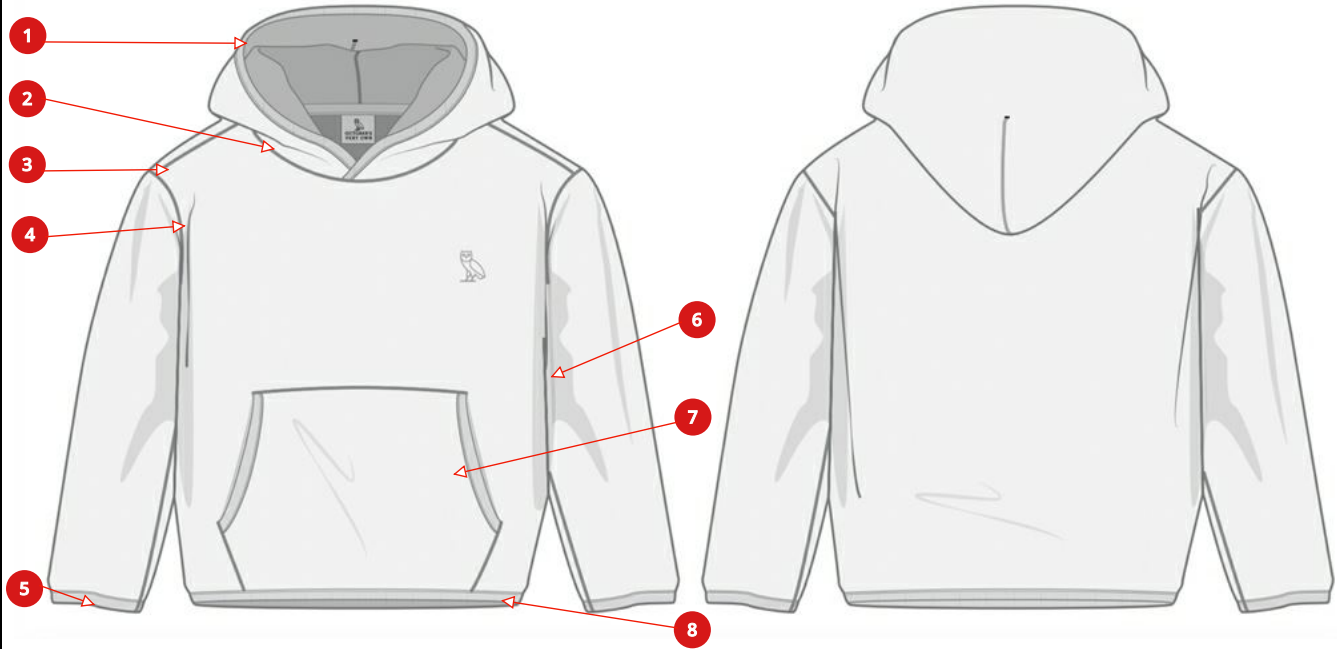


Article Summary						Version 1			
	Article Code	K-0425-KT-6369			Product Group	TOP			
	Article Name	KIDS POLARTEC MICROFLEECE HOODIE			Product Sub-Category	HOODIE			
	Created On	12/17/24 10:23:53 AM			Season	2025 Winter			
	Last Modified	01/08/25 9:56:16 AM			Life Cycle Stage	Design			
Gender Classification		Kids	Sub Class D	PULLOVER	Fabrication	KNIT TOP			
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory				
								COLORS	
									BLACK (BK) BLACK
SIZES									
S(6), M(7-8), L(10-12), XL(14)									

Bill of Materials										Version 1	
	Article Code	K-0425-KT-6369		POLARTEC MICROFLEECE - 8200 (FB-K447) 100% polyester	Product Group		TOP				
	Article Name	KIDS POLARTEC MICROFLEECE HOODIE			Product Sub-Category		HOODIE				
	Created On	12/17/24 10:23:53 AM	Material		Season		2025 Winter				
	Last Modified	01/08/25 9:56:16 AM	Description		Life Cycle Stage		Design				
Part	Material			Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BK BLACK
Fabric											
BODY	POLARTEC MICROFLEECE - 8200 (FB-K447) 100% polyester			BODY, SLEEVE, HOOD		0	Meter		Polartec		None
Trims											
SEE PLACEMENT FOR DETAILS	5/8" FINISHED STRETCH BINDING (EC115) 5/8" Stretch Binding - 80% NYLON 20% SPANDEX			HOOD HEM, BOTTOM HEM, SLEEVE HEM, KANGA POCKET OPENINGS, BACK NECK TAPE		1	Each				DYED TO MATCH BODY DTMB
BACK NECK	BEANIE LABEL LBOVO179 OPT 1 - OFF SHORE (TR-LT282)			CENTRED INSIDE BACK NECK		1	Each		Reca Mainetti Asia Ltd.		None
BACK NECK	TODDLERS/KIDS SIZE TABS (TR-LT290) ref# OVOP24_212_T			.25" FROM MAIN LABEL		1	Each				None
BACK NECK	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB			.25" FROM SIZE TAB		1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T	None
SIDE INSERT 1	CC LABEL - MADE IN VIETNAM (TR-LT234) Standard printed satin label					1	Each		Vendor Sourced		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT			HANGTAG ATTACHMENT		1	Each		Vendor Sourced		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A			PINNED TO RIBBON LOOP		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A	None
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER			1. INSIDE HANGTAG 2. ON POLYBAG		2	Each				None

Bill of Materials Material Image Sheet										Version 1							
	Article Code	K-0425-KT-6369		POLARTEC MICROFLEECE - 8200 (FB-K447) 100% polyester	Product Group	TOP											
	Article Name	KIDS POLARTEC MICROFLEECE HOODIE			Product Sub-Category	HOODIE											
	Created On	12/17/24 10:23:53 AM			Season	2025 Winter											
	Last Modified	01/08/25 9:56:16 AM			Life Cycle Stage	Design											
	FB-K447 POLARTEC MICROFLEECE - 8200			EC115 5/8" FINISHED STRETCH BINDING			TR-LT282 BEANIE LABEL LBOVO179 OPT 1 - OFF SHORE			TR-LT290 TODDLERS/KIDS SIZE TABS			LT138 TEAR-AWAY COO TAB: OVOF21_217_T			TR-LT234 CC LABEL - MADE IN VIETNAM	
	TR-TV140 5mm GROSGRAIN RIBBON LOOP			TR-HG142 OVO 2023 Booklet Hangtag			TR-ST114 UPC STICKER- 1" X 2.5"										

Construction details - Hoodie - rev relaxed fit					Version 1	
	Article Code	K-0425-KT-6369			Product Group	TOP
	Article Name	KIDS POLARTEC MICROFLEECE HOODIE			Product Sub-Category	HOODIE
	Created On	12/17/24 10:23:53 AM			Season	2025 Winter
	Last Modified	01/08/25 9:56:16 AM			Life Cycle Stage	Design
			Material Description	POLARTEC MICROFLEECE - 8200 (FB-K447) 100% polyester		



Comments

- 1 HOOD
1 piece hood. Dart at CB, join with 3N flat lock. Horizontal bartack at end of hood dart. Front edge cleanfinished with elastic binding. SN edge chaintopstitch on binding. CF of hood overlapping at the neck 3/4", left over right.
- 2 NECK SEAM
Hood join to body with #512 mock safety stitch. Inside back neck cleanfinished with elastic binding. SN topstitch at binding edges. SN topstitch, 1/4" in on body at back neck.
- 3 SHOULDER SEAM
Set forward on body. Join with 3N flat lock.
- 4 ARMHOLE SEAM
Join with 3N flat lock
- 5 SLEEVE OPENING
Edge cleanfinished with elastic binding. SN edge chaintopstitch on binding.
- 6 SLEEVE/ SIDE SEAM
Join in one operation with 3N flat lock.
- 7 KANGA POCKET
Self pocket bag. Opening edges cleanfinished with elastic binding, SN edge chaintopstitch on binding. Bartacks at opening ends.
Side and top edge join to body with 3N coverstitch. Bottom of bag finished into the elastic binding.
- 8 BOTTOM OPENING
Edge cleanfinished with elastic binding. SN edge chaintopstitch on binding.

- 1. Nón may 1 mảnh.
Xẻ nón giữa sau, điều 3K may phẳng.
Đóng bọ ngang tại xẻ sau nón.
Viền nón may sạch bằng dây binding. Chân nón xếp từ trái qua phải 3/4"
- 2. Cổ may nối vào thân bằng đường vắt sổ chập. Viền cổ sau may sạch bằng dây binding, điều 1K 1/4"
- 3. Chồm vai về thân trước, may phẳng 3K
- 4. Nách may phẳng 3K
- 5+8. Bo tay + Bo lai may sạch bằng dây binding, điều móc xích 1K
- 6. Tay/ Cạnh sườn may vắt sổ
- 7. Túi Kanga
Miệng túi may sạch bằng dây binding. Đóng bọ miệng túi. Cạnh trên và cạnh 2 bên túi đánh bông 3K. Cạnh dưới túi may sạch bằng dây binding

Measurement Sheet - Kids - Hoodie										All Measurements are in Inches							Version 1	
	Article Code	K-0425-KT-6369				POLARTEC MICROFLEECE - 8200 (FB-K447) 100% polyester					Product Group	TOP						
	Article Name	KIDS POLARTEC MICROFLEECE HOODIE									Product Sub-Category	HOODIE						
	Created On	12/17/24 10:23:53 AM			Material Description						Season	2025 Winter						
	Last Modified	01/08/25 9:56:16 AM									Life Cycle Stage	Design						
POM	Description			+ Tol	- Tol	Grade	S(6)	M(7-8)	L(10-12)									
! A102	Front body length from HPS: Top			1/2	1/2	NA	18 1/2	20 1/2	22 3/4									
! H101	Neck width: seam to seam			1/4	1/8	NA	8 3/8	8 3/4	9 1/8									
! H201	Front neck drop from HPS : Crew			1/8	1/8	1/8	3 1/4	3 1/2	3 3/4									
H301	Back neck drop from HPS Crew			1/8	1/8	1/16	1 1/8	1 1/4	1 3/8									
D102	Shoulder slope: from HPS			1/8	1/8	1/16	1 1/2	1 5/8	1 3/4									
D103	Shoulder displacement to front			1/8	1/8	0	1/2	1/2	1/2									
! D101	Shoulder width :measured on CB body			3/8	3/8	NA	15	16	16 5/8									
! B301	Across: Chest : at mid. armhole			1/4	1/4	NA	13	14	14 5/8									
B201	Across Back : at mid. armhole			1/4	1/4	NA	13 3/4	14 3/4	15 3/8									
! B101	Chest width: 1" below armhole			1/2	1/2	NA	16	17 1/2	18 3/4									
! C102	Bottom width: 1" above band seam			1/2	1/2	NA	14 1/2	16	17 1/4									
! C101	Bottom width at band:inside fold edges of band/hem			1/2	1/2	NA	13 1/4	14 3/4	16									
A703	Bottom binding width			1/8	1/8	0	3/8	3/8	3/8									
! E101	Armhole Straight: measured straight			1/4	1/4	NA	6 5/8	7 3/8	8									
! F101	L:Sleeve overarm fr. CB neck: 3 x point measure			1/2	1/2	NA	25 1/2	27 3/4	30 1/2									
! G101	Bicep width:1" below armhole			1/4	1/4	NA	5 5/8	6 1/2	7									
G103	L/Sleeve: 1" above cuff seam			1/8	1/8	1/8	3 3/4	4	4 1/4									
! G104	L/Sleeve opening: inside fold edges of cuff/hem			1/8	1/8	1/8	3	3 1/4	3 1/2									
F701	Sleeve opening binding width			1/8	1/8	0	3/8	3/8	3/8									
! N101	Kanga pocket height at center			1/4	1/4	NA	6 1/4	6 3/4	7 1/2									
! N102	Kanga pocket width at top edge			1/4	1/4	NA	7	7 1/2	8 1/4									
! N103	Kanga pocket width at widest point			1/4	1/4	NA	9 3/4	10 1/4	11									
! N104	Kanga pocket width at bottom edge			1/4	1/4	NA	8	8 1/2	9 1/4									
! N105	Kanga pocket height at sides			1/8	1/8	NA	1 3/4	2 1/4	3									
H704	Hood width: at 4 1/2" below top edge			1/4	1/4	1/4	9	9 1/2	10									
! H701	Hood height at CF			1/4	1/4	NA	13	14	15									
H702	Hood height at HPS			1/4	1/4	NA	12	13	14									
H708	Hood front binding width			1/8	1/8	0	3/8	3/8	3/8									
H606	Inside back neck binding width			1/8	1/8	0	3/8	3/8	3/8									
! H404	Minimum Neck Stretch			1/2	0	NA	23	23	23									
Comments																		
REFERENCE: K-0224-KT-5167 (Jordan Hoodie S(8/10)). - Overall spec updated (increased from past production) - kanga pocket style																		

CM Measurement Sheet - Kids - Hoodie											All Measurements are in CMs								Version 1	
	Article Code	K-0425-KT-6369					POLARTEC MICROFLEECE - 8200 (FB-K447) 100% polyester					Product Group		TOP						
	Article Name	KIDS POLARTEC MICROFLEECE HOODIE										Product Sub-Category		HOODIE						
	Created On	12/17/24 10:23:53 AM										Material		2025 Winter						
	Last Modified	01/08/25 9:56:16 AM										Description		Design						
POM	Description	+ Tol	- Tol	Grade	S(6)	M(7-8)	L(10-12)													
! A102	Front body length from HPS: Top	1.27	1.27	0	46.99	52.07	57.785													
! H101	Neck width: seam to seam	0.3175	0.3175	0	21.2725	22.225	23.1775													
! H201	Front neck drop from HPS : Crew	0.3175	0.3175	0.3175	8.255	8.89	9.525													
H301	Back neck drop from HPS Crew	0.3175	0.3175	0.1588	2.8575	3.175	3.4925													
! D102	Shoulder slope: from HPS	0.3175	0.3175	0.1588	3.8100	4.1275	4.4450													
D103	Shoulder displacement to front	0.3175	0.3175	0	1.27	1.27	1.27													
! D101	Shoulder width :measured on CB body	0.9525	0.9525	0	38.10	40.64	42.2275													
! B301	Across: Chest : at mid. armhole	0.635	0.635	0	33.02	35.56	37.1475													
! B201	Across Back : at mid. armhole	0.635	0.635	0	34.925	37.465	39.0525													
! B101	Chest width: 1" below armhole	1.27	1.27	0	40.64	44.45	47.625													
! C102	Bottom width: 1" above band seam	1.27	1.27	0	36.83	40.64	43.815													
! C101	Bottom width at band:inside fold edges of band/hem	1.27	1.27	0	33.655	37.465	40.640													
A703	Body Band Height	0.3175	0.3175	0	5.08	5.08	5.08													
! E101	Armhole Straight: measured straight	0.635	0.635	0	16.8275	18.7325	20.3200													
! F101	L:Sleeve overarm fr. CB neck: 3 x point measure	1.27	1.27	0	64.770	70.485	77.470													
! G101	Bicep width:1" below armhole	0.635	0.635	0	14.2875	16.51	17.78													
! G103	L/Sleeve: 1" above cuff seam	0.3175	0.3175	0.3175	9.525	10.16	10.795													
! G104	L/Sleeve opening: inside fold edges of cuff/hem	0.3175	0.3175	0.3175	7.620	8.255	8.890													
F701	Sleeve Cuff Band Height	0.3175	0.3175	0	5.08	5.08	5.08													
! N101	Kanga pocket height at center	0.635	0.635	0	15.875	17.145	19.050													
! N102	Kanga pocket width at top edge	0.635	0.635	0	17.78	19.05	20.955													
! N103	Kanga pocket width at widest point	0.635	0.635	0	24.765	26.035	27.940													
! N104	Kanga pocket width at band seam	0.635	0.635	0	20.32	21.59	23.495													
! N105	Kanga pocket height at sides	0.3175	0.3175	0	4.445	5.715	7.620													
H704	Hood width: at 4 1/2" below top edge	0.635	0.635	0.635	22.86	24.13	25.40													
! H701	Hood height at CF	0.635	0.635	0	33.02	35.56	38.10													
H702	Hood height at HPS	0.635	0.635	0	30.48	33.02	35.56													
H708	Hood casing width: at CF	0.3175	0.3175	0	1.905	1.905	1.905													
H606	Neck binding width	0.3175	0.3175	0	0.9525	0.9525	0.9525													
! H404	Minimum Neck Stretch	1.27	0	0	58.42	58.42	58.42													
Comments																				
REFERENCE: K-0224-KT-5167 (Jordan Hoodie S(8/10)). - Overall spec updated (increased from past production) - kanga pocket style - bottom and cuff band height revise to 2"																				