










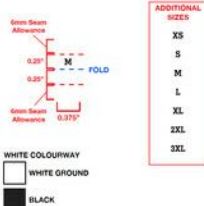


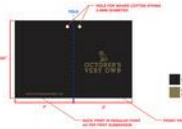






Article Summary					Version 1					
	Article Code	M-0325-KB-6102		Material Description	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD	Product Group	BOTTOM			
	Article Name	INTERNATIONAL TERRY SWEATPANT			Product Sub-Category	PANT - SWEATPANT				
	Created On	09-10-2024 4:25:52 PM			Season	2025 Fall				
	Last Modified	06-11-2025 3:17:41 PM			Life Cycle Stage	Production				
Gender Classification		Mens	Sub Class D		Sweatpant	Fabrication		KNIT BOTTOM		
Supplier		UN-AVAILABLE CO. LTD	Release Date		07 Nov 2025	Ex-Factory		15 Aug 2025		
								COLORS		
									BLACK (BK) BLACK	
									CAMO (CM) CAMO	
								SIZES		
000, 001, 002, 003, 004, 005, 006, 007, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL, 008										

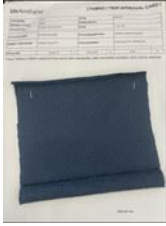
Article Description							Version 1
	Article Code	M-0325-KB-6102			Product Group	BOTTOM	
	Article Name	INTERNATIONAL TERRY SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
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Material Description	Quantity	Unit Price	Total Price
1. Concrete (C20)	100	150	15000
2. Steel Reinforcement (Grade 40)	50	200	10000
3. Labor (Crew of 5 workers)	10	1000	10000
4. Formwork (10m x 2m x 0.5m)	20	500	10000
5. Transportation (Truck)	10	1000	10000
6. Safety Equipment (Helmets, Vests)	100	100	10000
7. Miscellaneous (Tools, Materials)	10	1000	10000
Total			75000

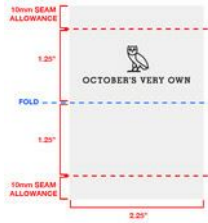
Bill of Materials											Version 1
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BK BLACK Aug Ex factory3	CM CAMO Aug Ex factory3
Fabric											
	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASHING (CM30/1+20/1+10CD) 400GSM (FB-K1311) CM30/1 + 20/1+ 10CD P19-4321: FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASHING (CM30/1+20/1+10CD) 400GSM		BODY, SELF FABRIC REINFORCEMENT ON REVERSE SIDE OF FABRIC ABOVE CARGO POCKET FLAP- WIDTH TO BE 1-1/2"		0	Meter	GROUND COLOUR OF CAMO IS Winter pear 15-0523TCX. Refer to Black OVO standard		P19-4321	BLACK BK BLACK	CAMO CM CAMO
	JERSEY - 100C - 180 GSM (FB-K122) 100% COTTON, 180 GSM		POCKET BAG, KNUCKLE SIDE		0	Meter	DTM GROUND			BLACK BK BLACK	DYED TO MATCH BODY DTMB
	FUSIBLE TRICOT INTERFACING (FB-N1373)		CARGO FLAP POCKETS		0	Meter				None	None
Trims											
	OVO 2023 Main Loop Label (TR-LT252)				1	Each		Reca Mainetti Asia Ltd	LBOVO147	None	None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd	LBOVO175	None	None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				0	Each		Reca Mainetti Asia Ltd	OVOF21_217_T	None	None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced		None	None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None	None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced		None	None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced		None	None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each		Vendor Sourced		None	None

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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BK BLACK Aug Ex factory3	CM CAMO Aug Ex factory3
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WB-ENCASED ELASTIC		1	Each		Vendor Sourced		None	None
	SHOCK CORD - 3MM (TR-TRIM-SC) CINCH CORD: 3MM SHOCK CORD * PLS SUBMIT FOR APPROVAL *		bungee cord to the leg opening hem, exits through eyelets at inner side + WB		2	Each	SUBMIT FOR QLTY AND COLOUR APPROVAL- BLACK	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	BEAD (HD126) BEAD, SAME QUALITY AS S20-WT-121 - NYLON PACKABLE JACKET		AT WB		1	Each		Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	SMALL PLASTIC PIGNOSE STOPPER (HD176) SEE PHOTO		AT WB, 1 AT EACH LEG OPENING		3	Each	SUBMIT QLTY, DESIGN AND SIZE APPROVAL- BLACK	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	METAL SNAP 20L (HD169)		back pocket opening for closure.		1	Each	SILVER	Vendor Sourced		None	None
	18 LIGNE METAL EYELET (TR-HD209)		eyelets at inner side of leg opening- 2 on each leg + 2 at exterior WB		6	Each	ENAMEL COATED - BLACK- eyelet used on 2nd fit sample is approved for qlty, colour and size.	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	HERRINGBONE TAPE (TV126) 100% COTTON		herringbone tape for loop side seam to hold the position of the bungee cord		1	Meter	BLACK	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				None	None

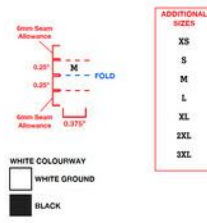
Bill of Materials Material Image Sheet						Version 1
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<div>  <p>FB-K1311 FRENCH TERRY 100% COTTON WITH DRY HANDFEEL AND WASHING (CM30/1 + 20/1 + 10CD) 400GSM</p> </div> <div>  <p>TR-LT252 OVO 2023 Main Loop Label</p> </div> <div>  <p>TR-LT246 OVO 2023 Alpha Sizing Tab</p> </div> <div>  <p>LT138 TEAR-AWAY COO TAB: OVOF21_217_T</p> </div> <div>  <p>TR-TV140 5mm GROSGRAIN RIBBON LOOP</p> </div> <div>  <p>TR-HG142 OVO 2023 Booklet Hangtag</p> </div>						
<div>  <p>LT110 CC LABEL - APPAREL</p> </div> <div>  <p>PK101 POLY BAG - GENERIC</p> </div> <div>  <p>TR-ST114 UPC STICKER- 1" X 2.5"</p> </div> <div>  <p>TR-TRIM-SC SHOCK CORD - 3MM</p> </div> <div>  <p>HD126 BEAD</p> </div> <div>  <p>HD176 SMALL PLASTIC PIGNOSE STOPPER</p> </div>						



FB-K1311
FRENCH TERRY
100% COTTON WITH DRY
HANDFEEL AND WASHING
(CM30/1+20/1+10CD)
400GSM



TR-LT252
OVO 2023 Main Loop Label



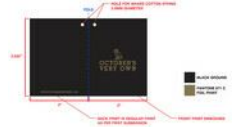
TR-LT246
OVO 2023 Alpha Sizing Tab



LT138
TEAR-AWAY COO TAB:
OVOF21_217_T



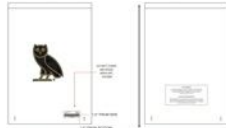
TR-TV140
5mm GROSGRAIN RIBBON
LOOP



TR-HG142
OVO 2023 Booklet Hangtag



LT110
CC LABEL - APPAREL



PK101
POLY BAG - GENERIC



TR-ST114
UPC STICKER- 1" X 2.5"




TR-TRIM-SC
SHOCK CORD - 3MM



HD126
BEAD




HD176
SMALL PLASTIC PIGNOSE
STOPPER

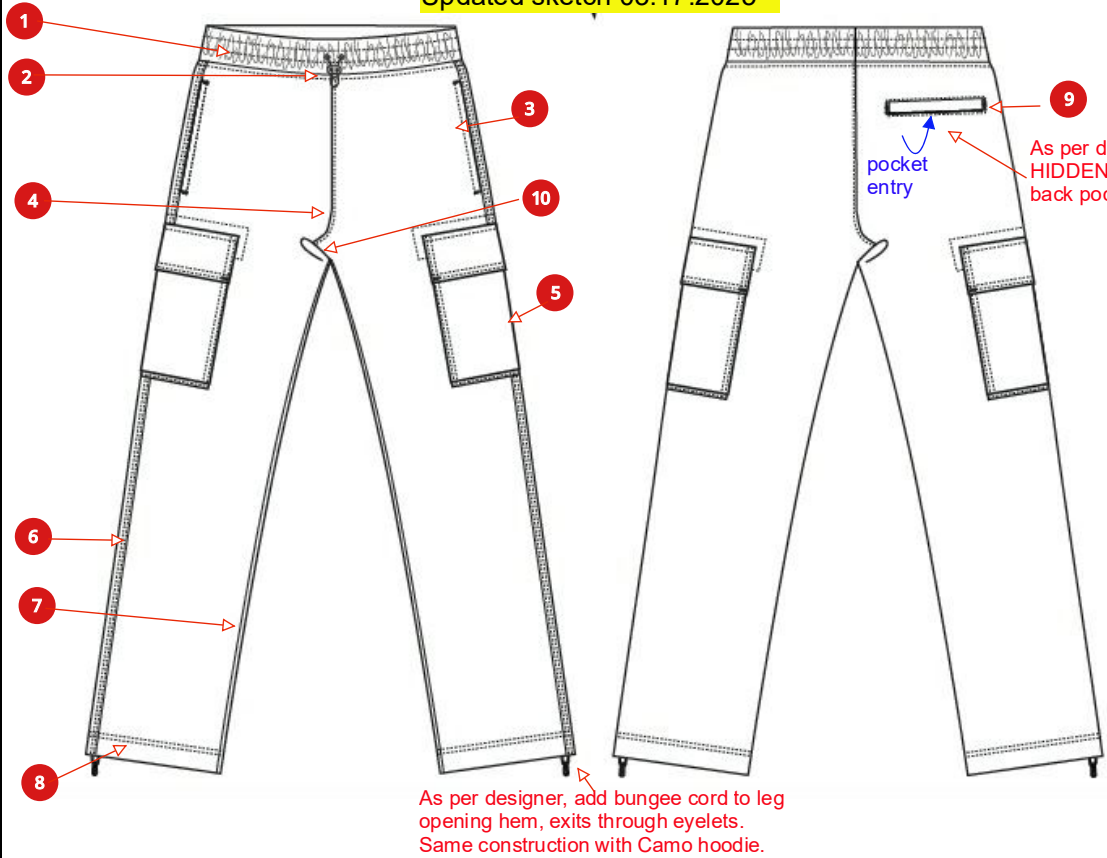
RIB AOP EXAMPLE						Version 1
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EXAMPLE OF PRINTED
FRENCH TERRY, RIB AND
WASH




Construction details-Knit Pant-open hem							Version 1
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Updated sketch 03.17.2025

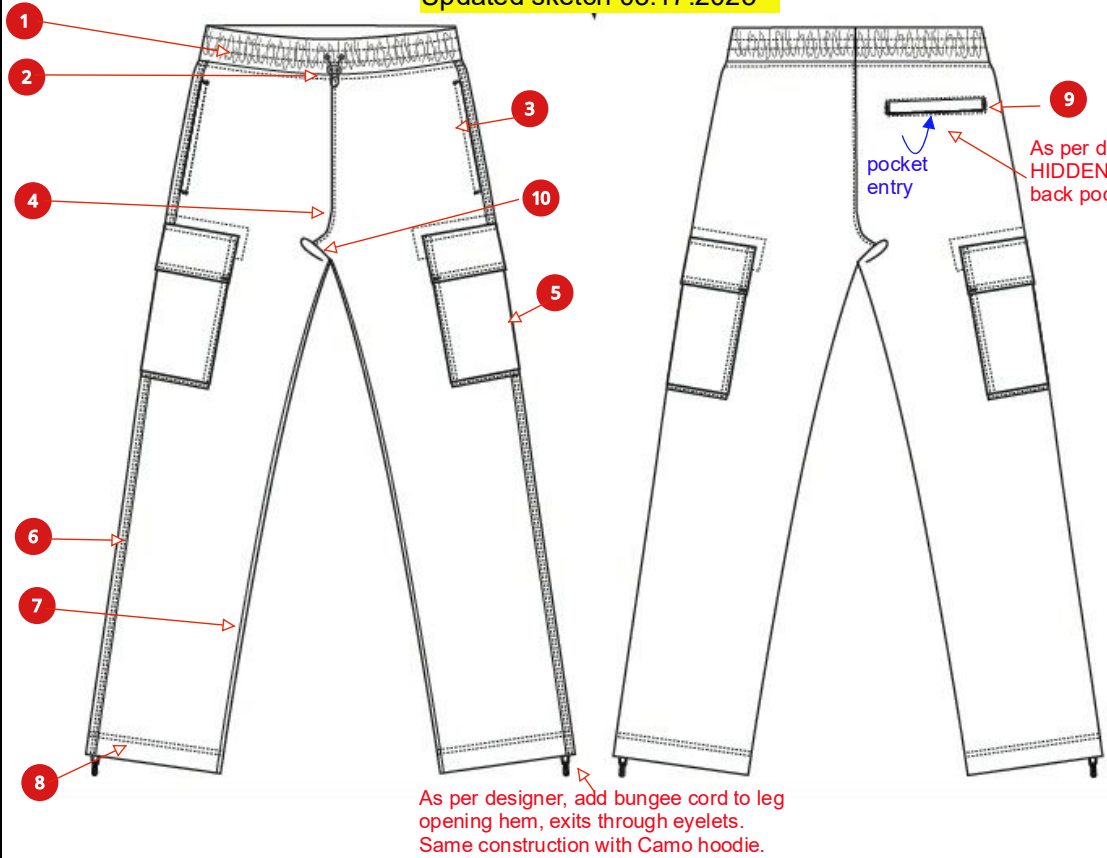


Comments

- 1 WAISTBAND**
Separate rib waistband with elastic encased. Join all layers with #512 mock safety stitch. (Do not catch elastic to waist seam to avoid bulkiness) . 1/4" S/N T/S on body seam. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Grommet drawcord exits at exterior CF of WB, 2" spacing. Reinforce eyelet areas with fusing.
- 2 DRAWCORD**
Elastic bungee cord with stopper, exit through grommets at CF.
- 3 FRONT POCKETS**
On-seam pockets. Opening edge cleanfinished with pocket bag. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag(knuckle side) in jersey, bottom pocket bag (palm side) in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES**
Join with #512 mock safety stitch. S/N edge T/S on wearer's left side.
- 5 Cargo pockets:**
FUSED pocket flaps
See next page for REVISED SKETCH
- 6 OUTSEAM**
Join with #512 mock safety stitch. 1/4" 2NDL C/S on back body.
- 7 INSEAM**
Join with #512 mock safety stitch
- 8 LEG OPENINGS**
Self turn up, 2N coverstitch, 1/4" spacing.
03.14.2025: As per designer, add bungee cord with stopper and eyelet exits to inner leg hem opening. Reinforce eyelet areas with fusing. Refer Construction - ADD. photos for details.
- 9 SELF WELT POCKET:**
03.14.25: As per designer, add HIDDEN snap to welt pocket opening for closure.
Pocket opening: FUSED welt. Self welt pocket with opening along bottom.SN edge T/S. around welt. Bartacks on welt 2 ends.
Pocket bag: mock safety serged, 512, Top bag: jersey, bottom bag: self. Pocket bags finished into waistband seam.

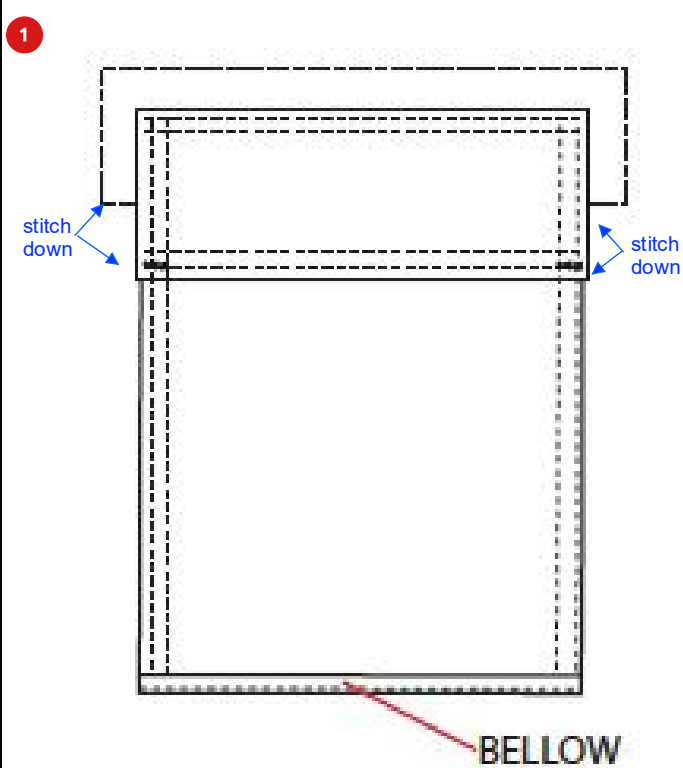
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Updated sketch 03.17.2025




10 Reinforce, bar tack at inner crotch seam intersection, on inseam side.

Construction details - REVISED CARGO PKT						Version 1
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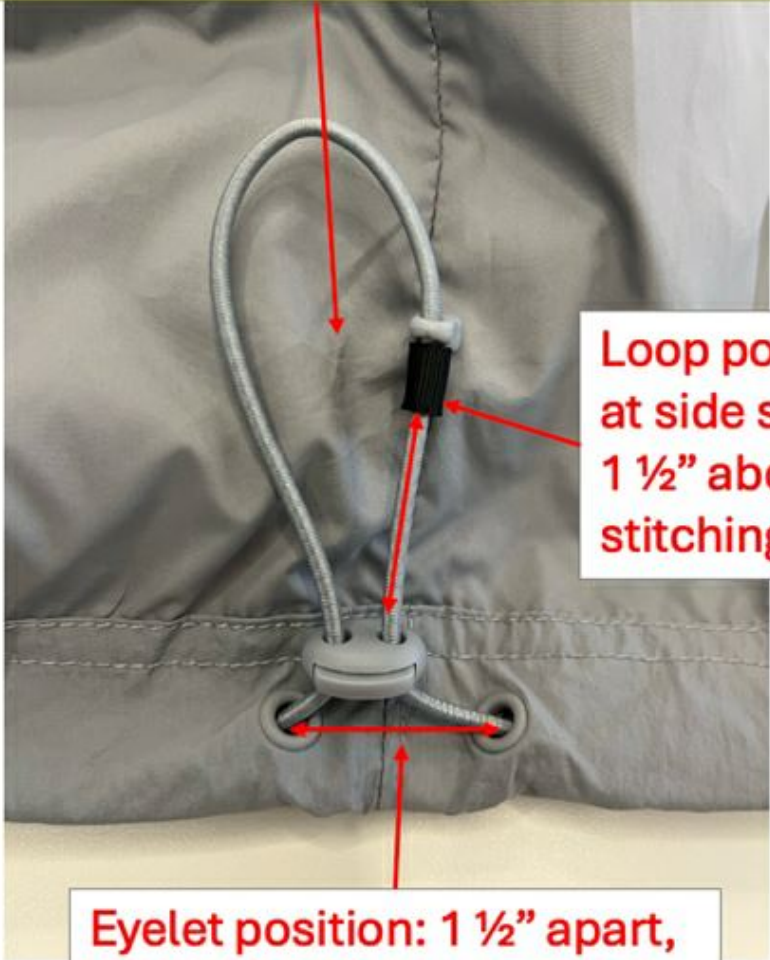


Comments

- 1 Cargo pockets:
Flap: FUSED, 2ply self flap, clean finished with 1/4" 2NDL T/S.
Set to body with 1/4" 2NDL T/S.
Bartacks applied to bottom 2 corners.
Patch pocket:
Pocket: opening: Double turn in, 3/4" S/N T/S. Set pocket to body with 1/4" 2NDL T/S.
Add bellow at pocket bottom seam, 1 1/4" wide.
- 2 POCKET REINFORCEMENT:
- Use self or grosgrain tape
** Grosgrain tape must be pre-shrunk**
Self or grosgrain backing apply on interior pf the pant, flap and patch pocket top edge area. All edges to be clean finished with S/N edge T/S.


Construction details - ADD. photos							Version 1
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Bottom leg hem opening: Drawcord and eyelets construction details at inner leg hem.

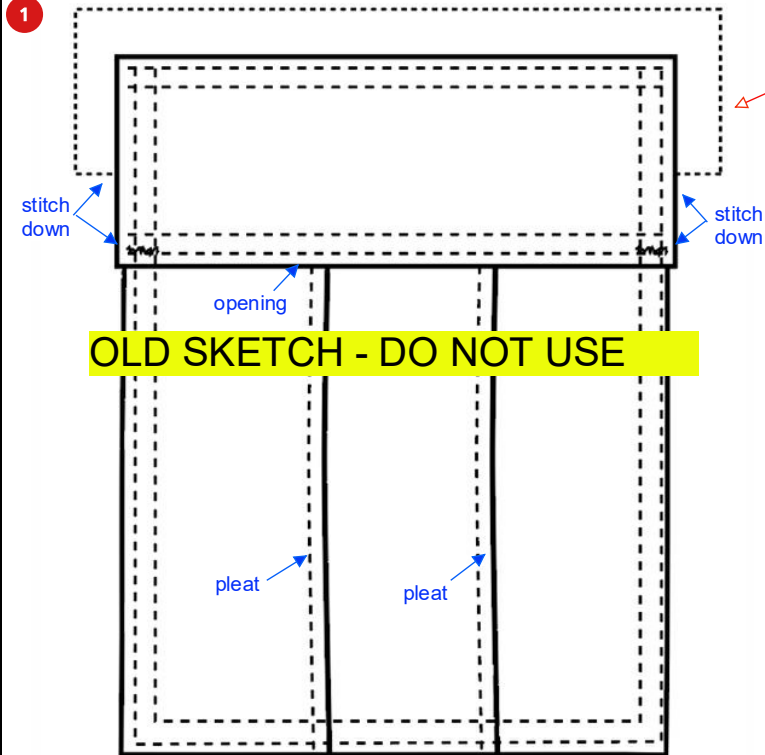


Loop position at side seam: 1 ½" above top stitching

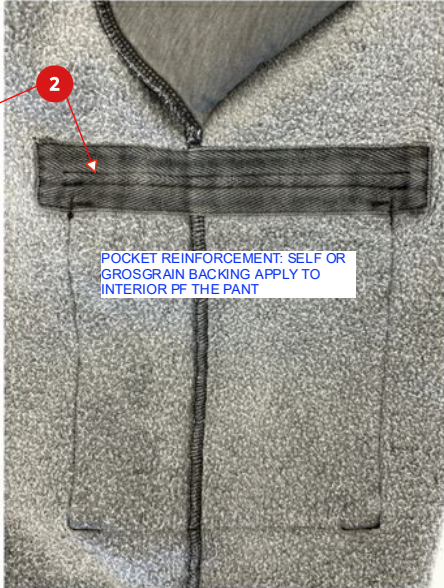
Eyelet position: 1 ½" apart, measures center to center

Construction details - CARGO PKT - OLD							Version 1
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1



2



Comments

1

Cargo pockets:

Flap: 2ply self flap, clean finished with 1/4" 2NDL T/S. Set to body with 1/4" 2NDL T/S.

Bartacks applied to bottom 2 corners.

Patch pocket:

Pocket: opening: Double turn in, 3/4" S/N T/S. 2 pleats apply to mid patch pocket, 1/4" S/N T/S. Set pocket to body body with 1/4" 2NDL T/S.


2


POCKET REINFORCEMENT:

- Use self or grosgrain tape

** Grosgrain tape must be pre-shrunk**

Self or grosgrain backing apply on interior of the pant, flap and patch pocket top edge area. All edges to be clean finished with S/N edge T/S.

Measurement Sheet - Open Hem							All measurements are in Inch						Version 1	
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	POM Code	POM Name		-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	J101	Waist measurement relaxed :: 1/2 body		1/2	1/2	Mixed	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21
!	J104	WB height		1/8	1/8	0	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4
	J502	Dawcord buttonhole distance		1/8	1/8	0	2	2	2	2	2	2	2	2
!	K101	Hip at 1" below WB seam: waist pattern mmt.		1/2	1/2	Mixed	17 1/4	18 1/4	19 1/4	20 1/4	21 1/4	22 3/4	24 1/4	25 3/4
!	K102	Full Hip: 4" above crotch point, 3 xpt. Measure		1/2	1/2	Mixed	20	21	22	23	24	25 1/2	27	28 1/2
	M101	Thigh :: 1" below crotch seam		1/4	1/4	Mixed	11 5/8	12 1/4	12 7/8	13 1/2	14 1/8	15	16	16 7/8
	M102	Knee position from crotch seam :: NO GRADE		1/4	1/4	Mixed	11 3/4	12	12	12	12	12 1/4	12 1/4	12 1/4
	M103	Knee Width: 12" below crotch pt.		1/4	1/4	Mixed	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8
!	I101	Inseam length :: long pant		1/2	1/2	Mixed	29	29	29 1/2	29 1/2	29 1/2	30	30	30
!	M201	Leg opening: Long, inside fold edges of opening		1/4	1/4	1/4	9 1/8	9 3/8	9 5/8	9 7/8	10 1/8	10 3/8	10 5/8	10 7/8
	I702	Leg hem height		1/8	1/8	0	1	1	1	1	1	1	1	1
!	L103	Front rise :: INCLUDING WB		1/4	1/4	Mixed	12 3/8	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 3/4	15 1/8
!	L203	Back rise :: INCLUDING WB		1/4	1/4	Mixed	15 5/8	16	16 3/8	16 3/4	17 1/8	17 1/2	18	18 3/8
	C202	Side seam forward position, fr fold		1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
!	N201	ON SEAM pocket length		1/4	1/4	Mixed	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2
!	N202	ON SEAM pocket width		1/8	1/8	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4
	N205	ON SEAM pocket position from Rib/Band seam		1/8	1/8	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
	N211	ON SEAM pocket bag height :: at center		1/4	1/4	Mixed	11	11 1/4	11 1/4	11 1/2	11 1/2	11 3/4	12	12
	N212	ON SEAM pocket bag width:: at widest pt.		1/4	1/4	Mixed	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4
	N601C	Back pocket well height		1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
!	N701	Back pocket well opening width		1/4	1/4	Mixed	5	5	5 1/4	5 1/2	5 1/2	5 3/4	6	6
	N703	Back pocket from WB seam		1/8	1/8	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2
	N508	Back pocket position from CB seam		1/8	1/8	1/8	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3
!	N801	Cargo pocket height at center :: including flap		1/4	1/4	Mixed	7 3/4	8	8	8 1/4	8 1/4	8 1/2	8 3/4	8 3/4
	N803	Cargo pocket flap height at center		1/8	1/8	Mixed	2 1/8	2 1/4	2 1/4	2 3/8	2 3/8	2 1/2	2 5/8	2 5/8
	N806	Cargo pocket flap width at top edge		1/4	1/4	Mixed	6 3/4	7	7	7 1/4	7 1/4	7 1/2	7 3/4	7 3/4
	N805	Cargo pocket width at top edge		1/4	1/4	Mixed	6 3/4	7	7	7 1/4	7 1/4	7 1/2	7 3/4	7 3/4
	N612	Cargo patch pocket opening hem height		1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
	N807	Cargo pocket from WB seam		1/4	1/4	Mixed	9 1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 3/4	9 3/4
!	J501	Drawcord length : waist		1	1	TBA	TBA	TBA	TBA	36	TBA	TBA	TBA	TBA

Measurement Sheet - Open Hem					All measurements are in Inch		Version 1
	Article Code	M-0325-KB-6102			Product Group	BOTTOM	
	Article Name	INTERNATIONAL TERRY SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	09-10-2024 4:25:52 PM			Season	2025 Fall	
	Last Modified	06-11-2025 3:17:41 PM			Life Cycle Stage	Production	
			Material Description	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD			


NOTES

REFERENCE: 2025 RELAXED FIT OPEN HEM PANT (improved fit as per M-0125-KB-5637)

- M-0223-KB-3268 for cargo pkts for measurements only
- rib waistband
- faux front fly
- back welt pockets

01.20.2025

- Grade crotch width -1/4" for size each size - XXS/XS/S.
- Grade crotch width +1/4" for size each size - L/XL.
- Grade crotch width +3/8" for each size - XXL/3XL.
- Grade rules at thigh, front and back rise have been revised accordingly.
- * Ensure the front and back rise shaping of all sizes will be "U" shape.

UN-AVAILABLE CO. LTD: PP Approval-1(Rev.1) - PP [Sample 1 (M)]								Version 1		
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Group	POM	Description			+ Tol	- Tol	M	Sample	Diff	Revised
	J101	Waist measurement relaxed :: 1/2 body			1/2	1/2	15 1/2	15 7/8	3/8	
	J104	WB height			1/8	1/8	1 3/4	1 3/4	0	
	J502	Dawcord buttonhole distance			1/8	1/8	2	1 3/4	-1/4	
	K101	Hip at 1" below WB seam: waist pattern mmt.			1/2	1/2	20 1/4	20 3/4	1/2	
	K102	Full Hip: 4" above crotch point, 3 xpt. Measure			1/2	1/2	23	23 1/2	1/2	
	M101	Thigh :: 1" below crotch seam			1/4	1/4	13 1/2	13 5/8	1/8	
	M102	Knee position from crotch seam :: NO GRADE			1/4	1/4	12	12	0	
	M103	Knee Width: 12" below crotch pt.			1/4	1/4	11	11	0	
	I101	Inseam length :: long pant			1/2	1/2	29 1/2	30	1/2	
	M201	Leg opening: Long, inside fold edges of opening			1/4	1/4	10 1/4	9 7/8	-3/8	9 7/8
	I702	Leg hem height			1/8	1/8	1	1	0	
	L103	Front rise :: INCLUDING WB			1/4	1/4	13 1/2	13 1/2	0	
	L203	Back rise :: INCLUDING WB			1/4	1/4	16 3/4	16 7/8	1/8	
	C202	Side seam forward position, fr fold			1/8	1/8	1/2	1/2	0	
	N201	ON SEAM pocket length			1/4	1/4	6	6	0	
	N202	ON SEAM pocket width			1/8	1/8	1/4	1/4	0	
	N205	ON SEAM pocket position from Rib/Band seam			1/8	1/8	1 1/4	1 1/4	0	
	N211	ON SEAM pocket bag height :: at center			1/4	1/4	11 1/2	11 1/2	0	
	N212	ON SEAM pocket bag width:: at widest pt.			1/4	1/4	6 3/4	6 3/4	0	
	N601C	Back pocket welt height			1/8	1/8	3/4	3/4	0	
	N701	Back pocket welt opening width			1/4	1/4	5 1/2	5 1/2	0	
	N703	Back pocket from WB seam			1/8	1/8	2	2	0	
	N508	Back pocket position from CB seam			1/8	1/8	2 1/2	2 1/2	0	
	N801	Cargo pocket height at center :: including flap			1/4	1/4	8 1/4	8 3/8	1/8	
	N803	Cargo pocket flap height at center			1/8	1/8	2 3/8	2 3/8	0	



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					Season	2025 Fall				
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Group	POM	Description			+ Tol	- Tol	M	Sample	Diff	Revised
	N806	Cargo pocket flap width at top edge			1/4	1/4	7 1/4	7 1/4	0	
	N805	Cargo pocket width at top edge			1/4	1/4	7	7 1/4	1/4	7 1/4
	N612	Cargo patch pocket opening hem height			1/8	1/8	3/4	3/4	0	
	N807	Cargo pocket from WB seam			1/4	1/4	9 1/2	9 3/4	1/4	
	J501	Drawcord length : waist			1	1	36	36	0	
COMMENT										
6.11.25										
<div><div>FITTING COMMENTS:</div><div><div>1. Bring back to spec on drawcord buttonhole distance</div><div>2. Keep leg opening measurement as per sample</div><div>3. Keep Cargo pocket width at top edge as per sample</div><div>4. Ensure all measurements are brought back to spec.</div></div><div><div>GÓP Ý THÔNG SỐ:</div><div><div>1. QUAY LẠI ĐÚNG THÔNG SỐ KHOẢNG CÁCH 2 MẮC CÁO</div><div>2. GIỮ THÔNG SỐ RỘNG ỐNG: BÊN TRONG NẾP GẤP NHƯ MẪU PP SAMPLE SIZE M=9 7/8"</div><div>3. GIỮ THÔNG SỐ RỘNG TÚI HỘP TẠI CẠNH TRÊN SIZE M=7 1/4"</div><div>4. ĐẢM BẢO CÁC THÔNG SỐ CHÍNH XÁC VÀ NẮM TRONG DUNG SAI</div></div></div></div>										
<div><div>WORKMANSHIP COMMENTS:</div><div><div>1. Please ensure there is no excessive puckering on seams.</div><div>2. Ensure the leg inseams are even and same length</div></div><div><div>GÓP Ý QUY CÁCH MAY:</div><div><div>1. VUI LÒNG ĐẢM BẢO KHÔNG CÓ ĐƯỜNG GẤY GẬP Ở CÁC ĐƯỜNG MAY</div><div>2. ĐẢM BẢO CẠNH TRONG 2 ỐNG QUẦN ĐỀU VÀ CÙNG ĐỘ DÀI VỚI NHAU</div></div></div></div>										
PP IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PRODUCTION WITH CORRECTIONS										
N805 - Cargo pocket width at top edge : KEEP AS SAMPLE										
PP SAMPLE DUYỆT CHO CẤU TRÚC VÀ THÔNG SỐ, VUI LÒNG TIẾN HÀNH CHO SẢN XUẤT VÀ ĐIỀU CHỈNH NHỮNG GÓP Ý										
Sample Size:		M								
Status:		Approved								
Approved By:		KoryLui (October's Very Own Merchandising)								
Approved On:		06-11-2025 3:18:54 PM								

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