





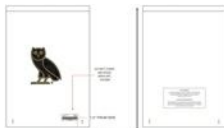



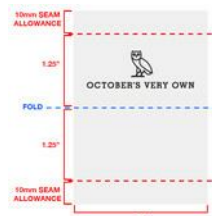
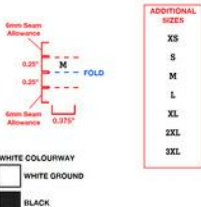


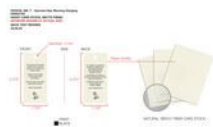




Article Summary							Version 1	
	Article Code	M-0425-KB-6067			Product Group	BOTTOM		
	Article Name	MUSKOKA CARGO SWEATPANT			Product Sub-Category	PANT - SWEATPANT		
	Created On	09-08-2024 5:46:16 PM			Season	2025 Winter		
	Last Modified	06-12-2025 8:15:23 AM			Life Cycle Stage	Production		
Gender Classification		Mens	Sub Class D	OPEN HEM PANT	Fabrication	KNIT BOTTOM		
Supplier		UN-AVAILABLE CO. LTD	Release Date	26 Sep 2025	Ex-Factory	27 Jun 2025		
							COLORS	
							<div><div></div>BARBERRY (BAR) 18-1760 TCX BERRY</div> <div><div></div>FEATHER GREY (FE) 15-1305 TCX SANDSTONE</div> <div><div></div>GARMENT DYED BLACK (YB) GARMENT DYED BLACK</div> <div><div></div>KAMBABA (KAM) 19-0404 TCX DEEP OLIVE (.)</div>	
SIZES								
000, 001, 002, 003, 004, 005, 006, 007								

Bill of Materials												Version 1	
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	Article Name	MUSKOKA CARGO SWEATPANT							Product Sub-Category	PANT - SWEATPANT			
	Created On	09-08-2024 5:46:16 PM	Material	100% COTTON 350 GSM FLEECE (FB-K949)					Season	2025 Winter			
	Last Modified	06-12-2025 8:15:23 AM	Description	100% Cotton Fleece, 350gsm Garment Dye + Acid Wash					Life Cycle Stage	Production			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BAR BARBERRY	FE FEATHER GREY	YB GARMENT DYED BLACK	KAM KAMBABA
Fabric													
	100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash		BODY, POCKET BAG PALM SIDE		0	Meter				None	None	None	None
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY		POCKET BAG KNUCKLE SIDE		0	Meter			REF# OVOTRIP-TS01	None	None	None	None
Trims													
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WB		1	Each	ENCASED ELASTIC	Vendor Sourced		None	None	None	None
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)		CF WB		2	Each	DTM BODY	Vendor Sourced		None	None	None	None
DRAWCORD	ROUND DRAWCORD WITH KNOTTED ENDS (TR-DR174)		WB		1	Each	DTM BODY, 1/4" WIDE AS PER PROTO SAMPLE ON kt-3654- dtd 4.22.23 DRAWCORD WITH KNOTTED ENDS			None	None	None	None
SEE PLACEMENT FOR DETAILS	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced		None	None	None	None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced		None	None	None	None

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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	BAR BARBERRY	FE FEATHER GREY	YB GARMENT DYED BLACK	KAM KAMBABA
SEE PLACEMENT FOR DETAILS	UPC BARCODE STICKER (ST101) PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		0	Each		Vendor Sourced		None	None	None	None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd		None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)		0	Each		Reca Mainetti Asia Ltd	LBOVO147	None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		0	Each		Reca Mainetti Asia Ltd	OVOW23_181_T	None	None	None	None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		0	Each	DTM	Vendor Sourced		None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None	None	None	None
SEE PLACEMENT FOR DETAILS	GD DISCLAIMER HANG TAG (TR-HG143) REF# OVOF22_060_T		1	Each		Vendor Sourced		None	None	None	None
	HERRINGBONE TAPE (TV126) 100% COTTON	1-1/4 wide herringbone tape reinforcement stitched on inside of each pocket	2	Meter	DTM BODY			None	None	None	None
	SNAPS - HIDDEN - 24L (HD110) HIDDEN SNAPS, SIZE: 24L, QUALITY: METAL	2 AT EACH POCKET	4	Each	GS SILVER TBD			None	None	None	None
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)		0	Each				None	None	None	None

Bill of Materials Material Image Sheet							Version 1				
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TR-DR174 ROUND DRAWCORD WITH KNOTTED ENDS		PK101 POLY BAG - GENERIC		LT110 CC LABEL - APPAREL		ST101 UPC BARCODE STICKER		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-LT252 OVO 2023 Main Loop Label	
											
TR-LT246 OVO 2023 Alpha Sizing Tab		TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG142 OVO 2023 Booklet Hangtag		TR-HG143 GD DISCLAIMER HANG TAG		HD110 SNAPS - HIDDEN - 24L			

LABEL PLACEMENT							Version 1
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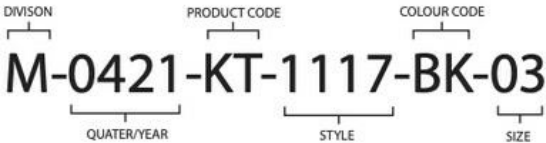


OCTOBER'S VERY OWN

UPC INFORMATION

STYLE #: M-0421-KT-1117
SIZE: MD (03)
COLOUR: BLACK (BK)
PRODUCT CODE: KNIT TOP
DIVISION: MENS
SKU: M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT
(2 PER GARMENT)

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG




UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS



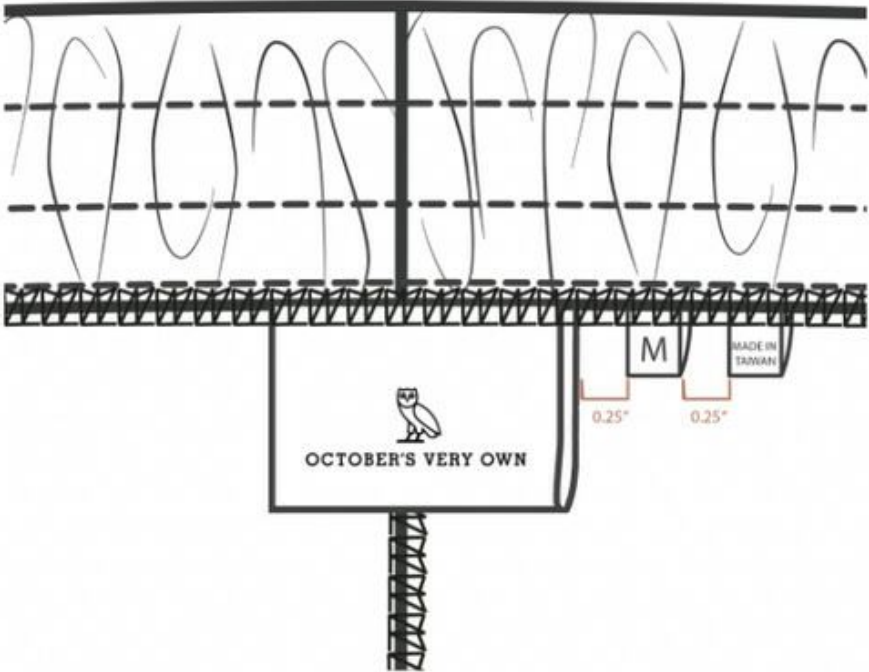
LABEL PLACEMENT						Version 1
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OFFSHORE KNIT & ACTIVEWEAR BOTTOMS

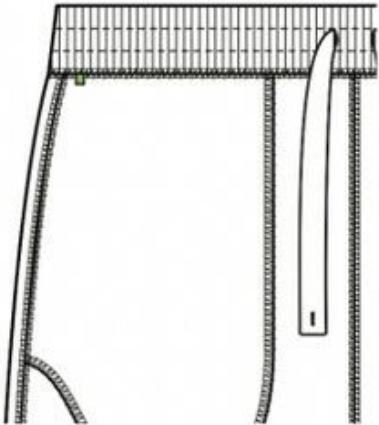
MAIN LABEL LBOVO147 - COL A - OPT 1
*INSERT AT CB WAISTBAND SEAM

SIZE TAB OVOW23_181_T - 2023
*INSERT AT WAISTBAND SEAM 0.25" FROM MAIN LABEL

TEAR AWAY COO TAB LT138
*INSERT AT WAISTBAND SEAM 0.25" FROM SIZE TAB




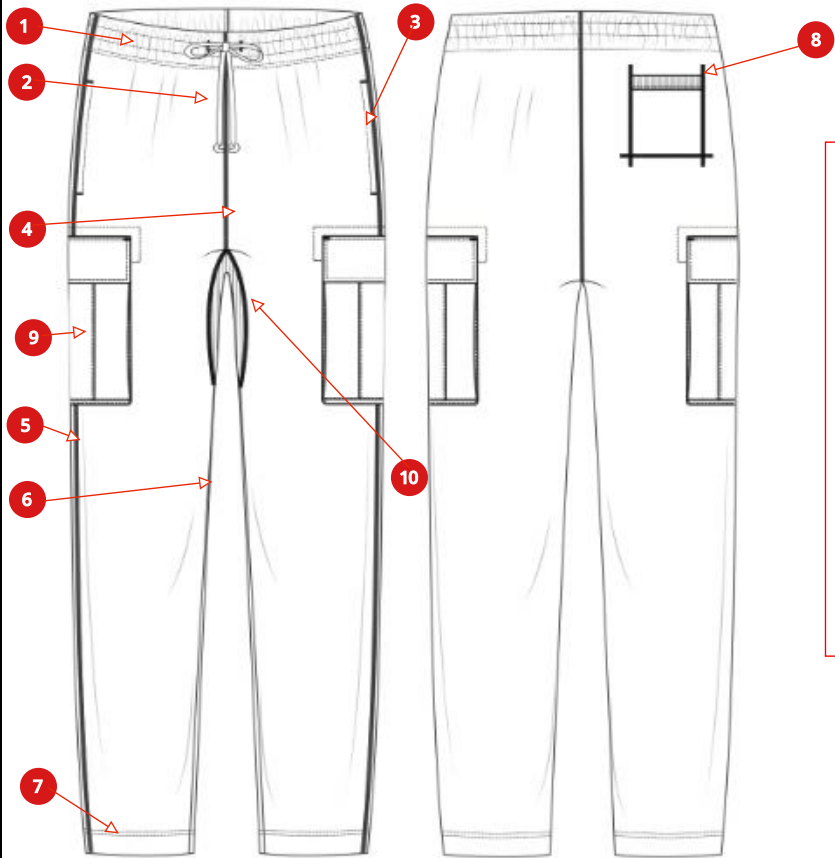
HANG TAG PLACEMENT
*ATTACH TO LOOP AT THE FRONT WAISTBAND SEAM



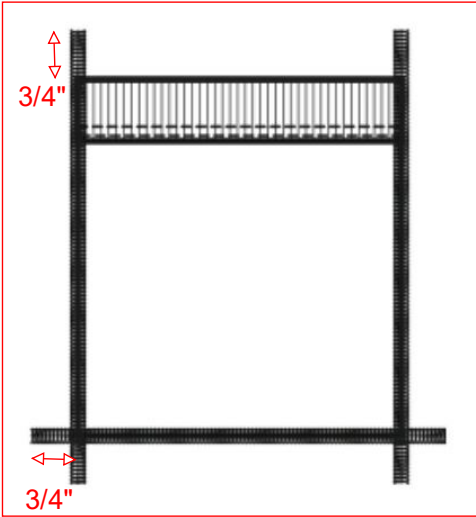
CARE LABEL PLACEMENT
*ATTACH AT LEFT SIDE SEAM 2" BELOW WAISTBAND SEAM



Construction - cargo MUSKOKA-REVISED 02.10.25							Version 1
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REVISED SKETCHES 02.10.25

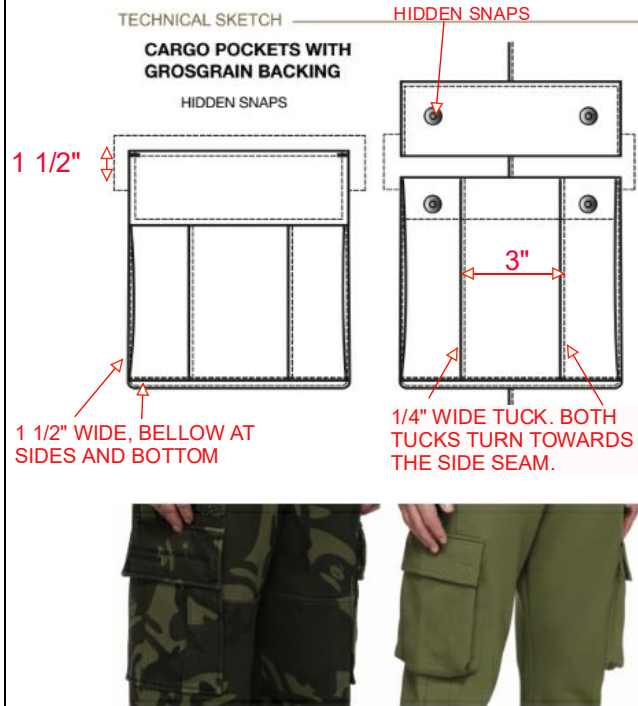


Comments

- 1
- WAISTBAND
Self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at exterior CF of WB, 2" spacing.
- 2
- DRAWCORD
Drawcord ends: double folded and tacked
- 3
- FRONT POCKETS
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4
- FRONT/ BACK RISES
Join with 1/4" 3N coverstitch, straddling seam.
- 5
- OUTSEAM
Join with 1/4" 3N coverstitch on back.
- 6
- INSEAM
Join with #512 mock safety stitch
- 7
- LEG OPENINGS
Self turn up, 2N coverstitch, 1/4" spacing.
- 8
- BACK POCKET
Self patch pocket. Opening edges finished with rib binding, 3N C/S. 2NDL TOP STITCH ON RIB
Set pocket bag to body with 3NDL C/S with extension as per sketch.
- 9
- CARGO POCKET:
Cargo pockets with flap and grosgrain backing.
02.10.20256: REVISED DETAILS
- Add 2 vertical tucks on mid of pocket bag.
- Add 1 1/4" bellow to pocket bag sides and bottom.
Refer to POCKET CONSTRUCTION & PKT REFERENCE PHOTO for details.
- 10
- GUSSET
VERTICAL FABRIC GRAIN LINE Rib cut & sew gusset panel, join with #512 mock safety stitch. 1/4" 3N coverstitch, straddle all gusset seams.


POCKET Construction details - CARGO PKT							Version 1
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REVISED CARGO POCKET




Comments

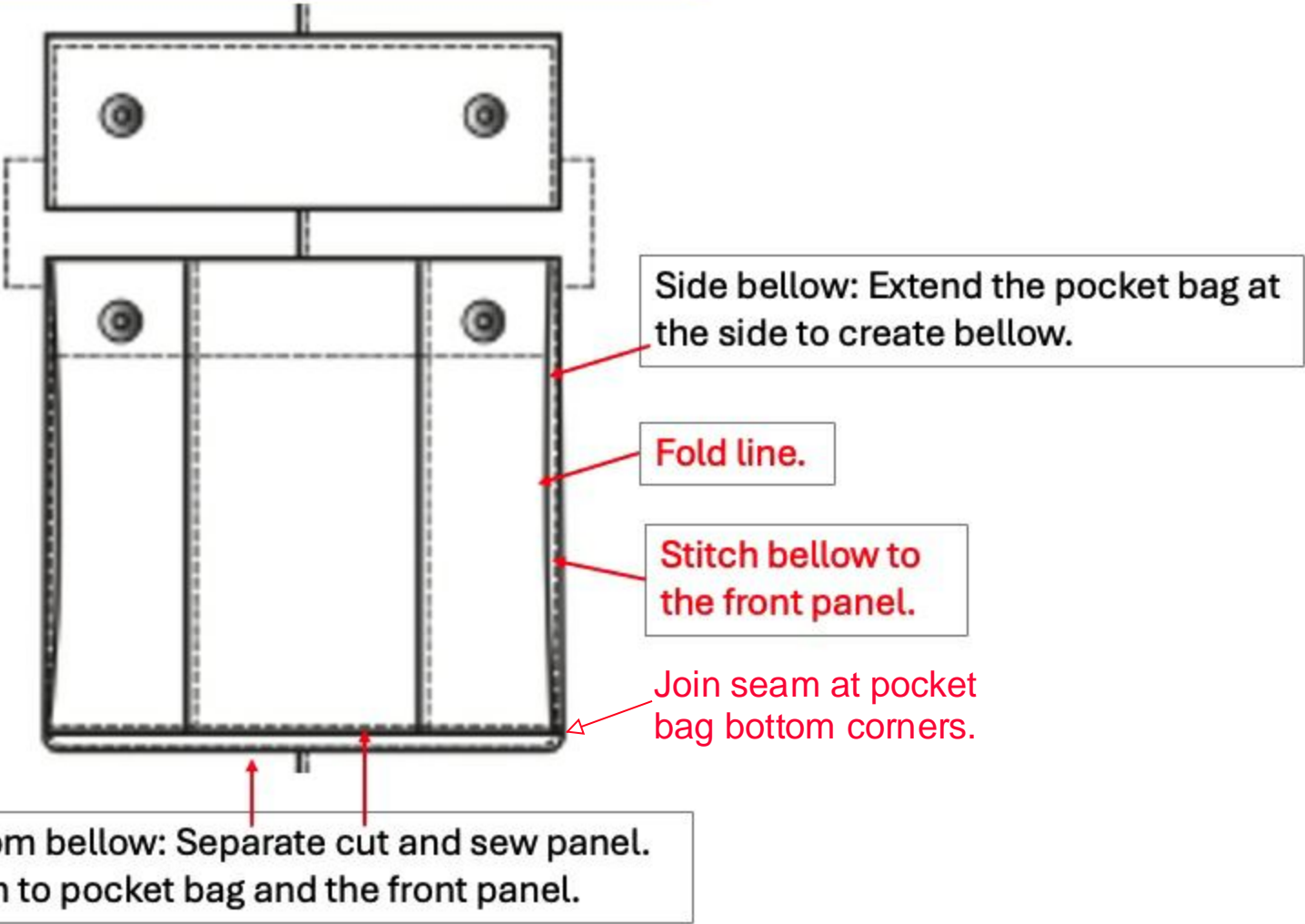
**** Grosgrain tape must be pre-shrunk****
Grosgrain backing apply to pocket flap and pocket edges. All edges to be clean finished with S/N edge T/S.


CARGO PKT - REFERENCE PHOTO						Version 1
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Sewing construction - bellow							Version 1
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Sewing construction details for pocket bellow.



Measurement Sheet - Op hem pant f/w 2025					All measurements are in Inch		Version 1
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	POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	J101	Waist measurement relaxed :: 1/2 body	1/2	1	Mixed	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21
!	J104	WB height	1/8	1/8	0	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4
	J502	Dawcord buttonhole distance: RELAXED	1/8	1/4	0	2	2	2	2	2	2	2	2
!	K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1	Mixed	17	18	19	20	21	22 1/2	24	25 1/2
!	K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1	Mixed	19	20	21	22	23	24 1/2	26	27 1/2
	M101	Thigh :: 1" below crotch seam	1/4	1/2	Mixed	11 7/8	12 1/2	13 1/8	13 3/4	14 3/8	15 1/4	16 1/4	17 1/8
	M103	Knee Width: 12" below crotch pt.	1/4	1/2	Mixed	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 3/8	11 7/8	12 3/8
!	I101	Inseam length :: long pant	1/2	1	Mixed	30	30	30 1/2	30 1/2	30 1/2	31	31	31
!	M201	Leg opening: Long, inside fold edges of opening	1/4	1/2	1/4	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2
	I702	Leg HEM height	1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8
!	L103	Front rise: Incl WB, excl. gusset	1/4	1/2	Mixed	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8	13	13 1/2	13 7/8
!	L203	Back rise: Incl WB, excl. gusset	1/4	1/2	Mixed	13 7/8	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/4	16 5/8
	L402	Gusset width	1/4	1/2	0	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
	L404	Gusset length	1/4	1/2	0	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2
	C202	Side seam forward position, fr fold at hip level	1/8	1/4	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
!	N201	ON SEAM pocket length	1/4	1/2	Mixed	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2
	N202	ON SEAM pocket width	0	0	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4
	N205	ON SEAM pocket position from waistband seam	1/8	1/4	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
	N211	ON SEAM pocket bag height :: at center	1/4	1/2	Mixed	11	11 1/4	11 1/4	11 1/2	11 1/2	11 3/4	12	12
	N212	ON SEAM Pocket bag width:: at widest pt.	1/4	1/2	Mixed	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4
	N601C	Back pocket height at center	1/8	1/4	Mixed	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4
!	N701	Back pocket width at top edge	1/8	1/4	Mixed	4 1/2	4 3/4	4 3/4	5	5	5 1/4	5 1/2	5 1/2
	N703	Back pocket from WB seam	1/8	1/4	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2
	N508	Back pocket position from CB seam	1/8	1/4	1/8	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3
!	N801	Cargo pocket height at center :: including flap	1/4	1/4	Mixed	7 3/4	8	8	8 1/4	8 1/4	8 1/2	8 3/4	8 3/4
!	N805	Cargo pocket width at top edge	1/8	1/4	Mixed	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2
	N803	Cargo pocket flap height at center	1/8	1/4	Mixed	2 1/2	2 1/2	2 1/2	2 1/2	2 3/4	2 3/4	2 3/4	2 3/4
	N806	Cargo pocket flap width at top edge	1/8	1/4	Mixed	6 3/4	7	7	7 1/4	7 1/4	7 1/2	7 3/4	7 3/4
	N807	Cargo pocket from WB seam	1/4	1/2	Mixed	9 1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 3/4	9 3/4
	N313	Cargo pocket bellow width	1/8	1/4	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
!	J501	Drawcord length : waist	1	1	Mixed	46	48	50	52	54	57	60	63

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NOTES
BASED OFF KB5691, BG PATTERN 7.4.2024 - For development stage.

-
- 01.27.2025
- Grade crotch width -1/4" for size each size - XXS/XS/S.
 - Grade crotch width +1/4" for size each size - L/XL.
 - Grade crotch width +3/8" for each size - XXL/3XL.
 - Grade rules at thigh, front and back rise have been revised accordingly.

05.14.2025

- Cargo pocket height grading updated as suggested by vendor

12.06.2025

+TOL updated