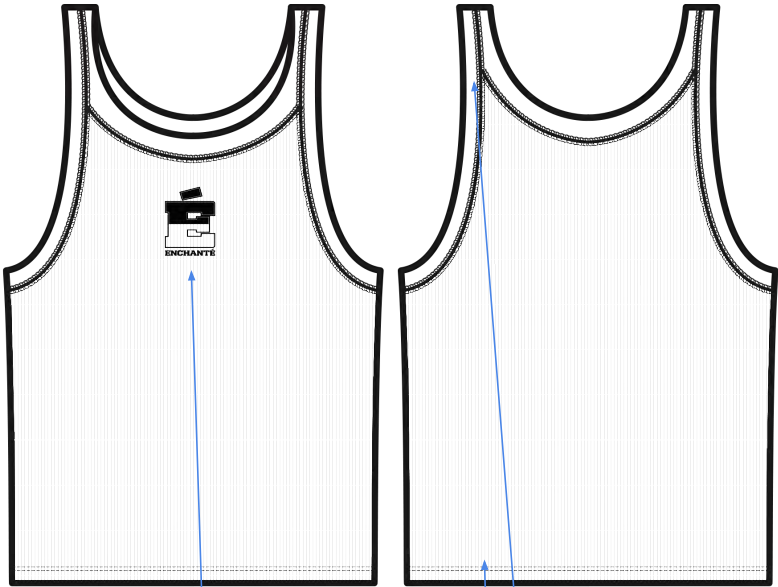
5/22/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

7/3/24 PROTO COMMENTS SENT - FCTY TO MAKE CORRECTIONS & PROCEED WITH BULK

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CONSTRUCTION

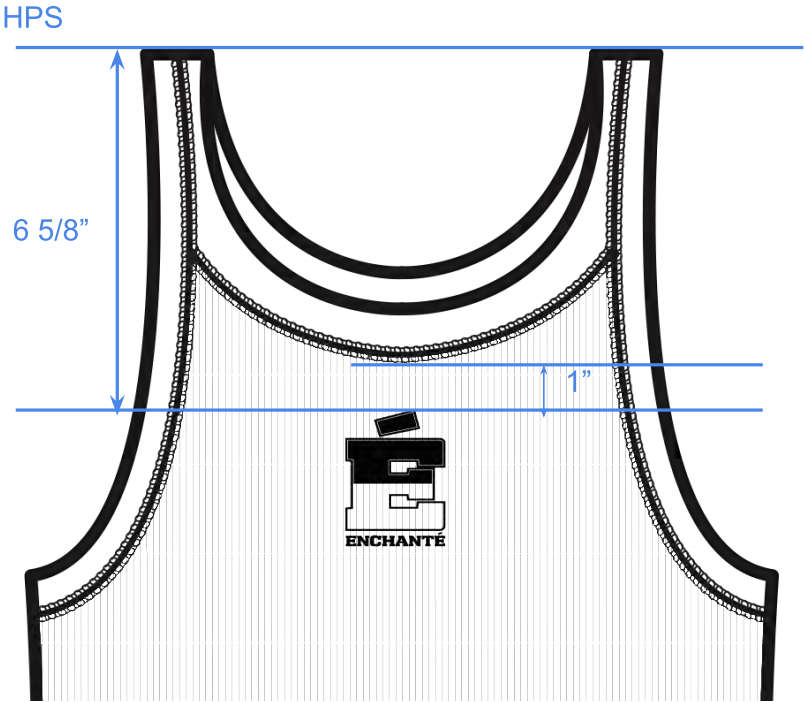


SCREEN PRINT
DECORATION
AT FRONT
CHEST

DOUBLE NEEDLE
COVER STITCH AT
CUFF & HEM DTM TO
GROUND

ĐÁNH BÔNG 1/4" Ở VIỀN NÁCH + CỔ
+ LAI ÁO điều 2K 1/8"

FRONT BODY PRINT PLACEMENT



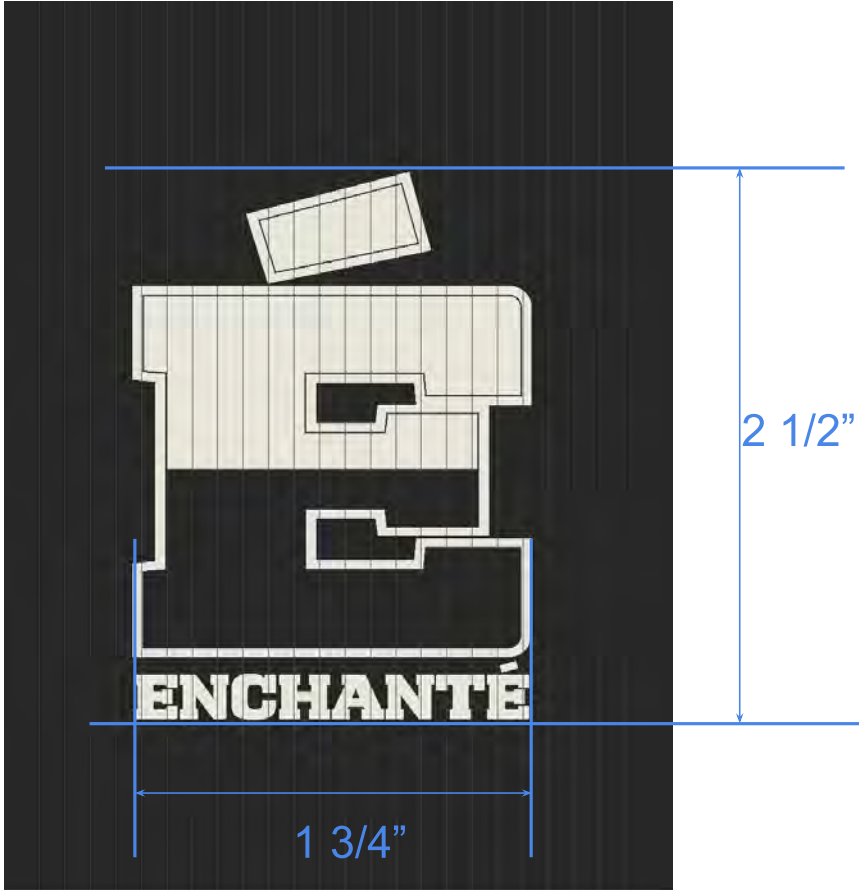
DƯỚI MÉP VIỀN CỔ SAU 1"
KÍCH THƯỚC: W 1 3/4" X H 2 1/2"

ENCHANTÉ

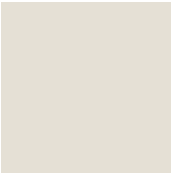
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ARTWORK

FRONT CHEST SCREEN PRINT DECORATION



COLOR STANDARD:



PANTONE®
11-4801 TCX
Tofu

ARTWORK:
TOFU
CLOSEST INK MATCH
(Pantone 11-4801 TCX
Tofu)
CRACK PRINT

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REFERENCE



REFERENCE FOR OVERALL FIT BUT WITH LONGER BODY LENGTH - SAME FIT SPEC AS AUSTIN **EN1024WT17**

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SIZE RANGE	XS-XXL	SAMPLE SIZE	WOMENS SMALL	TP BY:	HP	

STAGE						PROTO	PROTO	TOP
						05.22.24	07.02.24	07.03.24
POM	DESCRIPTION				TOL +/-	REQUEST	SAMPLE	REQUEST
	1	CF FROM HPS TO HEM	DÀI THÂN TRƯỚC TỪ CAO VAI ĐẾN LẠI ẢO		1/2	23 1/2	23 1/8	19 5/8
	2	NECK BAND HEIGHT	CAO VIÊN CỎ		1/8	7/8	3/4	3/4
	3	NECK WIDTH (EDGE TO EDGE)	NGANG CỎ TỪ MÉP ĐẾN MÉP		1/2	7 3/4	8 1/4	7 3/4
	4	FRONT NECK DROP (HPS TO SEAM)	HẠ CỎ TRƯỚC TỪ CAO VAI ĐẾN ĐM		1/4	5 5/8	5 1/2	5 1/2
	5	BACK NECK DROP (HPS TO SEAM)	HẠ CỎ SAU TỪ CAO VAI ĐẾN ĐM		1/8	5 1/8	4 7/8	1 3/4
	6	ACROSS FRONT (5" DOWN FROM HPS) (EDGE TO EDGE)	NGANG NGỰC DƯỚI CAO VAI 5" ĐO TỪ MÉP ĐẾN MÉP		1/2	9	8 3/4	9 1/4
	7	ACROSS FRONT (7" DOWN FROM HPS)	NGANG NGỰC DƯỚI CAO VAI 7"" ĐO TỪ MÉP ĐẾN MÉP		1/2	10 1/2	8 5/8	9 5/8
	8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC DƯỚI NÁCH 1"		1/2	12 1/2	12	12 1/2
	9	WAIST (14 1/2" DOWN FROM HPS)	NGANG EO DƯỚI CAO VAI 14 1/2"		1/2	13	11 7/8	12 1/2
	10	BOTTOM OPENING	NGANG LẠI		1/2	15 12	11 7/8	12 1/2
	11	ARMHOLE STRAIGHT (EXCLUDING AH TRIM)	NÁCH ĐO THẲNG BAO KHÔNG GỒM VIÊN NÁCH		1/4	10 1/4	10 7/8	10
	12	AH TRIM HEIGHT	CAO VIÊN NÁCH		1/8	7/8	3/4	3/4
	13	HEM HEIGHT	CAO LẠI		1/8	7/8	3/4	3/4

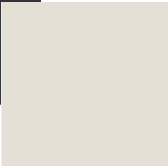
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COLORWAY



PANTONE®
19-5002 TCX
Woodland Gray



PANTONE®
11-4801 TCX
Tofu

Colorway: GRAPHITE
Ground:
Pantone 19-5002 TCX Woodland Gray
with Acid Wash as Summer 1
Front Print:
Pantone 11-4801 TCX Tofu - Closest Ink
Match



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FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		95% COTTON 5% SPANDEX			
SIZE RANGE		XS-XXL		SAMPLE SIZE		WOMENS SMALL		TP BY:		HP			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME										Graphite			
										COLOR #	Pantone 19-5002 TCX Woodland Gray		
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON		95% COTTON 5% SPANDEX 2x1 RIB (30'S/1CM+40D) 245G/M2 - Summer 1 acid treatment	UA	180cm			Front & Back Bodice, Neck & Armhole Trim	Graphite (DTM Pantone 19-5002 TCX)				
COMBO													
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing, Topstitching	DTM Graphite				
PRINT		Factory Sourced	Plastisol Ink	Factory Sourced				Front Chest	Cream (Pantone 11-4801 TCX)				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated logo	Factory Sourced	14" x 20"	1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						

RENGGLI

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LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT

Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self

CARE LABEL PLACEMENT

Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.
If there is no Rib Hem, Insert at 2.5" Above Hem

2.5" from hem

Wearer's Left Side Seam

Rib Hem

Interior Construction View

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PROTO FIT COMMENTS (07.03.24)

1. REDUCE BODY LENGTH AS DRAWN (SEE SPEC PAGE) ABOVE IN RED FOR SLIGHTLY MORE CROPPED LENGTH
giảm dài áo như hình vẽ (thông số theo trang thông số) để áo ngắn hơn.
2. INCREASE NECK WIDTH (SHIFT OUT SHOULDER STRAPS) & INCREASE SLIGHTLY AT ACROSS-CHEST (SEE SPEC PAGE) FOR BETTER BRA-COVERAGE
tăng ngang cổ, dời to bản vai về phía tay và tăng ngang ngực để che áo ngực
3. RAISE BACK NECK DROP SO BACK NECK IS LESS SCOOPED
Giảm hạ cổ sau để cổ áo bớt hõ sâu
4. CHANGE FRONT PRINT TO CRACK PRINT
Hình in thân trước đổi thành crack print
5. PLS APPLY CORRECTIONS & PROCEED WITH BULK
Điều chỉnh và tiến hành sản xuất.