








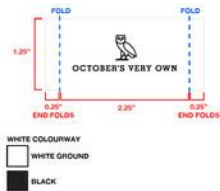
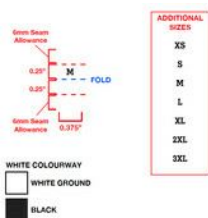








Article Summary						Version 1					
	Article Code	M-0325-KT-6181			Product Group	TOP					
	Article Name	MENS 1/4 ZIP MOCK NECK			Product Sub-Category	MOCKNECK					
	Created On	10-15-2024 3:09:56 PM			Season	2025 Fall					
	Last Modified	04-02-2025 2:26:33 PM			Life Cycle Stage	Pre-Production					
		Material Description	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D								
Gender Classification		Mens	Sub Class D	1/4 ZIP	Fabrication	KNIT TOP					
Supplier		UN-AVAILABLE CO. LTD	Release Date	19 Sep 2025	Ex-Factory	27 Jun 2025					
								COLORS			
									BIG DIPPER (DIP) 19-4117 TCX STARLING		
									FIERY RED (FYR) 18-1664 TCX FUEGO		
									ASH HEATHER GREY (AHG) Bros, B1004 ASH HEATHER GREY		
SIZES											
000, 001, 002, 003, 004, 005, 006, 007, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL, 008											

Bill of Materials											Version 1	
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	DIP BIG DIPPER June Ex-factory4	FYR FIERY RED June Ex-factory4	AHG ASH HEATHER GREY June Ex-factory4
Fabric												
	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D		BODY/SLV/ 1/2 MOON/ NECK		0	Yards				BLACK BK BLACK	BLACK BK BLACK	BLACK BK BLACK
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD		BODY BAND/ CUFFS		0	Meter				None	None	None
	JERSEY - 100C - 180 GSM (FB-K122) 100% COTTON, 180 GSM		BACK NECK TAPE/ MOCK NECK (INNER)		0	Meter				None	None	None
Trims												
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172				1	Each		Reca Mainetti Asia Ltd	LBOVO172	None	None	None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd	LBOVO175	None	None	None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				1	Each		Reca Mainetti Asia Ltd	OVOF21_217_T	None	None	None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced		None	None	None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None	None	None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced		None	None	None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each				None	None	None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced		None	None	None

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	Last Modified	04-02-2025 2:26:33 PM					Life Cycle Stage		Pre-Production			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	DIP BIG DIPPER June Ex-factory4	FYR FIERY RED June Ex-factory4	AHG ASH HEATHER GREY June Ex-factory4
CENTER	METAL ZIPPER- 5GG (ZP199)				1	Each	NICKEL FINISH DA8LH PULLER	YKK Canada Inc.		None	None	None
Graphics												
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				None	None	None


Bill of Materials Material Image Sheet										Version 1	
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FB-K507 100% cotton heavy fleece 460gsm		TR-LT247 OVO 2023 One Side Main Label		TR-LT246 OVO 2023 Alpha Sizing Tab		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG142 OVO 2023 Booklet Hangtag	
											
LT110 CC LABEL - APPAREL		TR-ST114 UPC STICKER- 1" X 2.5"		PK101 POLY BAG - GENERIC							


Construction details - 1/4 Zip Mock - 2023					Version 1	
Article Code	M-0325-KT-6181			Product Group	TOP	
Article Name	MENS 1/4 ZIP MOCK NECK			Product Sub-Category	MOCKNECK	
Created On	10-15-2024 3:09:56 PM			Season	2025 Fall	
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### Comments


- 1 COLLAR/NECK:**  
Self Contrast collar, cleanfinished at inside and to neck with JERSEY facing contrast inner collar. SN topstitch, 1/4" in. Lightly fused. Collar is fused with light weight tricot fusing
- 2 CF ZIPPER:**  
Exposed zipper closure at CF. SN topstitch around zipper, 1/4" in.  
Top of zipper tape and seam allowances cleanfinished into collar. Inside lower zipper tape edges and seam allowance cleanfinished with jersey binding. SN edge topstitch at binding. Ends folded in and tacked.
- 3 SHOULDER SEAM:**  
Set forward on body. Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing
- 4 ARMHOLE:**  
Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing
- 5 SLEEVE INSEAM/ SIDE SEAM**  
Join with #512 mock safety stitch.
- 6 SLEEVE OPENING CUFF**  
Folded rib cuff at sleeve opening. Join with #512 mock safety stitch. SN topstitch, 1/4" in.
- 7 BODY EDGE**  
Folded rib band at body opening. Join with #512 mock safety stitch. SN topstitch, 1/4" in.
- 8 BACK YOKE**  
Inside self back yoke for main label. 2N coverstitch, 1/4" spacing.

Measurement Sheet - 1/4 Zip Mock - Rev RF - 2023										All Measurements are in Inches				Version 1		
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top	1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	7	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2				
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	3 7/8	3 7/8	3 15/16	4	4 1/16	4 3/16	4 5/16	4 7/16				
H301	Back neck drop from HPS Crew	1/8	1/8	NA	5/8	5/8	11/16	3/4	13/16	15/16	1 1/16	1 3/16				
! H601	Collar height at CF	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
! H604	Collar height at CB	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
! H403	Collar measurement at outer edge	1/4	1/4	NA	16	16 1/2	17	17 1/2	18	18 5/8	19 1/4	19 7/8				
! O102	Zipper length : 1/2" GROUP GRADE	1/4	1/4	NA	6 3/4	6 3/4	0	7 1/4	0	7 3/4	7 3/4	7 3/4				
! D102	Shoulder slope :: from HPS	1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! D101	Shoulder width :measured on CB body	3/8	3/8	NA	18 1/4	19	19 3/4	20 1/2	21 1/4	22 1/4	23 1/4	24 1/4				
! B301	Acrss: Chest : at mid. armhole	1/4	1/4	NA	16 1/4	17	17 3/4	18 1/2	19 1/4	20 1/4	21 1/4	22 1/4				
! B201	Across Back : at mid. armhole	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
! B101	Chest width :1" below armhole	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
! C102	Bottom width : 1" above band seam	1/2	1/2	NA	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	27				
! C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
! E101	Armhole Straight :: measured straight	1/4	1/4	NA	8 7/8	9 1/4	9 5/8	10	10 3/8	10 7/8	11 3/8	11 7/8				
! G101	Bicep width:1" below armhole	1/8	1/8	NA	8 3/4	9	9 1/4	9 1/2	9 3/4	10 1/16	10 3/8	10 11/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	NA	33 3/4	34 1/2	35 1/4	36	36 3/4	37 3/4	38 3/4	39 3/4				
! G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	NA	2 15/16	3 1/8	3 5/16	3 1/2	3 11/16	3 15/16	4 3/16	4 7/16				
! G103	L/Sleeve :: 1" above cuff seam	1/4	1/4	NA	4 11/16	4 7/8	5 1/16	5 1/4	5 7/16	5 11/16	5 15/16	6 3/16				
F701	Sleeve Opening Cuff height	1/8	1/8	NA	3	3	3	3	3	3	3	3				
A703	Body Band height	1/8	1/8	NA	3	3	3	3	3	3	3	3				
D201	Inner back yoke depth	1/8	1/8	NA	3 5/16	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16				
D202	Inner back yoke width along top	1/8	1/8	NA	6	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4				
! H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																
REFERENCE: UPDATED F/W 2025 Collegiate fit																

UN-AVAILABLE CO. LTD: Fit Approval-3 3rd [Sample 1 (M)]										Version 1	
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POM		Description				+ Tol	- Tol	M	Sample	Diff	Revised
A201		Front body length from HPS : Top				1/2	1/2	27 1/2	27 1/4	-1/4	
H101		Neck width :: SEAM TO SEAM				1/4	1/4	7 1/2	7 1/2	0	
H201		Front neck drop from HPS : Crew				1/8	1/8	4	4	0	
H301		Back neck drop from HPS Crew				1/8	1/8	3/4	5/8	-1/8	
H601		Collar height at CF				1/8	1/8	2 3/4	2 3/4	0	
H604		Collar height at CB				1/8	1/8	2 3/4	2 3/4	0	
H403		Collar measurement at outer edge				1/4	1/4	17 1/2	17 1/2	0	
O102		Zipper length : 1/2" GROUP GRADE				1/4	1/4	7 1/4	7 3/8	1/8	
D102		Shoulder slope :: from HPS				1/8	1/8	2	2 1/8	1/8	
D103		Shoulder displacement to front				1/8	1/8	3/4	5/8	-1/8	
D101		Shoulder width :measured on CB body				3/8	3/8	20 1/2	20 1/4	-1/4	
B301		Acrss: Chest : at mid. armhole				1/4	1/4	18 1/2	18 1/2	0	
B201		Across Back : at mid. armhole				1/4	1/4	18 3/4	18 1/2	-1/4	
B101		Chest width :1" below armhole				1/2	1/2	23	23	0	
C102		Bottom width : 1" above band seam				1/2	1/2	21 1/2	21 1/4	-1/4	
C101		Bottom width at band:inside fold edges of band/hem				1/2	1/2	18 1/2	17 1/2	-1	
E101		Armhole Straight :: measured straight				1/4	1/4	10	10	0	
G101		Bicep width:1" below armhole				1/8	1/8	9 1/2	9 1/2	0	
F101		L:Sleeve overarm fr. CB neck :: 3 x point measure				1/2	1/2	36	36	0	
G104		L/Sleeve opening: inside fold edges of cuff/hem				1/8	1/8	3 1/2	3 3/8	-1/8	
G103		L/Sleeve :: 1" above cuff seam				1/4	1/4	5 1/4	5 1/2	1/4	
F701		Sleeve Opening Cuff height				1/8	1/8	3	3 1/4	1/4	
A703		Body Band height				1/8	1/8	3	3	0	
D201		Inner back yoke depth				1/8	1/8	3 1/2	3 3/8	-1/8	
D202		Inner back yoke width along top				1/8	1/8	6 1/4	6	-1/4	
H404		Minimum Neck Stretch				1/2	0	24	24	0	
COMMENT											
4.2.25											
FITTING COMMENTS:											
1. Bring back to spec on bottom width at band measurement				1. Điều chỉnh chiều rộng gấu áo tại vị trí đai áo về đúng thông số kỹ thuật							
2. Bring back to spec on sleeve cuff opening height				2. Điều chỉnh chiều cao vòng mở cổ tay áo về đúng thông số kỹ thuật							
3. Bring back to spec on Inner back yoke width along top				3. Điều chỉnh chiều rộng phần đáp vai sau bên trong dọc theo mép trên về đúng thông số kỹ thuật							
4. Ensure all measurements are brought back to spec.				4. Đảm bảo tất cả các số đo được điều chỉnh về đúng thông số kỹ thuật							
WORKMANSHIP COMMENTS:											
1. Please ensure there is no excessive puckering on seams.				1. Vui lòng đảm bảo không có nếp nhăn quá mức trên đường may							
2. Ensure the hem edges are level at the CF.				2. Đảm bảo các mép viền gấu áo thẳng hàng ở điểm giữa phía trước							
Mẫu thử lần 3 đã được phê duyệt về dáng và cấu trúc, vui lòng tiến hành sản xuất mẫu tiền sản xuất (PP) với các chỉnh sửa											
3RD FIT IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PP WITH CORRECTIONS.											

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	Last Modified	04-02-2025 2:26:33 PM	Description		Life Cycle Stage	Pre-Production	
Sample Size:		M					
Status:		Approved					
Approved By:		KoryLui (October's Very Own Merchandising)					
Approved On:		04-02-2025 2:26:18 PM					



UN-AVAILABLE CO. LTD: Fit Approval-3 3rd - SAMPLE - FRONT, SIDE AND BACK							Version 1
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