

Article Summary

Article Code M-0425-KB-6067 Article Name MUSKOCA CARGO SWEATPANT Created On 09-08-2024 5:46:16 PM Last Modified 06-12-2025 8:15:23 AM	Material Description 100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid wash	Product Group BOTTOM Product Sub-Category PANT - SWEATPANT Season 2025 Winter	Life Cycle Stage Production		
Gender Classification	Mens	Sub Class D	OPEN HEM PANT	Fabrication	KNIT BOTTOM
Supplier	UN-AVAILABLE CO. LTD	Release Date	26 Sep 2025	Ex-Factory	27 Jun 2025
					COLORS
					BARBERRY (BAR) 18-1760 TCX BERRY
					FEATHER GREY (FE) 15-1305 TCX SANDSTONE
					GARMENT DYED BLACK (YB) GARMENT DYED BLACK
					KAMBABA (KAM) 19-0404 TCX DEEP OLIVE (.)
SIZES					
000, 001, 002, 003, 004, 005, 006, 007					

Bill of Materials

Version 1

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	Article Name	MUSKOCA CARGO SWEATPANT			Product Sub-Category	PANT - SWEATPANT			
	Created On	09-08-2024 5:46:16 PM			Season	2025 Winter			
	Last Modified	06-12-2025 8:15:23 AM			Life Cycle Stage	Production			
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	BAR BARBERRY FE FEATHER GREY YB GARMENT DYED BLACK KAM KAMBABA	
Fabric									
	100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash	BODY, POCKET BAG PALM SIDE	0	Meter			None	None	
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY	POCKET BAG KNUCKLE SIDE	0	Meter		REF# OVOTRIP-TS01	None	None	
Trims									
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE	WB	1	Each	ENCASED ELASTIC	Vendor Sourced	None	None	
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)	CF WB	2	Each	DTM BODY	Vendor Sourced	None	None	
DRAWCORD	ROUND DRAWCORD WITH KNOTTED ENDS (TR-DR174)	WB	1	Each	DTM BODY, 1/4" WIDE AS PER PROTO SAMPLE ON kt-3654- dtd 4.22.23 DRAWCORD WITH KNOTTED ENDS		None	None	
SEE PLACEMENT FOR DETAILS	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced	None	None	
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced	None	None	

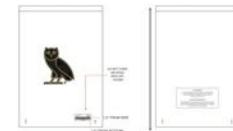
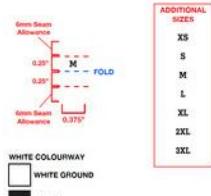
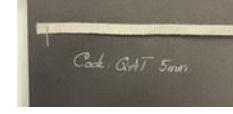
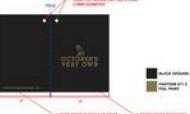
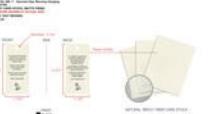
Bill of Materials

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SEE PLACEMENT FOR DETAILS	UPC BARCODE STICKER (ST101) PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		0	Each		Vendor Sourced		None	None	None	None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd		None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)		0	Each		Reca Mainetti Asia Ltd	LBOVO147	None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		0	Each		Reca Mainetti Asia Ltd	OVOW23_181_T	None	None	None	None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		0	Each	DTM	Vendor Sourced		None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None	None	None	None
SEE PLACEMENT FOR DETAILS	GD DISCLAIMER HANG TAG (TR-HG143) REF# OVOF22_060_T		1	Each		Vendor Sourced		None	None	None	None
	HERRINGBONE TAPE (TV126) 100% COTTON	1-1/4 wide herringbone tape reinforcement stitched on inside of each pocket	2	Meter	DTM BODY			None	None	None	None
	SNAPS - HIDDEN - 24L (HD110) HIDDEN SNAPS, SIZE: 24L, QUALITY: METAL	2 AT EACH POCKET	4	Each	GS SILVER TBD			None	None	None	None
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)		0	Each				None	None	None	None

Bill of Materials Material Image Sheet

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		Season 2025 Winter			
		Life Cycle Stage Production			
 TR-DR174 ROUND DRAWCORD WITH KNOTTED ENDS	 PK101 POLY BAG - GENERIC	 LT110 CC LABEL - APPAREL	 ST101 UPC BARCODE STICKER	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-LT252 OVO 2023 Main Loop Label
 TR-LT246 OVO 2023 Alpha Sizing Tab	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 TR-HG142 OVO 2023 Booklet Hangtag	 TR-HG143 GD DISCLAIMER HANG TAG	 HD110 SNAPS - HIDDEN - 24L	

LABEL PLACEMENT						Version 1
Article Code	M-0425-KB-6067	Material Description			Product Group	BOTTOM
Article Name	MUSKOKA CARGO SWEATPANT				Product Sub-Category	PANT - SWEATPANT
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OCTOBER'S VERY OWN

UPC INFORMATION

STYLE # : M-0421-KT-1117
SIZE : MD (03)
COLOUR : BLACK (BK)
PRODUCT CODE : KNIT TOP
DIVISION : MENS
SKU : M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.

STICKER PLACEMENT (2 PER GARMENT)

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG



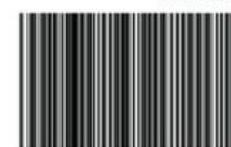
UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS

1.5"

\$ 58.00



M-0323-HW-3813-BK-00

LABEL PLACEMENT					
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OFFSHORE KNIT & ACTIVEWEAR BOTTOMS

MAIN LABEL LBOVO147 - COL A - OPT 1

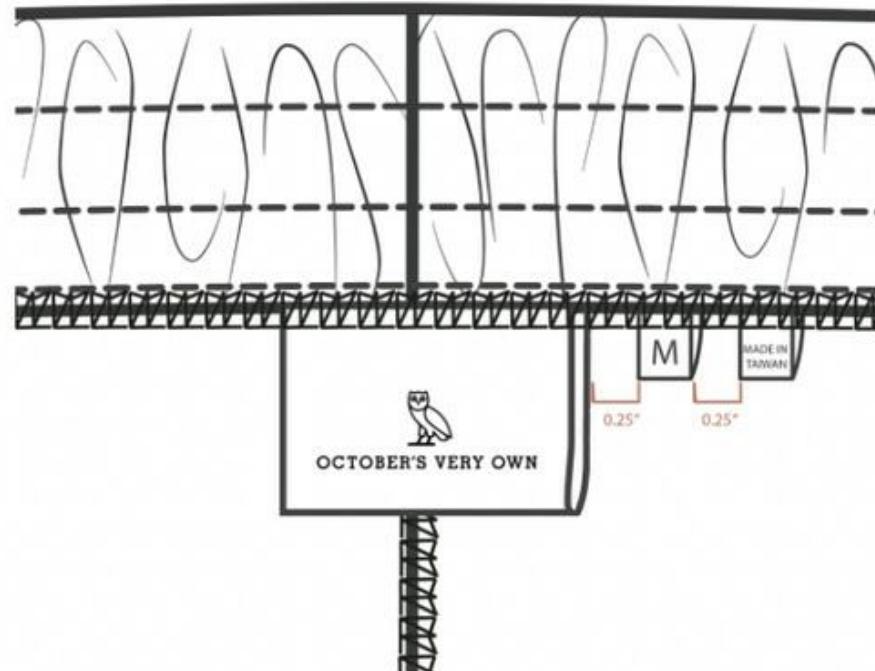
*INSERT AT CB WAISTBAND SEAM

SIZE TAB OVOW23_181_T - 2023

*INSERT AT WAISTBAND SEAM 0.25" FROM MAIN LABEL

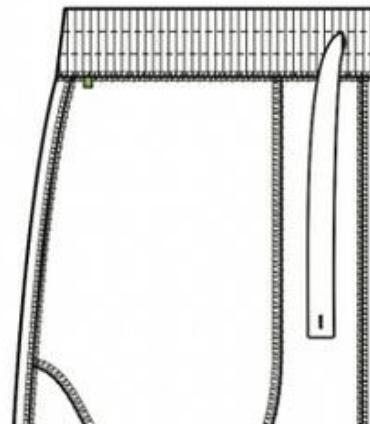
TEAR AWAY COO TAB LT138

*INSERT AT WAISTBAND SEAM 0.25" FROM SIZE TAB



HANG TAG PLACEMENT

*ATTACH TO LOOP AT THE FRONT WAISTBAND SEAM

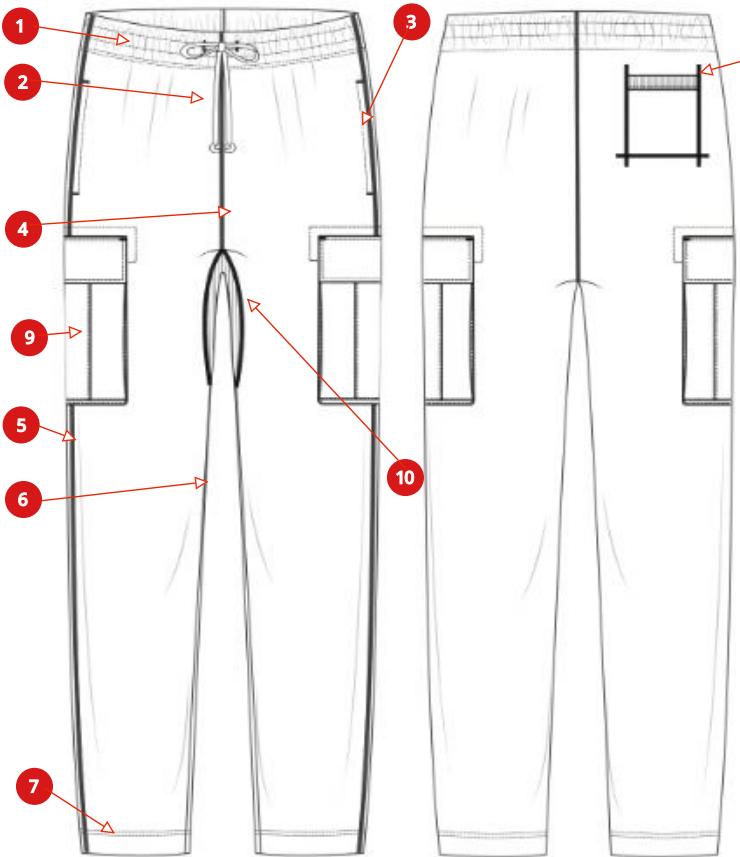


CARE LABEL PLACEMENT

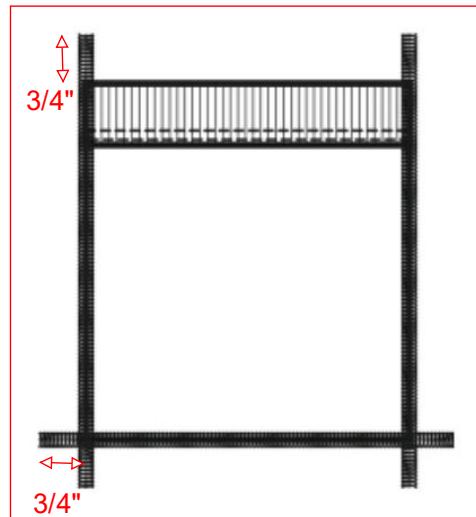
*ATTACH AT LEFT SIDE SEAM 2" BELOW WAISTBAND SEAM



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REVISED SKETCHES 02.10.25



Comments

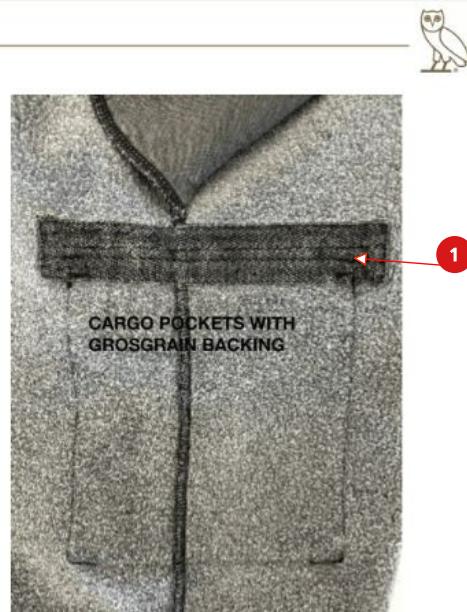
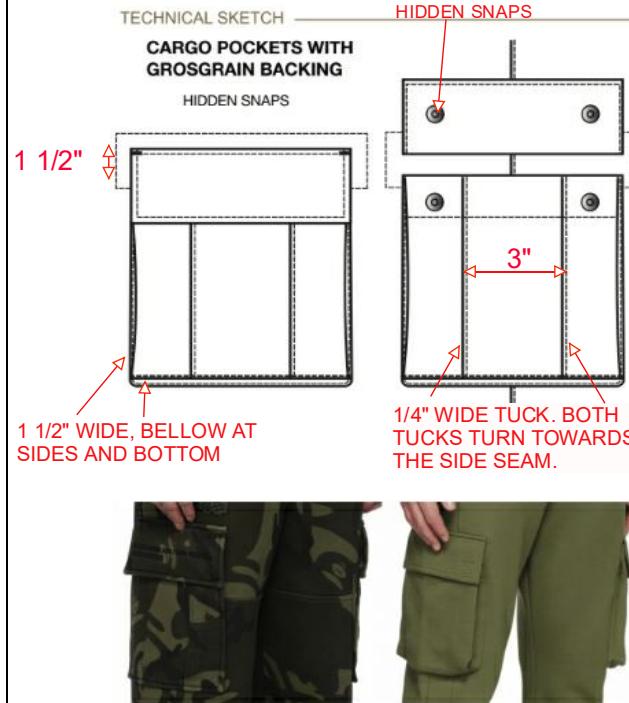
- 1 WAISTBAND
Self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at exterior CF of WB, 2" spacing.
- 2 DRAWCORD
Drawcord ends: double folded and tacked
- 3 FRONT POCKETS
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening. Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES
Join with 1/4" 3N coverstitch, straddling seam.
- 5 OUTSEAM
Join with 1/4" 3N coverstitch on back.
- 6 INSEAM
Join with #512 mock safety stitch
- 7 LEG OPENINGS
Self turn up, 2N coverstitch, 1/4" spacing.
- 8 BACK POCKET
Self patch pocket. Opening edges finished with rib binding, 3N C/S. 2NDL TOP STITCH ON RIB
Set pocket bag to body with 3NDL C/S with extension as per sketch.
- 9 CARGO POCKET:
Cargo pockets with flap and grosgrain backing.
02.10.20256: REVISED DETAILS
 - Add 2 vertical tucks on mid of pocket bag.
 - Add 1 1/4" bellow to pocket bag sides and bottom.
Refer to POCKET CONSTRUCTION & PKT REFERENCE PHOTO for details.
- 10 GUSSET
VERTICAL FABRIC GRAIN LINE Rib cut & sew gusset panel, join with #512 mock safety stitch. 1/4" 3N coverstitch, straddle all gusset seams.

POCKET Construction details - CARGO PKT

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REVISED CARGO POCKET



Comments

1

** Grosgrain tape must be pre-shrunk**
Grosgrain backing apply to pocket flap and pocket edges. All edges to be clean finished with S/N edge T/S.

CARGO PKT - REFERENCE PHOTO

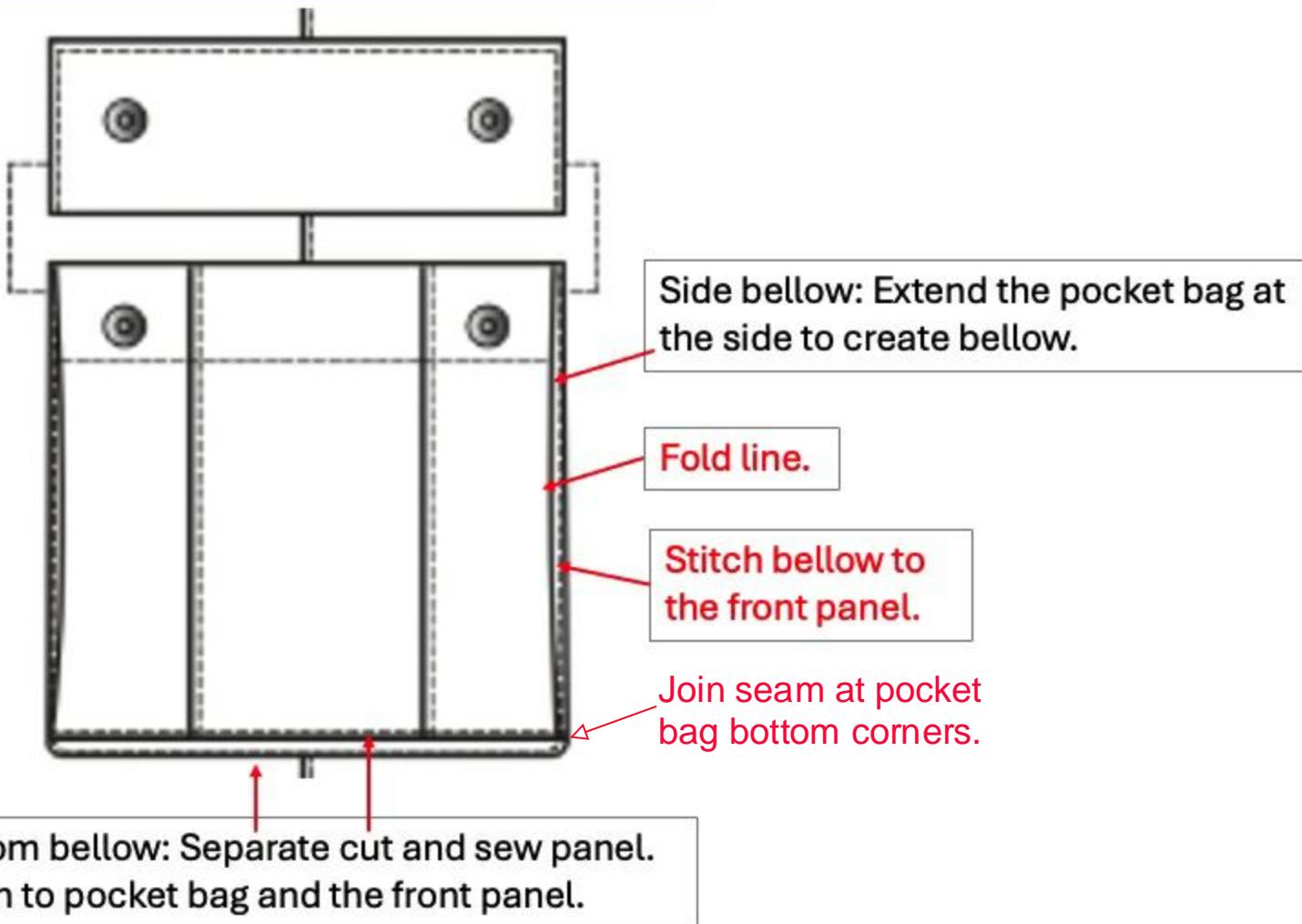
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Sewing construction details for pocket bellow.



Measurement Sheet - Op hem pant f/w 2025

All measurements are in Inch

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POM Code	POM Name				-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
J101	Waist measurement relaxed :: 1/2 body				1/2	1	Mixed	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21
J104	WB height				1/8	1/8	0	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4
J502	Dawcord buttonhole distance: RELAXED				1/8	1/4	0	2	2	2	2	2	2	2	2
K101	Hip at 1\'' below WB seam: waist pattern mmt.				1/2	1	Mixed	17	18	19	20	21	22 1/2	24	25 1/2
K102	Full Hip: 4\'' above crotch point, 3 xpt. Measure				1/2	1	Mixed	19	20	21	22	23	24 1/2	26	27 1/2
M101	Thigh :: 1\'' below crotch seam				1/4	1/2	Mixed	11 7/8	12 1/2	13 1/8	13 3/4	14 3/8	15 1/4	16 1/4	17 1/8
M103	Knee Width: 12\'' below crotch pt.				1/4	1/2	Mixed	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 3/8	11 7/8	12 3/8
I101	Inseam length :: long pant				1/2	1	Mixed	30	30	30 1/2	30 1/2	30 1/2	31	31	31
M201	Leg opening: Long, inside fold edges of opening				1/4	1/2	1/4	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2
I702	Leg HEM height				1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8
L103	Front rise: Incl WB, excl. gusset				1/4	1/2	Mixed	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8	13	13 1/2	13 7/8
L203	Back rise: Incl WB, excl. gusset				1/4	1/2	Mixed	13 7/8	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/4	16 5/8
L402	Gusset width				1/4	1/2	0	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
L404	Gusset length				1/4	1/2	0	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2
C202	Side seam forward position, fr fold at hip level				1/8	1/4	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
N201	ON SEAM pocket length				1/4	1/2	Mixed	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2
N202	ON SEAM pocket width				0	0	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4
N205	ON SEAM pocket position from waistband seam				1/8	1/4	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
N211	ON SEAM pocket bag height :: at center				1/4	1/2	Mixed	11	11 1/4	11 1/4	11 1/2	11 1/2	11 3/4	12	12
N212	ON SEAM Pocket bag width:: at widest pt.				1/4	1/2	Mixed	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4
N601C	Back pocket height at center				1/8	1/4	Mixed	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4
N701	Back pocket width at top edge				1/8	1/4	Mixed	4 1/2	4 3/4	4 3/4	5	5	5 1/4	5 1/2	5 1/2
N703	Back pocket from WB seam				1/8	1/4	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2
N508	Back pocket position from CB seam				1/8	1/4	1/8	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3
N801	Cargo pocket height at center :: including flap				1/4	1/4	Mixed	7 3/4	8	8	8 1/4	8 1/4	8 1/2	8 3/4	8 3/4
N805	Cargo pocket width at top edge				1/8	1/4	Mixed	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2
N803	Cargo pocket flap height at center				1/8	1/4	Mixed	2 1/2	2 1/2	2 1/2	2 1/2	2 3/4	2 3/4	2 3/4	2 3/4
N806	Cargo pocket flap width at top edge				1/8	1/4	Mixed	6 3/4	7	7	7 1/4	7 1/4	7 1/2	7 3/4	7 3/4
N807	Cargo pocket from WB seam				1/4	1/2	Mixed	9 1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 3/4	9 3/4
N313	Cargo pocket bellow width				1/8	1/4	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
J501	Drawcord length : waist				1	1	Mixed	46	48	50	52	54	57	60	63

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NOTES

BASED OFF KB5691, BG PATTERN 7.4.2024 - For development stage.

01.27.2025

- Grade crotch width -1/4" for size each size - XXS/XS/S.
- Grade crotch width +1/4" for size each size - L/XL.
- Grade crotch width +3/8" for each size - XXL/3XL.
- Grade rules at thigh, front and back rise have been revised accordingly.

05.14.2025

- Cargo pocket height grading updated as suggested by vendor

12.06.2025

+TOL updated