

Article Summary							Version 1	
	Article Code	M-0325-KT-6279			Product Group	TOP		
	Article Name	SCORPION GRAPHIC T-SHIRT			Product Sub-Category	T-SHIRT		
	Created On	11/29/24 2:06:27 PM			Season	2025 Fall		
	Last Modified	12/11/24 3:40:26 PM			Life Cycle Stage	Pre-Production		
		Material Description	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s					
Gender Classification		Mens	Sub Class D	SS T-SHIRT	Fabrication	KNIT TOP		
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory	07 May 2025		
							COLORS	
							BLACK (BK) BLACK WHITE (WT) WHITE FIERY RED (FYR) 18-1664 TCX FUEGO OPEN AIR (OA) . LIGHT BLUE (.)	
SIZES								
000, 001, 002, 003, 004, 005, 006, 007								

Bill of Material										Version 1		
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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		WT WHITE		FYR FIERY RED		OA OPEN AIR
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Fabric

	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s		0	Meter					ALL OVER PRINT AOP		ALL OVER PRINT AOP		None		None
	1X1 RIB 100% COTTON (FB-K270)		0	Meter					None		None		None		None

Trims

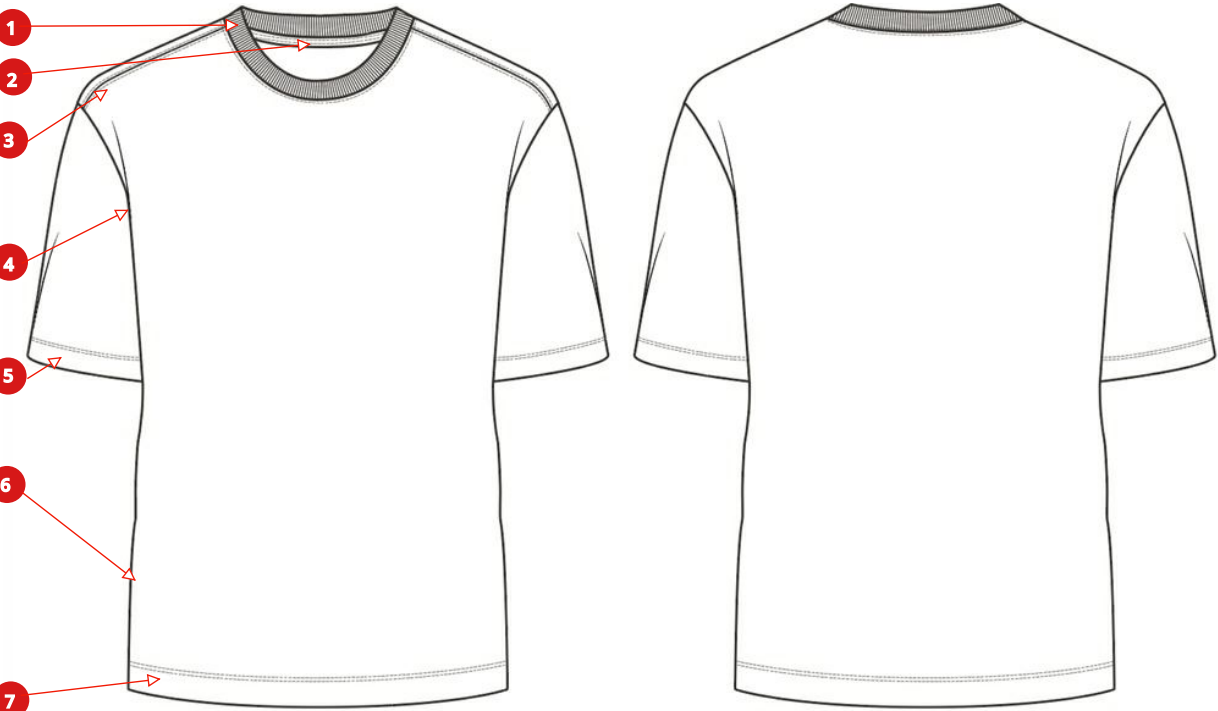
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each	use template for Dali provided on 4/8				None		None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each					None		None		None		None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		0	Each					None		None		None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		0	Each		Vendor Sourced			None		None		None		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		0	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		0	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None		None

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	TEE MAIN LABEL- LBOVO151 (TR-LT251) LBOVO151		0	Each		Reca Mainetti Asia Ltd.			None		None		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		0	Each		Reca Mainetti Asia Ltd.	OVOF21 _217_T		WHITE WT WHITE		WHITE WT WHITE		None		None
Graphics															
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None

Material Image Sheet						Version 1
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FB-K508 UA - 100% COTTON JERSEY, 190GSM	LT110 CC LABEL - APPAREL	PK101 POLY BAG - GENERIC	TR-ST114 UPC STICKER- 1" X 2.5"	TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag	
TR-LT246 OVO 2023 Alpha Sizing Tab	TR-LT251 TEE MAIN LABEL- LBOVO151	LT138 TEAR-AWAY COO TAB: OVOF21_217_T				

Construction Details - Crewneck				Version 1	
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Comments

- 1 NECKBAND:
RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512
TO NECK SEAM, S/N EDGE T/S TO FRONT NECK SEAM

BO CỔ: Gấp đôi , vắt sổ tra vào thân, điều mí 1K 1/8" ở trên thân xung quanh chân cổ

- 2 NECK/SHOULDER TAPE:
JERSEY BINDING ALONG BACK NECK FROM SHOULDER
TO SHOULDER, 2 NDL CHAINSTITCH (LOOPER SIDE
EXPOSED ON EXERIOR)

Viền cổ sau: Bằng vải chính, kéo dài đến đầu vai,
điều rẽ 2K 1/4" móc xích lộ ra ngoài thân áo.

- 3 SHOULDER SEAM
MOCK SAFETY SERGED, 512

- 4 ARMHOLE SEAM
MOCK SAFETY SERGED, 512

Vai & Nách : vắt sổ 2k4c

- 5 SLEEVE HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE

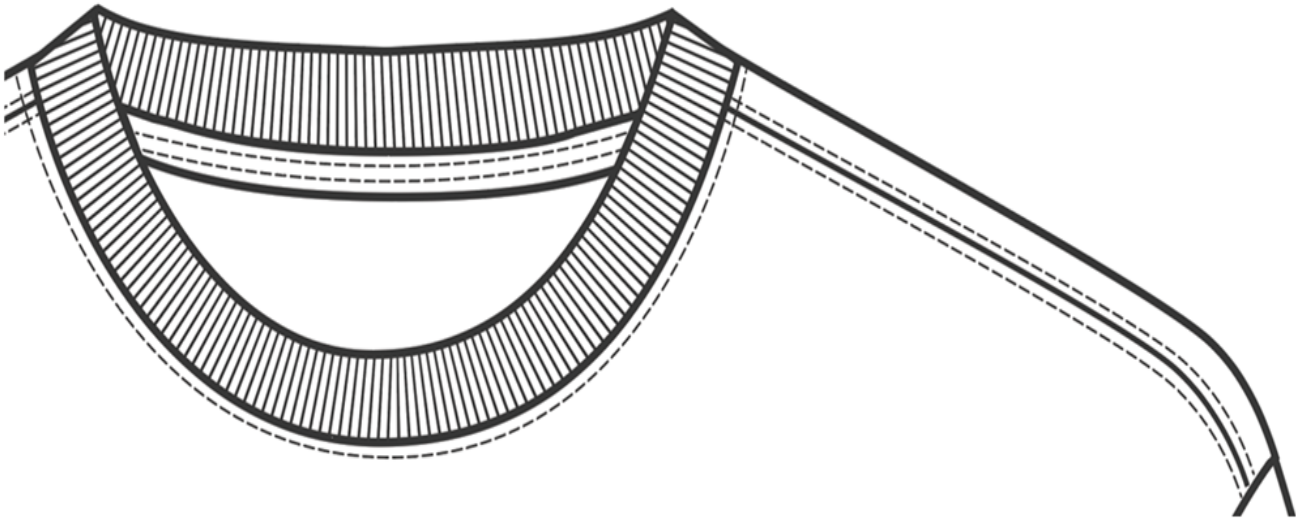
Lai tay: Gấp lại vào trong, điều 2K 1/4"

- 6 SLEEVE/ SIDE SEAM
MOCK SAFETY SERGED, 512

Tay áo/ sườn thân : vắt sổ 2k4c

- 7 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE

Lai áo : Gấp lại vào trong, điều 2K 1/4"



MEASUREMENT -2024 DEVELOPMENT FIT

All Measurements are in Inches

Version 1

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BẢNG THÔNG SỐ

POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
! A101	Back body length from HPS : Top	DÀI THÂN SAU TỪ ĐỈNH VAI	1/2	1/2	NA	27 1/2	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2
! H101	Neck width :: SEAM TO SEAM	RỘNG CỔ (ĐƯỜNG MAY ĐẾN ĐƯỜNG	1/4	1/4	NA	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8
! H201	Front neck drop from HPS : Crew	HẠ CỔ TRƯỚC TỪ ĐỈNH VAI	1/8	1/8	NA	4 1/8	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16
H301	Back neck drop from HPS Crew	HẠ CỔ SAU TỪ ĐỈNH VAI	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16
! H605	Neckband width	TO BÀN BƠ CỔ	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
! D102	Shoulder slope :: from HPS	XUÔI VAI TỪ ĐỈNH VAI	1/8	1/8	NA	2	2 1/16	2 1/8	2 1/8	2 1/8	2 3/16	2 1/4	2 5/16
D103	Shoulder displacement to front	CHỖM VAI VỀ THÂN TRƯỚC	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
! D101	Shoulder width :measured on CB body	RỘNG VAI ĐO THÂN SAU	3/8	3/8	NA	17 1/2	18 1/4	19	19 3/4	20 1/2	21 1/2	22 1/2	23 1/2
! B301	Across: Chest : at mid. armhole	NGANG NGỰC TẠI GIỮA NÁCH	1/4	1/4	NA	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4
! B201	Across Back : at mid. armhole	NGANG THÂN SAU ĐO TẠI GIỮA NÁCH	1/4	1/4	NA	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4
! B101	Chest width :1" below armhole	NGỰC 1" DƯỚI NÁCH	1/2	1/2	NA	19 1/4	20 1/4	21 1/4	22 1/4	23 1/4	24 3/4	26 1/4	27 3/4
! C101	Bottom width at band:inside fold edges of band/hem	NGANG LẠI TẠI MÉP	1/2	1/2	NA	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4
! E101	Armhole Straight :: measured straight	NÁCH ĐO THẲNG	1/4	1/4	NA	8 1/8	8 1/2	8 7/8	9 1/4	9 5/8	10 1/8	10 5/8	11 1/8
! F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	DÀI TAY ĐO 3 ĐIỂM- TỪ GIỮA CỔ SAU	1/4	1/4	NA	17 1/2	18	18 1/2	19	19 1/2	20 1/4	21	21 3/4
! G101	Bicep width:1" below armhole	NGANG BẮP TAY DƯỚI NÁCH 1"	1/8	1/8	NA	6 3/4	7	7 1/4	7 1/2	7 3/4	8 1/16	8 3/8	8 11/16
! G301	S/Sleeve opening:inside fold edges of cuff or hem	CỬA TAY - ĐO MÉP TRONG	1/8	1/8	NA	6 1/4	6 1/2	6 3/4	7	7 1/4	7 9/16	7 7/8	8 3/16
H606	Neck binding width	TO BÀN VIENT CỔ SAU	1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
A701	Body hem depth	TO BÀN ĐIỀU LẠI ÁO	1/8	1/8	NA	1	1	1	1	1	1	1	1
F702	Sleeve Hem Height	TO BÀN ĐIỀU LẠI TAY	1/8	1/8	NA	1	1	1	1	1	1	1	1
! H404	Minimum Neck Stretch	GIÃN CỔ TỐI THIỂU	1/2	0	NA	24	24	24	24	24	24	24	24

Cm MEASUREMENT -2024 DEVELOPMENT FIT												All Measurements are in CMs					Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL						
! A101	Back body length from HPS : Top	1.27	1.27	0	69.85	71.12	72.39	73.66	74.93	77.47	80.01	82.55						
! H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	16.51	16.51	17.145	17.78	18.415	19.05	19.685	20.32						
! H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	10.4775	10.4775	10.6362	10.795	10.9538	11.2713	11.5887	11.9063						
H301	Back neck drop from HPS Crew	0.3175	0.3175	0	2.2225	2.2225	2.3812	2.54	2.6988	3.0163	3.3337	3.6513						
! H605	Neckband width	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905						
! D102	Shoulder slope :: from HPS	0.3175	0.3175	0	5.0800	5.2387	5.3975	5.3975	5.3975	5.5563	5.7150	5.8738						
D103	Shoulder displacement to front	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27						
! D101	Shoulder width :measured on CB body	0.9525	0.9525	0	44.450	46.355	48.260	50.165	52.070	54.610	57.150	59.690						
! B301	Across: Chest : at mid. armhole	0.635	0.635	0	40.005	41.91	43.815	45.72	47.625	50.165	52.705	55.245						
! B201	Across Back : at mid. armhole	0.635	0.635	0	40.005	41.91	43.815	45.72	47.625	50.165	52.705	55.245						
! B101	Chest width :1" below armhole	1.27	1.27	0	49.53	52.07	54.61	57.15	59.69	63.50	67.31	71.12						
! C101	Bottom width at band:inside fold edges of band/hem	1.27	1.27	0	47.625	50.165	52.705	55.245	57.785	61.595	65.405	69.215						
! E101	Armhole Straight :: measured straight	0.635	0.635	0	20.6375	21.590	22.5425	23.495	24.4475	25.7175	26.9875	28.2575						
! F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	0.635	0.635	0	44.45	45.72	46.99	48.26	49.53	51.435	53.34	55.245						
! G101	Bicep width:1" below armhole	0.3175	0.3175	0	17.145	17.78	18.415	19.05	19.685	20.4787	21.2725	22.0663						
! G301	S/Sleeve opening:inside fold edges of cuff or hem	0.3175	0.3175	0	15.875	16.51	17.145	17.78	18.415	19.2087	20.0025	20.7963						
H606	Neck binding width	0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525						
A701	Body hem depth	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54						
F702	Sleeve Hem Height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54						
! H404	Minimum Neck Stretch	1.27	0	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96						
Comments																		
JUNE 2024 UPDATED FIT FOR TSHIRT																		