

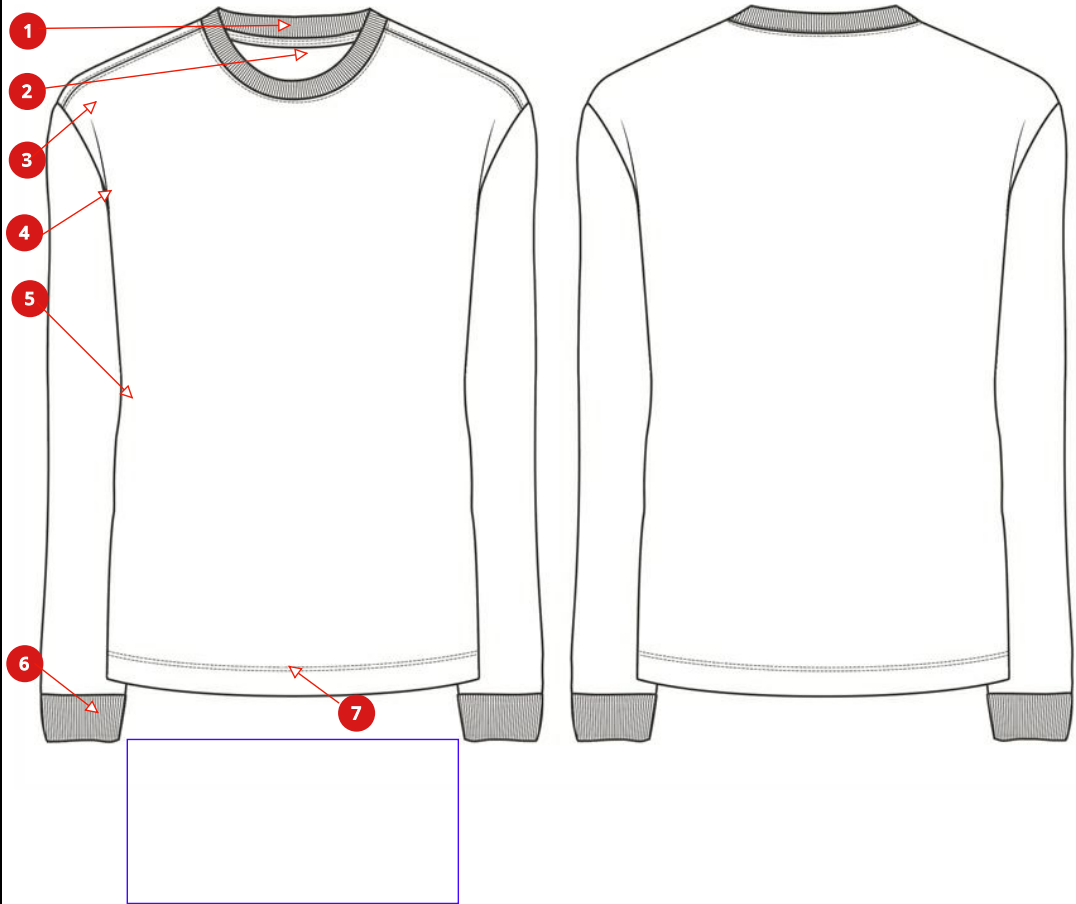
Article Summary							Version 1	
	Article Code	M-0425-KT-6290			Product Group	TOP		
	Article Name	CAMO GRAPHIC LS T-SHIRT			Product Sub-Category	T-SHIRT - LS		
	Created On	11/29/24 2:50:14 PM			Season	2025 Winter		
	Last Modified	12/11/24 6:53:34 PM			Life Cycle Stage	Pre-Production		
Gender Classification		Mens	Sub Class D	LS T-SHIRT	Fabrication	KNIT TOP		
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory	09 Jul 2025		
							COLORS	
								BLACK (BK) BLACK
								PUFFINS BILL (PFB) 16-1363 TCX WAXWING
								CAMO (CM)
SIZES								
000, 001, 002, 003, 004, 005, 006, 007								

Bill of Material														Version 1	
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	Article Name	CAMO GRAPHIC LS T-SHIRT								Product Sub-Category	T-SHIRT - LS				
	Created On	11/29/24 2:50:14 PM		Material	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s					Season	2025 Winter				
	Last Modified	12/11/24 6:53:34 PM		Description						Life Cycle Stage	Pre-Production				
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PFB PUFFINS BILL		CM CAMO
Fabric															
	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s			0	Meter				REF# BDSS22P0921018T00D		ALL OVER PRINT AOP		None		None
	1X1 RIB 100% COTTON (FB-K270)			0	Meter						None		None		None
Trims															
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.			1	Each						None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.			1	Each						None		None		None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER			0	Each						None		None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT			0	Each		Vendor Sourced				None		None		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A			0	Each		Reca Mainetti Asia Ltd.	HTOVO141A			None		None		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175			0	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T			None		None		None
	TEE MAIN LABEL-LBOVO151 (TR-LT251) LBOVO151			0	Each		Reca Mainetti Asia Ltd.				None		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB			0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T			WHITE WT WHITE		None		None

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Part	Material		Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PFB PUFFINS BILL		CM CAMO
Graphics														
	TBD - SEE ARTWORK FILE (HT-102)			0	Each					None		None		None

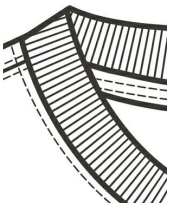
Material Image Sheet										Version 1
Article Code M-0425-KT-6290						Product Group TOP				
Article Name CAMO GRAPHIC LS T-SHIRT						Product Sub-Category T-SHIRT - LS				
Created On 11/29/24 2:50:14 PM		Material		UA - 100% COTTON JERSEY, 190GSM (FB-K508)		Season 2025 Winter				
Last Modified 12/11/24 6:53:34 PM		Description		REF# BDSS22P0921018T00D SINGLE JERSEY 20s		Life Cycle Stage Pre-Production				
FB-K508 UA - 100% COTTON JERSEY, 190GSM		LT110 CC LABEL - APPAREL		PK101 POLY BAG - GENERIC		TR-ST114 UPC STICKER- 1" X 2.5"		TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG142 OVO 2023 Booklet Hangtag
TR-LT246 OVO 2023 Alpha Sizing Tab		TR-LT251 TEE MAIN LABEL- LBOVO151		LT138 TEAR-AWAY COO TAB: OVOF21_217_T						

Construction Details - Crewneck							Version 1
	Article Code	M-0425-KT-6290		UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s	Product Group	TOP	
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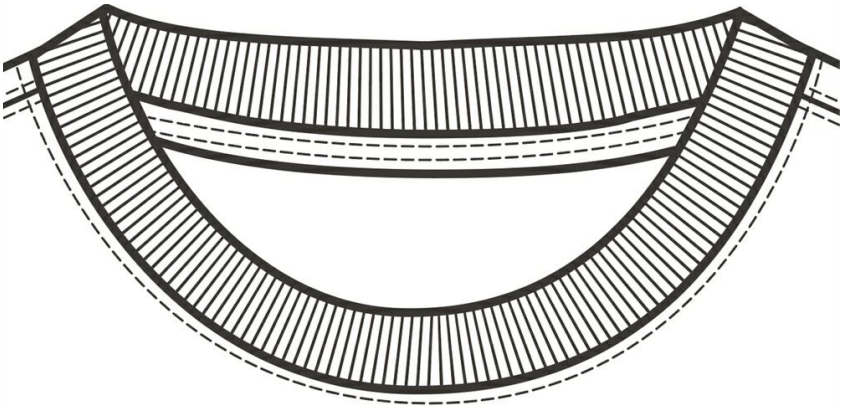
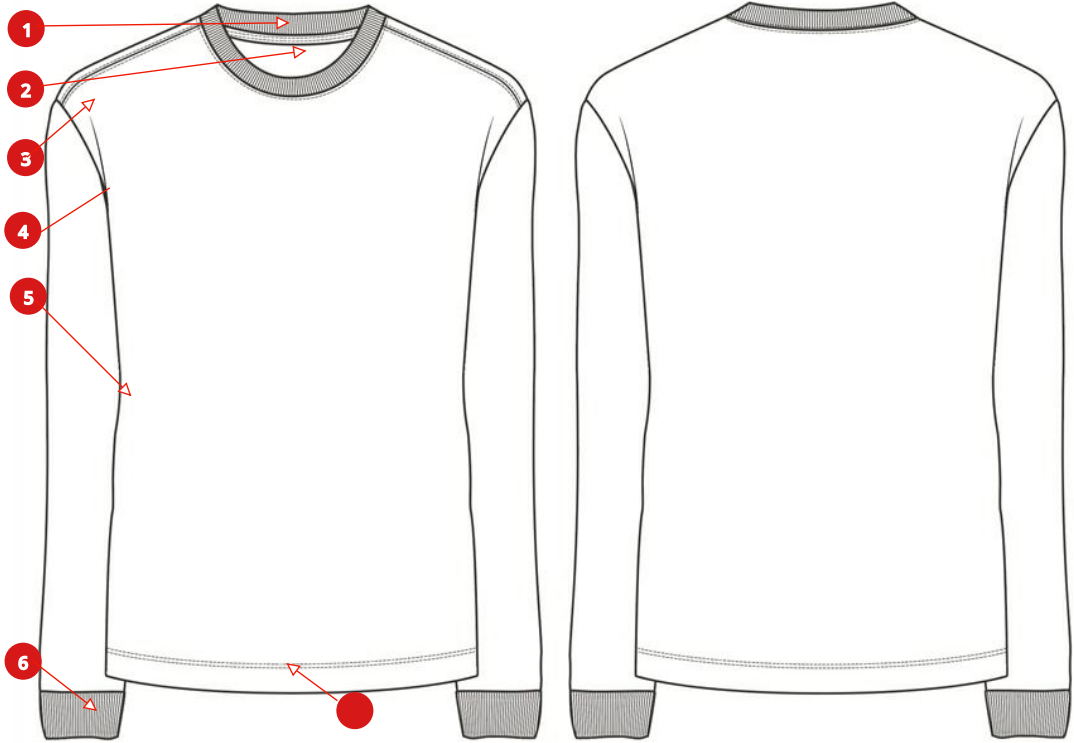


Comments

- 1 NECKBAND:
RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, S/N EDGE T/S TO FRONT NECK
- 2 NECK/SHOULDER TAPE:
JERSEY BINDING ALONG BACK NECK FROM SHOULDER TO SHOULDER, CHAINSTITCH (LOOPER SIDE EXPOSED ON EXERIOR) EDGESTITCH
- 3 SHOULDER SEAM
MOCK SAFETY SERGED, 512
- 4 ARMHOLE SEAM
MOCK SAFETY SERGED, 512
- 5 SLEEVE/ SIDE SEAM
MOCK SAFETY SERGED, 512
- 6 CUFF 1X1 RIB, DOUBLE LAYER FOLD
MOCK SAFETY SERGE TO JOIN TO PANEL,
- 7 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE



Construction Details - Crewneck							Version 1
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	Last Modified	12/11/24 6:53:34 PM			Life Cycle Stage	T-SHIRT - LS SHOULDER SEAM	
		Material Description	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s				



Comments

- 1 NECKBAND:
RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512
TO NECK SEAM, S/N EDGE T/S TO FRONT NECK

BO CỔ: Gấp đôi , vắt sổ tra vào thân, điều mí 1K
1/8" ở trên thân xung quanh chân cổ

- 2 NECK/SHOULDER TAPE:
JERSEY BINDING ALONG BACK NECK FROM SHOULDER
TO SHOULDER, CHAINSTITCH (LOOPER SIDE EXPOSED ON
EXERIOR) EDGESTITCH

Viền cổ sau: Bằng vải chính, kéo dài đến đầu vai,
điều rẽ 2K 1/4" móc xích lộ ra ngoài thân áo.

- 3 SHOULDER SEAM
MOCK SAFETY SERGED, 512
- 4 ARMHOLE SEAM
MOCK SAFETY SERGED, 512
- 5 SLEEVE/ SIDE SEAM
MOCK SAFETY SERGED, 512

Vai & nách,sườn thân, sườn tay : vắt sổ 2k4c

- 6 CUFF 1X1 RIB, DOUBLE LAYER FOLD
MOCK SAFETY SERGE TO JOIN TO PANEL,

BO tay : vắt sổ 2k4c vào thân

- 7 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE

Lai áo : gấp vào trong, điều 2k 1/4"

Measurement Sheet - LS Relax Tee - OVO					All Measurements are in Inches		Version 1
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Last Modified	12/11/24 6:53:34 PM	THÔNG SỐ						Life Cycle Stage	Pre-Production			
POM	Description		+ Tol	- Tol	Grade	XS	S	M	L	XL	XXL	3XL
A101	Back body length from HPS : Top	DÀI ÁO THÂN SAU ĐO TỪ CAO VAI	1/2	1/2	NA	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2
H101	Neck width :: SEAM TO SEAM	NGANG CỔ TỪ ĐƯỜNG MAY ĐẾN ĐƯỜNG MAY	1/8	1/8	1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8
H201	Front neck drop from HPS : Crew	HÀ CỔ TRƯỚC TỪ CAO VAI	1/8	1/8	NA	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16
H301	Back neck drop from HPS Crew	HÀ CỔ SAU TỪ CAO VAI	1/8	1/8	NA	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16
H605	Neckband width	TO BÀN BƠ CỔ	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4
D102	Shoulder slope :: from HPS	XUÔI VAI TỪ CAO VAI	1/4	1/4	NA	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16
D103	Shoulder displacement to front	CHỖM VAI	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2
D101	Shoulder width : measured on CB body	NGANG VAI: ĐO Ở THÂN SAU	3/8	3/8	NA	17 3/4	18 1/2	19 1/4	20	21	22	23
B301	Acrss: Chest : at mid. armhole	NGANG NGỰC: GIỮA HỖM NÁCH	1/4	1/4	NA	16	16 3/4	17 1/2	18 1/4	19 1/4	20 1/4	21 1/4
B201	Across Back : at mid. armhole	NGANG LƯNG: GIỮA HỖM NÁCH	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4
B101	Chest width : 1" below armhole	NGANG NGỰC DƯỚI NÁCH 1"	1/2	1/2	NA	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28
C101	Bottom width at band:inside fold edges of band/hem	NGANG LẠI ĐO TẠI MÉP	1/2	1/2	NA	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4
E101	Armhole Straight :: measured straight	NÁCH ĐO THẲNG	1/4	1/4	NA	8 7/8	9 1/4	9 5/8	10	10 1/2	11	11 1/2
G101	Bicep width: 1" below armhole	BẮP TAY DƯỚI NÁCH 1"	1/8	1/8	NA	7 3/4	8	8 1/4	8 1/2	8 13/16	9 1/8	9 7/16
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	DÀI TAY ĐO TỪ GIỮA CỔ SAU - ĐO 3 ĐIỂM	1/2	1/2	NA	33 1/2	34 1/4	35	35 3/4	36 3/4	37 3/4	38 3/4
G103	L:Sleeve :: 1" above cuff seam	NGANG CỬA TAY: ĐO 1" TRÊN ĐƯỜNG TRÁ BƠ	1/8	1/8	NA	4 3/8	4 9/16	4 3/4	4 15/16	5 3/16	5 7/16	5 11/16
G104	L:Sleeve opening: inside fold edges of cuff/hem	NGANG CỬA TAY: ĐO TẠI MÉP BƠ	1/8	1/8	NA	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16
H606	Neck binding width	TO BÀN VIENT CỔ SAU	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8
A701	Body hem depth	CAO LẠI ÁO	1/8	1/8	0	1	1	1	1	1	1	1
F701	Sleeve Cuff Band Height	CAO BƠ TAY	1/8	1/8	0	2	2	2	2	2	2	2
H404	Minimum Neck Stretch	GIÃN CỔ TỐI THIỂU	1/2	0	0	24	24	24	24	24	24	24