





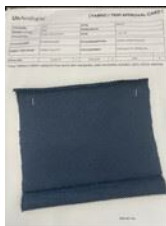

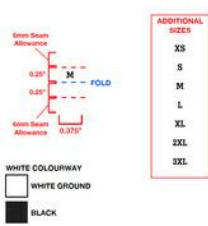

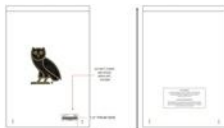





Article Summary					Version 1			
	Article Code	M-0325-KB-6102		Product Group	BOTTOM			
	Article Name	CAMO SWEATPANT			Product Sub-Category		PANT - SWEATPANT	
	Created On	09/10/24 4:25:52 PM			Season		2025 Fall	
	Last Modified	01/20/25 5:09:53 PM			Life Cycle Stage		Sample Evaluation	
		Material Description	FRENCH TERRY 100% COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD					
Gender Classification		Mens	Sub Class D		SWEATPANT	Fabrication	KNIT BOTTOM	
Supplier		Jireh	Release Date		17 Oct 2025	Ex-Factory		25 Jul 2025
							COLORS	
								BLACK (BK) BLACK
								CAMO (CM) CAMO
SIZES								
000, 001, 002, 003, 004, 005, 006, 007, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL, 008								


Article Description							Version 1	
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	Last Modified	01/20/25 5:09:53 PM	Life Cycle Stage		Sample Evaluation			

Material Description	Material Code	Material Unit	Material Quantity	Material Price	Material Total
...

Bill of Materials										Version 1	
	Article Code	M-0325-KB-6102					Product Group	BOTTOM			
	Article Name	CAMO SWEATPANT					Product Sub-Category	PANT - SWEATPANT			
	Created On	09/10/24 4:25:52 PM	Material Description	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD			Season	2025 Fall			
	Last Modified	01/20/25 5:09:53 PM					Life Cycle Stage		Sample Evaluation		
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BK BLACK July Exfactory-4	CM CAMO July Exfactory-4
Fabric											
	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASHING (CM30/1+20/1+10CD) 400GSM (FB-K1311) CM30/1 + 20/1+ 10CD P19-4321: FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASHING (CM30/1+20/1+10CD) 400GSM		BODY, SELF FABRIC REINFORCEMENT ON REVERSE SIDE OF FABRIC ABOVE CARGO POCKET FLAP- WIDTH TO BE 1-1/2"		0	Meter	GROUND COLOUR OF CAMO IS Winter pear 15-0523TCX. Refer to Black OVO standard		P19-4321	BLACK BK BLACK	CAMO CM CAMO
	JERSEY - 100C - 180 GSM (FB-K122) 100% COTTON, 180 GSM		POCKET BAG, KNUCKLE SIDE		0	Meter	DTM GROUND			BLACK BK BLACK	DYED TO MATCH BODY DTMB
Trims											
	OVO 2023 Main Loop Label (TR-LT252)				1	Each		Reca Mainetti Asia Ltd.	LBOVO147	None	None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd.	LBOVO175	None	None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T	None	None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced		None	None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd.	HTOVO141A	None	None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced		None	None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced		None	None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each		Vendor Sourced		None	None
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE				1	Each		Vendor Sourced		None	None

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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BK BLACK July Exfactory-4	CM CAMO July Exfactory-4
	SHOCK CORD - 3MM (TR-TRIM-SC) CINCH CORD: 3MM SHOCK CORD * PLS SUBMIT FOR APPROVAL *				1	Each	SUBMIT FOR QLTY AND COLOUR APPROVAL	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	BEAD (HD126) BEAD, SAME QUALITY AS S20-WT-121 - NYLON PACKABLE JACKET				1	Each		Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	GROMMET WITH MATTE FINISH (HD113)				2	Each	ENAMEL COATED, 18 L - SEND FOR QLTY, SIZE, COLOUR APPROVAL	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	SMALL PLASTIC PIGNOSE STOPPER (HD176) SEE PHOTO				1	Each	SUBMIT QLTY, DESIGN AND SIZE APPROVAL	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				None	None

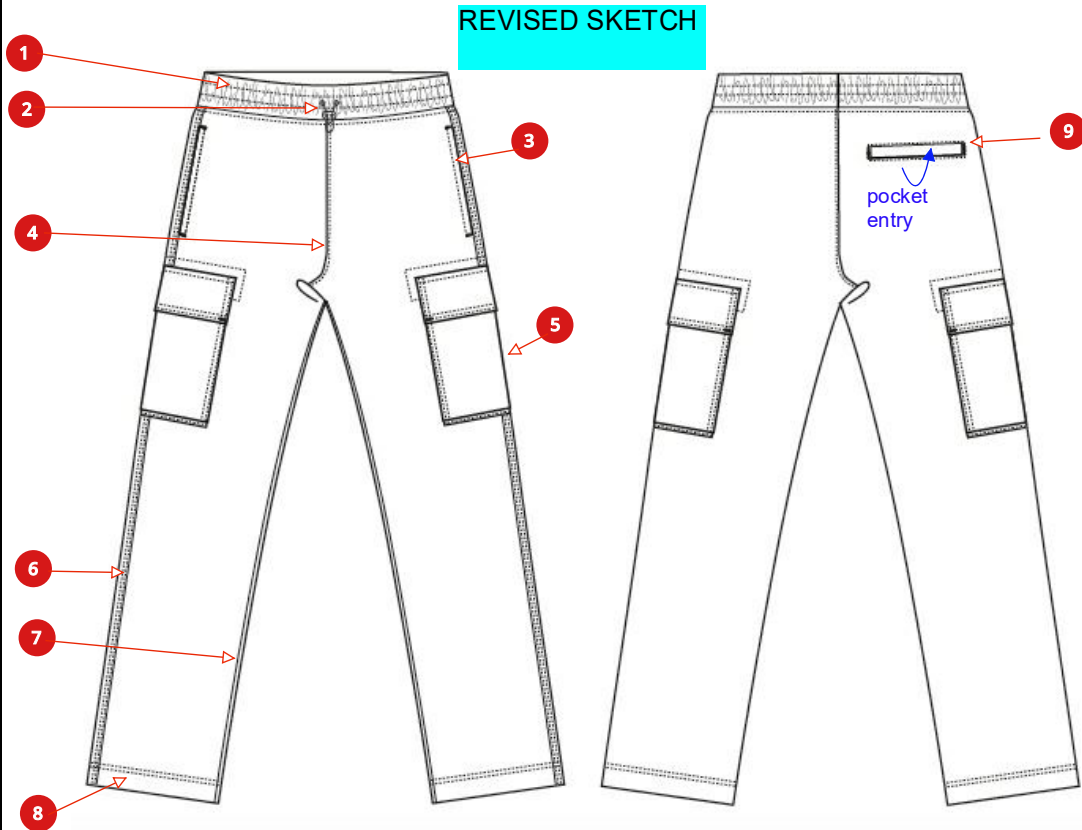
Bill of Materials Material Image Sheet						Version 1
	Article Code	M-0325-KB-6102		Product Group	BOTTOM	
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			Material Description	FRENCH TERRY 100% COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD		
	FB-K1311 FRENCH TERRY 100% COTTON WITH DRY HANDFEEL AND WASHING (CM30/1 + 20/1 + 10CD) 400GSM			TR-LT252 OVO 2023 Main Loop Label		
				TR-LT246 OVO 2023 Alpha Sizing Tab		
				LT138 TEAR-AWAY COO TAB: OVOF21_217_T		
				TR-TV140 5mm GROSGRAIN RIBBON LOOP		
				TR-HG142 OVO 2023 Booklet Hangtag		
	LT110 CC LABEL - APPAREL			PK101 POLY BAG - GENERIC		
				TR-ST114 UPC STICKER- 1" X 2.5"		
				TR-TRIM-SC SHOCK CORD - 3MM		
				HD126 BEAD		
				HD113 GROMMET WITH MATTE FINISH		
	HD176 SMALL PLASTIC PIGNOSE STOPPER					

RIB AOP EXAMPLE						Version 1
Article Code	M-0325-KB-6102		FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD	Product Group	BOTTOM	
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Last Modified	01/20/25 5:09:53 PM	Description		Life Cycle Stage	Sample Evaluation	

EXAMPLE OF PRINTED
FRENCH TERRY, RIB AND
WASH



Construction details-Knit Pant-open hem					Version 1	
Article Code	M-0325-KB-6102			Product Group	BOTTOM	
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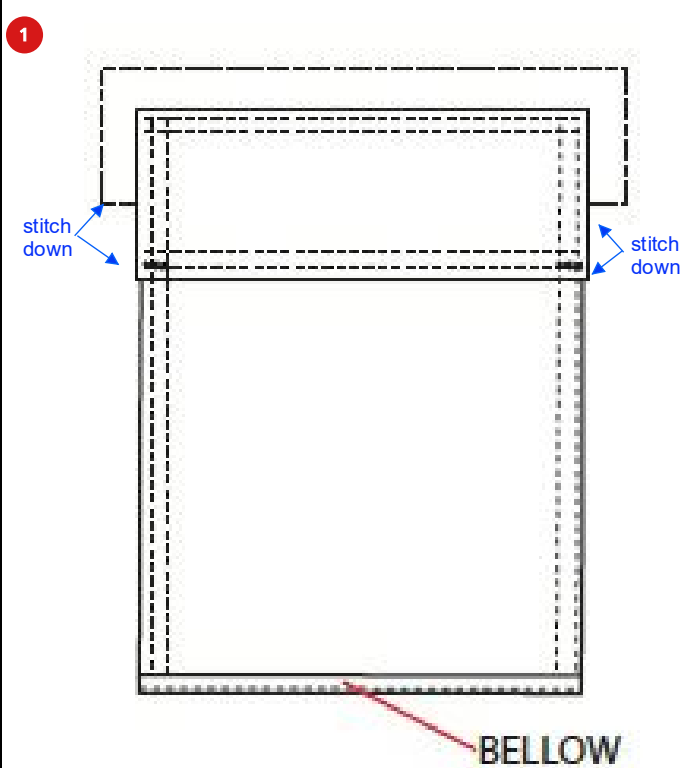
Comments

- 1. **WAISTBAND**
Separate rib waistband with elastic encased. Join all layers with #512 mock safety stitch. (Do not catch elastic). 1/4" S/N T/S on body seam. Two rows of SN chain topstitch forming drawcord casing at centre of WB.
Grommet drawcord exits at exterior CF of WB, 2" spacing.
- 2. **DRAWCORD**
Elastic bungee cord with stopper, exit through grommets at CF.
- 3. **FRONT POCKETS**
On-seam pockets. Opening edge cleanfinished with pocket bag. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag(knuckle side) in jersey, bottom pocket bag (palm side) in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4. **FRONT/ BACK RISES**
Join with #512 mock safety stitch. S/N edge T/S on wearer's left side.
- 5. **Cargo pockets:**
See next page for REVISED SKETCH
- 6. **OUTSEAM**
Join with #512 mock safety stitch. 1/4" 2NDL C/S on back body.
- 7. **INSEAM**
Join with #512 mock safety stitch
- 8. **LEG OPENINGS**
Self turn up, 2N coverstitch, 1/4" spacing.
- 9. **SELF WELT POCKET:**
Self welt pocket with opening along bottom.SN edge T/S. around welt. Bartacks on welt 2 ends.
Pocket bag: mock safety serged, 512, Top bag: jersey, bottom bag: self. Pocket bags finished into waistband seam.

- 1. Tham khảo cách may quần mẫu, không may dính thun vào quần
- 2. Dây luôn bungee kèm con chặn, mắt cáo kim loại cách nhau 2"

Chi tiết còn lại tham khảo quần mẫu C0008-JOG028

Construction details - REVISED CARGO PKT							Version 1
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Comments

- 1** Cargo pockets:

Flap: 2ply self flap, clean finished with 1/4" 2NDL T/S. Set to body with 1/4" 2NDL T/S.

Bartacks applied to bottom 2 corners.

Patch pocket:

Pocket: opening: Double turn in, 3/4" S/N T/S. Set pocket to body with 1/4" 2NDL T/S.

Add bellow at pocket bottom seam, 1 1/4" wide.
- 2** POCKET REINFORCEMENT:

 - Use self or grosgrain tape
 - ** Grosgrain tape must be pre-shrunk**

Self or grosgrain backing apply on interior pf the pant, flap and patch pocket top edge area. All edges to be clean finished with S/N edge T/S.


1. Túi hộp

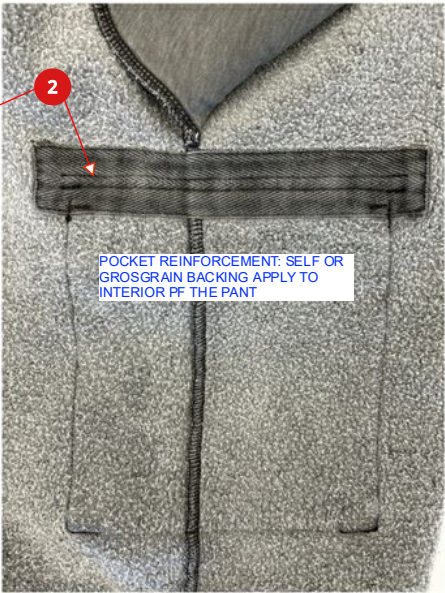
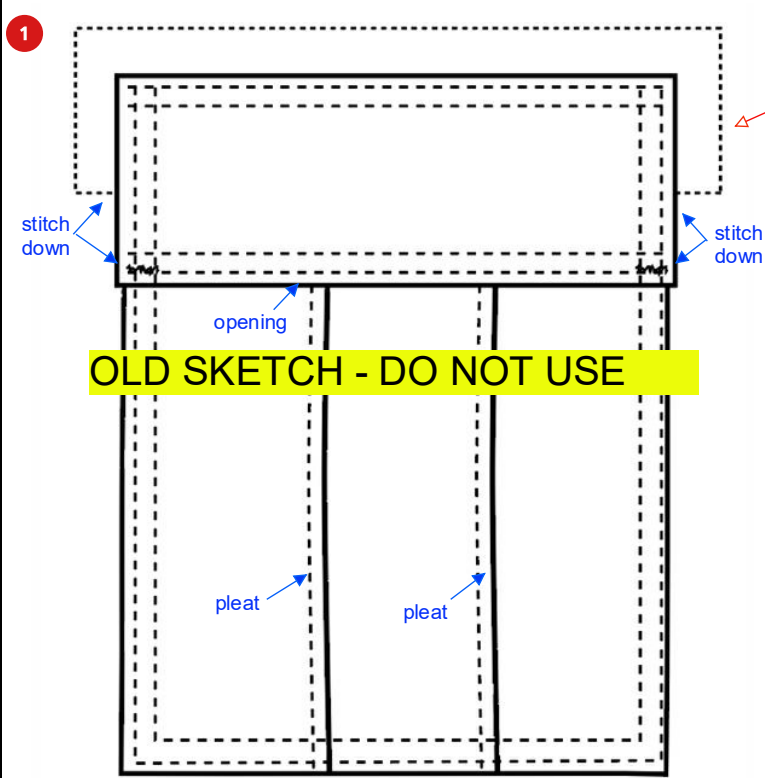
- Nắp túi 2 lớp keo, may sạch 2K 1/4".

Nổi

vào thân 2K 1/4"

- Đóng bọ 2 góc bên dưới
 - Thân túi điều 1K 3/4", nổi vào thân 1K 3/4"
 - Thêm viền bên dưới túi, to bản 1 1/4"
2. Sử dụng vải chính để viền trong mặt túi nhằm gia cố túi, điều sạch 1K. To bản 1 - 1/2"

Construction details - CARGO PKT - OLD							Version 1
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- Comments
- 1

Cargo pockets:

Flap: 2ply self flap, clean finished with 1/4" 2NDL T/S. Set to body with 1/4" 2NDL T/S.

Bartacks applied to bottom 2 corners.

Patch pocket:

Pocket: opening: Double turn in, 3/4" S/N T/S. 2 pleats apply to mid patch pocket, 1/4" S/N T/S. Set pocket to body body with 1/4" 2NDL T/S.
- 2


POCKET REINFORCEMENT:

- Use self or grosgrain tape

** Grosgrain tape must be pre-shrunk**


Self or grosgrain backing apply on interior pf the pant, flap and patch pocket top edge area. All edges to be clean finished with S/N edge T/S.

KHÔNG SỬ DỤNG SKETCH NÀY

	Measurement Sheet - Open Hem					All Measurements are in Inches		Version 1
	Article Code	M-0325-KB-6102				Product Group	BOTTOM	
	Article Name	CAMO SWEATPANT				Product Sub-Category	PANT - SWEATPANT	
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	Last Modified	01/20/25 5:09:53 PM				Life Cycle Stage	Sample Evaluation	

POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
↓ J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21				
↓ J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4				
J502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2				
L301	Front fly width :: edge to T/S outline	1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2				
↓ L302	Front fly length :: WB seam to bottom T/S outline	1/4	1/4	NA	5 1/4	5 1/2	5 1/2	5 1/2	5 1/2	5 3/4	5 3/4	5 3/4				
↓ K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25				
↓ K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	11 3/8	12	12 5/8	13 1/4	13 7/8	14 3/4	15 3/4	16 5/8				
M102	Knee position from crotch seam :: NO GRADE	1/4	1/4	NA	11 3/4	12	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width: 12" below crotch pt.	1/4	1/4	NA	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11 1/8	11 5/8	12 1/8				
↓ I101	Inseam length :: long pant	1/2	1/2	NA	30	30	30 1/2	30 1/2	30 1/2	31	31	31				
↓ M201	Leg opening: Long, inside fold edges of opening	1/4	1/4	1/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4				
I702	Leg hem height	1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8				
↓ L103	Front rise :: INCLUDING WB	1/4	1/4	NA	12 5/8	13	13 3/8	13 3/4	14 1/8	14 1/2	15	15 3/8				
↓ L203	Back rise :: INCLUDING WB	1/4	1/4	NA	15 5/8	16	16 3/8	16 3/4	17 1/8	17 1/2	18	18 3/8				
C202	Side seam forward position, fr fold	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
↓ N201	ON SEAM pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
↓ N202	ON SEAM pocket width	1/8	1/8	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	ON SEAM pocket position from Rib/Band seam	1/8	1/8	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
N211	ON SEAM pocket bag height :: at center	1/4	1/4	NA	11	11 1/4	11 1/4	11 1/2	11 1/2	11 3/4	12	12				
N212	ON SEAM pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket welt height	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
↓ N701	Back pocket welt opening width	1/4	1/4	NA	5	5	5 1/4	5 1/2	5 1/2	5 3/4	6	6				
N703	Back pocket from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3				
↓ N801	Cargo pocket height at center :: including flap	1/4	1/4	NA	7 3/4	8	8	8 1/4	8 1/4	8 1/2	8 3/4	8 3/4				
N803	Cargo pocket flap height at center	1/8	1/8	NA	2 1/8	2 1/4	2 1/4	2 3/8	2 3/8	2 1/2	2 5/8	2 5/8				
N806	Cargo pocket flap width at top edge	1/4	1/4	NA	6 3/4	7	7	7 1/4	7 1/4	7 1/2	7 3/4	7 3/4				
N805	Cargo pocket width at top edge	1/4	1/4	NA	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2				
N612	Cargo patch pocket opening hem height	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
N807	Cargo pocket from WB seam	1/4	1/4	NA	9 1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 3/4	9 3/4				
↓ J501	Drawcord length : waist	1	1	GA	GA	GA	GA	50	GA	GA	GA	GA				

Comments																
REFERENCE: 2025 RELAXED FIT OPEN HEM PANT (improved fit as per M-0125-KB-5637) - M-0223-KB-3268 for cargo pkts for measurements only - rib waistband - faux front fly																

Measurement Sheet - Open Hem					All Measurements are in Inches		Version 1
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			Description	CM30/1 + 20/1+ 10CD			

- back welt pockets

01.20.2025

- Grade crotch width -1/4" for size each size - XXS/XS/S.

- Grade crotch width +1/4" for size each size - L/XL.

- Grade crotch width +3/8" for each size - XXL/3XL.

- Grade rules at thigh, front and back rise have been revised accordingly.

* Ensure the front and back rise shaping of all sizes will be "U" shape.

- Điều chỉnh -1/4" rộng đáy quần cho các size XXS/XS/S

- Điều chỉnh -1/4" rộng đáy quần cho các size

- Điều chỉnh +3/8" rộng đáy quần cho các size XXL/3XL


- Nhảy size tại phần đùi, đáy trước/sau vừa được điều chỉnh


*Đảm bảo dáng đáy trước/ sau hình chữ "U"

Version 1

POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL					
! J101	Waist measurement relaxed :: 1/2 body	1.27	1.27	0	31.75	34.29	36.83	39.37	41.91	45.72	49.53	53.34					
! J104	WB height	0.3175	0.3175	0	4.445	4.445	4.445	4.445	4.445	4.445	4.445	4.445					
J502	Dawcord buttonhole distance	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08					
L301	Front fly width :: edge to T/S outline	0.3175	0.3175	0	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.81					
! L302	Front fly length :: WB seam to bottom T/S outline	0.635	0.635	0	13.335	13.97	13.97	13.97	13.97	14.605	14.605	14.605					
! K101	Hip at 1" below WB seam: waist pattern mmt.	1.27	1.27	0	41.91	44.45	46.99	49.53	52.07	55.88	59.69	63.50					
! K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39					
M101	Thigh :: 1" below crotch seam	0.635	0.635	0	28.8925	30.480	32.0675	33.655	35.2425	37.465	40.005	42.2275					
M102	Knee position from crotch seam :: NO GRADE	0.635	0.635	0	29.845	30.48	30.48	30.48	30.48	31.115	31.115	31.115					
M103	Knee Width: 12" below crotch pt.	0.635	0.635	0	23.1775	24.130	25.0825	26.035	26.9875	28.2575	29.5275	30.7975					
! I101	Inseam length :: long pant	1.27	1.27	0	76.20	76.20	77.47	77.47	77.47	78.74	78.74	78.74					
! M201	Leg opening: Long, inside fold edges of opening	0.635	0.635	0.635	20.320	20.955	21.590	22.225	22.860	23.495	24.130	24.765					
I702	Leg hem height	0.3175	0.3175	0	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225					
! L103	Front rise :: INCLUDING WB	0.635	0.635	0	32.0675	33.020	33.9725	34.925	35.8775	36.830	38.100	39.0525					
! L203	Back rise :: INCLUDING WB	0.635	0.635	0	39.6875	40.640	41.5925	42.545	43.4975	44.450	45.720	46.6725					
C202	Side seam forward position, fr fold	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27					
! N201	ON SEAM pocket length	0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51					
! N202	ON SEAM pocket width	0.3175	0.3175	0	0.635	0.635	0.635	0.635	0.635	0.635	0.635	0.635					
N205	ON SEAM pocket position from Rib/Band seam	0.3175	0.3175	0	3.175	3.175	3.175	3.175	3.175	3.175	3.175	3.175					
N211	ON SEAM pocket bag height :: at center	0.635	0.635	0	27.94	28.575	28.575	29.21	29.21	29.845	30.48	30.48					
N212	ON SEAM pocket bag width:: at widest pt.	0.635	0.635	0	16.510	16.510	16.510	17.145	17.145	17.780	18.415	18.415					
N601C	Back pocket welt height	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905					
! N701	Back pocket welt opening width	0.635	0.635	0	12.70	12.70	13.335	13.97	13.97	14.605	15.24	15.24					
N703	Back pocket from WB seam	0.3175	0.3175	0	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35					
N508	Back pocket position from CB seam	0.3175	0.3175	0	5.3975	5.715	6.0325	6.35	6.6675	6.985	7.3025	7.62					
! N801	Cargo pocket height at center :: including flap	0.635	0.635	0	19.685	20.320	20.320	20.955	20.955	21.590	22.225	22.225					
N803	Cargo pocket flap height at center	0.3175	0.3175	0	5.3975	5.7150	5.7150	6.0325	6.0325	6.3500	6.6675	6.6675					
N806	Cargo pocket flap width at top edge	0.635	0.635	0	17.145	17.780	17.780	18.415	18.415	19.050	19.685	19.685					
N805	Cargo pocket width at top edge	0.635	0.635	0	16.51	17.145	17.145	17.78	17.78	18.415	19.05	19.05					
N612	Cargo patch pocket opening hem height	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905					
N807	Cargo pocket from WB seam	0.635	0.635	0	23.495	23.495	23.8125	24.13	24.4475	24.765	24.765	24.765					
! J501	Drawcord length : waist	2.54	2.54	GA	GA	GA	GA	127	GA	GA	GA	GA					

Comments

CM Measurement Sheet - Open Hem - 01-20-25					All Measurements are in CMs		Version 1
	Article Code	M-0325-KB-6102		FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD	Product Group	BOTTOM	
	Article Name	CAMO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	09/10/24 4:25:52 PM	Material		Season	2025 Fall	
	Last Modified	01/20/25 5:09:53 PM	Description		Life Cycle Stage	Sample Evaluation	
REFERENCE: 2025 RELAXED FIT OPEN HEM PANT (improved fit as per M-0125-KB-5637) - M-0223-KB-3268 for cargo pkts for measurements only - rib waistband - faux front fly - back welt pockets ----- 01.20.2025 - Grade crotch width -1/4" for size each size - XXS/XS/S. - Grade crotch width +1/4" for size each size - L/XL. - Grade crotch width +3/8" for each size - XXL/3XL. - Grade rules at thigh, front and back rise have been revised accordingly. * Ensure the front and back rise shaping of all sizes will be "U" shape.							

UN-AVAILABLE CO. LTD: Fit Approval-1(Rev.2) PROTO [Sample 1 (M)]							Version 1
	Article Code	M-0325-KB-6102			Product Group	BOTTOM	
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	Created On	09/10/24 4:25:52 PM			Season	2025 Fall	
	Last Modified	01/20/25 5:09:53 PM			Life Cycle Stage	Sample Evaluation	
			Material Description	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD			

POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	15	14 3/4	-1/4	15 1/2
J104	WB height	1/8	1/8	1 3/4	1 7/8	1/8	
J502	Dawcord buttonhole distance	1/8	1/8	2	2 1/2	1/2	
L301	Front fly width :: edge to T/S outline	1/8	1/8	1 1/2	1 1/2	0	
L302	Front fly length :: WB seam to bottom T/S outline	1/4	1/4	5 1/2	5 1/2	0	
K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	19 1/2	20 1/4	3/4	
K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	23	23 1/2	1/2	
M101	Thigh :: 1" below crotch seam	1/4	1/4	13 5/8	13 3/8	-1/4	13 1/4
M102	Knee position from crotch seam :: NO GRADE	1/4	1/4	12	12	0	
M103	Knee Width: 12" below crotch pt.	1/4	1/4	10 1/4	10 1/4	0	
I101	Inseam length :: long pant	1/2	1/2	31 1/2	30 3/4	-3/4	30 1/2
M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	8 1/4	8 1/4	0	8 3/4
I702	Leg hem height	1/8	1/8	7/8	1	1/8	
L103	Front rise :: INCLUDING WB	1/4	1/4	13 3/4	13 1/4	-1/2	
L203	Back rise :: INCLUDING WB	1/4	1/4	16 3/4	16 1/2	-1/4	
C202	Side seam forward position, fr fold	1/8	1/8	1/2	1/2	0	
N201	ON SEAM pocket length*	1/4	1/4	6	5 7/8	-1/8	
N202	ON SEAM pocket width*	1/8	1/8	1/4	1/4	0	
N205	ON SEAM pocket position from Rib/Band seam*	1/8	1/8	1 1/4	1 1/4	0	
N211	ON SEAM pocket bag height :: at center*	1/4	1/4	11 1/2	11 1/4	-1/4	
N212	ON SEAM pocket bag width:: at widest pt.*	1/4	1/4	6 3/4	6 3/4	0	
N601C	Back pocket welt height	1/8	1/8	3/4	3/4	0	
N701	Back pocket welt opening width	1/4	1/4	5 1/2	5 1/2	0	
N703	Back pocket from WB seam	1/8	1/8	2	2	0	
N508	Back pocket position from CB seam	1/8	1/8	2 1/2	2 1/2	0	
N801	Cargo pocket height at center :: including flap	1/4	1/4	8 1/4	8 1/4	0	
N803	Cargo pocket flap height at center	1/8	1/8	2 3/8	2 1/4	-1/8	
N806	Cargo pocket flap width at top edge	1/8	1/8	7 1/4	7 3/8	1/8	
N805	Cargo pocket width at top edge	1/8	1/8	7	7 1/8	1/8	
N612	Cargo patch pocket opening hem height	1/8	1/8	3/4	3/4	0	
N807	Cargo pocket from WB seam	1/4	1/4	9 1/2	9 1/4	-1/4	
J501	Drawcord length : waist	1	1	50	50 1/2	1/2	

Renamed Points of Measurement


*N201 - Welt pocket length Revised to **N201 - ON SEAM pocket length**
 *N202 - Welt pocket width Revised to **N202 - ON SEAM pocket width**
 *N205 - Welt pocket position from Rib/Band seam Revised to **N205 - ON SEAM pocket position from Rib/Band seam**
 *N211 - Welt pocket bag height :: at center Revised to **N211 - ON SEAM pocket bag height :: at center**
 *N212 - Welt pocket bag width:: at widest pt. Revised to **N212 - ON SEAM pocket bag width:: at widest pt.**

COMMENT

For development stage.

REFERENCE: 2025 RELAXED FIT OPEN HEM PANT (improved fit as per M-0125-KB-5637)

- M-0223-KB-3268 for cargo pkts for measurements only
- rib waistband
- faux front fly
- back welt pockets

UN-AVAILABLE CO. LTD: Fit Approval-1(Rev.2) PROTO [Sample 1 (M)]						Version 1
Article Code	M-0325-KB-6102			Product Group	BOTTOM	
Article Name	CAMO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
Created On	09/10/24 4:25:52 PM	Material	FRENCH TERRY 100% COTTON WITH DRY HANDFEEL AND WASH (FB-K1311)	Season	2025 Fall	
Last Modified	01/20/25 5:09:53 PM	Description	CM30/1 + 20/1+ 10CD	Life Cycle Stage	Sample Evaluation	

01.20.2025

The proto fit sample is not acceptable. Please do all corrections and submit 2nd fit sample.

Styling details:

As per designer:

- Change drawcord to be bungee cord with stopper. Drawcord exits through grommets at cf waistband.
- Eliminate non-functional front fly.
- Eliminate the pleats on the cargo pocket. Add bellow to the pocket bottom seam, 1 1/4" wide.
- The front sketch has been updated accordingly.

Chi tiết phần thiết kế

- Dây luồn đẹp thành dây thun bungee + con chặn. Lỗ luồn dây gắn mắt cáo giữa trước.
- Bỏ baget
- Bỏ xếp li ở túi hộp. Thêm nếp gấp 1 1/4" ở đáy túi

Fit and measurements:

- The waist band fits small.
- The hip, thigh are big.
- The leg opening is small.
- The front rise length is short, under spec. Bring back to spec.
- The front rise is bulging at the base.
- The back rise exhibits excess fabric along the seam.
- The crotch width is narrow.
- Several measurements have been revised to improve fit.

Fit và thông số

- Thông số bản lưng bị nhỏ
- Phần hông, đùi bị to
- Ống quần bị nhỏ
- Dài đáy trước bị ngắn và out thông số
- Đáy trước bị phồng
- Đáy sau bị dư nhiều vải dọc đường may
- Rộng đáy bị hẹp
- Một số thông số đã được điều chỉnh để cải thiện fit

Sewing construction and workmanship:

- The waist seam is wavy and bulky. Please use 1 3/4" wide elastic. Do not stitch elastic to the waist seam to avoid bulkiness.
- Apply a small bar tack at the inner crotch seam intersection for reinforcement.
- The on-seam pocket bag shaping (at the waist seam area) is wide. Reduce and reshape pocket bag for less bulkiness.

* Please refer to the below Fit Comments pages for details.

J502 - Drawcord buttonhole distance : Back to spec= 2"

K101 - Hip at 1" below WB seam: waist pattern mmt. : Back to spec =19 1/2"

K102 - Full Hip: 4" above crotch point, 3 xpt. Measure : Back to spec = 23"


L103 - Front rise :: INCLUDING WB : Back to spec = 13 3/4"


L203 - Back rise :: INCLUDING WB : Back to spec = 16 3/4"

J501 - Drawcord length : waist : Drawcord length to be confirmed at 2nd fit sample with bungee cord.

- Đường may lưng quần bị gập gập và dày. Sử dụng thun 1 3/4". Vui lòng không may dính thun vào đường may lưng quần để tránh bị dày.
- Đóng bọ phía trong tại đường may ở đáy quần để gia cố
- Dáng túi trước (tại vị trí đường may lưng) bị rộng. Giảm và chỉnh dáng túi để ít bị dày


Sample Size: M

UN-AVAILABLE CO. LTD: Fit Approval-1(Rev.2) PROTO [Sample 1 (M)]							Version 1
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	Created On	09/10/24 4:25:52 PM	Material		Season	2025 Fall	
	Last Modified	01/20/25 5:09:53 PM	Description		Life Cycle Stage	Sample Evaluation	
Status:		Rejected					
Rejected By:		KimDuong (October's Very Own Merchandising)					
Rejected On:		01/20/25 5:09:38 PM					

UN-AVAILABLE CO. LTD: Fit Approval-1(Rev.2) PROTO - Fit Comments - 1st Proto							Version 1
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	Article Name	CAMO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	09/10/24 4:25:52 PM	Material	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311)	Season	2025 Fall	
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Proto fit sample



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1) The thigh width measures 13 ¾", is big.
The leg shaping is curvy at the thigh level.
- Reduce ¼" at the side seam.

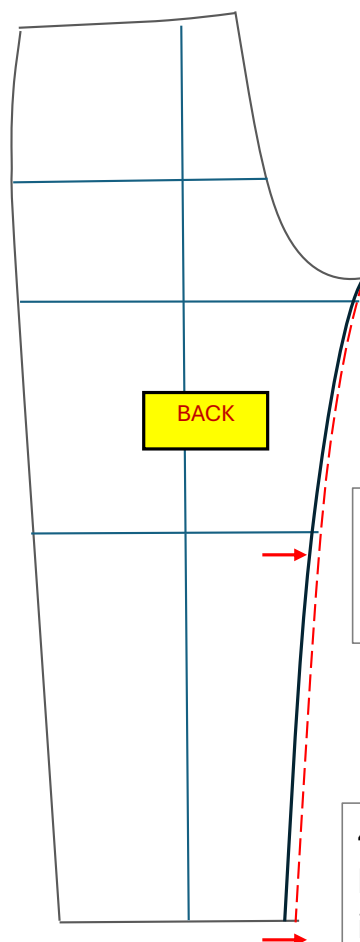
1) Rộng đùi quần mẫu đang đo là 13 ¾", bị to
Dáng ống quần bị cong gầy tại đùi
- Giảm 1/4" tại sườn ngoài

2) The leg opening is small, measures 8 ¼".
- Increase at back panel to bring leg opening width to 8 ¾"

Refer to page 3 for suggested fit corrections.

2) Ống quần bị nhỏ, đang đo 8 1/4"
- Tăng panel thân sau tăng rộng ống thành 8 3/4"

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3) Tăng 1/4" tại đầu gối, thân sau, sườn ngoài

3) Increase 1/4" at back knee, on inseam side.


4) Increase 1/2" at back leg opening, on inseam side.

4) Tăng 1/2" tại gấu quần, thân sau, sườn ngoài



Sườn trong nên dời 1/2" sau khi tăng thông số đầu gối và gấu quần thân sau

The inseam should have 1/2" forward position after increasing the back leg knee and opening.

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5) The waist seam is wavy and bulky.

- Do not stitch elastic to waist seam.
- Elastic height should be 1 ¾", same as the waistband finished height to minimize the bulkiness along the waist seam.

5) Lưng quần bị gầy gập và dày

- Không may dính thun vào đường may lưng
- To bản thun 1 3/4", bằng với to bản lưng quần thành phẩm để hạn chế độ dày

6) The front rise seam length is short.

The front crotch level is high.

6) Đáy trước bị ngắn
Phần đáy phái trước bị cao



7) The front rise seam is bulging at the base.


7) Đáy trước bị phồng

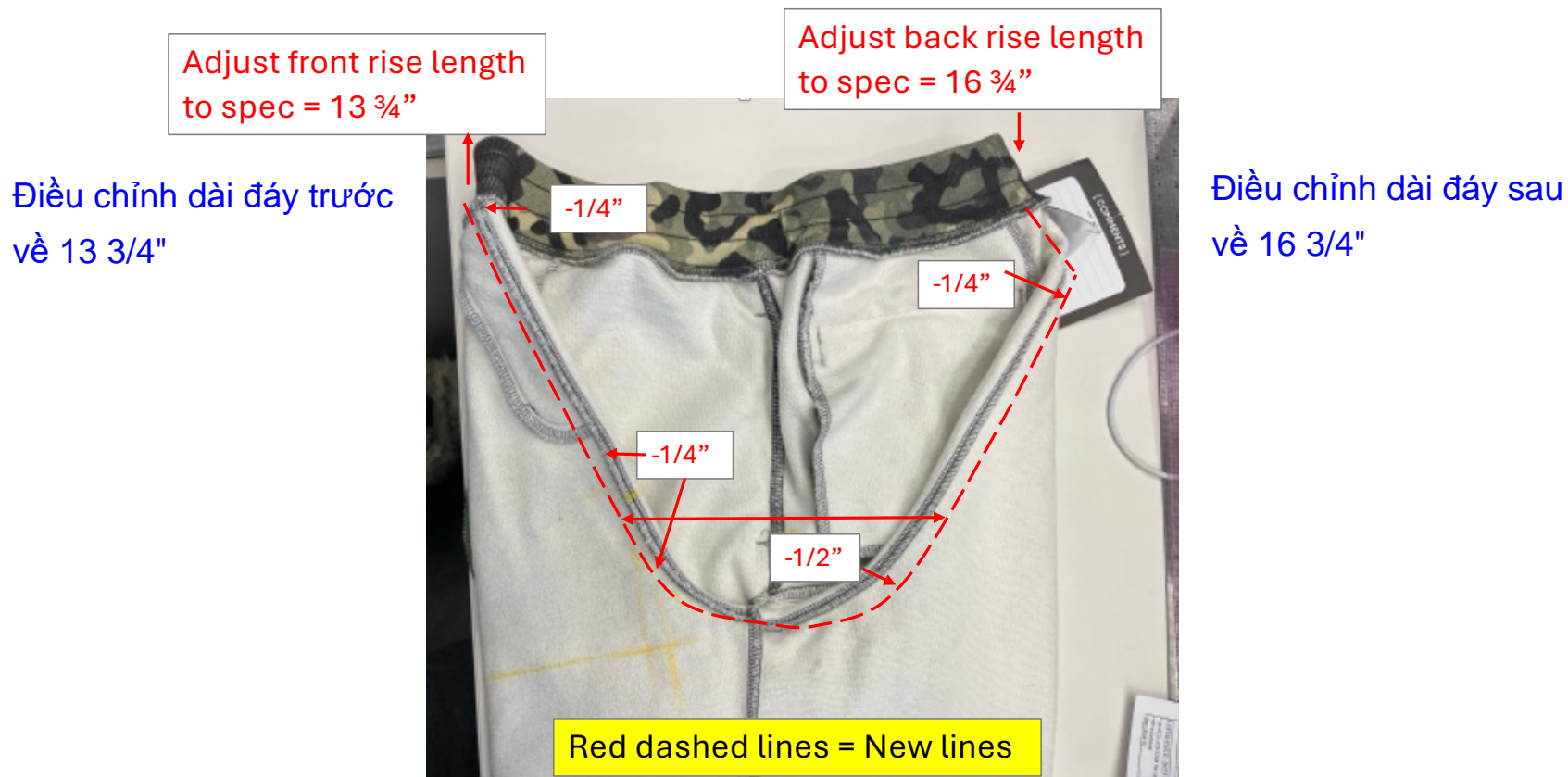


8) The back rise seam exhibits excess fabric at the back seat area.

8) Đường may đáy sau bị dư nhiều vải tại phần đáy và mông


Refer to page 5 for suggested fit corrections.

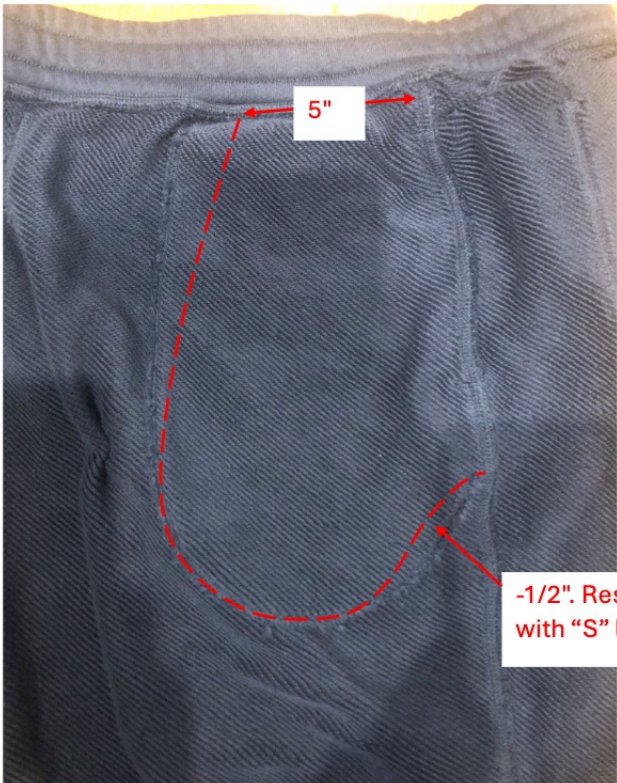
UN-AVAILABLE CO. LTD: Fit Approval-1(Rev.2) PROTO - Fit Comments - 1st Proto						Version 1
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- 9) The crotch width measures about 6 $\frac{3}{4}$ " at 2" above the crotch point.
- It should be about 7 $\frac{1}{2}$ " after corrections.
 - Ensure the front and back rise seam are forming "U" shape.

- 9) Rộng đáy quần mẫu đo được 6 $\frac{3}{4}$ " cách 2" từ điểm đáy
- Vui lòng điều chỉnh thành 7 $\frac{1}{2}$ " sau khi điều chỉnh
 - Đảm bảo đáy trước/ sau tạo thành hình chữ "U"

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-1/2". Reshape with "S" line.

Điều chỉnh dáng theo hình chữ "S"

Reference sample for pocket bag shaping.

Mẫu tham khảo cho dáng bao túi