













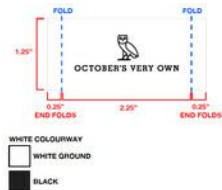
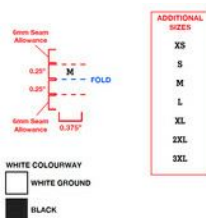


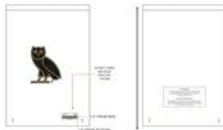

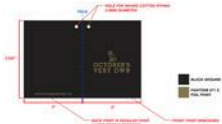



	Article Code	C-0325-KB-6196			Product Group	BOTTOM				
	Article Name	OVO X ALPHA INDUSTRIES GD PANT			Product Sub-Category	PANT - SWEATPANT				
	Created On	10-23-2024 10:19:07 AM			Season	2025 Fall				
	Last Modified	05-29-2025 9:06:24 AM			Life Cycle Stage	Sample Evaluation				
Gender Classification		Collaboration	Sub Class D	Sweatpant	Fabrication	KNIT BOTTOM				
Supplier		UN-AVAILABLE CO. LTD	Release Date	12 Sep 2025	Ex-Factory	09 Aug 2025				
 								COLORS		
									BLUE NIGHTS (BLN) 19-4023 TCX REPLICA BLUE	
									BURNT OLIVE 18-0521 TCX (ABO) OLIVE GREEN	
SIZES										
000, 001, 002, 003, 004, 005, 006, 007										



Article Description							Version 1
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	Created On	10-23-2024 10:19:07 AM	Material		Season	2025 Fall	
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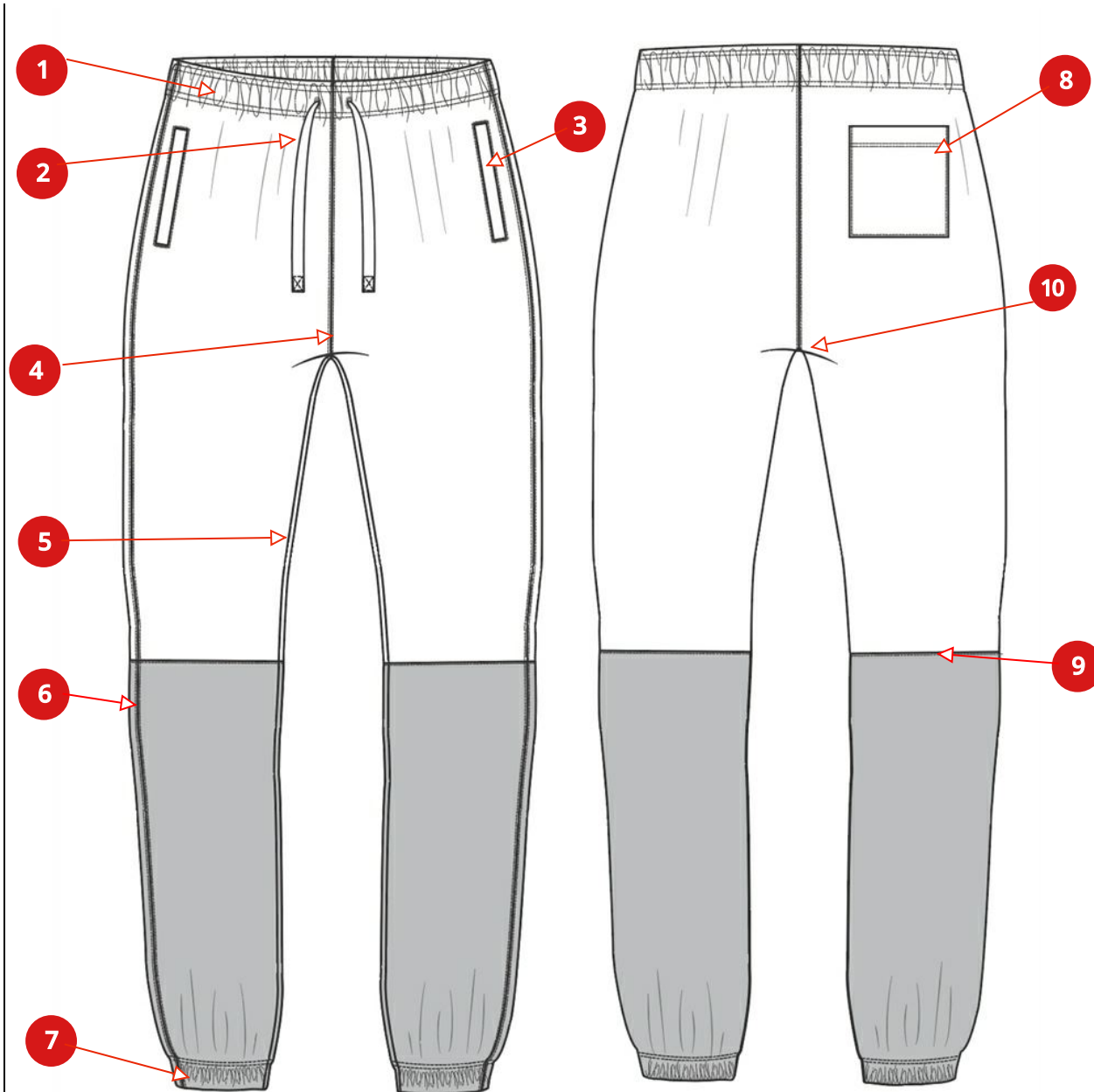
Material Description							
UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004							

Bill of Materials										Version 1	
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	Last Modified	05-29-2025 9:06:24 AM	Description				Life Cycle Stage	Sample Evaluation			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BLN BLUE NIGHTS June Ex-factory3	ABO BURNT OLIVE 18-0521 TCX June Ex-factory3
Fabric											
BODY	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004		BODY		0	Meter	GARMENT DYED, CM30+CM10 61/309 WITH ENZYME	Vendor Sourced	DEVPGA W001	None	None
	100% NYLON SOLID, 126GSM (FB-W1325)		BOTTOM LEG PANELS		0	Meter	BLACK ON ALL COLOURWAYS	Vendor Sourced	LX-JN23309	None	None
Trims											
BACK NECK	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172		CENTRED INSIDE BACK NECK, 1/2" DOWN FROM NECK SEAM *PATCH NOT REQUIRED		1	Each		Reca Mainetti Asia Ltd	LBOVO172	None	None
BACK NECK	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		CENTRED & STITCHED TO BOTTOM OF MAIN LABEL		1	Each		Reca Mainetti Asia Ltd	LBOVO175	None	None
BACK NECK	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		TACKED INSIDE BACK NECK SEAM *REMOVABLE*		1	Each		Reca Mainetti Asia Ltd	OVOF21_217_T	None	None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		HANGTAG ATTACHMENT		1	Each		Vendor Sourced		None	None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each	VENDOR SOURCED	Vendor Sourced		None	None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		1. INSIDE HANGTAG 2. ON POLYBAG		2	Each				None	None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None	None
	GARMENT DYE HANG TAG (HG121) REF# OVOF22_060_T				1	Each		Laven Industries Ltd.	OVOF22_060_T	None	None
WAISTBAND	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WB+ LEG OPENING		3	Each		Vendor Sourced		None	None

Bill of Materials										Version 1	
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	Article Name	OVO X ALPHA INDUSTRIES GD PANT					Product Sub-Category	PANT - SWEATPANT			
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BLN BLUE NIGHTS June Ex-factory3	ABO BURNT OLIVE 18-0521 TCX June Ex-factory3
WAISTBAND	100% COTTON, 9MM WIDE- WITH BOX STITCH - UA (TR-DR225)		EXTERIOR AT WB		1	Each	DTM- DOUBLE FOLDED, BOX STITCHED ENDS with TEX SIZE 105			None	None
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)		EXTERIOR AT WB		2	Each	DTM	Vendor Sourced		None	None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced		None	None
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				None	None



Bill of Materials Material Image Sheet						Version 1		
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	FB-K1191 UA BRUSHED FLEECE 100% COTTON 350GSM			TR-LT247 OVO 2023 One Side Main Label			TR-LT246 OVO 2023 Alpha Sizing Tab	
					LT138 TEAR-AWAY COO TAB: OVOF21_217_T			
					TR-TV140 5mm GROSGRAIN RIBBON LOOP			
							PK101 POLY BAG - GENERIC	
	TR-ST114 UPC STICKER- 1" X 2.5"			TR-HG142 OVO 2023 Booklet Hangtag			HG121 GARMENT DYE HANG TAG	
					TR-DR225 100% COTTON, 9MM WIDE- WITH BOX STITCH - UA			
					LT110 CC LABEL - APPAREL			

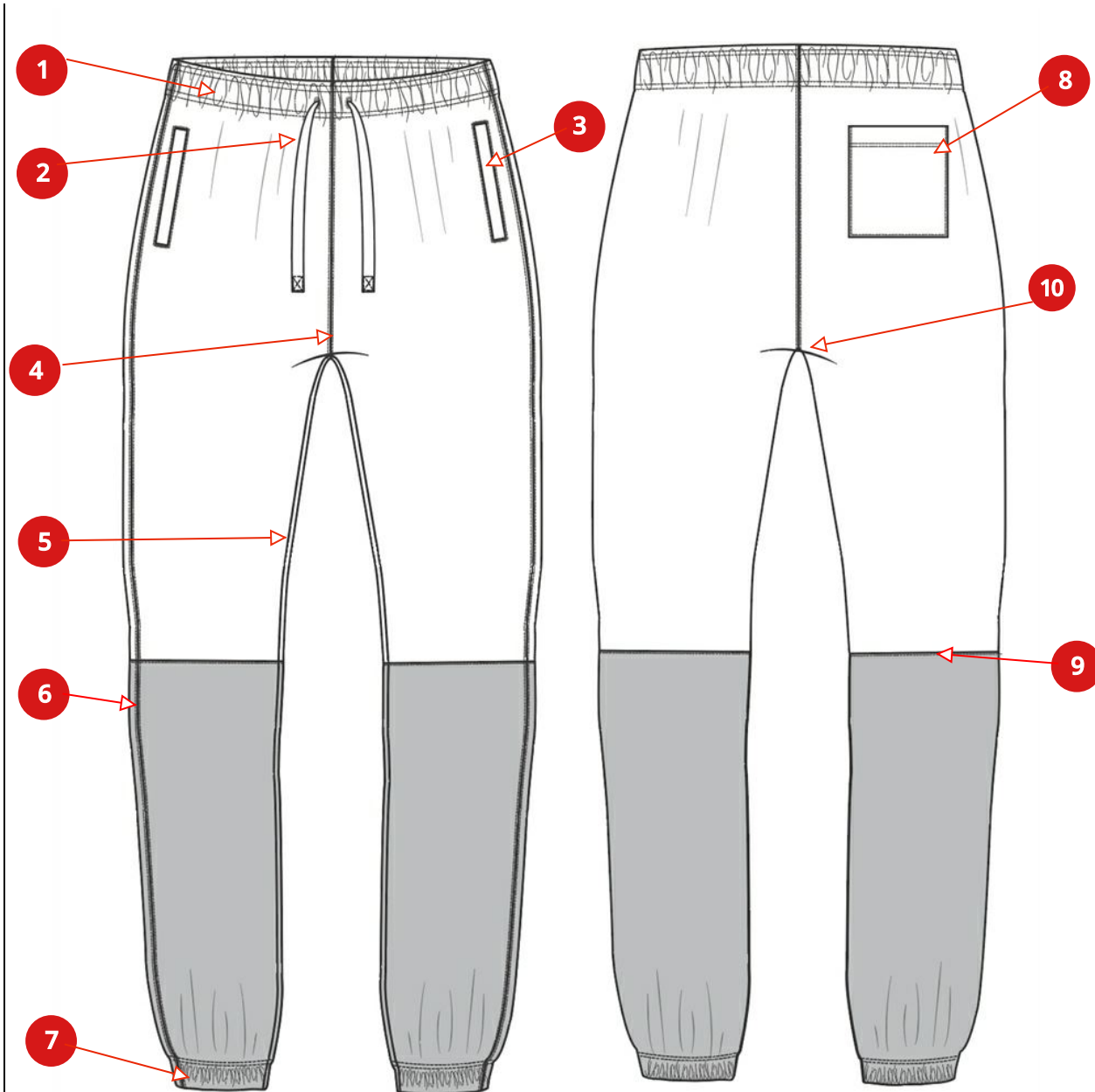
Construction details - Knit Bottom - with Gusset							Version 1
	Article Code	C-0325-KB-6196	<div>Material</div> <div>Description</div>	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004	Product Group	BOTTOM	
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## Comments



- 1 WAISTBAND:  
SELF TURNED WITH ENCASED ELASTIC  
MOCK SAFETY SERGE, 512 TO CATCH ELASTIC AT WB  
EDGE. 2N COVERSTITCH BOTTOM TOPSTITCH AT TOP  
AND BOTTOM OF WB, , 1/4" SPACING.
- 2 DRAWCORD:  
DRAWCORD ENDS: DOUBLE TURN 3/4", "X" BOX STITCH  
BUTTONHOLE PLACEMENT: CENTER BUTTONHOLES ON  
EXTERIOR WAISTBAND, 2" BETWEEN.  
Tack d/c down at WB cb seam.
- 3 FRONT POCKETS:  
SELF WELT POCKET, FUSED WITH TRICOT. SN  
EDGESTITCH AROUND WELT.  
POCKET BAG: MOCK SAFETY SERGE, 512, PALM SIDE:  
SELF / KNUCKLE SIDE: JERSEY  
POCKET BAG SEWN INTO WAISTBAND AND SIDE SEAM  
BARTACK TOP AND BOTTOM POCKET OPENING
- 4 FRONT/ BACK RISES:  
JOIN WITH #512 MOCK SAFETY STITCH. 2N COVERSTITCH  
STRADDLING SEAM, , 1/4" SPACING.  
03.07.2025: Bar tack at inner crotch seam intersection for  
reinforcement.
- 5 INSEAM  
JOIN WITH #512 MOCK SAFETY STITCH.
- 6 OUTSEAM  
JOIN WITH #512 MOCK SAFETY STITCH. 2N COVERSTITCH  
STRADDLING SEAM, , 1/4" SPACING
- 7 LEG OPENINGS  
NYLON AND SELF TURN ENCASED ELASTIC  
MOCK SAFETY SERGE, 512 TO CATCH ELASTIC AT HEM  
EDGE/ TOPSTITCH: 2N COVERSTITCH, 1/4" SPACING.
- 8 BACK POCKET  
SELF PATCH POCKET. TOP EDGE FOLDED IN TO FORM  
HEM, 2N COVERSTITCH, 1/4" SPACING  
SIDES AND BOTTOM EDGES TURNED IN. JOIN TO BODY  
WITH 2N COVERSTITCH STRADDLING SEAM, 1/4" SPACING.  
Reinforce pocket opening corners (at inner side of garment) with  
Jersey fabric swatch. Trim swatch neatly.
- 9 LEG NYLON OVERLAY  
NYLON panel set on top of SELF. Top edge of NYLON turned in,

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SN EDGE TOPSTITCH to leg panel. Bottom edge and sides of panel finished into seams. Bottom edge finished into elastic casing.



- 10 Bar tack at inner crotch seam intersection (on inseam side) for reinforcement.

Measurement - Sweatpant						All measurements are in Inch						Version 1		
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	Last Modified	05-29-2025 9:06:24 AM	Description	Life Cycle Stage		Sample Evaluation								
	POM Code	POM Name		-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	J101	Waist measurement relaxed :: 1/2 body		1/2	1/2	Mixed	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21
!	J104	WB height		1/8	1/8	0	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4
	J502	Dawcord buttonhole distance: RELAXED		1/8	1/8	0	2	2	2	2	2	2	2	2
!	K101	Hip at 1" below WB seam: waist pattern mmt.		1/2	1/2	Mixed	17 1/4	18 1/4	19 1/4	20 1/4	21 1/4	22 3/4	24 1/4	25 3/4
!	K102	Full Hip: 3" above crotch point, 3 xpt. Measure		1/2	1/2	Mixed	20	21	22	23	24	25 1/2	27	28 1/2
	M101	Thigh :: 1" below crotch seam		1/4	1/4	Mixed	11 7/8	12 1/2	13 1/8	13 3/4	14 3/8	15 1/4	16 1/4	17 1/4
	M106	Knee position from crotch pt @ inseam		1/4	1/4	Mixed	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4
	M103	Knee Width		1/4	1/4	Mixed	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8
	B502	Knee panel pos. fr WB edge: along outseam		1/8	1/8	Mixed	22 3/4	23	23 1/4	23 1/2	23 3/4	24 1/4	24 1/2	24 3/4
!	I101	Inseam length :: long pant		1/2	1/2	Mixed	29	29	29 1/2	29 1/2	29 1/2	30	30	30
!	M202	Leg opening:Long, 1" above casing / rib seam		1/8	1/8	1/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4
!	M201	Leg opening: Long, inside fold edges of opening		1/8	1/8	1/4	5	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4
	I702	Leg cuff height		1/8	1/8	0	1	1	1	1	1	1	1	1
!	L103	Front rise :: Incl WB		1/4	1/4	Mixed	11 7/8	12 1/4	12 5/8	13	13 3/8	13 3/4	14 1/4	14 5/8
!	L203	Back rise :: Incl WB		1/4	1/4	Mixed	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 3/4	18 1/8
	C202	Side seam /INSEAM forward position, fr fold		1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
!	N201	Welt pocket length		1/4	1/4	Mixed	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	7	7
!	N202	Welt pocket width		1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
	N205	Welt pocket position from Rib/Band seam		1/8	1/8	Mixed	1	1	1 1/4	1 1/4	1 1/4	1 1/2	1 1/2	1 1/2
	N207	Welt pocket position from side seam :: top corner		1/4	1/4	Mixed	1	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4
	N208	Welt pocket position from side seam:bottom corner		1/4	1/4	Mixed	3/4	3/4	3/4	1	1 1/4	1 1/4	1 1/4	1 1/4
	N211	Front pocket bag height :: at center TO EDGE		1/4	1/4	Mixed	11	11	11 1/2	11 1/2	11 1/2	11 3/4	11 3/4	11 3/4
	N212	Front pkt.bag widthWELT SEAM TO EDGE: at widest		1/4	1/4	Mixed	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4
	N601C	Back pocket height at center		1/8	1/8	Mixed	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4
!	N701	Back pocket width at top edge		1/8	1/8	Mixed	4 1/2	4 3/4	4 3/4	5	5	5 1/4	5 1/2	5 1/2
	N703	Back pocket from WB seam		1/8	1/8	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2
	N508	Back pocket position from CB seam		1/8	1/8	1/8	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3
!	J501	Drawcord length : waist		1	1	Mixed	46	48	50	52	54	57	60	63

NOTES

REFERENCE: updated 2023 STUSSY sweat pant





Measurement - Sweatpant				All measurements are in Inch		Version 1
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ROOPA reference: M-0423-3906 Sweatpant



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03.07.2025



- Grade crotch width -1/4" for size each size - XXS/XS/S.
- Grade crotch width +1/4" for size each size - L/XL.
- Grade crotch width +3/8" for each size - XXL/3XL.
- Grade rules at thigh, front and back rise have been revised accordingly.
- \* Ensure the front and back rise shaping of all sizes will be "U" shape.

UN-AVAILABLE CO. LTD: PP Approval-1 pp [Sample 1 (M)]								Version 1		
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Group	POM	Description			+ Tol	- Tol	M	Sample	Diff	Revised
	J101	Waist measurement relaxed :: 1/2 body			1/2	1/2	15 1/2	15 1/2	0	
	J104	WB height			1/8	1/8	1 3/4	1 3/4	0	
	J502	Dawcord buttonhole distance: RELAXED			1/8	1/8	2	1 7/8	-1/8	
	K101	Hip at 1" below WB seam: waist pattern mmt.			1/2	1/2	20 1/4	20 1/2	1/4	
	K102	Full Hip: 3" above crotch point, 3 xpt. Measure			1/2	1/2	23	23	0	
	M101	Thigh :: 1" below crotch seam			1/4	1/4	13 3/4	14	1/4	
	M106	Knee position from crotch pt @ inseam			1/4	1/4	12	12	0	
	M103	Knee Width			1/4	1/4	11	11 1/8	1/8	
	B502	Knee panel pos. fr WB edge: along outseam			1/8	1/8	23 1/2	23 1/4	-1/4	
	I101	Inseam length :: long pant			1/2	1/2	29 1/2	30	1/2	
	M202	Leg opening:Long, 1" above casing / rib seam			1/8	1/8	8 3/4	8 3/4	0	
	M201	Leg opening: Long, inside fold edges of opening			1/8	1/8	5 3/4	5 1/2	-1/4	
	I702	Leg cuff height			1/8	1/8	1	7/8	-1/8	
	L103	Front rise :: Incl WB			1/4	1/4	13	13 1/2	1/2	
	L203	Back rise :: Incl WB			1/4	1/4	16 1/2	16 1/2	0	
	C202	Side seam /INSEAM forward position, fr fold			1/8	1/8	1/2	5/8	1/8	
	N201	Welt pocket length			1/4	1/4	6 1/2	6 1/2	0	
	N202	Welt pocket width			1/8	1/8	3/4	3/4	0	
	N205	Welt pocket position from Rib/Band seam			1/8	1/8	1 1/4	1	-1/4	
	N207	Welt pocket position from side seam :: top corner			1/4	1/4	1 1/4	1	-1/4	
	N208	Welt pocket position from side seam:bottom corner			1/4	1/4	1	1	0	
	N211	Front pocket bag height :: at center TO EDGE			1/4	1/4	11 1/2	11 1/4	-1/4	
	N212	Front pkt.bag widthWELT SEAM TO EDGE: at widest			1/4	1/4	6 3/4	6 3/4	0	
	N601C	Back pocket height at center			1/8	1/8	5 3/4	5 3/4	0	
	N701	Back pocket width at top edge			1/8	1/8	5	5	0	

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Group	POM	Description			+ Tol	- Tol	M	Sample	Diff	Revised
	N703	Back pocket from WB seam			1/8	1/8	2	2 1/4	1/4	
	N508	Back pocket position from CB seam			1/8	1/8	2 1/2	2 1/2	0	
	J501	Drawcord length : waist			1	1	52	52	0	
COMMENT										
7.7.25										
<b>FITTING COMMENTS:</b> 1. Bring back to spec on knee panel position 2. Bring back to spec on leg opening measurement 3. Bring back to spec on front rise measurement 4. Bring back to spec on Welt pocket position from Rib/Band seam 5. Ensure all measurements are brought back to spec. 6. Bring back to spec on back pocket from WB seam measurement					<b>COMMENT THÔNG SỐ:</b> 1. Quay lại đúng thông số của miếng đắp ở gối 2. Quay lại đúng thông số của cửa chân: Đo tại mép bo 3. Quay lại đúng thông số của đáy trước - bao gồm lưng quần 4. Quay lại đúng thông số của Vị trí túi coi từ đường may lưng 5. Đảm bảo các thông số chính xác 6. Quay lại đúng thông số của vị trí túi sau từ đường may lưng					
<b>WORKMANSHIP COMMENTS:</b> 1. Please ensure there is no excessive puckering on seams. 2. Ensure the leg inseams are even on both legs. 3. BACK POCKET IS SET UNEVENLY, PLEASE ENSURE IT SITS STRAIGHTER ON BODY 4. PLEASE WATCH FOR HOLES IN FABRIC, IT APPEARS THAT THERE ARE DISTRESSED HOLES IN WB AREA, PLEASE ENSURE THAT THIS DOES NOT HAPPEN AGAIN, THANKS!					<b>COMMENT CÁCH MAY:</b> 1. Vui lòng đảm bảo không có hiện tượng nhăn dúm quá mức tại các đường may. 2. Đảm bảo đường may ống trong của hai ống quần bằng nhau. 3. TÚI SAU ĐƯỢC MAY KHÔNG CÂN ĐỐI, VUI LÒNG ĐẢM BẢO TÚI ĐƯỢC ĐẶT THẲNG VÀ CÂN TRÊN CƠ THỂ. 4. VUI LÒNG KIỂM TRA KỸ VẢI CÓ LỖ THÙNG, PHÁT HIỆN CÓ LỖ KIỂU RÁCH Ở KHU VỰC LƯNG QUẦN (WB), VUI LÒNG ĐẢM BẢO KHÔNG ĐỂ TÁI DIỄN, XIN CẢM ƠN!					
PP IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PRODUCTION WITH CORRECTIONS AFTER RECIEVING GRAPHIC APPROVAL => MẪU PP ĐƯỢC DUYỆT VỀ PHOM DÁNG VÀ CẤU TRÚC										
J101 - Waist measurement relaxed :: 1/2 body : 0										
Sample Size:		M								
Status:		Approved								
Approved By:		KoryLui (October's Very Own Merchandising)								
Approved On:		07-07-2025 12:20:47 PM								

UN-AVAILABLE CO. LTD: PP Approval-1 pp - SAMPLE - FRONT, SIDE AND BACK							Version 1
	Article Code	C-0325-KB-6196			Product Group	BOTTOM	
	Article Name	OVO X ALPHA INDUSTRIES GD PANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	10-23-2024 10:19:07 AM			Season	2025 Fall	
	Last Modified	05-29-2025 9:06:24 AM			Life Cycle Stage	Sample Evaluation	
			Material	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004			
			Description				





UN-AVAILABLE CO. LTD: PP Approval-1 pp - back pocket							Version 1
	Article Code	C-0325-KB-6196			Product Group	BOTTOM	
	Article Name	OVO X ALPHA INDUSTRIES GD PANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	10-23-2024 10:19:07 AM			Season	2025 Fall	
	Last Modified	05-29-2025 9:06:24 AM			Life Cycle Stage	Sample Evaluation	
			Material Description	UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004			

POCKET IS NOT SET EVENLY AT FROM WB SEAM, PLEASE CHECK HANDLING AND WORKMANSHIP

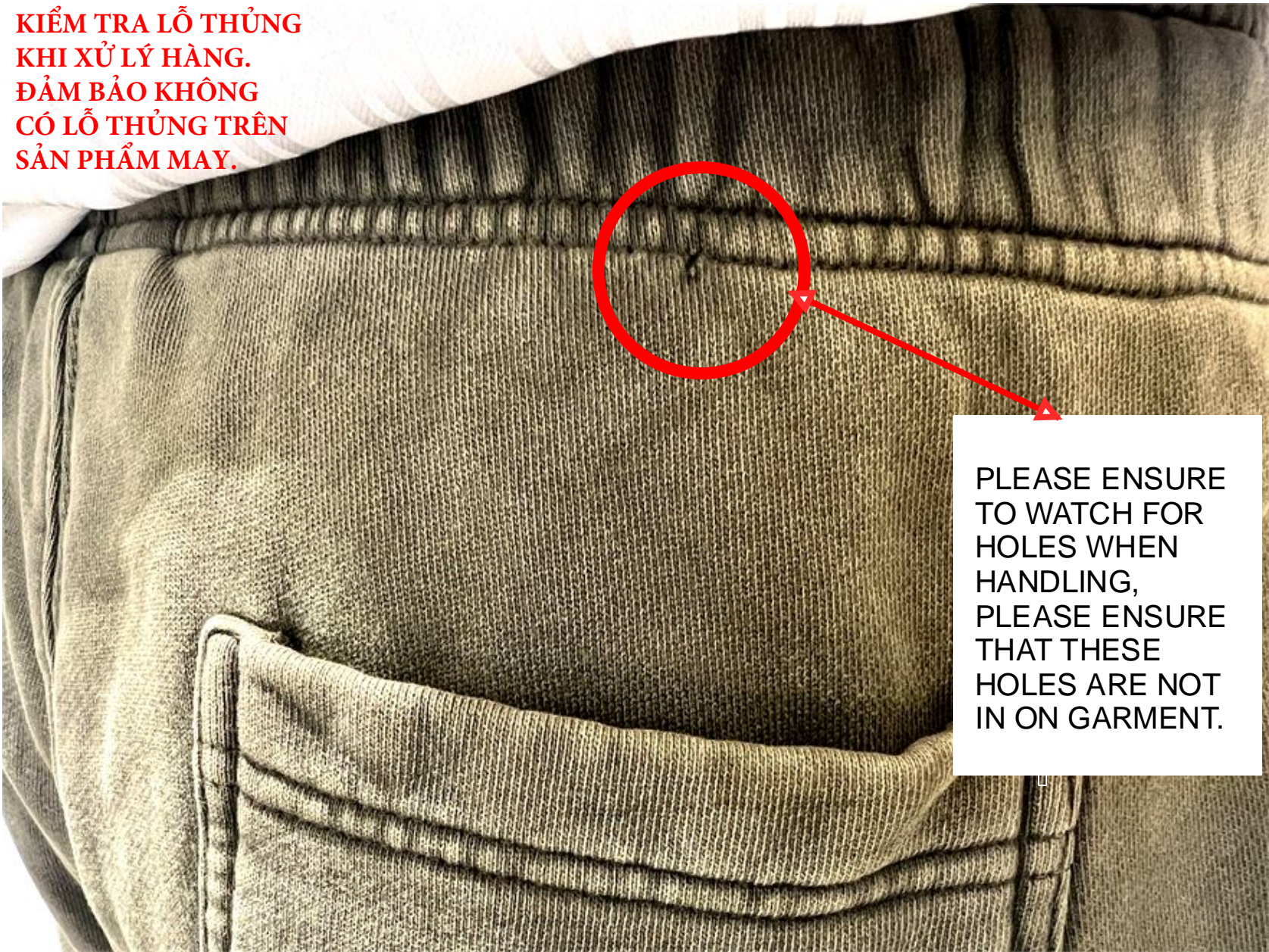
TÚI LỆCH SO VỚI ĐƯỜNG MAY LŨNG, KIỂM TRA CÁCH XỬ LÝ VÀ CÁCH MAY





UN-AVAILABLE CO. LTD: PP Approval-1 pp - HOLES							Version 1
	Article Code	C-0325-KB-6196		UA BRUSHED FLEECE 100% COTTON 350GSM (FB-K1191) PIGMENT DYE ACID WASH FLEECE_100% COTTON_PFD_350_S0004	Product Group	BOTTOM	
	Article Name	OVO X ALPHA INDUSTRIES GD PANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	10-23-2024 10:19:07 AM			Season	2025 Fall	
	Last Modified	05-29-2025 9:06:24 AM			Life Cycle Stage	Sample Evaluation	
			Material				
			Description				

KIỂM TRA LỖ THÚNG  
KHI XỬ LÝ HÀNG.  
ĐẢM BẢO KHÔNG  
CÓ LỖ THÚNG TRÊN  
SẢN PHẨM MAY.



PLEASE ENSURE  
TO WATCH FOR  
HOLES WHEN  
HANDLING,  
PLEASE ENSURE  
THAT THESE  
HOLES ARE NOT  
IN ON GARMENT.