

Article Summary									
 <b>Article Code</b> C-0325-KB-6196	<b>Article Name</b> OVO X ALPHA INDUSTRIES GD PANT	<b>Created On</b> 10-23-2024 10:19:07 AM	<b>Material Description</b> UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004	<b>Product Group</b> BOTTOM	<b>Product Sub-Category</b> PANT - SWEATPANT				
				<b>Season</b> 2025 Fall					
				<b>Life Cycle Stage</b> Sample Evaluation					
Gender Classification	Collaboration	Sub Class D	Sweatpant	Fabrication	KNIT BOTTOM				
Supplier	UN-AVAILABLE CO. LTD	Release Date	12 Sep 2025	Ex-Factory	09 Aug 2025				
									
<b>COLORS</b>  BLUE NIGHTS (BLN) 19-4023 TCX REPLICA BLUE  BURNT OLIVE 18-0521 TCX (ABO) OLIVE GREEN									
<b>SIZES</b> 000, 001, 002, 003, 004, 005, 006, 007									

Article Description					
	Article Code	C-0325-KB-6196		Product Group	BOTTOM
	Article Name	OVO X ALPHA INDUSTRIES GD PANT		Product Sub-Category	PANT - SWEATPANT
	Created On	10-23-2024 10:19:07 AM		Season	2025 Fall
	Last Modified	05-29-2025 9:06:24 AM	Material Description	Life Cycle Stage	Sample Evaluation



#### Material Description

UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191)

PIGMENT DYE ACID WASH

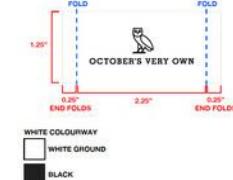
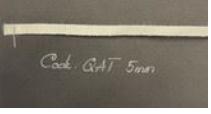
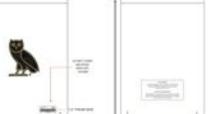
FLEECE\_100% COTTON\_PFD\_350\_S0004

Bill of Materials											Version 1
	Article Code	C-0325-KB-6196	Material Description	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004			Product Group	BOTTOM			
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	Last Modified	05-29-2025 9:06:24 AM		Life Cycle Stage			Sample Evaluation				
Part	Material		Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	BLN BLUE NIGHTS June Ex-factory3	ABO BURNT OLIVE 18- 0521 TCX June Ex-factory3	
Fabric											
BODY	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004		BODY	0	Meter	GARMENT DYED, CM30+CM10 61/309 WITH ENZYME	Vendor Sourced	DEVPGA W001	None	None	
	100% NYLON SOLID, 126GSM (FB-W1325)		BOTTOM LEG PANELS	0	Meter	BLACK ON ALL COLOURWAYS	Vendor Sourced	LX-JN23309	None	None	
Trims											
BACK NECK	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172		CENTRED INSIDE BACK NECK, 1/2" DOWN FROM NECK SEAM *PATCH NOT REQUIRED	1	Each		Reca Mainetti Asia Ltd	LBOVO17 2	None	None	
BACK NECK	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		CENTRED & STITCHED TO BOTTOM OF MAIN LABEL	1	Each		Reca Mainetti Asia Ltd	LBOVO17 5	None	None	
BACK NECK	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		TACKED INSIDE BACK NECK SEAM *REMOVABLE*	1	Each		Reca Mainetti Asia Ltd	OVOF21_217_T	None	None	
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		HANGTAG ATTACHMENT	1	Each		Vendor Sourced		None	None	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.			1	Each	VENDOR SOURCED	Vendor Sourced		None	None	
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		1. INSIDE HANGTAG 2. ON POLYBAG	2	Each				None	None	
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A			1	Each		Reca Mainetti Asia Ltd	HTOVO14 1A	None	None	
	GARMENT DYE HANG TAG (HG121) REF# OVOF22_060_T			1	Each		Laven Industries Ltd.	OVOF22_060_T	None	None	
WAISTBAND	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WB+ LEG OPENING	3	Each		Vendor Sourced		None	None	

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Part	Material			Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BLN BLUE NIGHTS June Ex-factory3	ABO BURNT OLIVE 18- 0521 TCX June Ex-factory3	
WAISTBAND	100% COTTON, 9MM WIDE- WITH BOX STITCH - UA (TR-DR225)			EXTERIOR AT WB		1	Each	DTM- DOUBLE FOLDED, BOX STITCHED ENDS with TEX SIZE 105			None	None	
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)			EXTERIOR AT WB		2	Each	DTM	Vendor Sourced		None	None	
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.					1	Each		Vendor Sourced		None	None	
Graphics													
	TBD - SEE ARTWORK FILE (HT-102)					0	Each				None	None	

# Bill of Materials Material Image Sheet

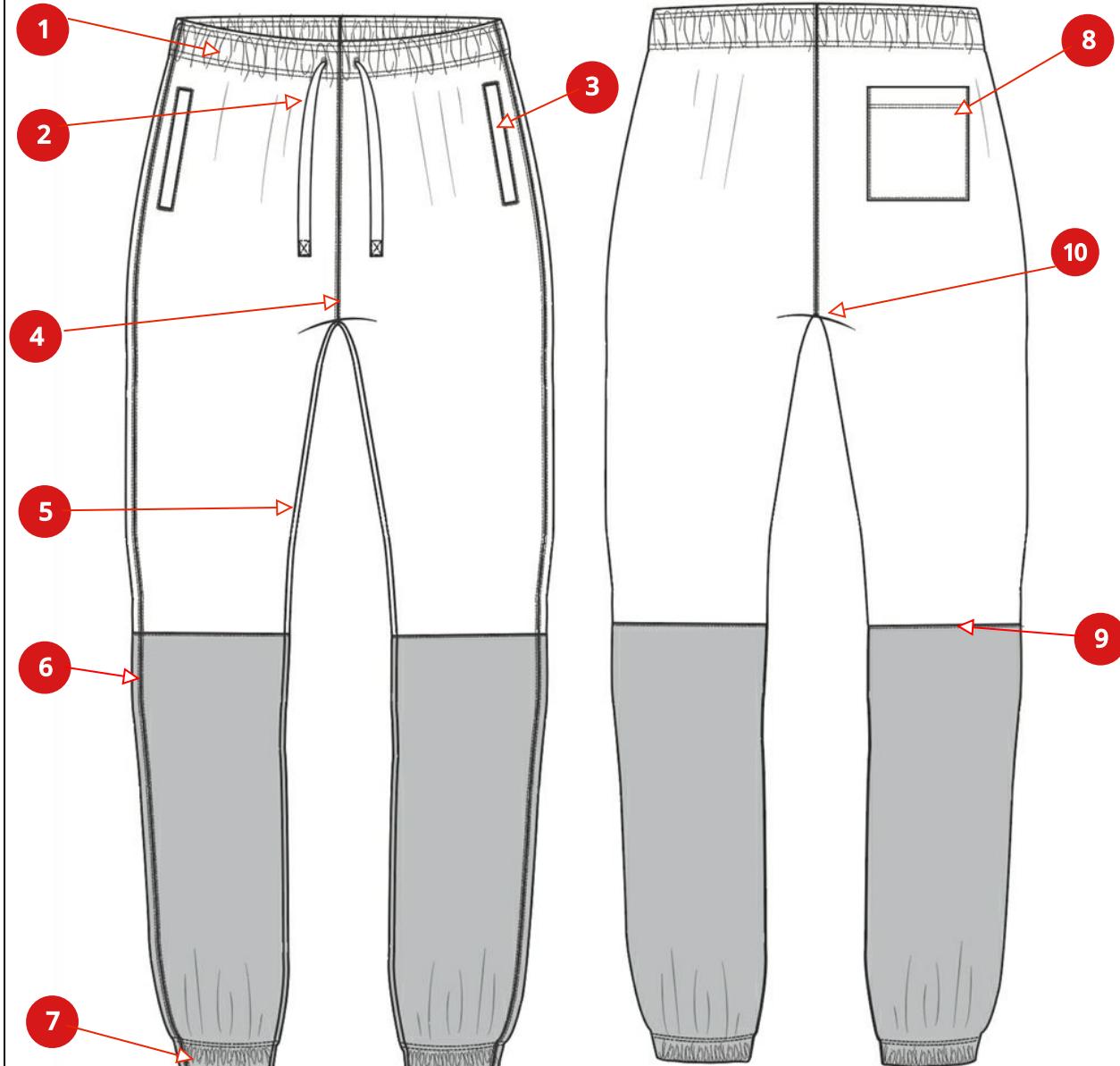
Version 1

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		<b>Product Sub-Category</b> PANT - SWEATPANT			
		<b>Season</b> 2025 Fall			
		<b>Life Cycle Stage</b> Sample Evaluation			
 <p>FB-K1191  UA BRUSHED FLEECE 100%  COTTON 350GSM</p>	 <p>TR-LT247  OVO 2023 One Side Main Label</p>	 <p>TR-LT246  OVO 2023 Alpha Sizing Tab</p>	 <p>LT138  TEAR-AWAY COO TAB:  OVOF21_217_T</p>	 <p>TR-TV140  5mm GROSGRAIN RIBBON  LOOP</p>	 <p>PK101  POLY BAG - GENERIC</p>
 <p>TR-ST114  UPC STICKER- 1" X 2.5"</p>	 <p>TR-HG142  OVO 2023 Booklet Hangtag</p>	 <p>HG121  GARMENT DYE HANG TAG</p>	 <p>TR-DR225  100% COTTON, 9MM  WIDE- WITH BOX STITCH -  U A</p>	 <p>LT110  CC LABEL - APPAREL</p>	

## Construction details - Knit Bottom - with Gusset

Version 1

	Article Code	C-0325-KB-6196			Material Description UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004	Product Group	BOTTOM	
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### Comments

- 1 WAISTBAND:  
SELF TURNED WITH ENCASED ELASTIC  
MOCK SAFETY SERGE, 512 TO CATCH ELASTIC AT WB  
EDGE. 2N COVERSTITCH BOTTOM TOPSTITCH AT TOP  
AND BOTTOM OF WB, , 1/4" SPACING.
- 2 DRAWCORD:  
DRAWCORD ENDS: DOUBLE TURN 3/4", "X" BOX STITCH  
BUTTONHOLE PLACEMENT: CENTER BUTTONHOLES ON  
EXTERIOR WAISTBAND, 2" BETWEEN.  
Tack d/c down at WB cb seam.
- 3 FRONT POCKETS:  
SELF WELT POCKET, FUSED WITH TRICOT. SN  
EDGESTITCH AROUND WELT.  
POCKET BAG: MOCK SAFETY SERGE, 512, PALM SIDE:  
SELF / KNUCKLE SIDE: JERSEY  
POCKET BAG SEWN INTO WAISTBAND AND SIDE SEAM  
BARTACK TOP AND BOTTOM POCKET OPENING
- 4 FRONT/ BACK RISES:  
JOIN WITH #512 MOCK SAFETY STITCH. 2N COVERSTITCH  
STRADDLING SEAM, , 1/4" SPACING.  
03.07.2025: Bar tack at inner crotch seam intersection for  
reinforcement.
- 5 INSEAM  
JOIN WITH #512 MOCK SAFETY STITCH.
- 6 OUTSEAM  
JOIN WITH #512 MOCK SAFETY STITCH. 2N COVERSTITCH  
STRADDLING SEAM, , 1/4" SPACING
- 7 LEG OPENINGS  
NYLON AND SELF TURN ENCASED ELASTIC  
MOCK SAFETY SERGE, 512 TO CATCH ELASTIC AT HEM  
EDGE / TOPSTITCH: 2N COVERSTITCH, 1/4" SPACING.
- 8 BACK POCKET  
SELF PATCH POCKET. TOP EDGE FOLDED IN TO FORM  
HEM, 2N COVERSTITCH, 1/4" SPACING  
SIDES AND BOTTOM EDGES TURNED IN. JOIN TO BODY  
WITH 2N COVERSTITCH STRADDLING SEAM, 1/4" SPACING.  
Reinforce pocket opening corners (at inner side of garment) with  
Jersey fabric swatch. Trim swatch neatly.
- 9 LEG NYLON OVERLAY  
NYLON panel set on top of SELF. Top edge of NYLON turned in,

## Construction details - Knit Bottom - with Gusset

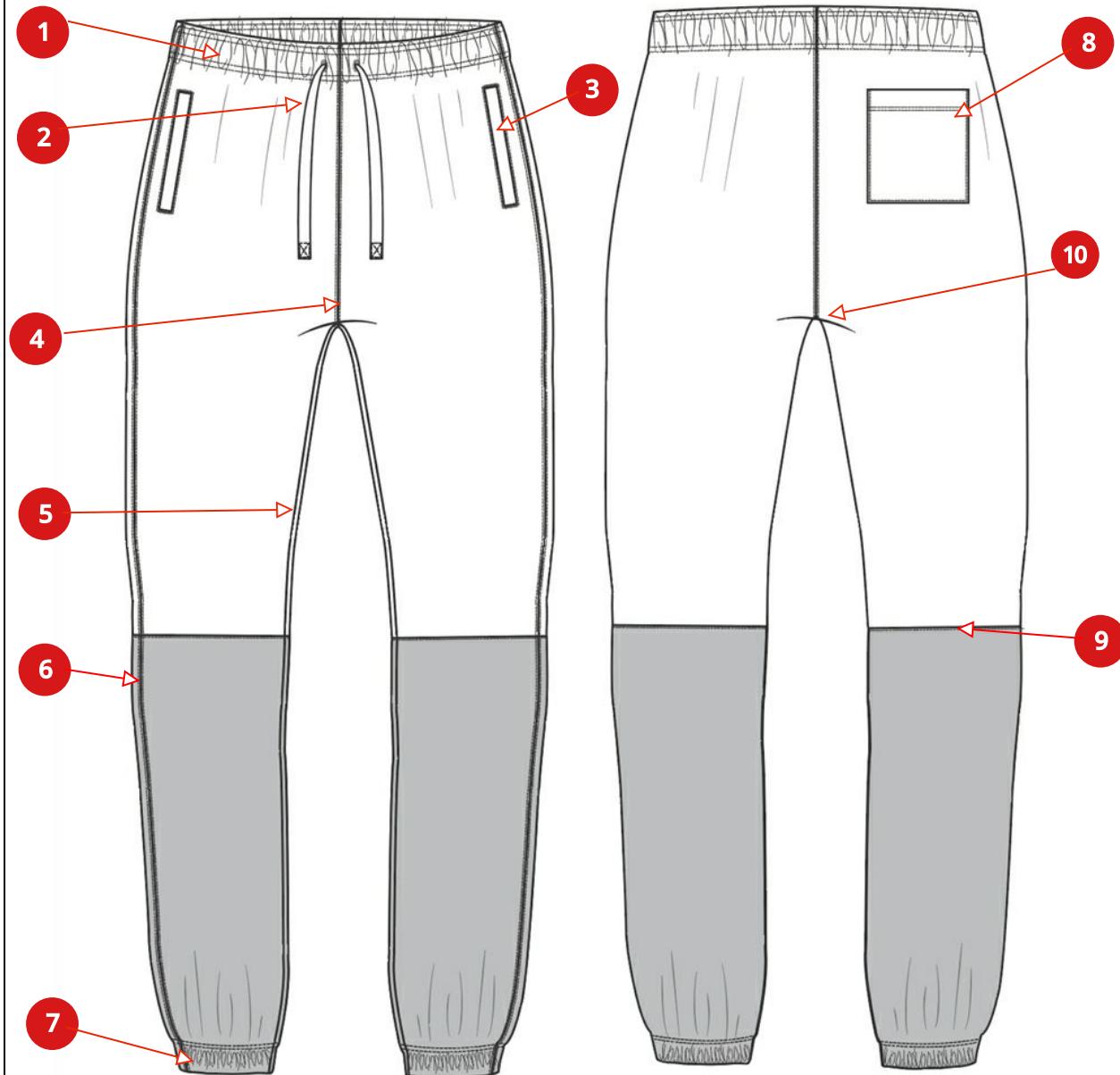
Version 1



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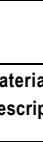
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	PIGMENT DYE ACID WASH
	FLEECE_100% COTTON_PFD_350_S0004

Product Group	BOTTOM
Product Sub-Category	PANT - SWEATPANT
Season	2025 Fall



SN EDGE TOPSTITCH to leg panel. Bottom edge and sides of panel finished into seams. Bottom edge finished into elastic casing.

10 Bar tack at inner crotch seam intersection (on inseam side) for reinforcement.

Measurement - Sweatpant										All measurements are in Inch					Version 1		
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POM Code	POM Name					-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL	
J101	Waist measurement relaxed :: 1/2 body					1/2	1/2	Mixed	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21	
J104	WB height					1/8	1/8	0	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	
J502	Dawcord buttonhole distance: RELAXED					1/8	1/8	0	2	2	2	2	2	2	2	2	
K101	Hip at 1" below WB seam: waist pattern mmt.					1/2	1/2	Mixed	17 1/4	18 1/4	19 1/4	20 1/4	21 1/4	22 3/4	24 1/4	25 3/4	
K102	Full Hip: 3" above crotch point, 3 xpt. Measure					1/2	1/2	Mixed	20	21	22	23	24	25 1/2	27	28 1/2	
M101	Thigh :: 1" below crotch seam					1/4	1/4	Mixed	11 7/8	12 1/2	13 1/8	13 3/4	14 3/8	15 1/4	16 1/4	17 1/4	
M106	Knee position from crotch pt @ inseam					1/4	1/4	Mixed	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4	
M103	Knee Width					1/4	1/4	Mixed	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8	
B502	Knee panel pos. fr WB edge: along outseam					1/8	1/8	Mixed	22 3/4	23	23 1/4	23 1/2	23 3/4	24 1/4	24 1/2	24 3/4	
I101	Inseam length :: long pant					1/2	1/2	Mixed	29	29	29 1/2	29 1/2	29 1/2	30	30	30	
M202	Leg opening:Long, 1" above casing / rib seam					1/8	1/8	1/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	
M201	Leg opening: Long, inside fold edges of opening					1/8	1/8	1/4	5	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	
I702	Leg cuff height					1/8	1/8	0	1	1	1	1	1	1	1	1	
L103	Front rise :: Incl WB					1/4	1/4	Mixed	11 7/8	12 1/4	12 5/8	13	13 3/8	13 3/4	14 1/4	14 5/8	
L203	Back rise :: Incl WB					1/4	1/4	Mixed	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 3/4	18 1/8	
C202	Side seam /INSEAM forward position, fr fold					1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	
N201	Welt pocket length					1/4	1/4	Mixed	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	7	7	
N202	Welt pocket width					1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	
N205	Welt pocket position from Rib/Band seam					1/8	1/8	Mixed	1	1	1 1/4	1 1/4	1 1/4	1 1/2	1 1/2	1 1/2	
N207	Welt pocket position from side seam :: top corner					1/4	1/4	Mixed	1	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	
N208	Welt pocket position from side seam:bottom corner					1/4	1/4	Mixed	3/4	3/4	3/4	1	1 1/4	1 1/4	1 1/4	1 1/4	
N211	Front pocket bag height :: at center TO EDGE					1/4	1/4	Mixed	11	11	11 1/2	11 1/2	11 1/2	11 3/4	11 3/4	11 3/4	
N212	Front pkt.bag widthWELT SEAM TO EDGE: at widest					1/4	1/4	Mixed	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4	
N601C	Back pocket height at center					1/8	1/8	Mixed	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4	
N701	Back pocket width at top edge					1/8	1/8	Mixed	4 1/2	4 3/4	4 3/4	5	5	5 1/4	5 1/2	5 1/2	
N703	Back pocket from WB seam					1/8	1/8	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	
N508	Back pocket position from CB seam					1/8	1/8	1/8	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3	
J501	Drawcord length : waist					1	1	Mixed	46	48	50	52	54	57	60	63	

## NOTES

REFERENCE: updated 2023 STUSSY sweat pant

Measurement - Sweatpant					All measurements are in Inch		Version 1
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ROOPA reference: M-0423-3906 Sweatpant

03.07.2025

- Grade crotch width -1/4" for size each size - XXS/XS/S.
- Grade crotch width +1/4" for size each size - L/XL.
- Grade crotch width +3/8" for each size - XXL/3XL.
- Grade rules at thigh, front and back rise have been revised accordingly.
- \* Ensure the front and back rise shaping of all sizes will be "U" shape.

UN-AVAILABLE CO. LTD: PP Approval-1 pp [Sample 1 (M)]								Version 1				
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Group	POM	Description			+ Tol	- Tol	M	Sample	Diff	Revised		
	J101	Waist measurement relaxed :: 1/2 body			1/2	1/2	15 1/2	15 1/2	0			
	J104	WB height			1/8	1/8	1 3/4	1 3/4	0			
	J502	Dawcord buttonhole distance: RELAXED			1/8	1/8	2	1 7/8	-1/8			
	K101	Hip at 1" below WB seam: waist pattern mmt.			1/2	1/2	20 1/4	20 1/2	1/4			
	K102	Full Hip: 3" above crotch point, 3 xpt. Measure			1/2	1/2	23	23	0			
	M101	Thigh :: 1" below crotch seam			1/4	1/4	13 3/4	14	1/4			
	M106	Knee position from crotch pt @ inseam			1/4	1/4	12	12	0			
	M103	Knee Width			1/4	1/4	11	11 1/8	1/8			
	B502	Knee panel pos. fr WB edge: along outseam			1/8	1/8	23 1/2	23 1/4	-1/4			
	I101	Inseam length :: long pant			1/2	1/2	29 1/2	30	1/2			
	M202	Leg opening:Long, 1" above casing / rib seam			1/8	1/8	8 3/4	8 3/4	0			
	M201	Leg opening: Long, inside fold edges of opening			1/8	1/8	5 3/4	5 1/2	-1/4			
	I702	Leg cuff height			1/8	1/8	1	7/8	-1/8			
	L103	Front rise :: Incl WB			1/4	1/4	13	13 1/2	1/2			
	L203	Back rise :: Incl WB			1/4	1/4	16 1/2	16 1/2	0			
	C202	Side seam /INSEAM forward position, fr fold			1/8	1/8	1/2	5/8	1/8			
	N201	Welt pocket length			1/4	1/4	6 1/2	6 1/2	0			
	N202	Welt pocket width			1/8	1/8	3/4	3/4	0			
	N205	Welt pocket position from Rib/Band seam			1/8	1/8	1 1/4	1	-1/4			
	N207	Welt pocket position from side seam :: top corner			1/4	1/4	1 1/4	1	-1/4			
	N208	Welt pocket position from side seam:bottom corner			1/4	1/4	1	1	0			
	N211	Front pocket bag height :: at center TO EDGE			1/4	1/4	11 1/2	11 1/4	-1/4			
	N212	Front pkt.bag widthWELT SEAM TO EDGE: at widest			1/4	1/4	6 3/4	6 3/4	0			
	N601C	Back pocket height at center			1/8	1/8	5 3/4	5 3/4	0			
	N701	Back pocket width at top edge			1/8	1/8	5	5	0			

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Group	POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
	N703	Back pocket from WB seam	1/8	1/8	2	2 1/4	1/4	
	N508	Back pocket position from CB seam	1/8	1/8	2 1/2	2 1/2	0	
	J501	Drawcord length : waist	1	1	52	52	0	
COMMENT								

7.7.25

#### FITTING COMMENTS:

1. Bring back to spec on knee panel position
2. Bring back to spec on leg opening measurement
3. Bring back to spec on front rise measurement
4. Bring back to spec on Welt pocket position from Rib/Band seam
5. Ensure all measurements are brought back to spec.
6. Bring back to spec on back pocket from WB seam measurement

#### COMMENT THÔNG SỐ:

1. Quay lại đúng thông số của miếng đắp ở gối
2. Quay lại đúng thông số của cửa chân: Đò tại mép bo
3. Quay lại đúng thông số của đáy trước - bao gồm lưng quần
4. Quay lại đúng thông số của Vị trí túi cối từ đường may lưng
5. Đảm bảo các thông số chính xác
6. Quay lại đúng thông số của vị trí túi sau từ đường may lưng

#### WORKMANSHIP COMMENTS:

1. Please ensure there is no excessive puckering on seams.
2. Ensure the leg inseams are even on both legs.

#### COMMENT CÁCH MAY:

1. Vui lòng đảm bảo không có hiện tượng nhăn dùm quá mức tại các đường may.
2. Đảm bảo đường may ống trong của hai ống quần bằng nhau.
3. TÚI SAU ĐƯỢC MAY KHÔNG CÂN ĐỐI, VUI LÒNG ĐẢM BẢO TÚI ĐƯỢC ĐẶT THẲNG VÀ CÂN TRÊN CƠ THỂ.

#### 3. BACK POCKET IS SET UNEVENLY, PLEASE ENSURE IT SITS STRAIGHTER ON BODY

4. PLEASE WATCH FOR HOLES IN FABRIC, IT APPEARS THAT THERE ARE DISTRESSED HOLES IN WB AREA, PLEASE ENSURE THAT THIS DOES NOT HAPPEN AGAIN, THANKS! 4. VUI LÒNG KIỂM TRA KỸ VẢI CÓ LỖ THỦNG, PHÁT HIỆN CÓ LỖ KIỂU RÁCH Ở KHU VỰC LƯNG QUẦN (WB), VUI LÒNG ĐẢM BẢO KHÔNG ĐỂ TÁI DIỄN, XIN CẢM ƠN!

**PP IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PRODUCTION WITH CORRECTIONS AFTER RECEIVING GRAPHIC APPROVAL => MẪU PP ĐƯỢC DUYỆT VỀ PHOM DÁNG VÀ CẤU TRÚC**

J101 - Waist measurement relaxed :: 1/2 body : 0

Sample Size:

M

Status:

Approved

Approved By:

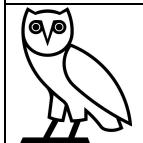
KoryLui (October's Very Own Merchandising)

Approved On:

07-07-2025 12:20:47 PM

## UN-AVAILABLE CO. LTD: PP Approval-1 pp - SAMPLE - FRONT, SIDE AND BACK

Version 1



Article Code	C-0325-KB-6196	Material Description	Product Group	BOTTOM
Article Name	OVO X ALPHA INDUSTRIES GD PANT		Product Sub-Category	PANT - SWEATPANT
Created On	10-23-2024 10:19:07 AM		Season	2025 Fall
Last Modified	05-29-2025 9:06:24 AM		Life Cycle Stage	Sample Evaluation



UN-AVAILABLE CO. LTD: PP Approval-1 pp - back pocket					
	Article Code	C-0325-KB-6196		Product Group	BOTTOM
	Article Name	OVO X ALPHA INDUSTRIES GD PANT		Product Sub-Category	PANT - SWEATPANT
	Created On	10-23-2024 10:19:07 AM		Season	2025 Fall
	Last Modified	05-29-2025 9:06:24 AM	Material Description	Life Cycle Stage	Sample Evaluation
			UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004		

POCKET IS NOT  
SET EVENLY AT  
FROM WB SEAM,  
PLEASE CHECK  
HANDLING AND  
WORKMANSHIP

TÚI LỆCH SO VỚI  
ĐƯỜNG MAY  
LƯNG, KIỂM TRA  
CÁCH XỬ LÝ VÀ  
CÁCH MAY



## UN-AVAILABLE CO. LTD: PP Approval-1 pp - HOLES

	Article Code	C-0325-KB-6196	Material Description	Product Group	BOTTOM
	Article Name	OVO X ALPHA INDUSTRIES GD PANT		Product Sub-Category	PANT - SWEATPANT
	Created On	10-23-2024 10:19:07 AM		Season	2025 Fall
	Last Modified	05-29-2025 9:06:24 AM		Life Cycle Stage	Sample Evaluation

**KIỂM TRA LỖ THỦNG  
KHI XỬ LÝ HÀNG.  
ĐẢM BẢO KHÔNG  
CÓ LỖ THỦNG TRÊN  
SẢN PHẨM MAY.**

