
















Bill of Material										Version 1	
	Article Code	K-0425-KB-6373					Product Group	BOTTOM			
	Article Name	KIDS POLARTEC MICROFLEECE SWEATPANT					Product Sub-Category	PANT - SWEATPANT			
	Created On	12/20/24 9:22:54 AM	Material	POLARTEC MICROFLEECE - 8200 (FB-K447)			Season	2025 Winter			
	Last Modified	12/27/24 11:04:07 AM	Description	100% polyester			Life Cycle Stage	Design			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK
Fabric											
BODY	POLARTEC MICROFLEECE - 8200 (FB-K447) 100% polyester		BODY/ PKT PALM SIDE		0	Meter		Polartec			None
POCKETS	100% COMBED COTTON JERSEY, 200GSM (FB-K564) BARATA		POCKETS KNUCKLE SIDE		0	Meter					None
Trims											
WAISTBAND	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		ENCASED IN WAISTBAND		1	Each					None
DRAWCORD	100% POLY FLAT BASKETWEAVE DRAWCORD - 1/4" (DR140) DRAWCORD, 100% POLYESTER, 1/4" W, FLAT TUBULAR BASKETWEAVE, DOUBLE TURN, BARTACK ENDS		WAIST		1	Each					None
EYELETS	STITCHED EYELETS (TR-HD184) MATTE THREAD		WAISTBAND DRAWCORD EXITS		2	Each		Vendor Sourced			DYED TO MATCH BODY DTMB
SEE PLACEMENT FOR DETAILS	5/8" FINISHED STRETCH BINDING (EC115) 5/8" Stretch Binding - 80% NYLON 20% SPANDEX		POCKET BINDING, BOTTOM HEM BINDING		4	Each					DYED TO MATCH BODY DTMB
WAISTBAND	BEANIE LABEL LBOVO179 OPT 1 - OFF SHORE (TR-LT282)				1	Each		Reca Mainetti Asia Ltd.			WHITE WT WHITE
WAISTBAND	TODDLERS/KIDS SIZE TABS (TR-LT290) ref# OVOP24_212_T				1	Each					None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		SINGLE STITCHED AT CB		1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None
SEE PLACEMENT FOR DETAILS	CC LABEL - MADE IN VIETNAM (TR-LT234) Standard printed satin label				1	Each		Vendor Sourced			None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced			None

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SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each					None
WAISTBAND	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced			None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each	DO NOT USE PIN	Reca Mainetti Asia Ltd.	HTOVO14 1A		None
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)				0	Each					None

Material Image Sheet							Version 1										
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	FB-K447 POLARTEC MICROFLEECE - 8200			FB-K564 100% COMBED COTTON JERSEY, 200GSM			EC115 5/8" FINISHED STRETCH BINDING			TR-LT282 BEANIE LABEL LBOVO179 OPT 1 - OFF SHORE			TR-LT290 TODDLERS/KIDS SIZE TABS			LT138 TEAR-AWAY COO TAB: OVOF21_217_T	
	TR-LT234 CC LABEL - MADE IN VIETNAM			PK101 POLY BAG - GENERIC			TR-ST114 UPC STICKER- 1" X 2.5"			TR-TV140 5mm GROSGRAIN RIBBON LOOP			TR-HG142 OVO 2023 Booklet Hangtag				

LABEL PLACEMENT						Version 1
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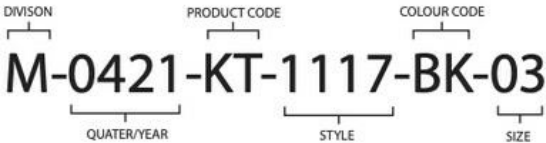


OCTOBER'S VERY OWN

UPC INFORMATION

STYLE #: M-0421-KT-1117
SIZE: MD (03)
COLOUR: BLACK (BK)
PRODUCT CODE: KNIT TOP
DIVISION: MENS
SKU: M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT
(2 PER GARMENT)

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG




UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS



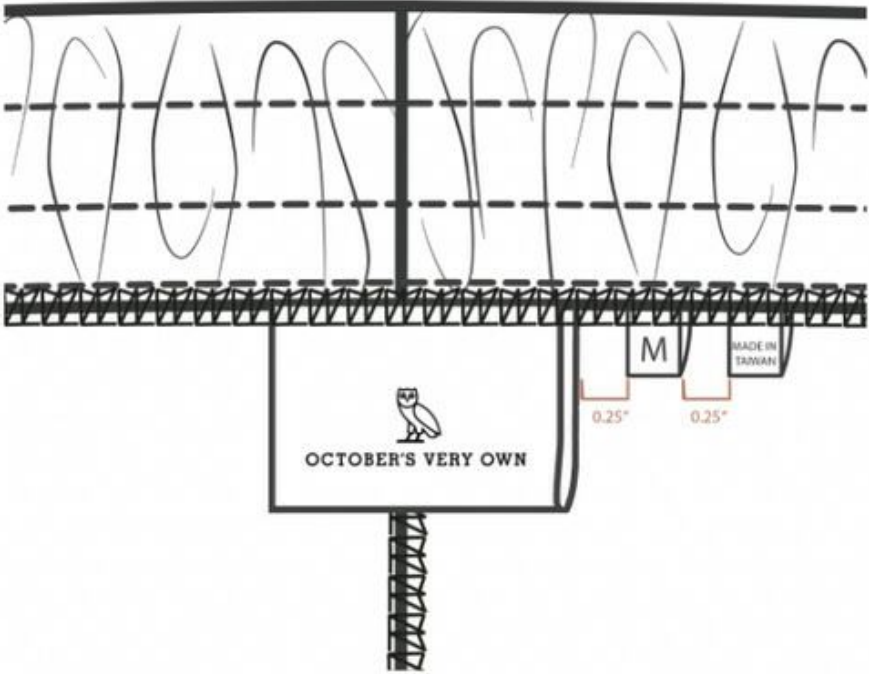
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OFFSHORE KNIT & ACTIVEWEAR BOTTOMS

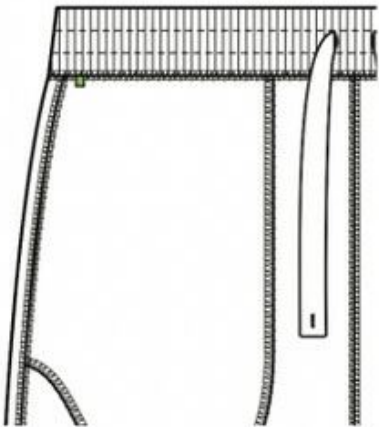
MAIN LABEL LBOVO147 - COL A - OPT 1
*INSERT AT CB WAISTBAND SEAM

SIZE TAB OVOW23_181_T - 2023
*INSERT AT WAISTBAND SEAM 0.25" FROM MAIN LABEL

TEAR AWAY COO TAB LT138
*INSERT AT WAISTBAND SEAM 0.25" FROM SIZE TAB




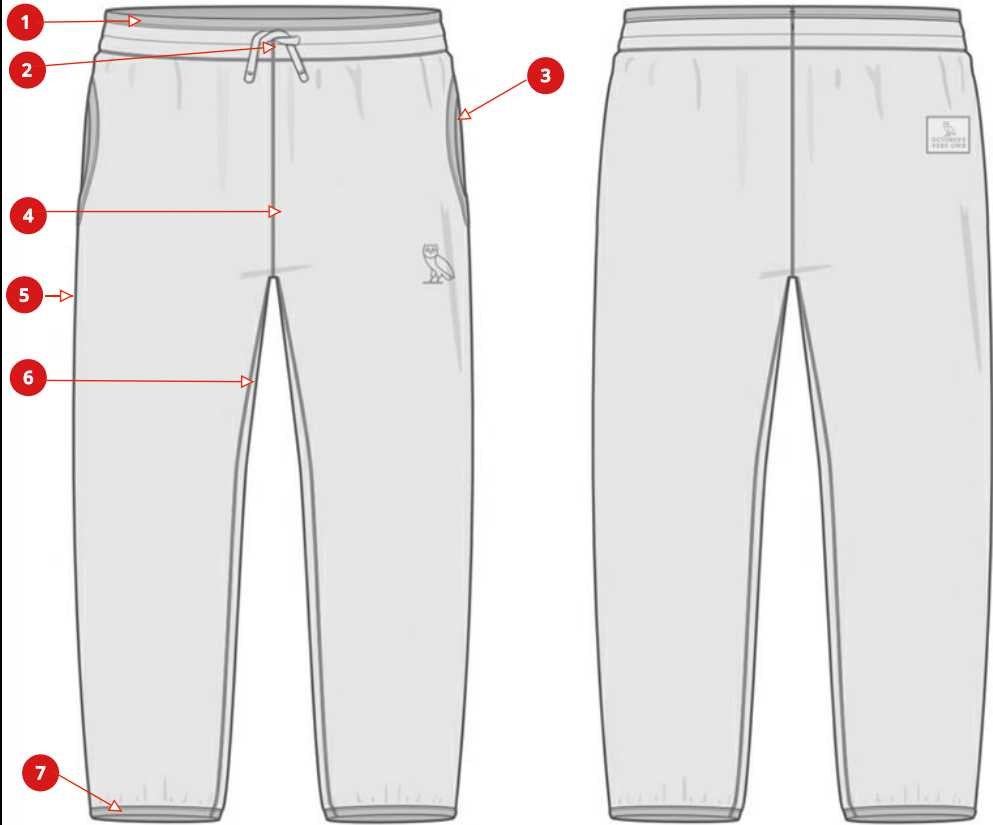
HANG TAG PLACEMENT
*ATTACH TO LOOP AT THE FRONT WAISTBAND SEAM



CARE LABEL PLACEMENT
*ATTACH AT LEFT SIDE SEAM 2" BELOW WAISTBAND SEAM



Construction details - Knit Bottom - relaxed vers2							Version 1
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		Material Description					



1. Lưng quần

Cạp quần trước may kiểu dựng sẵn, phía trong cạp quần vải single. Ráp tất cả các lớp bằng diều 3K cạnh lai nối vải. Viền trên quần bằng dây binding, diều 1K móc xích trên dây binding
 Diều 1K tạo đường giữa lưng quần. Mắt cáo luồn dây cách nhau 2", dây luồn giả, đính khúc cuối dây luồn ở lỗ xỏ

2. Dây luồn

Dây luồn đẹp đóng bọ 2 đầu, khuy dây luồn mặt trong cạp quần

3. Túi trước

Miệng túi viền dây binding. Đóng bọ trên/ dưới miệng túi


4 + 6. Đáy trước/ đáy sau + Sườn trong

5. Sườn ngoài nối thân bằng vắt xỏ chập, đánh bông 3K

7. Lai quần viền dây binding, diều 1K móc xích trên dây

Comments

- 1
WAISTBAND
Built-up front waistband, inside WB cut from jersey. Join all layers (catching elastic) with 3N flat lock at bottom WB edge. Top edge of WB cleanfinished with elastic binding, SN chaintopstitch on binding. Additional row of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at exterior CF of WB, 2" spacing. Fake drawcord, ends of drawcord from buttonhole exits. Drawcord is tacked at buttonholes.
- 2
DRAWCORD
Drawcord ends: Flat, FOLDBACK BARTACKED ENDS
Interior Exit
- 3
FRONT POCKETS
On seam slash pockets. Opening edge cleanfinished with elastic binding, SN chainstitch on binding. Bartacks at top and bottom of opening. Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4
FRONT/ BACK RISES
Join with flat lock
- 5
OUTSEAM
Join with #512 mock safety stitch. 3N covertitch topstitch, straddling seam.
- 6
INSEAM
Join with flat lock
- 7
LEG OPENINGS
Cleanfinished with elastic binding. SN chain topstitch on binding.

Measurement Sheet - BOTTOMS										All Measurements are in Inches						Version 1	
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POM	Description		+ Tol	- Tol	Grade	S(6)	M(7-8)	L(10-12)	XL(14)								
! J101	Waist measurement relaxed :: 1/2 body		1/2	1/2	NA	11	12	13 1/2	14 1/4								
! J102	Waist measurement extended :: 1/2 body		1/2	1/2	NA	14 1/2	15 1/2	17	17 3/4								
! J103	Waistband total height		1/2	1/2	NA	1 1/2	1 1/2	1 1/2	1 1/2								
J501	Drawcord EXIT length EACH SIDE STITCHED DOWN		1	1	NA	4	4	4	4								
K100	Full hip position up from crotch pt		0	0	NA	3	3	3	2 1/2								
! K102	Full Hip: 3 xpt. Measure		1/2	1/2	NA	15	16	17 1/2	18 1/4								
M101	Thigh :: 1" below crotch seam		1/4	1/4	NA	7 15/16	9 3/16	10 1/16	7 1/4								
M102	Knee position from crotch seam		1/4	1/4	NA	9 3/8	15 3/8	13	14								
M103	Knee Width: (position as per commodity)		1/4	1/4	NA	7	7 1/2	8	8 1/4								
! I101	Inseam length :: long pant		1/2	1/2	NA	19 3/4	23 3/4	27	29								
! M202	Leg opening:Long, 1" above casing / rib seam		1/4	1/4	NA	6 1/4	6 3/4	7 1/4	7 1/2								
! M201	Leg opening: Long, inside edges: RELAXED		1/4	1/4	NA	5	5 1/2	6	6 1/4								
I702	Leg opening binding height		1/8	1/8	NA	3/8	3/8	3/8	3/8								
! L101	Front rise :: INCLUDING WB		1/8	1/8	NA	8 1/2	9	10	10 1/2								
! L201	Back rise :: INCLUDING WB		1/8	1/8	NA	11	12	13	13 1/2								
! N401	Side seam pocket opening: TBC		1/4	1/4	NA	4 3/4	5	5 1/2	6								
! N402	Side seam pocket position from WB seam		1/4	1/4	NA	3/4	1	1	1								
N507	Pocket bag FINISHED height:from WB seam AT CENTRE		1/4	1/4	NA	6 1/2	6 3/4	7 1/4	7 3/4								
N509	Pocket bag FINISHED width :: at widest point		1/4	1/4	NA	4 1/4	4 3/4	5	5								
Comments																	
Inseam length: Grade rules based on ALVANON US ASTM CHILDREN MEASUREMENT SHART with some adjustment. Back rise: Grade rules jumped at size 6.																	