





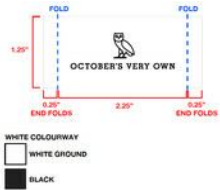
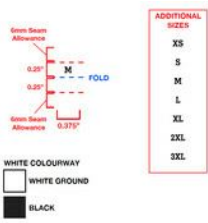


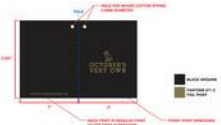







Article Summary						Version 1	
	Article Code	M-0325-KT-6101		FRENCH TERRY- 100% COTTON, 450GSM (FB-K1185)	Product Group	TOP	
	Article Name	CAMO HOODIE			Product Sub-Category	HOODIE	
	Created On	09/10/24 3:17:43 PM	Material		Season	2025 Fall	
	Last Modified	10/09/24 11:58:55 AM	Description		Life Cycle Stage	Development	
Gender Classification		Mens	Sub Class D	PULLOVER	Fabrication		KNIT TOP
Supplier		Jireh	Release Date		Ex-Factory		
<div>DATE: 10/09/24</div> 						COLORS	
SIZES							
000, 001, 002, 003, 004, 005, 006, 007, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL, 008							

Bill of Material										Version 1
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Part	Material			Placement	Qty.	UOM.	Comments		Supplier	Supplier Ref.
Fabric										
	FRENCH TERRY- 100% COTTON, 450GSM (FB-K1185)			BODY/ HOOD/ SLV	0	Meter	AOP - OPTION 2			C2403576
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD			CUFF/ BODY BAND/ DORITO/ SIDE PANEL DBL LAYER	0	Meter	AOP RIB			
	JERSEY - 100C - 180 GSM (FB-K122) 100% COTTON, 180 GSM			POCKET BAG, KNUCKLE SIDE	0	Meter	DTM GROUND			
Trims										
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172				1.00	Each			Reca Mainetti Asia Ltd.	LBOVO172
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1.00	Each			Reca Mainetti Asia Ltd.	LBOVO175
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				0	Each			Reca Mainetti Asia Ltd.	OVOF21_217_T
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1.00	Each			Vendor Sourced	
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1.00	Each			Reca Mainetti Asia Ltd.	HTOVO141A
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1.00	Each			Vendor Sourced	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1.00	Each			Vendor Sourced	
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2.00	Each				
	GROMMETS (TR-HD186)			AT HOOD	2.00	Each	GUNMETAL MATTE - 20L			
	DRAWCORD CTN 3/8" FLAT, FOLDBACK BARTACKED ENDS (DR128)			AT HOOD	1.00	Each	DTM BODY		Vendor Sourced	
Graphics										
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				


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Material Image Sheet						Version 1
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 FB-K1185 FRENCH TERRY- 100% COTTON, 450GSM	 TR-LT247 OVO 2023 One Side Main Label	 TR-LT246 OVO 2023 Alpha Sizing Tab	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 TR-HG142 OVO 2023 Booklet Hangtag	
 LT110 CC LABEL - APPAREL	 PK101 POLY BAG - GENERIC	 TR-ST114 UPC STICKER- 1" X 2.5"	 TR-HD186 GROMMETS			

RIB AOP EXAMPLE						Version 1
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EXAMPLE OF PRINTED
FRENCH TERRY, RIB AND
WASH



UPDATED UPC LAYOUT -SEPT 2024						Version 1
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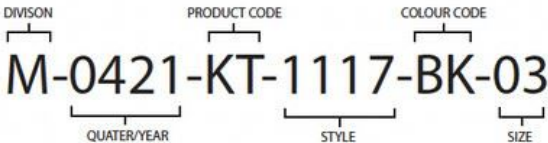


OCTOBER'S VERY OWN

UPC INFORMATION

STYLE # : M-0421-KT-1117
SIZE : MD (03)
COLOUR : BLACK (BK)
PRODUCT CODE : KNIT TOP
DIVISION : MENS
SKU : M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT
(2 PER GARMENT)


DIMENSIONS

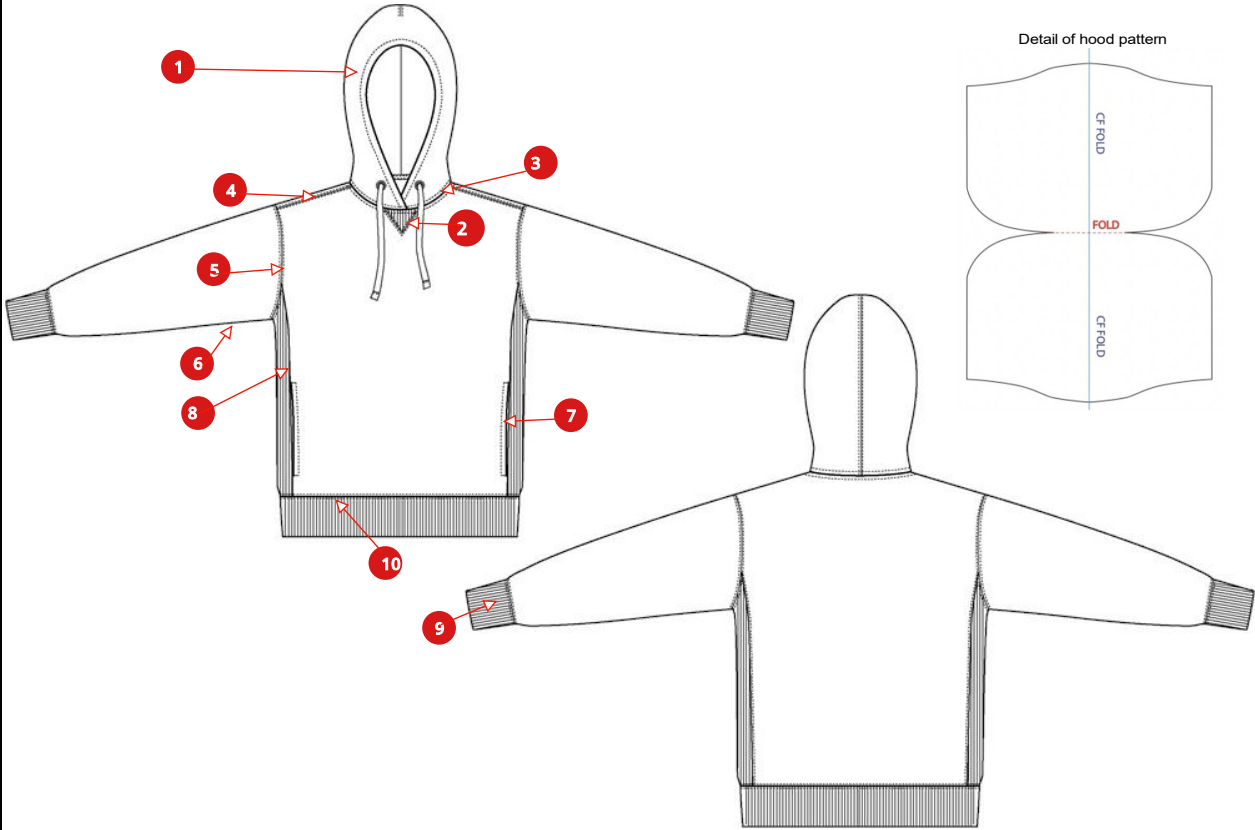
UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG.

UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



ROUNDED CORNERS

Construction details - Hoodie - Rib side panel							Version 1
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Comments

- 1

HOOD

1 piece hood with self lining. Fold at CF edge. Dart at CB, join with #512 mock safety stitch. Please ensure that the hood self and hood lining serged seperately. 2NDL C/S, straddle seam. CF of hood overlapping at the neck 3/4", left over right. SN T/S at front edge to make channel for drawcord. Grommet exits for drawcord.
Drawcord ends double fold and tacked with bartack.
Self and lining chain tacked at the top of the head at CB dart seams. Please tack 3/8" at hood crown together.
- 2

DORITO

- Rib dorito, cut and sew panel. Mock safety serged, 1/4" 2NDL C/S, straddle seams.
- 3

NECK SEAM

Hood join to body with #512 mock safety stitch.
Inside back neck cleanfinished with jersey taping. SN TS at taping edges. 1/4" in, visible at back neck.
2NDL C/S on front and back neck, straddle seams.
- 4

SHOULDER SEAM

Set forward on body. Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 5

ARMHOLE SEAM

Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 6

SLEEVE/ SIDE SEAM

Join in one operation. #512 mock safety stitch.
- 7

ONSEAM POCKET

- front pocket on panel seam, opening clean finished with pocket bag. 1/4" S/N T/S. artack apply to opening top and bottom edge. Pocket bag: palm side self, knuckle side jersey.
- 8

SIDE RIB PANEL, DOUBLE LAYER, NO SIDE SEAM

FRONT AND BACK PANEL SEAM: Join with #512 mock safety stitch. 1/4" SN TS on back body.
- 9

SLEEVE OPENING

Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 10

BOTTOM OPENING

Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.

1. Nón may 1 mảnh, gấp giữa trước, sóng nón phía sau. Vải chính + lót may rời ko dính nhau. Đánh bông 2 kim rẽ. Chân nón xếp từ trái sang phải 3/4".
Dây luồn gấp 2 đầu ,đóng bọ. Đóng bọ cách đỉnh nón 3/8"

2. Phối rib tam giác trước ngực, đánh bông 2kim 1/4" rẽ giữa.

3. Viền cổ may sạch vải single, điều 1 kim 1/4". Đánh bông 2 kim rẽ giữa trước/sau cổ.


4+5. Vai + Nách đánh bông 2 kim 1/4" rẽ giữa. Vai may chồm về thân trước


6. Tay/cạnh sườn vắt xỏ

7. Túi trước điều 1kim 1/4", đóng bọ trên/ dưới miệng túi. Lót túi vải single jersey.

8. Rib phối sườn 2 lớp , không xẻ sườn. Điều 1 kim 1/4"

9+10. Bo lai + Bo tay gấp đôi, đánh bông 2 kim 1/4" rẽ giữa

Measurement - Hoodie - Rib side panel										All Measurements are in Inches					Version 1		
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POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top		1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
! H101	Neck width :: SEAM TO SEAM		1/4	1/4	NA	9	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2				
! H201	Front neck drop from HPS : Crew		1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16				
H301	Back neck drop from HPS Crew		1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16				
! D102	Shoulder slope :: from HPS		1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front		1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! D101	Shoulder width :measured on CB body		3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4				
! B301	Across: Chest : at mid. armhole		1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
! B201	Across Back : at mid. armhole		1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4				
! B101	Chest width :1" below armhole		1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
! C102	Bottom width : 1" above band seam		1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2				
! C101	Bottom width at band:inside fold edges of band/hem		1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
! E101	Armhole Straight :: measured straight		1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
! G101	Bicep width:1" below armhole		1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure		1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4				
! G104	L/Sleeve opening: inside fold edges of cuff/hem		1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
! G103	L/Sleeve :: 1" above cuff seam		1/8	1/8	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16				
F701	Sleeve Cuff Band Height		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
A703	Body Band Height		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
H708	Hood casing width :: at CF		1/8	1/8	NA	1	1	1	1	1	1	1	1				
! H703	Hood width :: at 5" Below Top Edge		1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12				
! H701	Hood height at CF		1/4	1/4	NA	14 1/2	15	15	15 1/2	15 1/2	16	16	16				
H702	Hood height at HPS		1/4	1/4	NA	13	13 1/2	13 1/2	14	14	14 1/2	14 1/2	14 1/2				
! N101	Front onseam pocket opening length		1/4	1/4	NA	6	6 1/4	6 1/4	6 1/2	6 1/2	7	7	7				
! N102	Front onseam pocket opening stitch width		0	0	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N206	Welt pocket position UP from BTM Hem edge		1/8	1/8	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N212	Welt pocket bag width		1/4	1/4	1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4				
! H709	drawcord length : Hood		1/2	1/2	NA	40	41	41	42	42	43	43	43				
H710	Hood drawcord exit pos. fr neck		1/8	1/8	NA	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
B401	Side Panel total width (front & back) below UAP		1/8	1/8	NA	4	4 1/2	5	5 1/2	6	6 3/4	7 1/2	8 1/4				
C201	Side Panel total width (front & back) at hem edge		1/8	1/8	NA	4	4 1/2	5	5 1/2	6	6 3/4	7 1/2	8 1/4				
H606	Neck binding width		1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
B501	CF Dorito insert width: seam to seam		1/8	1/8	NA	3	3	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4				
B502	CF Dorito insert height		1/8	1/8	NA	2 1/8	2 1/8	2 3/16	2 1/4	2 5/16	2 7/16	2 9/16	2 11/16				
! H404	Minimum Neck Stretch		1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																	

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REFERENCE: Q1 2025 Collegiate hoodie M-0125-KT-5256 - add rib Dorito (ref. M-0225-KT-5728) - on seam pockets							