







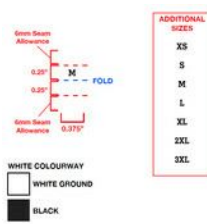


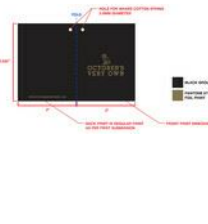

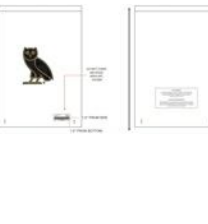





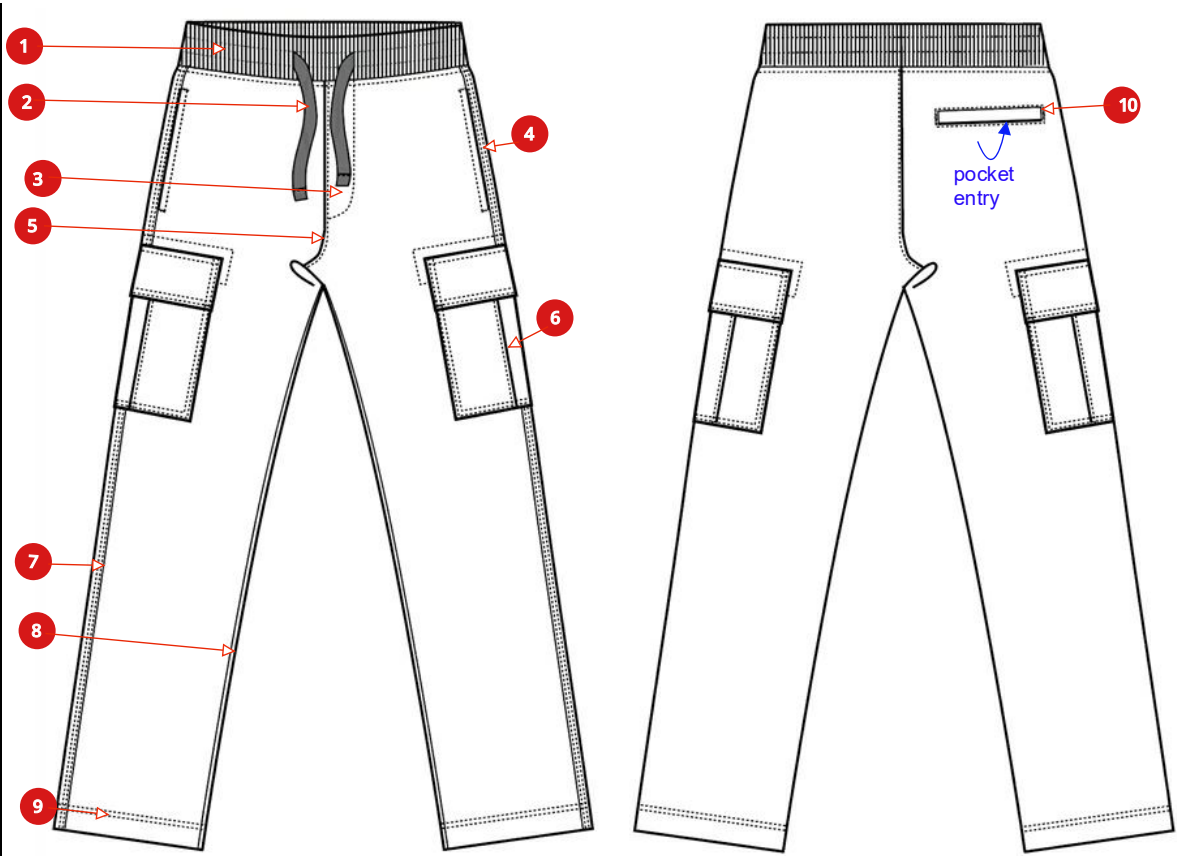
Article Summary							Version 1	
	Article Code	M-0325-KB-6102		FRENCH TERRY- 100% COTTON, 450GSM (FB-K1185)	Product Group	BOTTOM		
	Article Name	CAMO SWEATPANT			Product Sub-Category	PANT - SWEATPANT		
	Created On	09/10/24 4:25:52 PM			Material	Season	2025 Fall	
	Last Modified	09/24/24 11:35:21 AM			Description	Life Cycle Stage	development	
Gender Classification		Mens	Sub Class D	SWEATPANT	Fabrication		KNIT BOTTOM	
Supplier		Jireh	Release Date		Ex-Factory			
							COLORS	
SIZES								
000, 001, 002, 003, 004, 005, 006, 007, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL, 008								

Bill of Material										Version 1
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Part	Material			Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.
Fabric										
	FRENCH TERRY- 100% COTTON, 450GSM (FB-K1185)			BODY, SELF FABRIC REINFORCEMENT ON REVERSE SIDE OF FABRIC ABOVE CARGO POCKET FLAP- WIDTH TO BE 1-1/2"		0	Meter	AOP- OPTION 2		C2403576
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD			WB		0	Meter	AOP RIB		
	JERSEY - 100C - 180 GSM (FB-K122) 100% COTTON, 180 GSM			POCKET BAG, KNUCKLE SIDE		0	Meter	DTM GROUND		
	100% COTTON FRENCH TERRY, 400GSM (FB-K1075) 100% COTTON FRENCH TERRY, 400GSM					0	Meter	AOP - OPTION 1		J311-TYD-233361-ZLJ
Trims										
	OVO 2023 Main Loop Label (TR-LT252)					1.00	Each		Reca Mainetti Asia Ltd.	LBOVO147
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175					1.00	Each		Reca Mainetti Asia Ltd.	LBOVO175
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB					0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT					1.00	Each		Vendor Sourced	
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A					1.00	Each		Reca Mainetti Asia Ltd.	HTOVO141A
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.					1.00	Each		Vendor Sourced	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.					1.00	Each		Vendor Sourced	
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER					2.00	Each		Vendor Sourced	
	BUTTON HOLE HIGH STITCH COUNT (BB105)					2.00	Each	DTM BODY	Vendor Sourced	
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE					1.00	Each		Vendor Sourced	

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DRAWCORD	100% COTTON HERRINGBONE TAPE - 3/4" WIDTH (TR-TV142)			WB- EXTERNAL		1.00	Meter	DTM BODY	Vendor Sourced	
Graphics										
	TBD - SEE ARTWORK FILE (HT-102)					0	Each			

Material Image Sheet						Version 1
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 FB-K1185 FRENCH TERRY- 100% COTTON, 450GSM	 FB-K1075 100% COTTON FRENCH TERRY, 400GSM	 TR-LT252 OVO 2023 Main Loop Label	 TR-LT246 OVO 2023 Alpha Sizing Tab	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	
 TR-HG142 OVO 2023 Booklet Hangtag	 LT110 CC LABEL - APPAREL	 PK101 POLY BAG - GENERIC	 TR-ST114 UPC STICKER- 1" X 2.5"	 TR-TV142 100% COTTON HERRINGBONE TAPE - 3/4" WIDTH		


Construction details-Knit Pant-open hem							Version 1
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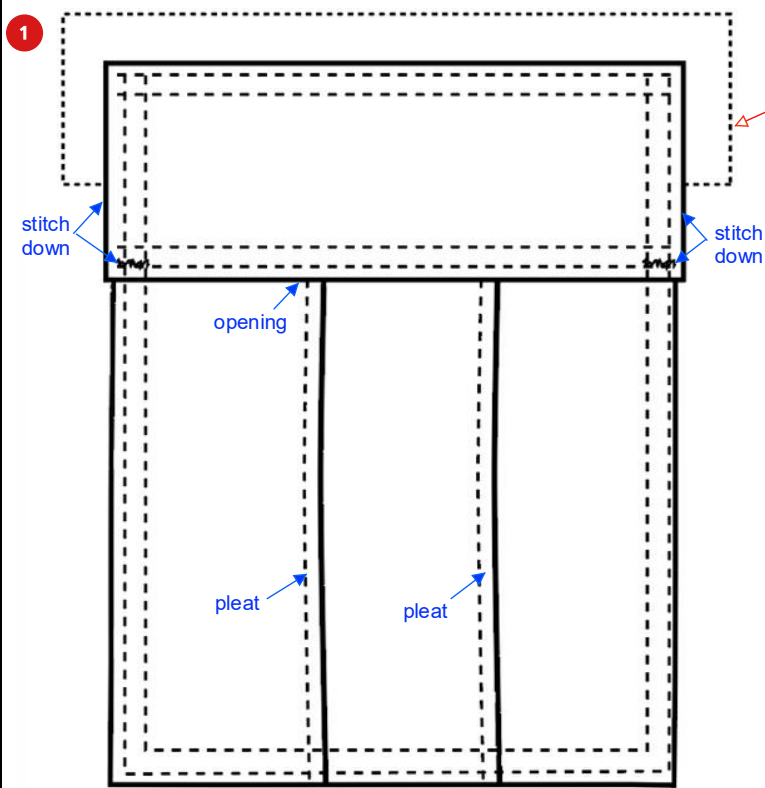


Comments

- 1** **WAISTBAND**
Separate rib waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 1/4" S/N T/S on body seam. Two rows of SN chain topstitch forming drawcord casing at centre of WB.
Grommet drawcord exits at exterior CF of WB, 2" spacing.
- 2** **DRAWCORD**
Drawcord ends: Flat, FOLDBACK BARTACKED ENDS
- 3** **FRONT NON-FUNCTIONAL FLY**
Non-functional fly. Self facings extended from front pant panels. SN edge topstitch at CF edge of fly - stitch down the opening. Facing edges finished with #512 mock safety serge. SN topstitch through to body for "J" stitch.
Single vertical bartack on "J" stitch, through all layers.
- 4** **FRONT POCKETS**
On seam slash pockets. Opening edge cleanfinished with pocket bag. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 5** **FRONT/ BACK RISES**
Join with #512 mock safety stitch. S/N edge T/S on wearer's left side.
- 6** **Cargo pockets:**
See next page
- 7** **OUTSEAM**
Join with #512 mock safety stitch. 1/4" 2NDL C/S on back body.
- 8** **INSEAM**
Join with #512 mock safety stitch
- 9** **LEG OPENINGS**
Self turn up, 2N coverstitch, 1/4" spacing.
- 10** **SELF WELT POCKET:**
Self welt pocket with opening along bottom.SN edge T/S. around welt. Bartacks on welt 2 ends.
Pocket bag: mock safety serged, 512, Top bag: jersey, bottom bag: self. Pocket bags finished into waistband seam.

1. Lưng quần lượn thun. Điều 1 kim 1/4" ở đường tra lưng. Khuy dọc cách nhau 2".
 2. Dây lượn đẹp đóng bọ 2 đầu
 3. Đường may chữ J thân trước. Điều 1 kim, đóng bọ dọc
 4. Túi trước. Miệng túi điều 1kim 1/4", đóng bọ trên/ dưới miệng túi. Lót túi vải singe jersey.
 5. Đáy trước/ sau điều 1kim cạnh viền bên trái người mặc
 7. Sườn ngoài đánh bông 2 kim 1/4" về thân sau
 8. Sườn trong vắt xổ
 9. Lai quần đánh bông 2 kim 1/4"
 10. Điều 1 kim quanh cơi túi, đóng bọ 2 điểm kết thúc.
- Bao túi may vắt xổ, lót vải jersey


POCKET Construction details - CARGO PKT							Version 1
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Comments

- Cargo pockets:
 Flap: 2ply self flap, clean finished with 1/4" 2NDL T/S. Set to body with 1/4" 2NDL T/S.
 Bartacks applied to bottom 2 corners.
 Patch pocket:
 Pocket: opening; Double turn in, 3/4" S/N T/S. 2 pleats apply to mid patch pocket, 1/4" S/N T/S. Set pocket to body body with 1/4" 2NDL T/S.
- POCKET REINFORCEMENT:
 - Use self or grosgrain tape
 ** Grosgrain tape must be pre-shrunk**
 Self or grosgrain backing apply on interior pf the pant, flap and patch pocket top edge area. All edges to be clean finished with S/N edge T/S.

- Túi hộp**
 - Nắp túi 2 lớp có keo, may sạch 2 kim 1/4". Đóng bọ tại 2 góc bên dưới
 - Thân túi điều 1 kim 3/4".
 Tạo 2 đường gấp giữa túi, điều 1kim 1/4". May nối thân túi vào ống quần đi 2kim 1/4"
- Đường gia cố túi**
 Viên mặt trong bằng vải chính hoặc dây tape

Measurement Sheet - Open Hem										All Measurements are in Inches					Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2				
! J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4				
J502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2				
L301	Front fly width :: edge to T/S outline	1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2				
! L302	Front fly length :: WB seam to bottom T/S outline	1/4	1/4	NA	5 1/4	5 1/2	5 1/2	5 1/2	5 1/2	5 3/4	5 3/4	5 3/4				
! K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25				
! K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	11 3/4	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8				
M102	Knee position from crotch seam :: NO GRADE	1/4	1/4	NA	11 3/4	12	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width: 12" below crotch pt.	1/4	1/4	NA	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11 1/8	11 5/8	12 1/8				
! I101	Inseam length :: long pant	1/2	1/2	NA	31	31	31 1/2	31 1/2	31 1/2	32	32	32				
! M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4				
I702	Leg hem height	1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8				
! L103	Front rise :: INCLUDING WB	1/4	1/4	1/4	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4				
! L203	Back rise :: INCLUDING WB	1/4	1/4	1/4	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4				
C202	Side seam forward position, fr fold	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
! N201	Welt pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
! N202	Welt pocket width	1/8	1/8	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	Welt pocket position from Rib/Band seam	1/8	1/8	NA	1	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4				
N211	Welt pocket bag height :: at center	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Welt pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket welt height	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! N701	Back pocket welt opening width	1/4	1/4	NA	5	5	5 1/4	5 1/2	5 1/2	5 3/4	6	6				
N703	Back pocket from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3				
! N801	Cargo pocket height at center :: including flap	1/4	1/4	NA	7 3/4	8	8	8 1/4	8 1/4	8 1/2	8 3/4	8 3/4				
N803	Cargo pocket flap height at center	1/8	1/8	NA	2 1/8	2 1/4	2 1/4	2 3/8	2 3/8	2 1/2	2 5/8	2 5/8				
N806	Cargo pocket flap width at top edge	1/8	1/8	NA	6 3/4	7	7	7 1/4	7 1/4	7 1/2	7 3/4	7 3/4				
N805	Cargo pocket width at top edge	1/8	1/8	NA	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2				
N612	Cargo patch pocket opening hem height	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
N312	Cargo pocket bottom bellow width	1/8	1/8	NA	1	1	1	1	1	1	1	1				
N807	Cargo pocket from WB seam	1/4	1/4	NA	9 1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 3/4	9 3/4				
! J501	Drawcord length : waist	1	1	NA	50	50	50	50	56	56	56	56				
Comments																
REFERENCE: 2025 RELAXED FIT OPEN HEM PANT (improved fit as per M-0125-KB-5637) - M-0223-KB-3268 for cargo pkts for measurements only - rib waistband																

Measurement Sheet - Open Hem					All Measurements are in Inches		Version 1
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<div>- faux front fly</div> <div>- back welt pockets</div>							