


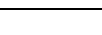
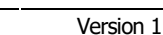




	Article Code	C-0325-KT-6194			Product Group	TOP			
	Article Name	OVO X ALPHA INDUSTRIES GD CREW WITH NYLON ELBOW PATCHES			Product Sub-Category	SWEAT TOPS-DO NOT USE			
	Created On	10-23-2024 9:56:11 AM			Season	2025 Fall			
	Last Modified	06-17-2025 2:01:09 PM			Life Cycle Stage	Production			
Gender Classification		Collaboration	Sub Class D	CREWNECK	Fabrication	KNIT TOP			
Supplier		UN-AVAILABLE CO. LTD	Release Date	12 Sep 2025	Ex-Factory	09 Aug 2025			
								COLORS	
									BLUE NIGHTS (BLN) 19-4023 TCX REPLICA BLUE
SIZES									
000, 001, 002, 003, 004, 005, 006, 007									




Article Description							Version 1
	Article Code	C-0325-KT-6194			Product Group	TOP	
	Article Name	OVO X ALPHA INDUSTRIES GD CREW WITH NYLON ELBOW PATCHES			Product Sub-Category	SWEAT TOPS-DO NOT USE	
	Created On	10-23-2024 9:56:11 AM	Material	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191)	Season	2025 Fall	
	Last Modified	06-17-2025 2:01:09 PM	Description	PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004	Life Cycle Stage	Production	



Material Description	Material Code	Material Unit	Material Quantity	Material Price	Material Total
Concrete	101	m³	100	100	10000
Reinforcement	102	kg	2000	50	100000
Formwork	103	m²	500	20	10000
Labour	104	hr	1000	100	100000
Equipment	105	hr	100	1000	100000
Transportation	106	km	1000	100	100000
Utilities	107	hr	100	1000	100000
Insurance	108	hr	100	1000	100000
Profit	109	hr	100	1000	100000
Tax	110	hr	100	1000	100000
Contingency	111	hr	100	1000	100000
Other	112	hr	100	1000	100000
Total					1000000

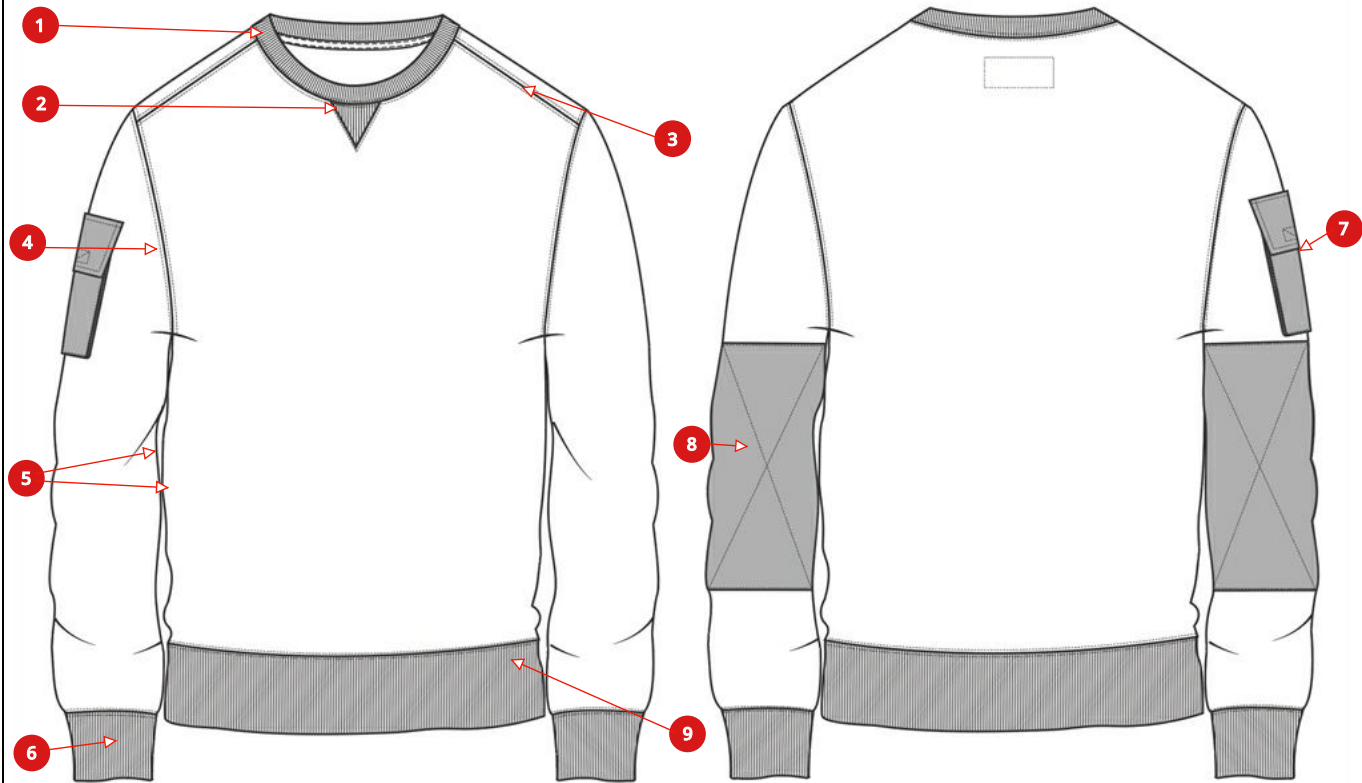
UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191)
PIGMENT DYE ACID WASH
FLEECE_100% COTTON_PFD_350_S0004

Bill of Materials										Version 1
	Article Code	C-0325-KT-6194				Product Group		TOP		
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	Last Modified	06-17-2025 2:01:09 PM	Description	PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004		Life Cycle Stage		Production		
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BLN BLUE NIGHTS Aug Ex factory2
Fabric										
BODY	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004		BODY/ SLEEVES		0	Meter	GARMENT DYED washing cm30+cm10 61/30 with enzyme		DEVPGA W001	None
	100% NYLON SOLID, 126GSM (FB-W1325)		ELBOW PATCHES. SLEEVE POCKET		0	Meter	BLACK ON ALL COLOURWAYS		LX-JN23309	None
	2x1 rib 95% cotton/ 5% spandex_PFD_400_s0004. (FB-K1389)		BODY BAND/ CUFFS/ NECK, DORITO		0	Meter	GARMENT DYED			None
Trims										
BACK NECK	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172		CENTRED INSIDE BACK NECK, 1/2" DOWN FROM NECK SEAM *PATCH NOT REQUIRED		1	Each		Reca Mainetti Asia Ltd	LBOVO172	None
BACK NECK	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		CENTRED & STITCHED TO BOTTOM OF MAIN LABEL		1	Each		Reca Mainetti Asia Ltd	LBOVO175	None
BACK NECK	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		TACKED INSIDE BACK NECK SEAM *REMOVABLE*		1	Each		Reca Mainetti Asia Ltd	OVOF21_217_T	None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		HANGTAG ATTACHMENT		1	Each		Vendor Sourced		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each	VENDOR SOURCED	Vendor Sourced		None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		1. INSIDE HANGTAG 2. ON POLYBAG		2	Each				None
POCKETS	VELCRO (VL101)		at sleeve pocket		1	Meter	1"Wx ¾" black	Vendor Sourced		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None
	GARMENT DYE HANG TAG (HG121) REF# OVOF22_060_T				1	Each		Laven Industries Ltd.	OVOF22_060_T	None

Bill of Materials											Version 1	
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	Last Modified	06-17-2025 2:01:09 PM				Life Cycle Stage		Production				
Part	Material			Placement			Qty.	UOM.	Comments	Supplier	Supplier Ref.	BLN BLUE NIGHTS Aug Ex factory2
SIDE INSERT 1	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.						1	Each		Vendor Sourced		None
Graphics												
	TBD - SEE ARTWORK FILE (HT-102)						0	Each				None



Bill of Materials Material Image Sheet							Version 1	
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	TR-LT247 OVO 2023 One Side Main Label		TR-LT246 OVO 2023 Alpha Sizing Tab		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-TV140 5mm GROSGRAIN RIBBON LOOP	PK101 POLY BAG - GENERIC
<td colspan="2">VL101 VELCRO</td> <td colspan="2">TR-HG142 OVO 2023 Booklet Hangtag</td> <td colspan="2">HG121 GARMENT DYE HANG TAG</td> <td>LT110 CC LABEL - APPAREL</td> <td></td>	VL101 VELCRO		TR-HG142 OVO 2023 Booklet Hangtag		HG121 GARMENT DYE HANG TAG		LT110 CC LABEL - APPAREL	

Construction details - Crew							Version 1
	Article Code	C-0325-KT-6194			Product Group	TOP	
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	Created On	10-23-2024 9:56:11 AM			Season	2025 Fall	
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		Material Description	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004				

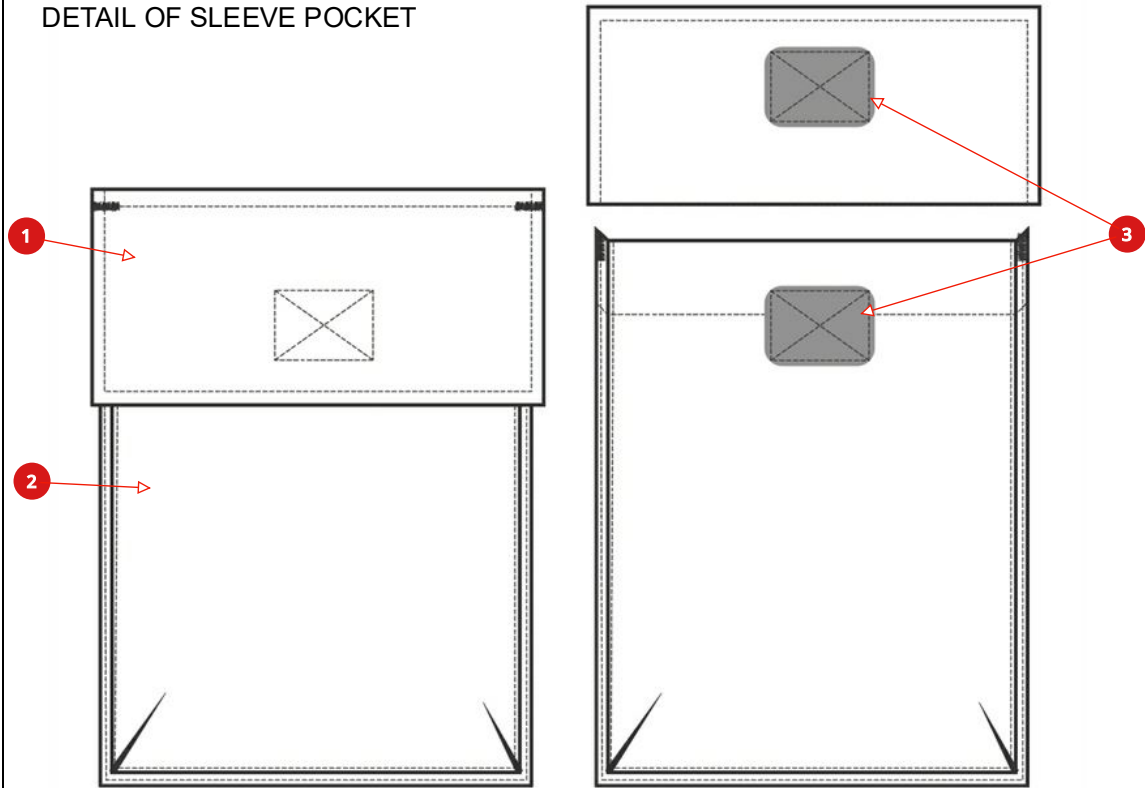


Comments

- NECK
Set in rib band. Double folded, join to body with #512 mock safety stitch. Rib seam at wearer's left side, 1/2" back from HSP. S/N edge t/s on front neck.
Back neck is clean finished with taping. Taping edges are clean finished with edge chain t/s.
- RIB "V" INSERT
Double layer. Join with #512 mock safety stitch. 2NDL coverstitch straddling seams, 1/4" spacing.
- SHOULDER SEAM
Set forward on body. Join with #512 mock safety stitch. 2NDL coverstitch straddling seam, 1/4" spacing
- ARMHOLE SEAM
Join with #512 mock safety stitch. 2NDL coverstitch straddling seam, 1/4" spacing.
- SLEEVE/ SIDE SEAM
Join in one operation. #512 mock safety stitch.
- SLEEVE OPENING
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2NDL coverstitch straddling seam, 1/4" spacing.
- WEARER'S RIGHT SIDE SLEEVE POCKET: NYLON, velcro closure.
FLAP: doubled and fused, all edges are cleanfinished. 1/4" S/N T/S. Set to set to sleeve with S/N understitch.
PATCH: 1/4" bellows around the pocket, S/N Edge T/S. Opening hem self turn & S/N T/S. Set to SLV with S/N Edge T/S. Darts at bottom of the bag to form bellows. See next page for detailed photo of pocket
- SLEEVE OVERLAY PANEL
NYLON OVERLAY panel set on top of sleeve, all of panel at back of sleeve. Edges of panel turned in, join to body with 2NDL edge topstitch. SN topstitch "X" stitch across overlay panel.
- BOTTOM OPENING
Folded rib band. Join to bottom opening with 2NDL coverstitch straddling seam



Pocket Construction Details							Version 1
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	Created On	10-23-2024 9:56:11 AM			Season	2025 Fall	
	Last Modified	06-17-2025 2:01:09 PM			Life Cycle Stage	Production	
		Material Description	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004				



DETAIL OF SLEEVE POCKET



Comments

- 1 FLAP
2 layers of nylon, fused, cleanfinished. 1/4" S/N T/S. Set to sleeve with S/N understitch. Bartacks at top corners.
- 2 PATCH
Nylon patch pocket with side panel forming bellows. Seams join with #512 mock safety stitch. SN edge topstitch on top of pkt bag. Top edge double fold in to form opening hem, SN topstitch. Darts at bottom corners. Bag sides serged and turned in, join to sleeve with SN edge topstitch. Vertical bartacks at top corners for reinforcement.
- 3 VELCRO CLOSURE
SN edge topstitch around and "X" stitch through the middle. Ensure velcro corners are rounded.

Measurement - Crew - Rev relaxed Fit							All measurements are in Inch							Version 1			
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	Last Modified	06-17-2025 2:01:09 PM						Life Cycle Stage		Production							
	POM Code	POM Name					-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	A201	Front body length from HPS : Top					1/2	1/2	Mixed	26	26 1/2	27	27 1/2	28	29	30	31
!	H101	Neck width :: SEAM TO SEAM					1/4	1/4	Mixed	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8
!	H201	Front neck drop from HPS : Crew					1/8	1/8	Mixed	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16
	H301	Back neck drop from HPS Crew					1/8	1/8	Mixed	1 3/8	1 3/8	1 7/16	1 1/2	1 9/16	1 11/16	1 13/16	1 15/16
	H606	Neckband Height					1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8
!	D102	Shoulder slope :: from HPS					1/8	1/8	Mixed	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16
	D103	Shoulder displacement to front					1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
!	D101	Shoulder width :measured on CB body					3/8	3/8	Mixed	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4
!	B301	Across: Chest : at mid. armhole					1/4	1/4	Mixed	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2
!	B201	Across Back : at mid. armhole					1/4	1/4	Mixed	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4
!	B101	Chest width :1" below armhole					1/2	1/2	Mixed	20	21	22	23	24	25 1/2	27	28 1/2
!	C102	Bottom width : 1" above band seam					1/2	1/2	Mixed	18	19	20	21	22	23 1/2	25	26 1/2
!	C101	Bottom width at band:inside fold edges of band/he					1/2	1/2	Mixed	15	16	17	18	19	20 1/2	22	23 1/2
!	E101	Armhole Straight :: measured straight					1/4	1/4	Mixed	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8
!	G101	Bicep width:1" below armhole					1/4	1/4	Mixed	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16
!	F101	L:Sleeve overarm fr. CB neck :: 3 x point measure					1/2	1/2	Mixed	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4
!	G104	L/Sleeve opening: inside fold edges of cuff/hem					1/8	1/8	Mixed	3 7/16	3 5/8	3 13/16	4	4 3/16	4 7/16	4 11/16	4 15/16
!	G103	L/Sleeve :: 1" above cuff seam					1/8	1/8	Mixed	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16
	F701	Sleeve Cuff Band Height					1/8	1/8	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
	A703	Body Band Height					1/8	1/8	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
	Q403	Back neck taping height					1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
!	H404	Minimum Neck Stretch					0	1/2	0	24	24	24	24	24	24	24	24
!	N603	Sleeve pocket height at center (including flap)					1/8	1/8	Mixed	4 3/4	4 3/4	4 3/4	5	5	4 3/4	5 1/2	5 1/2
	N604	Sleeve pocket flap height at center					1/8	1/8	Mixed	1 3/4	1 3/4	1 3/4	2	2	1 3/4	2 1/2	2 1/2
	N608	Sleeve pocket flap width at top edge					1/8	1/8	Mixed	4	4	4	4 1/4	4 1/4	4	4 3/4	4 3/4
!	N606	Sleeve pocket width at top edge					1/8	1/8	Mixed	3 3/4	3 3/4	3 3/4	4	4	3 3/4	4 1/2	4 1/2
	N312	Sleeve pocket bellow width					1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
	N232	Sleeve pocket position from armhole seam					1/8	1/8	GA	GA	GA	GA	2 1/4	GA	GA	GA	GA
	Q308	Sleeve panel width					1/4	1/4	GA	GA	GA	GA	4 3/4	GA	GA	GA	GA
	Q309	Sleeve panel Height					1/4	1/4	GA	GA	GA	GA	9	GA	GA	GA	GA
	M105	sleeve panel placement from rib cuff seam to pane					1/4	1/4	GA	GA	GA	GA	3	GA	GA	GA	GA



Measurement - Crew - Rev relaxed Fit							All measurements are in Inch						Version 1			
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	Last Modified	06-17-2025 2:01:09 PM	Description				Life Cycle Stage	Production								
	POM Code	POM Name				-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
	B401	CF Dorito width: edge to edge				1/4	1/4	Mixed	2 1/4	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3
	C201	CF Dorito length: NK seam to edge				1/4	1/4	Mixed	1 7/8	1 7/8	1 15/16	2	2 1/16	2 3/16	2 5/16	2 7/16

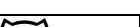
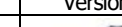
NOTES

REFERENCE: UPDATED 2023 Stussy hoodie fit + OVO relaxed fit crew neck msmts

8/17/23 revisions for Q1 and onwards:

- neck finish revise to set in band with back neck tape
- add self half moon facing for the new main label
- add a locker loop at CB

UN-AVAILABLE CO. LTD: PP Approval-1 PP [Sample 1 (M)]								Version 1		
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	Last Modified	06-17-2025 2:01:09 PM			Life Cycle Stage	Production				
Group	POM	Description			+ Tol	- Tol	M	Sample	Diff	Revised
	A201	Front body length from HPS : Top			1/2	1/2	27 1/2	28	1/2	
	H101	Neck width :: SEAM TO SEAM			1/4	1/4	7	6 3/4	-1/4	
	H201	Front neck drop from HPS : Crew			1/8	1/8	3 1/2	3 1/2	0	
	H301	Back neck drop from HPS Crew			1/8	1/8	1 1/2	1 1/2	0	
	H606	Neckband Height			1/8	1/8	7/8	7/8	0	
	D102	Shoulder slope :: from HPS			1/8	1/8	2	2	0	
	D103	Shoulder displacement to front			1/8	1/8	3/4	3/4	0	
	D101	Shoulder width :measured on CB body			3/8	3/8	21	21	0	
	B301	Across: Chest : at mid. armhole			1/4	1/4	18 3/4	19	1/4	
	B201	Across Back : at mid. armhole			1/4	1/4	19	19	0	
	B101	Chest width :1" below armhole			1/2	1/2	23	22 3/4	-1/4	
	C102	Bottom width : 1" above band seam			1/2	1/2	21	20 3/4	-1/4	
	C101	Bottom width at band:inside fold edges of band/he			1/2	1/2	18	18	0	
	E101	Armhole Straight :: measured straight			1/4	1/4	11	11	0	
	G101	Bicep width:1" below armhole			1/4	1/4	10	9 3/4	-1/4	
	F101	L:Sleeve overarm fr. CB neck :: 3 x point measure			1/2	1/2	35 1/2	35 3/4	1/4	
	G104	L/Sleeve opening: inside fold edges of cuff/hem			1/8	1/8	4	3 3/4	-1/4	
	G103	L/Sleeve :: 1" above cuff seam			1/8	1/8	6	5 7/8	-1/8	
	F701	Sleeve Cuff Band Height			1/8	1/8	2 3/4	2 3/4	0	
	A703	Body Band Height			1/8	1/8	2 3/4	2 3/4	0	
	Q403	Back neck taping height			1/8	1/8	3/8	3/8	0	
	H404	Minimum Neck Stretch			1/2	0	24	24	0	
	N603	Sleeve pocket height at center (including flap)			1/8	1/8	5	5	0	
	N604	Sleeve pocket flap height at center			1/8	1/8	2	2	0	
	N608	Sleeve pocket flap width at top edge			1/8	1/8	4 1/4	4 1/4	0	

UN-AVAILABLE CO. LTD: PP Approval-1 PP [Sample 1 (M)]							Version 1
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Group	POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
	N606	Sleeve pocket width at top edge	1/8	1/8	4	3 7/8	-1/8	
	N312	Sleeve pocket bellow width	1/8	1/8	3/4	3/4	0	
	N232	Sleeve pocket position from armhole seam	1/8	1/8	2 1/4	2 3/8	1/8	
	Q308	Sleeve panel width	1/4	1/4	4 3/4	4 3/4	0	
	Q309	Sleeve panel Height	1/4	1/4	9	9	0	
	M105	sleeve panel placement from rib cuff seam to pane	1/4	1/4	3	3	0	
	B401	CF Dorito width: edge to edge	1/4	1/4	2 1/2	2 1/2	0	
	C201	CF Dorito length: NK seam to edge	1/4	1/4	2	2	0	

COMMENT

6.17.25

STYLING COMMENTS: **GÓP Ý CẤU TRÚC MAY**

1. KEEP 2NDL STITCH ON ELBOW PATCH AS PER SAMPLE. SEE UPDATED CONSTRUCTION PAGE

1. GIỮ CÁCH MAY ĐIỀU XUNG QUANH 2 KIM MIẾNG ĐẮP NHƯ MẪU PP SAMPLE

FITTING COMMENTS: **GÓP Ý THÔNG SỐ:**

1. Bring back to spec on sleeve opening measurement

2. Ensure all measurements are brought back to spec.

1. QUAY LẠI ĐÚNG THÔNG SỐ CỦA TAY: ĐO TẠI MÉP BO

2. ĐẢM BẢO TẤT CẢ NHỮNG THÔNG SỐ NẪM TRONG DUNG SAI

STYLING COMMENTS: **GÓP Ý CẤU TRÚC MAY**

1. KEEP 2NDL STITCH ON ELBOW PATCH AS PER SAMPLE. SEE UPDATED CONSTRUCTION PAGE

1. GIỮ CÁCH MAY ĐIỀU XUNG QUANH 2 KIM MIẾNG ĐẮP NHƯ MẪU PP SAMPLE

FITTING COMMENTS: **GÓP Ý THÔNG SỐ:**

- 1. Bring back to spec on sleeve opening measurement
- 2. Ensure all measurements are brought back to spec.

1. QUAY LẠI ĐÚNG THÔNG SỐ CỦA TAY: ĐO TẠI MÉP BO

2. ĐẢM BẢO TẤT CẢ NHỮNG THÔNG SỐ NẪM TRONG DUNG SAI

WORKMANSHIP COMMENTS:

- 1. Ensure the rib band at the neck is neatly attached. Please ensure there is no excessive puckering at the band seam and the band edges are not too wavy.
- 2. Ensure the CF dorito insert is symmetrical in shape and the edges are straight.
- 3. Ensure the neck shaping is a smooth curve and symmetrical.
- 4. Ensure the bottom rib band and sleeve opening rib cuff heights are even all around
- 5. Watch for holes caused by dying process, please ensure that there is no holes on garment



PP IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PRODUCTION WITH CORRECTIONS

Sample Size:	M
Status:	Approved
Approved By:	KoryLui (October's Very Own Merchandising)
Approved On:	06-17-2025 2:08:19 PM



GÓP Ý QUY CÁCH MAY:


- 1. Đảm bảo bo cổ được may gọn gàng, không bị nhăn quá mức tại đường may nối bo và mép bo không bị gợn sóng
- 2. Đảm bảo miếng tam giác (CF dorito) ở giữa thân trước có hình dáng đối xứng và các cạnh thẳng.
- 3. Đảm bảo đường cong cổ được bo đều, tạo dáng cong mượt và đối xứng.
- 4.Đảm bảo độ cao của bo lai và bo tay đều xung quanh.
- 5. Lưu ý các lỗ kim có thể phát sinh do quá trình nhuộm, vui lòng đảm bảo sản phẩm không có lỗ.

=> PP đã được duyệt về phom dáng và cách may, vui lòng tiến hành sản xuất với các chỉnh sửa cần thiết

UN-AVAILABLE CO. LTD: PP Approval-1 PP - SAMPLE - FRONT, SIDE AND BACK							Version 1
	Article Code	C-0325-KT-6194			Product Group	TOP	
	Article Name	OVO X ALPHA INDUSTRIES GD CREW WITH NYLON ELBOW PATCHES			Product Sub-Category	SWEAT TOPS-DO NOT USE	
	Created On	10-23-2024 9:56:11 AM	Material	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191)	Season	2025 Fall	
	Last Modified	06-17-2025 2:01:09 PM	Description	PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004	Life Cycle Stage	Production	



UN-AVAILABLE CO. LTD: PP Approval-1 PP - KEEP							Version 1
	Article Code	C-0325-KT-6194			Product Group	TOP	
	Article Name	OVO X ALPHA INDUSTRIES GD CREW WITH NYLON ELBOW PATCHES			Product Sub-Category	SWEAT TOPS-DO NOT USE	
	Created On	10-23-2024 9:56:11 AM	Material	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191)	Season	2025 Fall	
	Last Modified	06-17-2025 2:01:09 PM	Description	PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004	Life Cycle Stage	Production	



GIỮ ĐƯỜNG MAY
DIỀU 2 KIM QUANH
MIẾNG VÁ Ở KHUỖU
TAY NHƯ MẪU

KEEP 2NDL EDGE
TOPSTITCHING
AROUND PATCH
ON ELBOW PATCH