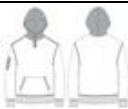
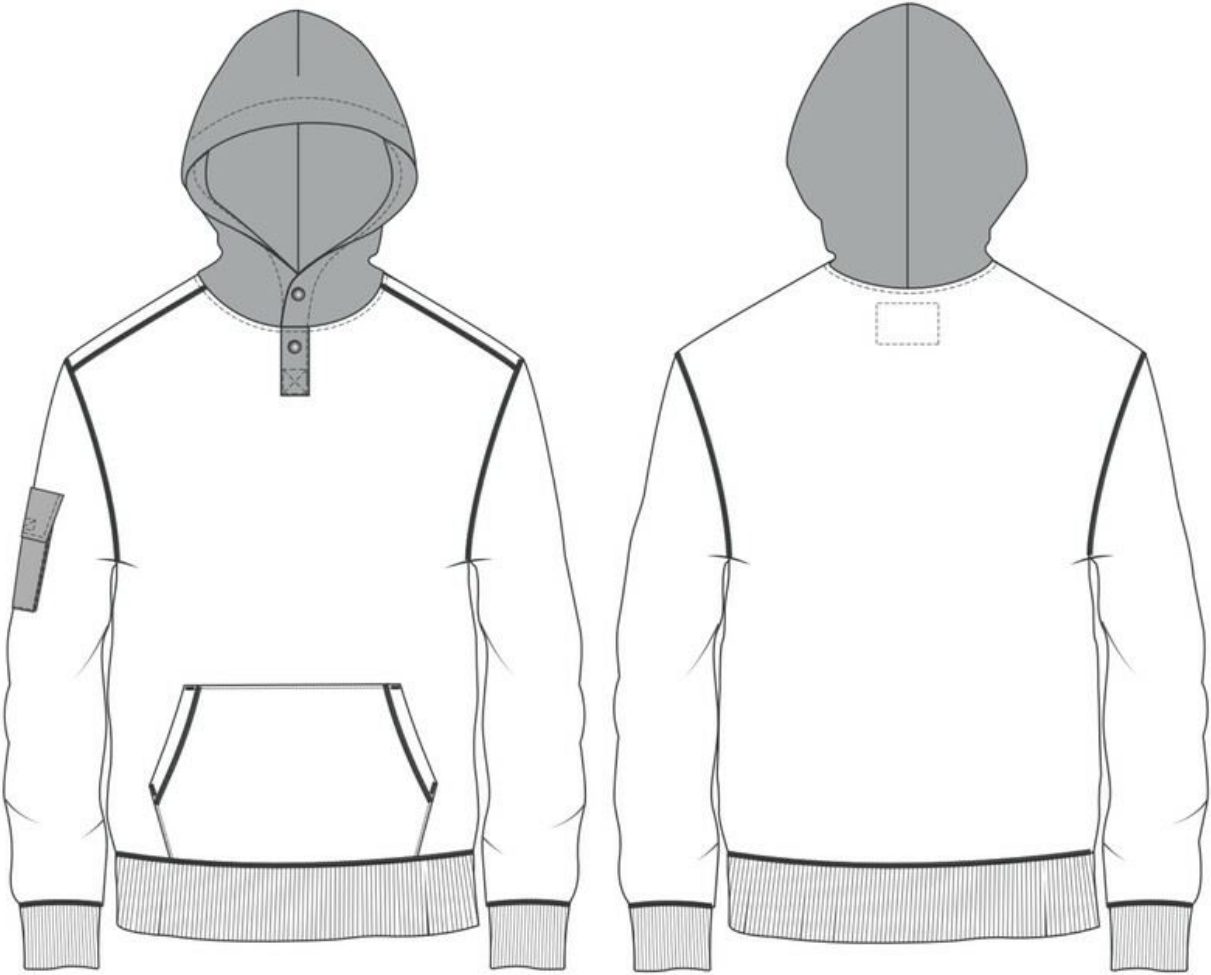
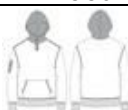
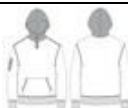
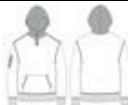
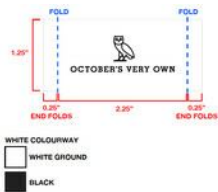
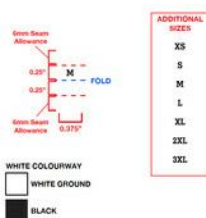


Article Summary										Version 1		
	Article Code	C-0325-KT-6193			Product Group	TOP						
	Article Name	OVO X ALPHA INDUSTRIES GD HOODIE WITH NYLON HOOD/ ARM PKT			Product Sub-Category	SWEAT TOPS						
	Created On	10/23/24 9:51:36 AM			Season	2025 Fall						
	Last Modified	12/05/24 10:12:10 AM			Life Cycle Stage	Development						
Material Description		UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH										
Gender Classification		Collaboration		Sub Class D		PULLOVER		Fabrication		KNIT TOP		
Supplier		UN-AVAILABLE CO. LTD		Release Date		12 Sep 2025		Ex-Factory				
										COLORS		
											BLUE NIGHTS (BLN) 19-4023 TCX NAVY	
											OLIVE GREEN (OL) Deep Lichen Green, 18-0312 TCX	
SIZES												
000, 001, 002, 003, 004, 005, 006, 007												

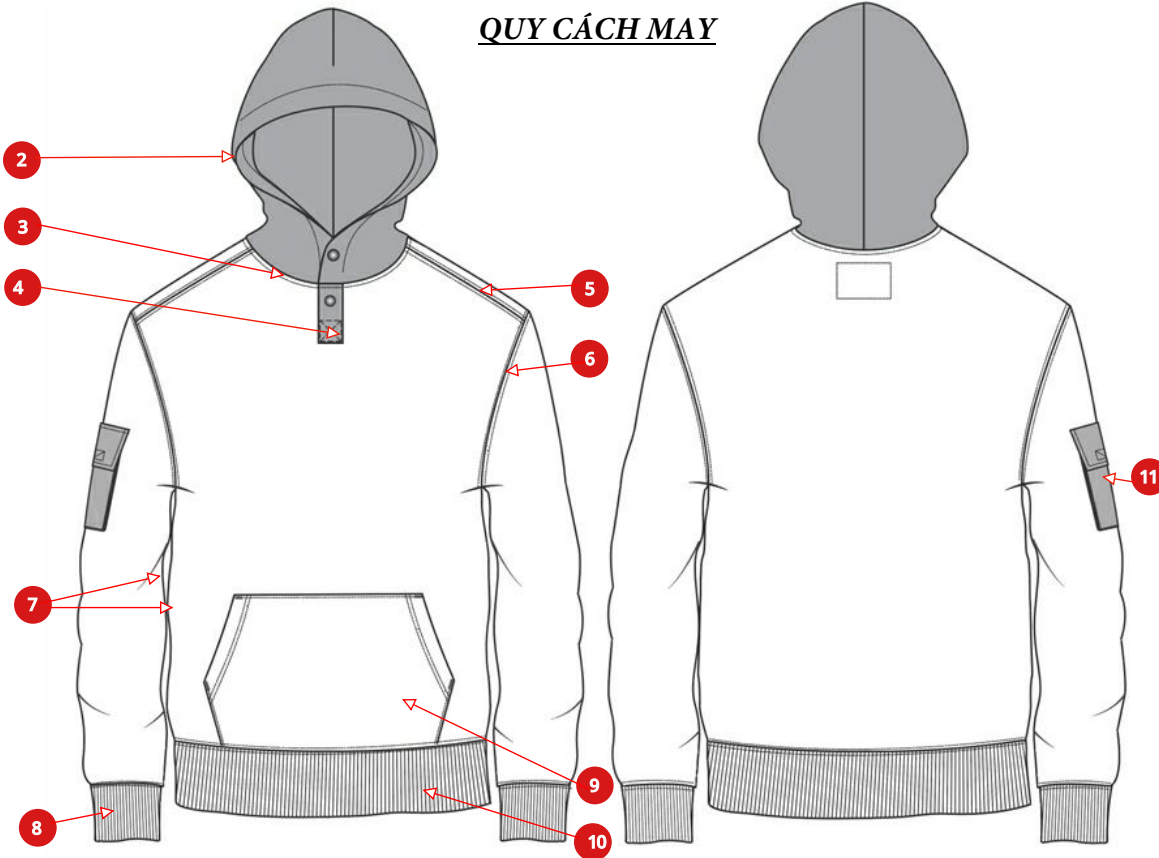
Bill of Material												Version 1	
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	Last Modified	12/05/24 10:12:10 AM	Description					Life Cycle Stage	Development				
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BLN BLUE NIGHTS		OL OLIVE GREEN
Fabric													
BODY	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH		BODY/SLEEVES		0	Meter	GARMENT DYED		DEVPGA W001		None		None
	NYLON QLTY USED ON THE PLAYSTATION PROTOS (FB-W1314)		HOOD, POCKET		0	Meter	COLOUR TBD				None		None
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD		BODY BAND/ CUFFS		0	Meter	GARMENT DYED				None		None
Trims													
BACK NECK	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172		CENTRED INSIDE BACK NECK, 1/2" DOWN FROM NECK SEAM *PATCH NOT REQUIRED		1	Each		Reca Mainetti Asia Ltd.	LBOVO172		None		None
BACK NECK	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		CENTRED & STITCHED TO BOTTOM OF MAIN LABEL		1	Each		Reca Mainetti Asia Ltd.	LBOVO175		None		None
BACK NECK	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		TACKED INSIDE BACK NECK SEAM *REMOVABLE*		1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None
SIDE INSERT 1	CC LABEL - 100% NYLON MADE IN CHINA (TR-LT231) *UPDATE FABRIC CONTENT AS REQUIRED				1	Each	VENDOR SOURCED	Vendor Sourced			None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		HANGTAG ATTACHMENT		1	Each		Vendor Sourced			None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each	VENDOR SOURCED	Vendor Sourced			None		None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		1. INSIDE HANGTAG 2. ON POLYBAG		2	Each					None		None
PLACKET	BUTTON HOLE HIGH STITCH COUNT (BB105)		ALONG PLACKET		2	Each	dtm body	Vendor Sourced			None		None

Bill of Material												Version 1	
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	Last Modified	12/05/24 10:12:10 AM							Life Cycle Stage	Development			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BLN BLUE NIGHTS		OL OLIVE GREEN
	VELCRO (VL101) DTM VELCRO FOR CUFF CLOSURE		at sleeve pocket		1	Meter	1" W x 3/4" H- DTM POCKET	Vendor Sourced			None		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				0	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None
	GARMENT DYE HANG TAG (HG121) REF# OVOF22_060_T				0	Each		Laven Industries Ltd.	OVOF22_060_T		None		None

Material Image Sheet							Version 1
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			Material Description	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH			
							
FB-K1191 UA BRUSHED FLEECE 100% COTTON 350GSM	TR-LT247 OVO 2023 One Side Main Label		TR-LT246 OVO 2023 Alpha Sizing Tab		LT138 TEAR-AWAY COO TAB: OVOF21_217_T	TR-LT231 CC LABEL - 100% NYLON MADE IN CHINA	TR-TV140 5mm GROSGRAIN RIBBON LOOP
							
PK101 POLY BAG - GENERIC	TR-ST114 UPC STICKER- 1" X 2.5"		VL101 VELCRO		TR-HG142 OVO 2023 Booklet Hangtag	HG121 GARMENT DYE HANG TAG	

Construction details - Hoodie with snap placket					Version 1	
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			Material Description	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH		

QUY CÁCH MAY



Comments

- ** HOOD AND SLEEVE POCKET WILL BE IN CONTRAST NYLON FABRIC**
- CONTRAST NYLON HOOD
1 piece nylon hood. Dart at CB, join with #512 mock safety stitch.
Fold at front is CF of hood, drawcord encased in hem: SN topstitch at front edge to make channel for drawcord.
** OVER LAP @ CF NECK, WIDTH PER HEM HEIGHT, LEFT OVERLAPS RIGHT. 1 Snap closure at CF of hood, applied 1" up from the neck seam. Ensure rubber disks are used on snaps.

1. NÓN VÀ TÚI TRÊN TAY ÁO LÀ VẢI NYLON 2. NÓN HOODIE

Nón 1 mảnh, pen nón ở giữa, vắt số 2k4c Gấp vào ở miệng nón.

Miệng nón gấp đôi. Diều 1kim tại miệng nón để tạo khe luồn dây (**bỏ dây luồn**) hòm ở giữa nón, độ chồm như to bản miệng). Chồm ở giữa nón, bên trái người mặc đắp qua bên phải người mặc. Nút snap tại giữa, từ đường may cổ lên 1", đảm bảo nút bấm có sử dụng vòng đệm nhựa (ron nhựa)

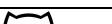
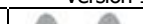
- CONTRAST NYLON CF PLACKET: fused EXPOSED SNAP CLOSURE centered at placket. SN TOPSTITCH.
SEPARATE CONTRAST NYLON FOLDED UNDER PLACKET, LIGHTLY FUSED. JOIN TO BODY WITH SN EDGE TOPSTITCH.
Box + "X" topstitch at bottom of the placket SN TOPSTITCH JOINING ALL LAYERS.

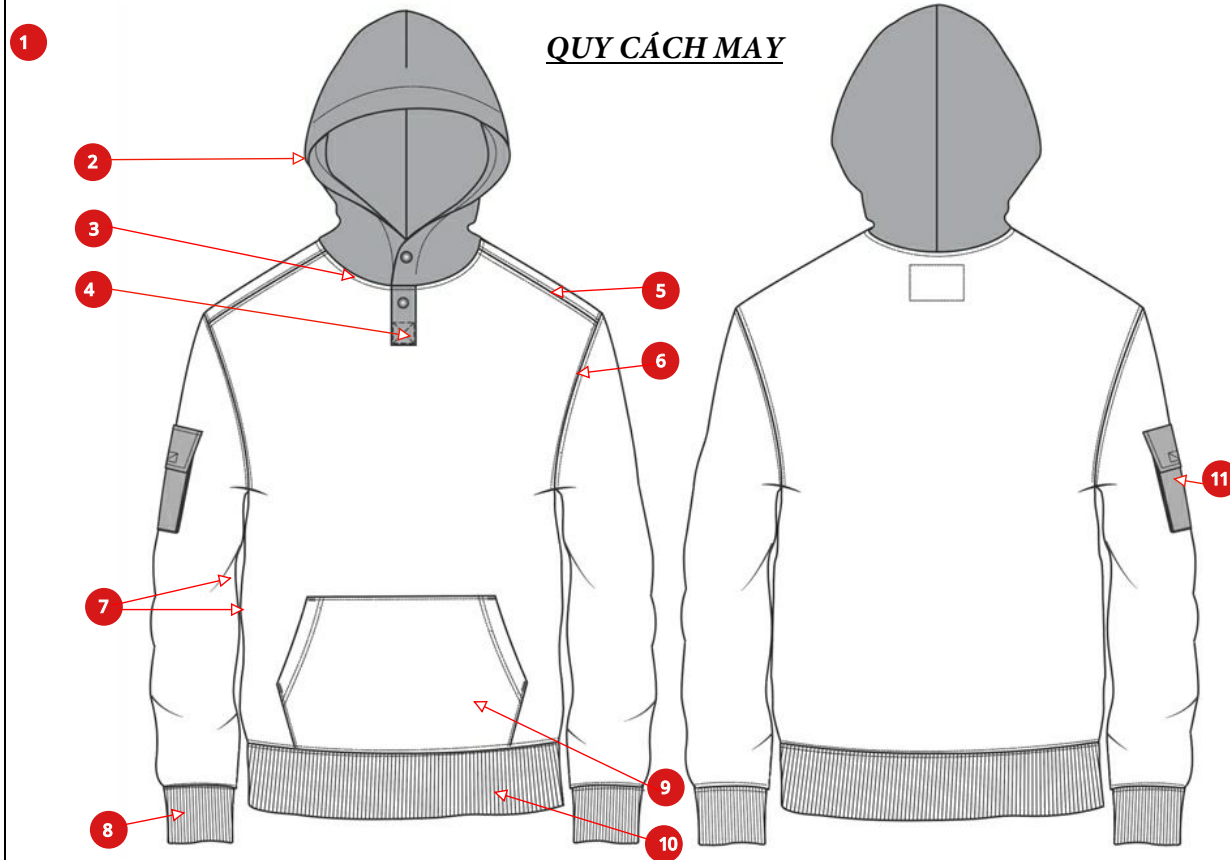
Nẹp trụ phối bằng vải nylon: có ép keo
Nút đóng canh giữa nẹp trụ. Diều 1k xung quanh
Gấp vải phối nylon cùng với nẹp trụ dưới có ép keo.
Diều chữ x ở đáy hộp trụ.
May sạch tất cả các lớp vải.

- NECK SEAM
Hood join to body with #512 mock safety stitch. Taping applied around inside of neck seam to cleanfinish seam allowance. SN edge topstitch on taping, ends turned in to cleanfinish.
** TAPE PRE-SHRUNK, COLOURFAST

Cổ áo:

Vắt số 2k4c , có viền cổ sau bên trong toàn bộ cổ áo. Diều 1 kim cung quanh và may sạch ở đầu dây viền cổ

Construction details - Hoodie with snap placket							Version 1
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	Last Modified	12/05/24 10:12:10 AM	Description	PIGMENT DYE ACID WASH	Life Cycle Stage	Development	



QUY CÁCH MAY

- 10** BODY BAND
Folded rib band join to body with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 11** CONTRAST NYLON WEARER'S RIGHT SIDE SLEEVE POCKET: NYLON, velcro closure.
FLAP: doubled, all edges are cleanfinished, 1/4" S/N T/S. Set to sleeve with S/N understitch. Bartacks at top corners.
NYLON PATCH: bellows around the pocket, S/N Edge T/S, opening hem self turn & S/N T/S. Set to SLV with S/N Edge T/S. Darts at bottom of the bag.
Velcro closure, SN edge topstitch with "X" stitch through middle. Ensure velcro corners are rounded.
See next page for detailed photo of pocket

10. BO LAI

Vắt sổ 2k4c vào thân, điều rẽ 2K 1/4"

Túi áo ở tay phải người mặc: Sử dụng vải nylon, khóa nắp túi bằng băng gai/xù
Nắp túi: 2 lớp, có ép keo, điều sạch tất cả các cạnh, điều 1k 1/4". Tra vào thân bằng chỉ 1K
Bao túi : Cao túi 1/4", điều 1K xung quanh bao túi. Gập miệng túi vào và điều 1K. Xem chi tiết túi ở trang tiếp theo

- 8** SLEEVE OPENING CUFF
Folded rib cuff join to body with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.

Bo tay: Gấp đôi vắt sổ 2K4C tra vào thân, điều 2K rẽ 1/4"

- 9** KANGA POCKET
Self pocket bag. Opening edges turned in, 2N coverstitch to form hem, 1/4" spacing.
Side and top edges serged and turned in. JOIN to body with SN edge topstitch. Bottom of bag finished into the band seam.
Bartacks at top and bottom of pkt openings.

Chờm vai, Vắt sổ 2K4C , điều 2K rẽ 1/4" ở vai

- 5** SHOULDER SEAM
Set forward on body. Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.

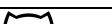
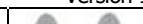
Chờm vai, Vắt sổ 2K4C , điều 2K rẽ 1/4" ở vai

- 6** ARMHOLE SEAM
Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.

Nách áo, Vắt sổ 2K4C, điều 2K rẽ 1/4"

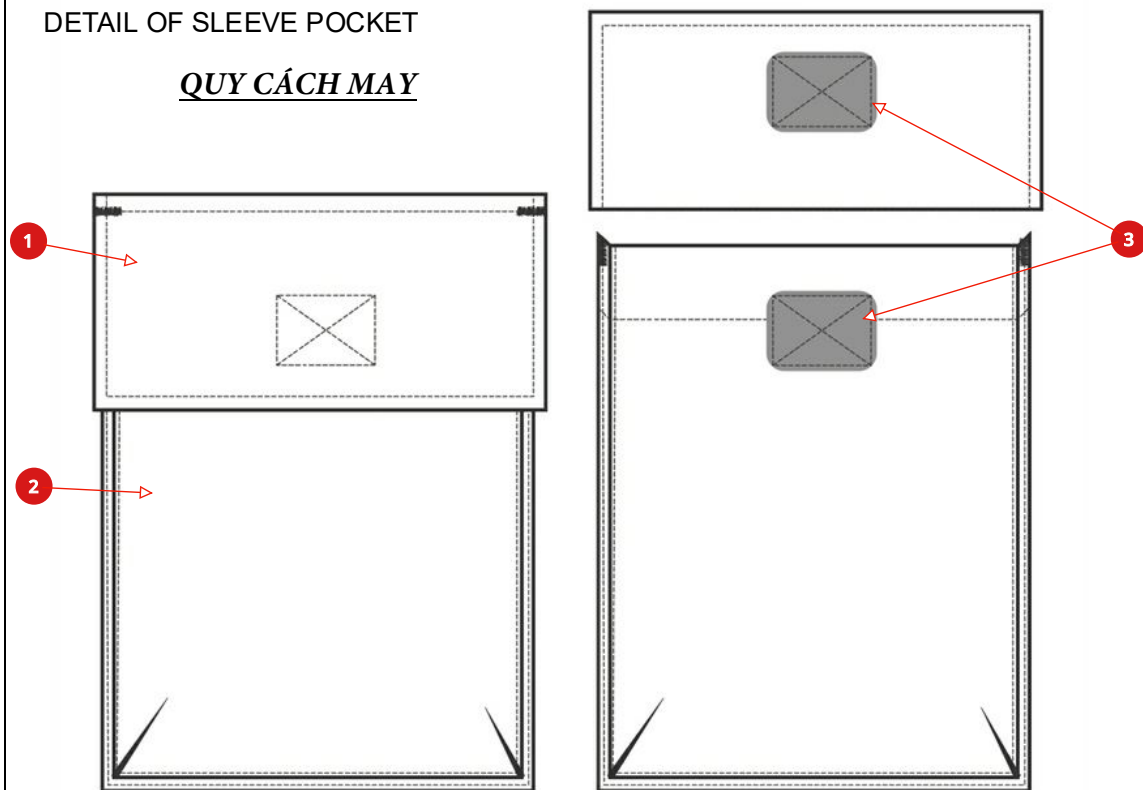
- 7** SLEEVE/ SIDE SEAM
MOCK SAFETY SERGE TO JOIN IN ONE OPERATION

Tay áo, sườn áo: vắt sổ vào thân

Pocket Construction Details							Version 1
	Article Code	C-0325-KT-6193		UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH	Product Group	TOP	
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DETAIL OF SLEEVE POCKET

QUY CÁCH MAY



Comments

- 1 FLAP
2 layers of nylon, fused, cleanfinished. 1/4" S/N T/S. Set to sleeve with S/N understitch. Bartacks at top corners.

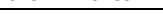
Nắp túi: 2 lớp, có ép keo, điều sạch tất cả các cạnh, điều 1k 1/4". Tra vào thân bằng chỉ 1K. Đánh bọ ở cạnh trên túi

- 2 PATCH
Nylon patch pocket with side panel forming bellows. Seams join with #512 mock safety stitch. SN edge topstitch on top of pkt bag. Top edge double fold in to form opening hem, SN topstitch. Darts at bottom corners. Bag sides serged and turned in, join to sleeve with SN edge topstitch. Vertical bartacks at top corners for reinforcement.

Bao túi:
Bao túi vải nylon có xếp ly cao xung quanh túi. Vắt sổ 2K4C. Điều 1k ở các cạnh trên bao túi. Miệng túi gấp vào trong 2 lần, điều 1k. May pen ở 2 góc đáy túi.
Vắt sổ và tra túi vào thân bằng 1K.
Đóng 2 bọ dọc ở 2 bên túi

- 3 VELCRO CLOSURE
SN edge topstitch around and "X" stitch through the middle. Ensure velcro corners are rounded.

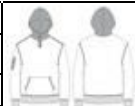
Băng gai: Điều 1K xung quanh và chữ X,đảm bảo băng gai bo tròn góc

	Measurement - Hoodie - Relaxed Fit ver2				All Measurements are in Inches		Version 1	
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					Season	2025 Fall		
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BẢNG THÔNG SỐ

POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
A201	Front body length from HPS : Top	Dài thân trước bằng cao vai	1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31
H101	Neck width :: SEAM TO SEAM	Ngang cổ : từ đường may đến đường may	1/4	1/4	NA	9	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2
H201	Front neck drop from HPS : Crew	Hạ cổ trước từ cao vai	1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16
H301	Back neck drop from HPS Crew	Hạ cổ sau từ cao vai	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16
Q101	CF placket width	Rộng trụ áo	1/8	1/8	0	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
Q104	Placket opening length	Dài mở trụ áo	1/4	1/4	NA	2 1/2	2 1/2	3	3	3	3 1/2	3 1/2	3 1/2
F702	Placket box stitch height	Cao hộp trụ	1/8	1/8	0	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
D102	Shoulder slope :: from HPS	Xuôi vai từ cao vai	1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16
D103	Shoulder displacement to front	Chồm vai	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
D101	Shoulder width :measured on CB body	Ngang vai đo từ giữa cổ	3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4
B301	Across: Chest : at mid. armhole	Ngang ngực đo ở giữa hõm nách	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2
B201	Across Back : at mid. armhole	Ngang lưng đo ở giữa hõm nách	1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4
B101	Chest width :1" below armhole	Ngang ngực dưới nách 1"	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2
C102	Bottom width : 1" above band seam	Ngang lai: trên đường tra bo 1"	1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2
C101	Bottom width at band:inside fold edges of band/hem	Ngang lai: tại mép bo lai	1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24
E101	Armhole Straight :: measured straight	Nách đo thẳng	1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8
G101	Bicep width:1" below armhole	Ngang bắp tay dưới nách 1"	1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	Dài tay từ giữa cổ: đo 3 điểm	1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4
G104	L:Sleeve opening: inside fold edges of cuff/hem	Ngang cửa tay đo tại mép bo	1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16
G103	L:Sleeve :: 1" above cuff seam	Ngang cửa tay đo trên đường tra bo 1"	1/8	1/8	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16
F701	Sleeve Cuff Band Height	Cao bo tay	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
A703	Body Band Height	Cao bo lai	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
H708	Hood casing width :: at CF	Cao miệng nón ở giữa cổ trước	1/8	1/8	NA	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
H703	Hood width :: at 5" Below Top Edge	Ngang nón dưới cạnh trên 5"	1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12
H701	Hood height at CF	Cao nón ở giữa trước	1/4	1/4	NA	14 1/2	15	15	15 1/2	15 1/2	16	16	16
H702	Hood height at HPS	Cao nón ở cao vai	1/4	1/4	NA	13	13 1/2	13 1/2	14	14	14 1/2	14 1/2	14 1/2
N101	Kanga pocket height at center	Cao túi ở giữa thân	1/4	1/4	NA	8 3/4	9	9	9 1/4	9 1/4	9 3/4	9 3/4	9 3/4
N102	Kanga pocket width at top edge	Ngang túi ở cạnh trên	1/4	1/4	NA	9 1/2	9 3/4	9 3/4	10	10	10 1/2	10 1/2	10 1/2
N103	Kanga pocket width at widest point	Ngang túi ở điểm rộng nhất	1/4	1/4	NA	13 1/2	13 3/4	13 3/4	14	14	14 1/2	14 1/2	14 1/2
N104	Kanga pocket width at band seam	Ngang túi ở đường tra bo	1/4	1/4	NA	10 1/2	10 3/4	10 3/4	11	11	11 1/2	11 1/2	11 1/2
N201	Pocket opening hem height	Cao miệng túi kangaroo	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
N603	Sleeve pocket height at center (including flap)	Cao túi hộp đo ở giữa - tính luôn nắp túi	1/8	1/8	NA	4 3/4	4 3/4	4 3/4	5	5	5 1/4	5 1/2	5 1/2
N604	Sleeve pocket flap height at center	Cao nắp túi hộp ở giữa	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	2	2	2 1/4	2 1/2	2 1/2
N608	Sleeve pocket flap width at top edge	Ngang nắp túi hộp ở cạnh trên	1/8	1/8	NA	4	4	4	4 1/4	4 1/4	4 1/2	4 3/4	4 3/4
N606	Sleeve pocket width at top edge	Ngang túi hộp ở cạnh trên	1/8	1/8	NA	3 3/4	3 3/4	3 3/4	4	4	4 1/4	4 1/2	4 1/2
N312	Sleeve pocket bellow width	Cao túi hộp	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
N232	Sleeve pocket position from armhole seam	Vị trí túi từ đường tra tay	1/8	1/8	GA	GA	GA	GA	2	GA	GA	GA	GA
H606	Neck binding width	Viền cổ sau	1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
H404	Minimum Neck Stretch	Giãn cổ tối thiểu	1/2		0 NA	24	24	24	24	24	24	24	24

N608	Sleeve pocket flap width at top edge	1/8	1/8	NA	0	0	0	1/4	1/4	1/2	3/4	3/4				
N606	Sleeve pocket width at top edge	1/8	1/8	NA	3 3/4	3 3/4	3 3/4	4	4	4 1/4	4 1/2	4 1/2				
N312	Sleeve pocket bellow width	1/8	1/8	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				

Measurement - Hoodie - Relaxed Fit ver2										All Measurements are in Inches						Version 1		
	Article Code	C-0325-KT-6193					UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH					Product Group		TOP				
	Article Name	OVO X ALPHA INDUSTRIES GD HOODIE WITH NYLON HOOD/ ARM PKT										Product Sub-		SWEAT TOPS				
	Created On	10/23/24 9:51:36 AM										Season		2025 Fall				
	Last Modified	12/05/24 10:12:10 AM										Life Cycle Stage		Development				
N232	Sleeve pocket position from armhole seam			1/8	1/8	GA	GA	GA	GA	2	GA	GA	GA					
 H709	drawcord length : Hood			1/2	1/2	NA	40	41	41	42	42	43	43	43				
H710	Hood drawcord exit pos. fr neck			1/8	1/8	NA	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
H606	Neck binding width			1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
 H404	Minimum Neck Stretch			1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																		
11.4.2024 updated																		