

Article Summary						
	Article Code	C-0325-KT-6194		UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004	Product Group	TOP
	Article Name	OVO X ALPHA INDUSTRIES GD CREW WITH NYLON ELBOW PATCHES			Product Sub-Category	SWEAT TOPS-DO NOT USE
	Created On	10-23-2024 9:56:11 AM			Season	2025 Fall
	Last Modified	06-17-2025 2:01:09 PM			Life Cycle Stage	Production
Gender Classification	Collaboration	Sub Class D	CREWNECK	Fabrication	KNIT TOP	
Supplier	UN-AVAILABLE CO. LTD	Release Date	12 Sep 2025	Ex-Factory	09 Aug 2025	
						COLORS
						BLUE NIGHTS (BLN) 19-4023 TCX REPLICA BLUE
SIZES						
000, 001, 002, 003, 004, 005, 006, 007						

Article Description					
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	Created On	10-23-2024 9:56:11 AM		Season	2025 Fall
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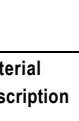


#### Material Description

UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191)

PIGMENT DYE ACID WASH

FLEECE\_100% COTTON\_PFD\_350\_S0004

Bill of Materials									Version 1		
	Article Code	C-0325-KT-6194		UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004	Product Group		TOP				
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BLN BLUE NIGHTS Aug Ex factory	
<b>Fabric</b>											
BODY	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004		BODY/ SLEEVES		0	Meter	GARMENT DYED washing cm30+cm10 61/30 with enzyme		DEVPGA W001	None	
	100% NYLON SOLID, 126GSM (FB-W1325)		ELBOW PATCHES. SLEEVE POCKET		0	Meter	BLACK ON ALL COLOURWAYS		LX-JN23309	None	
	2x1 rib 95% cotton/ 5% spandex_PFD_400_s0004. (FB-K1389)		BODY BAND/ CUFFS/ NECK, DORITO		0	Meter	GARMENT DYED			None	
<b>Trims</b>											
BACK NECK	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172		CENTRED INSIDE BACK NECK, 1/2" DOWN FROM NECK SEAM *PATCH NOT REQUIRED		1	Each		Reca Mainetti Asia Ltd	LBOVO17 2	None	
BACK NECK	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		CENTRED & STITCHED TO BOTTOM OF MAIN LABEL		1	Each		Reca Mainetti Asia Ltd	LBOVO17 5	None	
BACK NECK	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		TACKED INSIDE BACK NECK SEAM *REMOVABLE*		1	Each		Reca Mainetti Asia Ltd	OVOF21_217_T	None	
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		HANGTAG ATTACHMENT		1	Each		Vendor Sourced		None	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each	VENDOR SOURCED	Vendor Sourced		None	
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		1. INSIDE HANGTAG 2. ON POLYBAG		2	Each				None	
POCKETS	VELCRO (VL101)		at sleeve pocket		1	Meter	1"Wx 3/4" black	Vendor Sourced		None	
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd	HTOVO14 1A	None	
	GARMENT DYE HANG TAG (HG121) REF# OVOF22_060_T				1	Each		Laven Industries Ltd.	OVOF22_060_T	None	

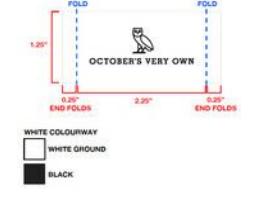
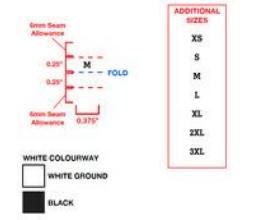
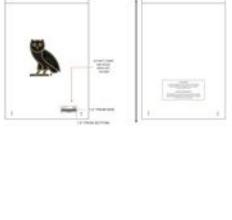
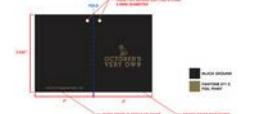
## Bill of Materials

Version 1

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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	BLN BLUE NIGHTS Aug Ex factory2
SIDE INSERT 1	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced		None
Graphics								
	TBD - SEE ARTWORK FILE (HT-102)		0	Each				None

# Bill of Materials Material Image Sheet

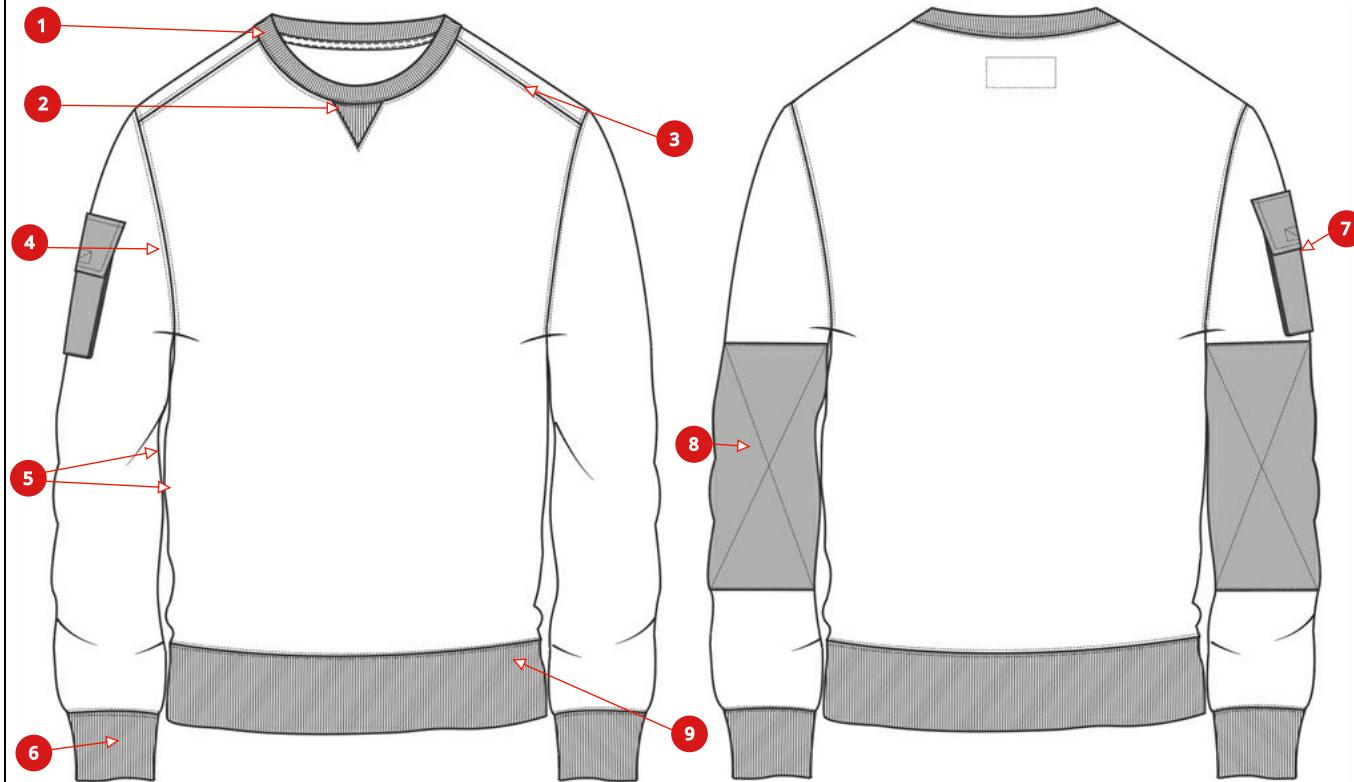
Version 1

 <p><b>Article Code</b> C-0325-KT-6194</p> <p><b>Article Name</b> OVO X ALPHA INDUSTRIES GD CREW WITH NYLON ELBOW PATCHES</p> <p><b>Created On</b> 10-23-2024 9:56:11 AM</p> <p><b>Last Modified</b> 06-17-2025 2:01:09 PM</p>	<p><b>Material Description</b> UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004</p>	<b>Product Group</b> TOP			
		<b>Product Sub-Category</b> SWEAT TOPS-DO NOT USE			
		<b>Season</b> 2025 Fall			
		<b>Life Cycle Stage</b> Production			
 <p>FB-K1191 UA BRUSHED FLEECE 100% COTTON 350GSM</p>	 <p>TR-LT247 OVO 2023 One Side Main Label</p>	 <p>TR-LT246 OVO 2023 Alpha Sizing Tab</p>	 <p>LT138 TEAR-AWAY COO TAB: OVOF21_217_T</p>	 <p>TR-TV140 5mm GROSGRAIN RIBBON LOOP</p>	 <p>PK101 POLY BAG - GENERIC</p>
 <p>TR-ST114 UPC STICKER- 1" X 2.5"</p>	 <p>VL101 VELCRO</p>	 <p>TR-HG142 OVO 2023 Booklet Hangtag</p>	 <p>HG121 GARMENT DYE HANG TAG</p>	 <p>LT110 CC LABEL - APPAREL</p>	

## Construction details - Crew

Version 1

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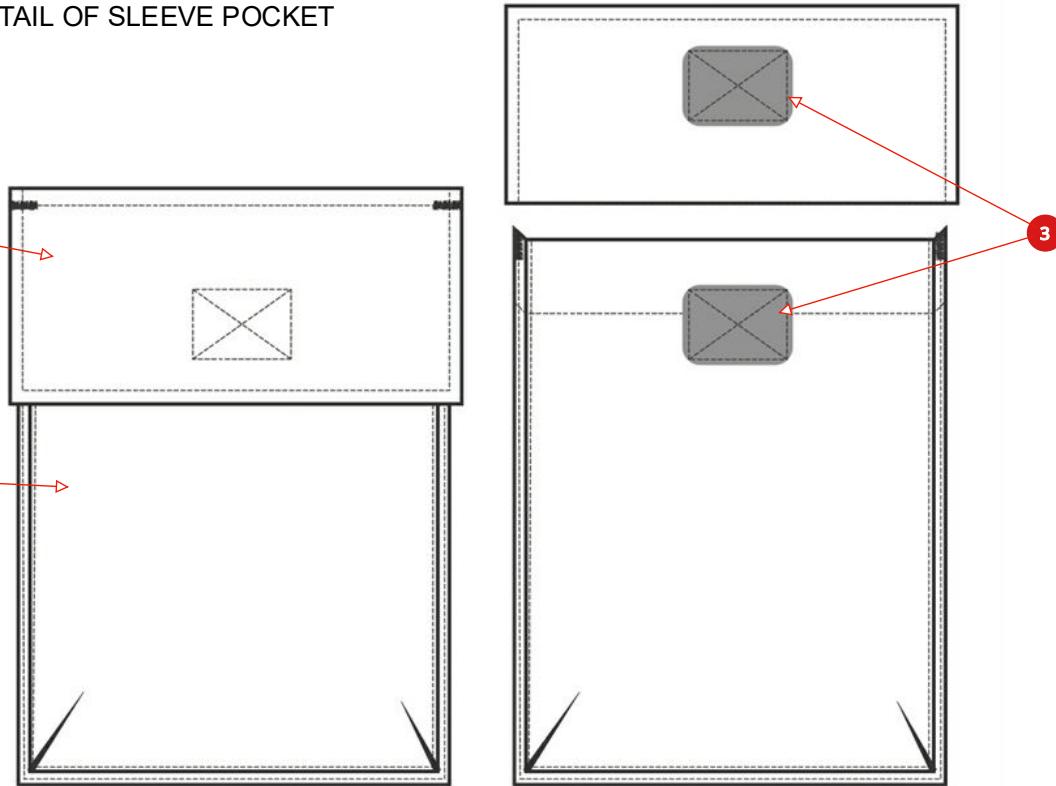


## Comments

- 1 NECK  
Set in rib band. Double folded, join to body with #512 mock safety stitch. Rib seam at wearer's left side, 1/2" back from HSP. S/N edge t/s on front neck.  
Back neck is clean finished with taping. Taping edges are clean finished with edge chain t/s.
- 2 RIB "V" INSERT  
Double layer. Join with #512 mock safety stitch. 2NDL coverstitch straddling seams, 1/4" spacing.
- 3 SHOULDER SEAM  
Set forward on body. Join with #512 mock safety stitch. 2NDL coverstitch straddling seam, 1/4" spacing
- 4 ARMHOLE SEAM  
Join with #512 mock safety stitch. 2NDL coverstitch straddling seam, 1/4" spacing.
- 5 SLEEVE/ SIDE SEAM  
Join in one operation. #512 mock safety stitch.
- 6 SLEEVE OPENING  
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2NDL coverstitch straddling seam, 1/4" spacing.
- 7 WEARER'S RIGHT SIDE SLEEVE POCKET: NYLON, velcro closure.  
FLAP: doubled and fused, all edges are cleanfinished. 1/4" S/N T/S. Set to  
set to sleeve with S/N understitch.  
PATCH: 1/4" bellows around the pocket, S/N Edge T/S.  
Opening hem self turn & S/N T/S. Set to SLV with S/N Edge T/S. Darts at bottom of the bag to form bellows. See next page for detailed photo of pocket
- 8 SLEEVE OVERLAY PANEL  
NYLON OVERLAY panel set on top of sleeve, all of panel at back of sleeve. Edges of panel turned in, join to body with 2NDL edge topstitch. SN topstitch "X" stitch across overlay panel.
- 9 BOTTOM OPENING  
Folded rib band. Join to bottom opening with 2NDL coverstitch straddling seam

Pocket Construction Details					
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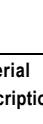
## DETAIL OF SLEEVE POCKET



## Comments

- 1 FLAP  
2 layers of nylon, fused, cleanfinished. 1/4" S/N T/S. Set to sleeve with S/N understitch. Bartacks at top corners.
- 2 PATCH  
Nylon patch pocket with side panel forming bellows. Seams join with #512 mock safety stitch. SN edge topstitch on top of pkt bag. Top edge double fold in to form opening hem, SN topstitch. Darts at bottom corners. Bag sides serged and turned in, join to sleeve with SN edge topstitch. Vertical bartacks at top corners for reinforcement.
- 3 VELCRO CLOSURE  
SN edge topstitch around and "X" stitch through the middle. Ensure velcro corners are rounded.

Measurement - Crew - Rev relaxed Fit										All measurements are in Inch						Version 1	
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POM Code	POM Name					-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL	
A201	Front body length from HPS : Top					1/2	1/2	Mixed	26	26 1/2	27	27 1/2	28	29	30	31	
H101	Neck width :: SEAM TO SEAM					1/4	1/4	Mixed	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8	
H201	Front neck drop from HPS : Crew					1/8	1/8	Mixed	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16	
H301	Back neck drop from HPS Crew					1/8	1/8	Mixed	1 3/8	1 3/8	1 7/16	1 1/2	1 9/16	1 11/16	1 13/16	1 15/16	
H606	Neckband Height					1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	
D102	Shoulder slope :: from HPS					1/8	1/8	Mixed	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16	
D103	Shoulder displacement to front					1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	
D101	Shoulder width :measured on CB body					3/8	3/8	Mixed	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4	
B301	Across: Chest : at mid. armhole					1/4	1/4	Mixed	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2	
B201	Across Back : at mid. armhole					1/4	1/4	Mixed	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4	
B101	Chest width :1" below armhole					1/2	1/2	Mixed	20	21	22	23	24	25 1/2	27	28 1/2	
C102	Bottom width : 1" above band seam					1/2	1/2	Mixed	18	19	20	21	22	23 1/2	25	26 1/2	
C101	Bottom width at band:inside fold edges of band/he					1/2	1/2	Mixed	15	16	17	18	19	20 1/2	22	23 1/2	
E101	Armhole Straight :: measured straight					1/4	1/4	Mixed	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8	
G101	Bicep width:1" below armhole					1/4	1/4	Mixed	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16	
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure					1/2	1/2	Mixed	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4	
G104	L/Sleeve opening: inside fold edges of cuff/hem					1/8	1/8	Mixed	3 7/16	3 5/8	3 13/16	4	4 3/16	4 7/16	4 11/16	4 15/16	
G103	L/Sleeve :: 1" above cuff seam					1/8	1/8	Mixed	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16	
F701	Sleeve Cuff Band Height					1/8	1/8	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	
A703	Body Band Height					1/8	1/8	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	
Q403	Back neck taping height					1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	
H404	Minimum Neck Stretch					0	1/2	0	24	24	24	24	24	24	24	24	
N603	Sleeve pocket height at center (including flap)					1/8	1/8	Mixed	4 3/4	4 3/4	4 3/4	5	5	4 3/4	5 1/2	5 1/2	
N604	Sleeve pocket flap height at center					1/8	1/8	Mixed	1 3/4	1 3/4	1 3/4	2	2	1 3/4	2 1/2	2 1/2	
N608	Sleeve pocket flap width at top edge					1/8	1/8	Mixed	4	4	4	4 1/4	4 1/4	4	4 3/4	4 3/4	
N606	Sleeve pocket width at top edge					1/8	1/8	Mixed	3 3/4	3 3/4	3 3/4	4	4	3 3/4	4 1/2	4 1/2	
N312	Sleeve pocket bellow width					1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	
N232	Sleeve pocket position from armhole seam					1/8	1/8	GA	GA	GA	GA	2 1/4	GA	GA	GA	GA	
Q308	Sleeve panel width					1/4	1/4	GA	GA	GA	GA	4 3/4	GA	GA	GA	GA	
Q309	Sleeve panel Height					1/4	1/4	GA	GA	GA	GA	9	GA	GA	GA	GA	
M105	sleeve panel placement from rib cuff seam to pane					1/4	1/4	GA	GA	GA	GA	3	GA	GA	GA	GA	

Measurement - Crew - Rev relaxed Fit										All measurements are in Inch					Version 1			
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POM Code	POM Name					-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL		
B401	CF Dorito width: edge to edge					1/4	1/4	Mixed	2 1/4	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3		
C201	CF Dorito length: NK seam to edge					1/4	1/4	Mixed	1 7/8	1 7/8	1 15/16	2	2 1/16	2 3/16	2 5/16	2 7/16		

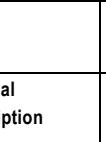
## NOTES

REFERENCE: UPDATED 2023 Stussy hoodie fit + OVO relaxed fit crew neck msmts

8/17/23 revisions for Q1 and onwards:

- neck finish revise to set in band with back neck tape
- add self half moon facing for the new main label
- add a locker loop at CB

UN-AVAILABLE CO. LTD: PP Approval-1 PP [Sample 1 (M)]								Version 1				
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Group	POM	Description			+ Tol	- Tol	M	Sample	Diff	Revised		
	A201	Front body length from HPS : Top			1/2	1/2	27 1/2	28	1/2			
	H101	Neck width :: SEAM TO SEAM			1/4	1/4	7	6 3/4	-1/4			
	H201	Front neck drop from HPS : Crew			1/8	1/8	3 1/2	3 1/2	0			
	H301	Back neck drop from HPS Crew			1/8	1/8	1 1/2	1 1/2	0			
	H606	Neckband Height			1/8	1/8	7/8	7/8	0			
	D102	Shoulder slope :: from HPS			1/8	1/8	2	2	0			
	D103	Shoulder displacement to front			1/8	1/8	3/4	3/4	0			
	D101	Shoulder width :measured on CB body			3/8	3/8	21	21	0			
	B301	Across: Chest : at mid. armhole			1/4	1/4	18 3/4	19	1/4			
	B201	Across Back : at mid. armhole			1/4	1/4	19	19	0			
	B101	Chest width :1" below armhole			1/2	1/2	23	22 3/4	-1/4			
	C102	Bottom width : 1" above band seam			1/2	1/2	21	20 3/4	-1/4			
	C101	Bottom width at band:inside fold edges of band/he			1/2	1/2	18	18	0			
	E101	Armhole Straight :: measured straight			1/4	1/4	11	11	0			
	G101	Bicep width:1" below armhole			1/4	1/4	10	9 3/4	-1/4			
	F101	L:Sleeve overarm fr. CB neck :: 3 x point measure			1/2	1/2	35 1/2	35 3/4	1/4			
	G104	L:Sleeve opening: inside fold edges of cuff/hem			1/8	1/8	4	3 3/4	-1/4			
	G103	L:Sleeve :: 1" above cuff seam			1/8	1/8	6	5 7/8	-1/8			
	F701	Sleeve Cuff Band Height			1/8	1/8	2 3/4	2 3/4	0			
	A703	Body Band Height			1/8	1/8	2 3/4	2 3/4	0			
	O403	Back neck taping height			1/8	1/8	3/8	3/8	0			
	H404	Minimum Neck Stretch			1/2	0	24	24	0			
	N603	Sleeve pocket height at center (including flap)			1/8	1/8	5	5	0			
	N604	Sleeve pocket flap height at center			1/8	1/8	2	2	0			
	N608	Sleeve pocket flap width at top edge			1/8	1/8	4 1/4	4 1/4	0			

UN-AVAILABLE CO. LTD: PP Approval-1 PP [Sample 1 (M)]								Version 1						
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	N606	Sleeve pocket width at top edge			1/8	1/8	4	3 7/8	-1/8					
	N312	Sleeve pocket bellow width			1/8	1/8	3/4	3/4	0					
	N232	Sleeve pocket position from armhole seam			1/8	1/8	2 1/4	2 3/8	1/8					
	Q308	Sleeve panel width			1/4	1/4	4 3/4	4 3/4	0					
	Q309	Sleeve panel Height			1/4	1/4	9	9	0					
	M105	sleeve panel placement from rib cuff seam to pane			1/4	1/4	3	3	0					
	B401	CF Dorito width: edge to edge			1/4	1/4	2 1/2	2 1/2	0					
	C201	CF Dorito length: NK seam to edge			1/4	1/4	2	2	0					
COMMENT														
6.17.25														
<b>STYLING COMMENTS:</b> <span style="color: red;">GÓP Ý CẤU TRÚC MAY</span> <b>1. KEEP 2NDL STITCH ON ELBOW PATCH AS PER SAMPLE. SEE UPDATED CONSTRUCTION PAGE</b> <b>1. GIỮ CÁCH MAY ĐIỀU XUNG QUANH 2 KIM MIẾNG ĐẤP NHƯ MẪU PP SAMPLE</b>														
<b>FITTING COMMENTS:</b> <span style="color: red;">GÓP Ý THÔNG SỐ:</span> 1. Bring back to spec on sleeve opening measurement 2. Ensure all measurements are brought back to spec.														
<span style="color: red;">1. QUAY LẠI ĐÚNG THÔNG SỐ CỦA TAY: ĐO TẠI MÉP BO</span> <span style="color: red;">2. ĐẢM BẢO TẤT CẢ NHỮNG THÔNG SỐ NẰM TRONG DUNG SAI</span>														

## GÓP Ý CẤU TRÚC MAY

### STYLING COMMENTS:

1. KEEP 2NDL STITCH ON ELBOW PATCH AS PER SAMPLE. SEE UPDATED CONSTRUCTION PAGE

1. GIỮ CÁCH MAY DIỄU XUNG QUANH 2 KIM MIẾNG ĐẮP NHƯ MẪU PP SAMPLE

### FITTING COMMENTS:

1. Bring back to spec on sleeve opening measurement

2. Ensure all measurements are brought back to spec.

### GÓP Ý THÔNG SỐ:

1. QUAY LẠI ĐÚNG THÔNG SỐ CỦA TAY: ĐO TẠI MÉP BO

2. ĐảM BẢO TẤT CẢ NHỮNG THÔNG SỐ NẰM TRONG DUNG SAI

### WORKMANSHIP COMMENTS:

1. Ensure the rib band at the neck is neatly attached. Please ensure there is no excessive puckering at the band seam and the band edges are not too wavy.
2. Ensure the CF dorito insert is symmetrical in shape and the edges are straight.
3. Ensure the neck shaping is a smooth curve and symmetrical.
4. Ensure the bottom rib band and sleeve opening rib cuff heights are even all around
5. Watch for holes caused by dying process, please ensure that there is no holes on garment

PP IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PRODUCTION WITH CORRECTIONS

Sample Size:

M

Status:

Approved

Approved By:

KoryLui (October's Very Own Merchandising)

Approved On:

06-17-2025 2:08:19 PM

### GÓP Ý QUY CÁCH MAY:

1. ĐảM bảo bo cổ được may gọn gàng, không bị nhăn quá mức tại đường may nối bo và mép bo không bị gợn sóng
2. ĐảM bảo miếng tam giác (CF dorito) ở giữa thân trước có hình dáng đối xứng và các cạnh thẳng.
3. ĐảM bảo đường cong cổ được bo đều, tạo dáng cong mượt và đối xứng.
4. ĐảM bảo độ cao của bo lai và bo tay đều xung quanh.
5. Lưu ý các lỗ kim có thể phát sinh do quá trình nhuộm, vui lòng đảm bảo sản phẩm không có lỗ.

=> PP đã được duyệt về phom dáng và cách may, vui lòng tiến hành sản xuất với các chỉnh sửa cần thiết

## UN-AVAILABLE CO. LTD: PP Approval-1 PP - SAMPLE - FRONT, SIDE AND BACK

Version 1



Article Code	C-0325-KT-6194	Material Description	Product Group	TOP	
Article Name	OVO X ALPHA INDUSTRIES GD CREW WITH NYLON ELBOW PATCHES		Product Sub-Category	SWEAT TOPS-DO NOT USE	
Created On	10-23-2024 9:56:11 AM		Season	2025 Fall	
Last Modified	06-17-2025 2:01:09 PM		Life Cycle Stage	Production	





Article Code	C-0325-KT-6194
Article Name	OVO X ALPHA INDUSTRIES GD CREW WITH NYLON ELBOW PATCHES
Created On	10-23-2024 9:56:11 AM
Last Modified	06-17-2025 2:01:09 PM

Material Description	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191)
	PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004

Product Group	TOP
Product Sub-Category	SWEAT TOPS-DO NOT USE
Season	2025 Fall
Life Cycle Stage	Production



**GIỮ ĐƯỜNG MAY  
DIỄU 2 KIM QUANH  
MIẾNG VÁ Ở KHUỶU  
TAY NHƯ MÃU**

**KEEP 2NDL EDGE  
TOPSTITCHING  
AROUND PATCH  
ON ELBOW PATCH**