


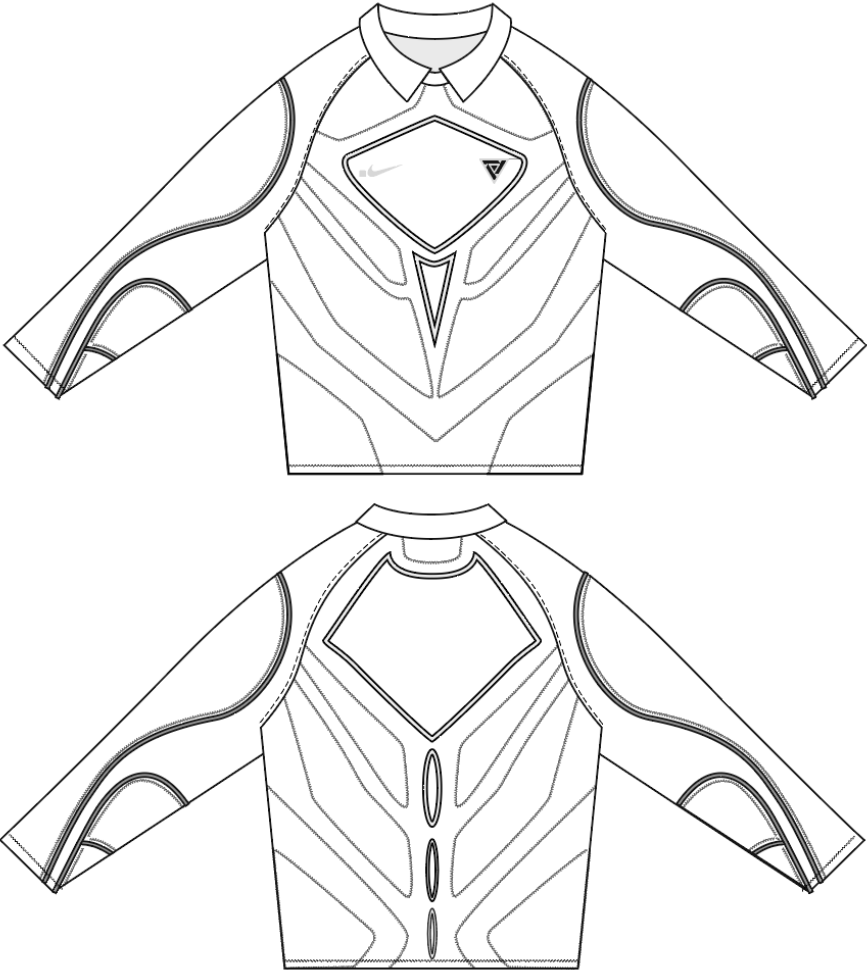
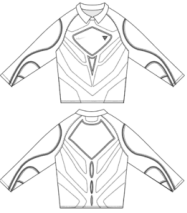
	<b>Dev Style Name:</b> IB7570 - EAFC LS POLO 1		<b>Badge &amp; Borrow Style:</b>	<b>Chassis Dev Name:</b>	<b>Season:</b> HO24	<b>Nike Tech Developer:</b>
	<b>Category:</b> NIKE SPORTSWEAR	<b>Sub Category:</b> OTHER	<b>Development Team:</b> CATALYST	<b>Production Factory:</b> UAC-UN-AVAILABLE CO. LTD.		<b>Nike Product Developer:</b>
	<b>Fit Intent:</b> STANDARD	<b>Gender:</b> Male	<b>Age:</b> ADULT	<b>Development Size Range:</b> 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	<b>Retail Size Range:</b> XS,S,M,L,XL,2XL,3XL,4XL	<b>Style Source Fit Approval State:</b> Development

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	<b>Dev Style Name:</b> IB7570 - EAFC LS POLO 1			<b>Badge &amp; Borrow Style:</b>	<b>Chassis Dev Name:</b>	<b>Season:</b> HO24	<b>Nike Tech Developer:</b>
	<b>Category:</b> NIKE SPORTSWEAR	<b>Sub Category:</b> OTHER		<b>Development Team:</b> CATALYST	<b>Production Factory:</b> UAC-UN-AVAILABLE CO. LTD.		<b>Nike Product Developer:</b>
	<b>Fit Intent:</b> STANDARD	<b>Gender:</b> Male	<b>Age:</b> ADULT	<b>Development Size Range:</b> 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	<b>Retail Size Range:</b> XS,S,M,L,XL,2XL,3XL,4XL		<b>Style Source Fit Approval State:</b> Development



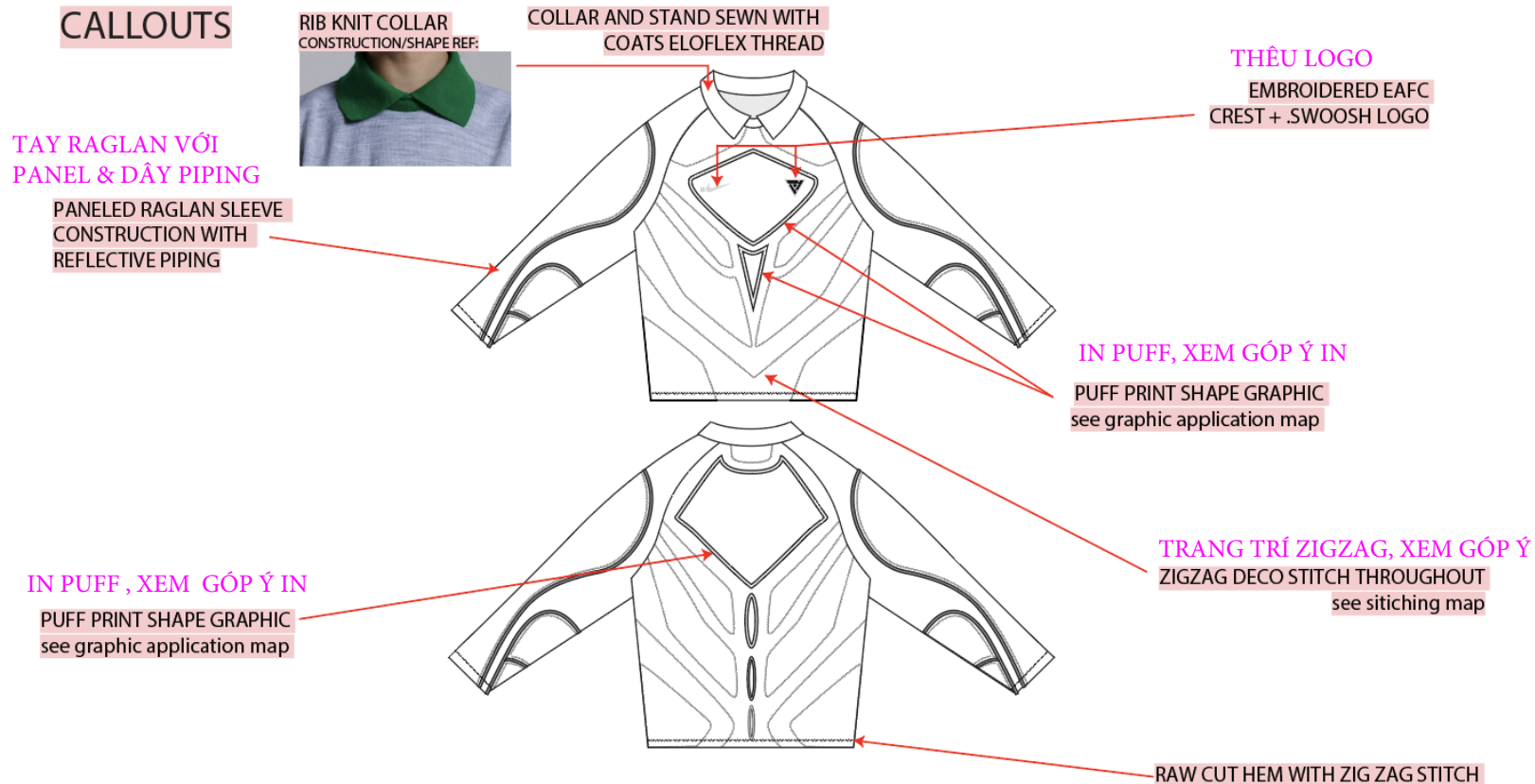
	<b>Dev Style Name:</b> IB7570 - EAFC LS POLO 1		<b>Badge &amp; Borrow Style:</b>	<b>Chassis Dev Name:</b>	<b>Season:</b> HO24	<b>Nike Tech Developer:</b>
	<b>Category:</b> NIKE SPORTSWEAR	<b>Sub Category:</b> OTHER	<b>Development Team:</b> CATALYST	<b>Production Factory:</b> UAC-UN-AVAILABLE CO. LTD.		<b>Nike Product Developer:</b>
	<b>Fit Intent:</b> STANDARD	<b>Gender:</b> Male	<b>Age:</b> ADULT	<b>Development Size Range:</b> 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	<b>Retail Size Range:</b> XS,S,M,L,XL,2XL,3XL,4XL	<b>Style Source Fit Approval State:</b> Development


## EAFC FOUNDER'S KIT - IB7570 FA24



### CỔ & CHÂN CỔ MAY BẰNG CHỈ COAST ELOFLEX

#### CALLOUTS



	<b>Dev Style Name:</b> IB7570 - EAFC LS POLO 1		<b>Badge &amp; Borrow Style:</b>	<b>Chassis Dev Name:</b>	<b>Season:</b> HO24	<b>Nike Tech Developer:</b>
	<b>Category:</b> NIKE SPORTSWEAR	<b>Sub Category:</b> OTHER	<b>Development Team:</b> CATALYST	<b>Production Factory:</b> UAC-UN-AVAILABLE CO. LTD.		<b>Nike Product Developer:</b>
	<b>Fit Intent:</b> STANDARD	<b>Gender:</b> Male	<b>Age:</b> ADULT	<b>Development Size Range:</b> 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	<b>Retail Size Range:</b> XS,S,M,L,XL,2XL,3XL,4XL	<b>Style Source Fit Approval State:</b> Development

## EAFC FOUNDER'S KIT - IB7570 FA24




### MATERIAL MAP

FRONT



BACK



	<b>Dev Style Name:</b> IB7570 - EAFC LS POLO 1		<b>Badge &amp; Borrow Style:</b>	<b>Chassis Dev Name:</b>	<b>Season:</b> HO24	<b>Nike Tech Developer:</b>
	<b>Category:</b> NIKE SPORTSWEAR	<b>Sub Category:</b> OTHER	<b>Development Team:</b> CATALYST	<b>Production Factory:</b> UAC-UN-AVAILABLE CO. LTD.		<b>Nike Product Developer:</b>
	<b>Fit Intent:</b> STANDARD	<b>Gender:</b> Male	<b>Age:</b> ADULT	<b>Development Size Range:</b> 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	<b>Retail Size Range:</b> XS,S,M,L,XL,2XL,3XL,4XL	<b>Style Source Fit Approval State:</b> Development

EAFC FOUNDER’S KIT - IB7570

FA24



STITCHING MAP

301 or 401 Edge Stitch

Decorative Zig-zag Stitch Detail

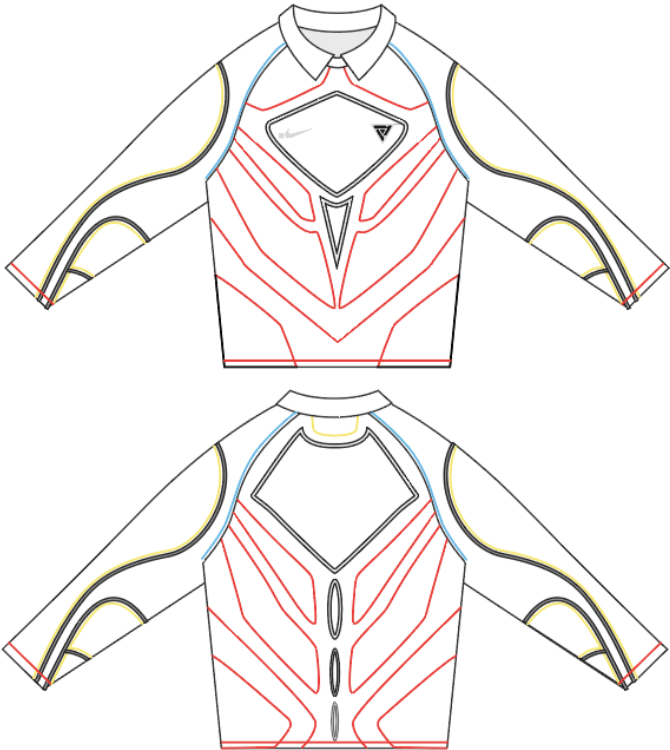
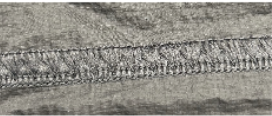



Functional Topstitch Zig-zag Detail

External ref.:



Internal ref.:



	<b>Dev Style Name:</b> IB7570 - EAFC LS POLO 1		<b>Badge &amp; Borrow Style:</b>	<b>Chassis Dev Name:</b>	<b>Season:</b> HO24	<b>Nike Tech Developer:</b>
	<b>Category:</b> NIKE SPORTSWEAR	<b>Sub Category:</b> OTHER	<b>Development Team:</b> CATALYST	<b>Production Factory:</b> UAC-UN-AVAILABLE CO. LTD.		<b>Nike Product Developer:</b>
	<b>Fit Intent:</b> STANDARD	<b>Gender:</b> Male	<b>Age:</b> ADULT	<b>Development Size Range:</b> 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	<b>Retail Size Range:</b> XS,S,M,L,XL,2XL,3XL,4XL	<b>Style Source Fit Approval State:</b> Development

EAFC FOUNDER'S KIT - IB7570

FA24

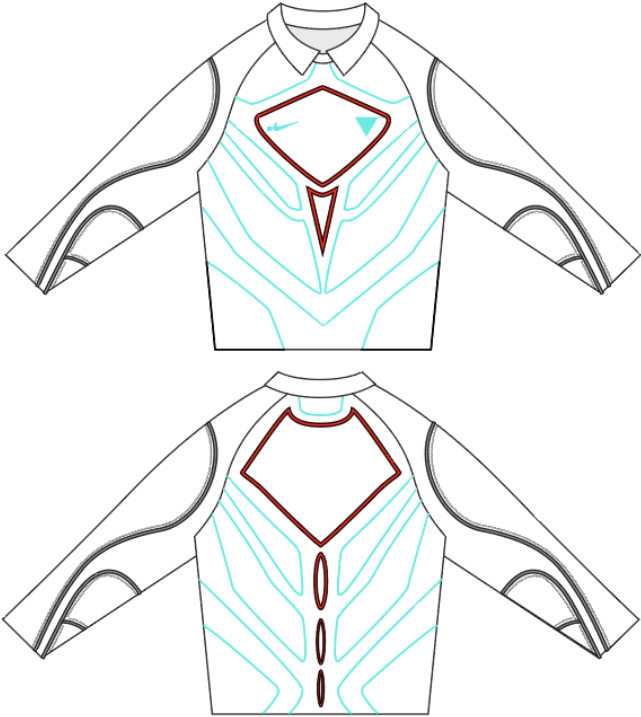



GRAPHIC APPLICATION MAP

See Schematic for Details


SCREENPRINT  
Application - Puff

EMBROIDERY



	Dev Style Name: IB7570 - EAFC LS POLO 1			Badge & Borrow Style:	Chassis Dev Name:	Season: HO24	Nike Tech Developer:	
	Category: NIKE SPORTSWEAR	Sub Category: OTHER		Development Team: CATALYST	Production Factory: UAC-UN-AVAILABLE CO. LTD.		Nike Product Developer:	
	Fit Intent: STANDARD	Gender: Male	Age: ADULT	Development Size Range: 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	Retail Size Range: XS,S,M,L,XL,2XL,3XL,4XL		Style Source Fit Approval State: Development	

Measurement Set: 001 : Measurements    Sample Size: M    UOM: cm    Grade Rule Template: Western Mens Knit/Woven												
Meas. Code	Point of Measurement Name	How To Measure Instructions	POM Criticality	Tolerance (-)	Tolerance (+)	XS	S	M	L	XL	2XL	3XL
NK_FH	Neck Finish Height at CB	Edge to seam or stitch, vertical	Critical POM	0.3	0.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3
NK_WBH	Back Neck Width (from HPS)	HPS to HPS, horizontal	Critical POM	1.0	1.0	17.2	18.0	18.0	18.9	19.8	20.7	21.6
NK_DBH	Back Neck Drop (from HPS)	HPS to back neck, vertical	Critical POM	0.5	0.5	3.1	3.4	3.4	3.5	3.6	3.7	3.8
NK_DFH	Front Neck Drop (from HPS)	HPS to front neck, vertical	Critical POM	0.5	0.5	12.4	12.7	12.7	13.3	13.9	14.5	15.1
NK_OM	Neck Opening (Minimum, Over Head)	Stretched to meet or exceed target	Critical Safety	0.0	99.0	29.5	30.5	30.5	30.5	30.5	30.5	30.5
CL_LT	Collar Length	Point to point, along top edge (excluding zipper)	Critical POM	1.0	1.0	48.5	50.5	50.5	53.1	55.7	58.3	60.9
CL_HT	Collar Height	CB neck (or collar stand) seam to under collar seam or top collar edge, vertical	Critical POM	0.5	0.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
CL_PL	Collar Point Length	CF neck (or stand) seam to collar point	Critical POM	0.5	0.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
BL_BN_2	Body Length (from Back Neck, Standard length)	CB neck to bottom edge, vertical	Critical POM	1.5	1.5	66.0	67.0	68.0	70.0	72.0	74.0	76.0
AH_PS	Armhole Placement (Style w/ Sleeves)	HPS to armhole, vertical		1.0	1.0			30.5				
CH_WS	Chest Width (Set-In/Raglan/Tank)	2.5cm below underarm, horizontal	Critical POM	1.5	1.5	50.4	54.4	58.4	62.4	67.4	72.4	77.4
SL_LTH_4	Sleeve Length (fm HPS, Longer than Elbow)	HPS to bottom sleeve edge, along sleeve edge	Critical POM	1.5	1.5	78.1	79.1	80.5	81.4	82.8	84.2	85.6
SL_UWS	Upper Sleeve Width (Set-in/Raglan)	2.5cm below underarm	Critical POM	1.0	1.0	22.0	22.5	23.0	24.0	25.6	27.2	28.8
SL_OR_2	Slv Opening (Relaxed/Flat, Long Sleeve)	Inner edge to edge	Critical POM	1.0	1.0	13.4	13.7	14.0	14.4	14.8	15.2	15.6
BH_OR	Bottom Opening (Relaxed/Flat)	Inner edge to edge	Critical POM	1.5	1.5	47.5	51.5	55.5	59.5	64.5	69.5	74.5

	<b>Dev Style Name:</b> IB7570 - EAFC LS POLO 1		<b>Badge &amp; Borrow Style:</b>	<b>Chassis Dev Name:</b>	<b>Season:</b> HO24	<b>Nike Tech Developer:</b>
	<b>Category:</b> NIKE SPORTSWEAR	<b>Sub Category:</b> OTHER	<b>Development Team:</b> CATALYST	<b>Production Factory:</b> UAC-UN-AVAILABLE CO. LTD.		<b>Nike Product Developer:</b>
	<b>Fit Intent:</b> STANDARD	<b>Gender:</b> Male	<b>Age:</b> ADULT	<b>Development Size Range:</b> 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	<b>Retail Size Range:</b> XS,S,M,L,XL,2XL,3XL,4XL	<b>Style Source Fit Approval State:</b> Development



Sample ID


Sample Request

<b>Dev Sample Request Name:</b>	SR - 531498 - Prototype	<b>Dev Sample Request Comments:</b>	
<b>Dev Sample Request Status:</b>	Active		
<b>Dev Sample Request Date:</b>	05-15-2024		

Sample


<b>Sample Name:</b>	Sample - 1	<b>Sample Format:</b>	Physical
<b>Sample Request Date:</b>	05-15-2024	<b>Send by Date:</b>	
<b>Sample Size</b>	M	<b>Sample Order Qty / Pair Qty:</b>	2
<b>Developer Order Qty:</b>	1	<b>Developer Destination:</b>	WHQ, 1 Bowerman Drive, Beaverton Oregon 97005-6453, USA, 1 503 671 6453
<b>Tech Developer:</b>	Abby Teague	<b>Nike Product Developer:</b>	Joe Chung
<b>Fabric Instruction:</b>	Actual Quality - Neutral color	<b>Sample Destination:</b>	WHQ - AP
<b>Sample Comments:</b>	Please start this style with WHQ EPT "HO24_IB7570_WHQ_Ref" and update to match sketches and measurement chart.  -Fty to add missing pattern pieces (collar stand, collar, mesh overlays) -Please see graphic schematic	<b>Address:</b>	One Bowerman Drive Beaverton Oregon 97005-6453 USA 1 503 671 6453
<b>Sample ID:</b>	552817		



	Dev Style Name: IB7570 - EAFC LS POLO 1			Badge & Borrow Style:	Chassis Dev Name:	Season: HO24	Nike Tech Developer:
	Category: NIKE SPORTSWEAR	Sub Category: OTHER		Development Team: CATALYST	Production Factory: UAC-UN-AVAILABLE CO. LTD.		Nike Product Developer:
	Fit Intent: STANDARD	Gender: Male	Age: ADULT	Development Size Range: 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	Retail Size Range: XS,S,M,L,XL,2XL,3XL,4XL	Style Source Fit Approval State: Development	


Nike Product Developer / Factory Details

Factory Sample Comments:	
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	Dev Style Name: IB7570 - EAFC LS POLO 1		Badge & Borrow Style:	Chassis Dev Name:	Season: HO24	Nike Tech Developer:
	Category: NIKE SPORTSWEAR	Sub Category: OTHER	Development Team: CATALYST	Production Factory: UAC-UN-AVAILABLE CO. LTD.		Nike Product Developer:
	Fit Intent: STANDARD	Gender: Male	Age: ADULT	Development Size Range: 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	Retail Size Range: XS,S,M,L,XL,2XL,3XL,4XL	Style Source Fit Approval State: Development

Sample Evaluation Details


Received Date:	09-17-2024	Sample Evaluation State:	Approved with Comments
Review Date:	09-19-2024	Reason Code:	
Comments Date:	09-20-2024		
Sample Evaluation Comments:	<p>Fit: <b>Về Fitting</b> Increase collar length (top edge) 5.9cm from sample <b>Tăng dài lá cổ (cạnh trên) thêm 5.9cm từ mẫu</b> Bring collar point length back to spec. Sample came in out of tolerance +3.5cm <b>Dài điểm lá cổ cần làm đúng thông số, mẫu đang bị dư thông số +3.5cm</b> Decrease collar height .5cm from spec. Sample came in out of tolerance +4.5cm <b>Giảm cao lá cổ 0.5cm từ thông số. Mẫu đang dư thông số +4.5cm</b> Increase front neck drop 2.1cm from sample <b>Tăng hạ cổ trước thêm 2.1cm từ mẫu</b> Body widths are out of tolerance. Please correct moving forward. <b>Rộng áo bị out thông số. Xem trang đo thực tế &amp; chỉnh lại</b> Increase chest and bottom opening 1/2 a grade. See size chart for new measurements. <b>Tăng ngực &amp; lải 1/2. Xem bảng size thông số mới</b> Inc body length 2cm from sample <b>Tăng dài áo 2cm từ mẫu</b> Decrease sleeve length 2cm from sample <b>Giảm dài tay 2cm từ mẫu</b> Increase upper sleeve width 1.8cm <b>Tăng rộng tay tay trên 1.8cm</b> Sleeve opening relaxed updated to 14cm <b>Cửa tay đo thường cập nhật 14cm</b></p> <p>Several measurements are out of tolerance. Measurements must be brought back to spec for production. <b>Nhiều thông số đang bị out dung sai, cần điều chỉnh đúng thông số yêu cầu cho sản xuất</b></p> <p>Design: <b>Về thiết kế</b> Remove thumb loop <b>Bỏ xỏ tay</b> Adjust proportion of top design lines <b>Điều chỉnh cân xứng theo đường vẽ</b> Shorten size of top design lines at front neck <b>Làm ngắn lại đường line ở cổ trước</b> Remove sleeve underarm panel and piping to match sketch and fix bulk at underarm <b>Bỏ panel dưới cánh tay &amp; piping như hình sketch</b> Adjusted sleeve design lines <b>Điều chỉnh đường line ở tay</b></p> <p>Construction <b>Về cấu trúc</b> Watch registration of screen print placement and embroidery - Diamond shape is on crooked <b>Xem hướng dẫn vị trí hình in &amp; đường thêu theo đường line</b> Remove 2nd layer of body material from embroidery appliques to reduce bulk <b>Bỏ miếng vải phối cộn giống</b> Add topstitching to raglan to control seam allowance/bulk <b>Thêm đường điều đến raglan để đảm bảo đường may dung sai</b> Look at increasing SPI of embroidery design lines <b>Tăng mật độ chỉ SPI cho đường chỉ thêu</b> Add topstitching to raglan edge to control seam allowance <b>Thêm đường điều mếp raglan để đảm bảo đường may dung sai</b> Use Coats - Eloflex thread at neckline to help with stretch to achieve neck opening minimum. <b>Sử dụng chỉ Coast-Eloflex ở viền cổ để có độ co giãn cho cổ khi mặc</b></p> <p>Graphics: <b>Các đường thêu in</b> Shift up screen print diamond 1.5cm <b>Đưa hình in diamond lên 1.5cm</b> .swoosh and EA logo alignment need to be centered <b>Hình thêu logo &amp; tam giác cần cân đối điểm giữa</b> Logo vertical placement Shift up .5cm <b>Đưa hình logo lên 0.5cm</b> Embroidered logos needs improvement - stitches are too loose and pulling <b>Cải thiện thêu logo cần dày &amp; chắc hơn, chỉ thêu trên mẫu đang bị lỏng</b> Scale of logos to be adjusted. <b>Scale của các logo đã được chỉnh</b></p> <p>Pattern adjustments and design line changes have been done at WHQ. Use WHQ EPT "IB-7570-WHQ_FINAL" for next samples. <b>Các điều chỉnh cho rập &amp; thay đổi đường line đã được chỉnh ở WHQ. Sử dụng WHQ EPT "IB-7570-WHQ_FINAL" cho mẫu tiếp theo.</b></p>		

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	Category: NIKE SPORTSWEAR	Sub Category: OTHER	Development Team: CATALYST	Production Factory: UAC-UN-AVAILABLE CO. LTD.		Nike Product Developer:	
	Fit Intent: STANDARD	Gender: Male	Age: ADULT	Development Size Range: 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	Retail Size Range: XS,S,M,L,XL,2XL,3XL,4XL	Style Source Fit Approval State: Development	

SR - 531498 - Prototype (Sample - 1) , Measurement Set: 001 : Measurements , Size: M , UOM: cm


Active

Meas. Code	Point of Measurement Name	How To Measure Instructions	Tol (-)	Tol (+)	Req	Factory	-/+	Nike	-/+	New Meas.	Comments
NK_FH	Neck Finish Height at CB	Edge to seam or stitch, vertical	0.30	0.30	2.3	0.0	0.0	2.2	-0.1	2.3	
NK_WBH	Back Neck Width (from HPS)	HPS to HPS, horizontal	1.00	1.00	18.0	0.0	0.0	18.0	0.0	18.0	
NK_DBH	Back Neck Drop (from HPS)	HPS to back neck, vertical	0.50	0.50	3.4	0.0	0.0	4.0	0.6	3.4	
NK_DFH	Front Neck Drop (from HPS)	HPS to front neck, vertical	0.50	0.50	10.9	0.0	0.0	10.6	-0.3	12.7	inc 2.1cm from sample
NK_OM	Neck Opening (Minimum, Over Head)	Stretched to meet or exceed target	0.00	99.00	30.5	0.0	0.0	0.0	0.0	30.5	
CL_LT	Collar Length	Point to point, along top edge (excluding zipper)	1.00	1.00	43.5	0.0	0.0	44.6	1.1	50.5	inc 5.9cm from sample
CL_HT	Collar Height	CB neck (or collar stand) seam to under collar seam or top collar edge, vertical	0.50	0.50	7.0	0.0	0.0	11.5	4.5	6.5	dec .5cm
CL_PL	Collar Point Length	CF neck (or stand) seam to collar point	0.50	0.50	6.5	0.0	0.0	10.0	3.5	6.5	Bring back to spec
BL_BN_2	Body Length (from Back Neck, Standard length)	CB neck to bottom edge, vertical	1.50	1.50	70.0	0.0	0.0	66.0	-4.0	68.0	inc 2cm from sample
AH_PS	Armhole Placement (Style w/ Sleeves)	HPS to armhole, vertical	1.00	1.00	30.5	0.0	0.0	30.0	-0.5	30.5	
CH_WS	Chest Width (Set-In/Raglan/Tank)	2.5cm below underarm, horizontal	1.50	1.50	56.0	0.0	0.0	54.2	-1.8	58.4	inc 4.2cm
SL_LTH_4	Sleeve Length (fm HPS, Longer than Elbow)	HPS to bottom sleeve edge, along sleeve edge	1.50	1.50	86.0	0.0	0.0	82.5	-3.5	80.5	dec 2cm from sample
SL_UWS	Upper Sleeve Width (Set-in/Raglan)	2.5cm below underarm	1.00	1.00	21.5	0.0	0.0	21.2	-0.3	23.0	inc 1.8cm
SL_OR_2	Slv Opening (Relaxed/Flat, Long Sleeve)	Inner edge to edge	1.00	1.00	10.5	0.0	0.0	13.5	3.0	14.0	
SL_OE_2	Slv Opening (Extended, Long Sleeve)	At hem edge, extended to original pattern measurement	1.00	1.00	14.0						REMOVE POM
BH_OR	Bottom Opening (Relaxed/Flat)	Inner edge to edge	1.50	1.50	54.0	0.0	0.0	52.5	-1.5	55.5	inc 3cm from sample

	<b>Dev Style Name:</b> IB7570 - EAFC LS POLO 1			<b>Badge &amp; Borrow Style:</b>	<b>Chassis Dev Name:</b>	<b>Season:</b> HO24	<b>Nike Tech Developer:</b>
	<b>Category:</b> NIKE SPORTSWEAR	<b>Sub Category:</b> OTHER		<b>Development Team:</b> CATALYST	<b>Production Factory:</b> UAC-UN-AVAILABLE CO. LTD.		<b>Nike Product Developer:</b>
	<b>Fit Intent:</b> STANDARD	<b>Gender:</b> Male	<b>Age:</b> ADULT	<b>Development Size Range:</b> 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	<b>Retail Size Range:</b> XS,S,M,L,XL,2XL,3XL,4XL		<b>Style Source Fit Approval State:</b> Development





	<b>Dev Style Name:</b> IB7570 - EAFCLS POLO 1		<b>Badge &amp; Borrow Style:</b>	<b>Chassis Dev Name:</b>	<b>Season:</b> HO24	<b>Nike Tech Developer:</b>
	<b>Category:</b> NIKE SPORTSWEAR	<b>Sub Category:</b> OTHER	<b>Development Team:</b> CATALYST	<b>Production Factory:</b> UAC-UN-AVAILABLE CO. LTD.		<b>Nike Product Developer:</b>
	<b>Fit Intent:</b> STANDARD	<b>Gender:</b> Male	<b>Age:</b> ADULT	<b>Development Size Range:</b> 2XS-4XL, S/S-4XL/S, S/T-4XL/T, S/TT-4XL/TT, CUST	<b>Retail Size Range:</b> XS,S,M,L,XL,2XL,3XL,4XL	<b>Style Source Fit Approval State:</b> Development

Threads are too loose and pulling.

