









Article Summary							Version 1			
	Article Code	M-0425-KT-6066			Product Group	TOP				
	Article Name	MUSKOKA RALGAN SLV HOODIE			Product Sub-Category	HOODIE				
	Created On	09/08/24 5:42:10 PM			Season	2025 Winter				
	Last Modified	11/06/24 3:42:25 PM			Life Cycle Stage	development				
Material Description		FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm								
Gender Classification		Mens	Sub Class D		HOODIE		Fabrication		KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD	Release Date				Ex-Factory			
								COLORS		
								<div> FEATHER GREY (FE) 15-1305 TCX SANDSTONE</div> <div> GARMENT DYED BLACK (YB)</div> <div> MOUNTAIN SPRING (MTS) 17-4019 TCX</div> <div> KAMBABA (KAM) 19-0404 TCX DEEP OLIVE (.)</div> <div> FUDGE (FDG) 19-1619 TCX</div>		
SIZES										
000, 001, 002, 003, 004, 005, 006, 007										

Bill of Material												Version 1			
	Article Code	M-0425-KT-6066									Product Group		TOP		
	Article Name	MUSKOKA RALGAN SLV HOODIE									Product Sub-Category		HOODIE		
	Created On	09/08/24 5:42:10 PM			Material Description	FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm					Season		2025 Winter		
	Last Modified	11/06/24 3:42:25 PM									Life Cycle Stage		DeveTopment		

Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		FE FEATHER GREY		YB GARMENT DYED BLACK		MTS MOUNTAIN SPRING		KAM KAMBABA		FDG FUDGE
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Fabric																	
	FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm	BODY, SLV, HOOD	0	Meter					None		None		None		None		None
	2X1 RIB (FB-K511) 95/5 COTTON/ LYCRA	BODY BAND, PANELS, POCKET OPENING	0	Meter					None		None		None		None		None

Trims																	
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.	2" ABOVE HEM LEFT SIDE SEAM	1	Each	NATURAL COLOUR ON ALL COLOURWAYS**tbd	Vendor Sourced			None		None		None		None		None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		2	Each					None		None		None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None		None
	BUTTON HOLE HIGH STITCH COUNT (BB105)	D/C EXITS	2	Each	DTM	Vendor Sourced			None		None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO14 1A	SAFETY PINNED TO UNDERSIDE OF MAIN LABEL	1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None		None		None

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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		FE FEATHER GREY		YB GARMENT DYED BLACK		MTS MOUNTAIN SPRING		KAM KAMBABA		FDG FUDGE
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172	see placement guide	1	Each		Reca Mainetti Asia Ltd.	LBOVO172		None		None		None		None		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T / LBOVO175	see placement guide	1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd.			None		None		None		None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		0	Each		Vendor Sourced			None		None		None		None		None
	GD DISCLAIMER HANG TAG (TR-HG143) REF# OVOF22_060_T	THROUGH THE 1/8" RIBBON LOOP ALONG WITH OVO HANGTAG	0	Each		Vendor Sourced			None		None		None		None		None
	HERRINGBONE TAPE (TV126) 100% COTTON	BACK NECK TAPE	1	Meter		Vendor Sourced			None		None		None		None		None
DRAWCORD	ROUND DRAWCORD WITH KNOTTED ENDS (TR-DR174)		1	Each	DTM BODY				None		None		None		None		None

Graphics																	
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None		None






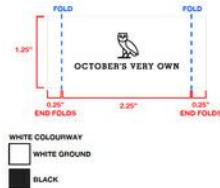
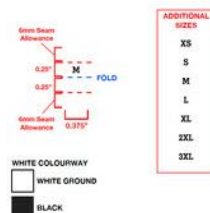


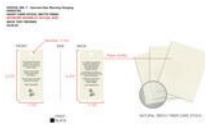

Material Image Sheet							Version 1				
	Article Code	M-0425-KT-6066		FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm	Product Group	TOP					
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 LT110 CC LABEL - APPAREL		 TR-ST114 UPC STICKER- 1" X 2.5"		 PK101 POLY BAG - GENERIC		 TR-HG142 OVO 2023 Booklet Hangtag		 TR-LT247 OVO 2023 One Side Main Label		 TR-LT246 OVO 2023 Alpha Sizing Tab	
 LT138 TEAR-AWAY COO TAB: OVOF21_217_T		 TR-TV140 5mm GROSGRAIN RIBBON LOOP		 TR-HG143 GD DISCLAIMER HANG TAG		 TR-DR174 ROUND DRAWCORD WITH KNOTTED ENDS					


PHOTO EXAMPLES							Version 1
	Article Code	M-0425-KT-6066		FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm	Product Group	TOP	
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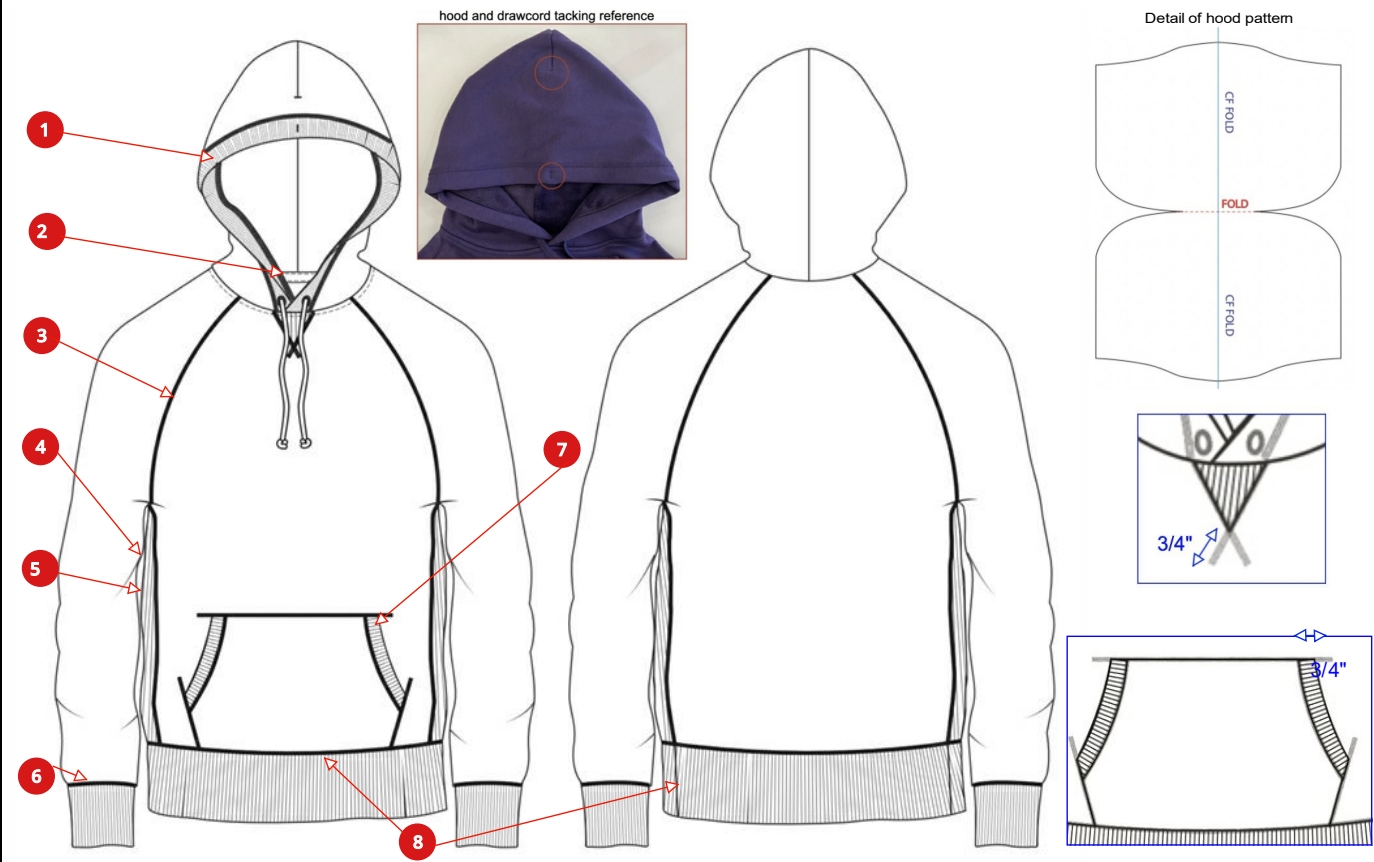
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Opt 1. Raglan SLV - Construction details - Hoodie							Version 1
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		Material Description					



### Comments

- 1

HOOD

1 piece hood with self lining. Fold at CF edge. Dart at CB, join with #512 mock safety stitch. CF of hood overlapping at the neck 3/4", left over right.

Opening edges finished with rib binding, 3N C/S to make channel for drawcord. Buttonhole exits for drawcord.

Drawcord ends: knotted. Cord tacked at the inside top of the hood so cord cannot be pulled out.

Self and lining chain tacked at the top of the head at CB dart seams.
- 2

NECK SEAM

Hood join to body with #512 mock safety stitch.

Inside back neck cleanfinished with jersey taping. SN topstitch at taping edges. SN topstitch, 1/4" in, visible at back neck.
- 3

ARMHOLE SEAM

Join with #512 mock safety stitch. 3N coverstitch straddling seam, 1/4" spacing.
- 4

SLEEVE INSEAM

#512 mock safety stitch.
- 5

SIDE RIB PANEL, DOUBLE LAYER, NO SIDE SEAM

FRONT AND BACK PANEL SEAM: MOCK SAFETY SERGE, 512 / 3NDL C/S, 605, STRADDLE SEAM
- 6

SLEEVE OPENING

Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 1/4" 3N coverstitch, straddling seam
- 7

KANGA POCKET

Self pocket bag. Opening edges finished with rib binding, 3N C/S.

Set to body with 3NDL C/S top and side edges with C/S extension. Bottom of bag finished into the band seam.

Bartacks at top and bottom of pkt openings.
- 8

BOTTOM OPENING

Folded rib band. Join to bottom opening with #512 mock safety stitch. 1/4" 3N coverstitch, straddling seam. ENSURE THE TWO RIB SEAMS ALIGN WITH RIB PANEL SEAM Set back on body


1. Nón may 1 mảnh , gấp tại miệng nón, xẻ nón như hình. Chân nón gấp từ trái sang phải 3/4".

Vải chính + lót may dính nhau tại đường xẻ nón.

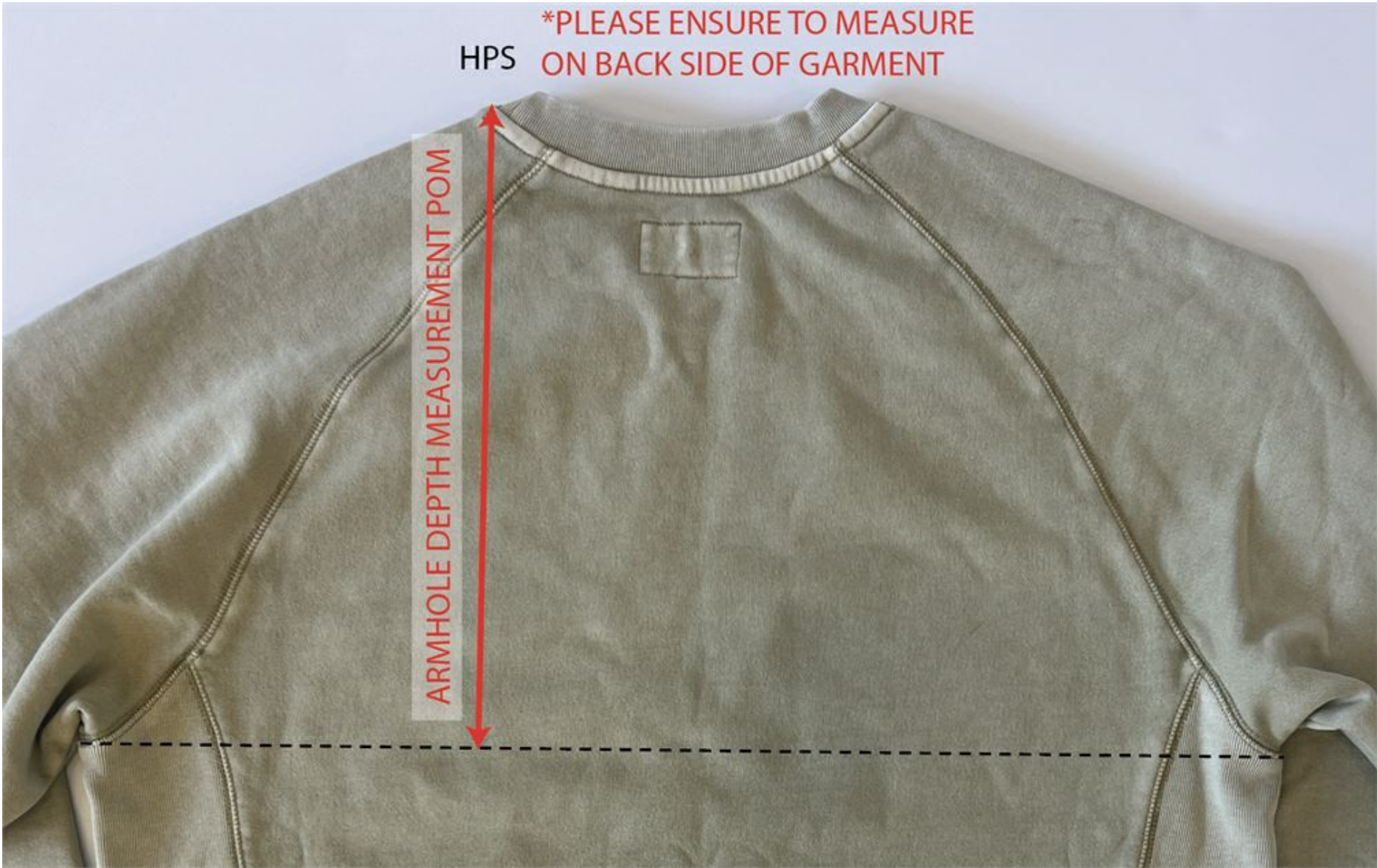
Miệng nón may vải rib, đánh bông 3 kim tạo đường luồn dây, dây luồn tròn thắt nút 2 đầu.


Đóng bọ ở trong phía trên nón.
2. Viền cổ sau may sạch tape xương cá, điều 1 kim 1/4"
3. Nách đánh bông 2 kim rẽ giữa 1/4"
4. Tay vắt xoắn
5. Rib phối sườn 2 lớp, không xẻ sườn. Đánh bông 3 kim rẽ giữa 1/4"
6. Lai tay đánh bông 3 kim 1/4" rẽ giữa
7. Túi Kangaroo may vải chính, miệng túi phối rib, đánh bông 3 kim tại cạnh trên + sườn túi như hình. Đóng bọ trên / dưới miệng túi
8. Lai áo đánh bông 3 kim 1/4" rẽ giữa



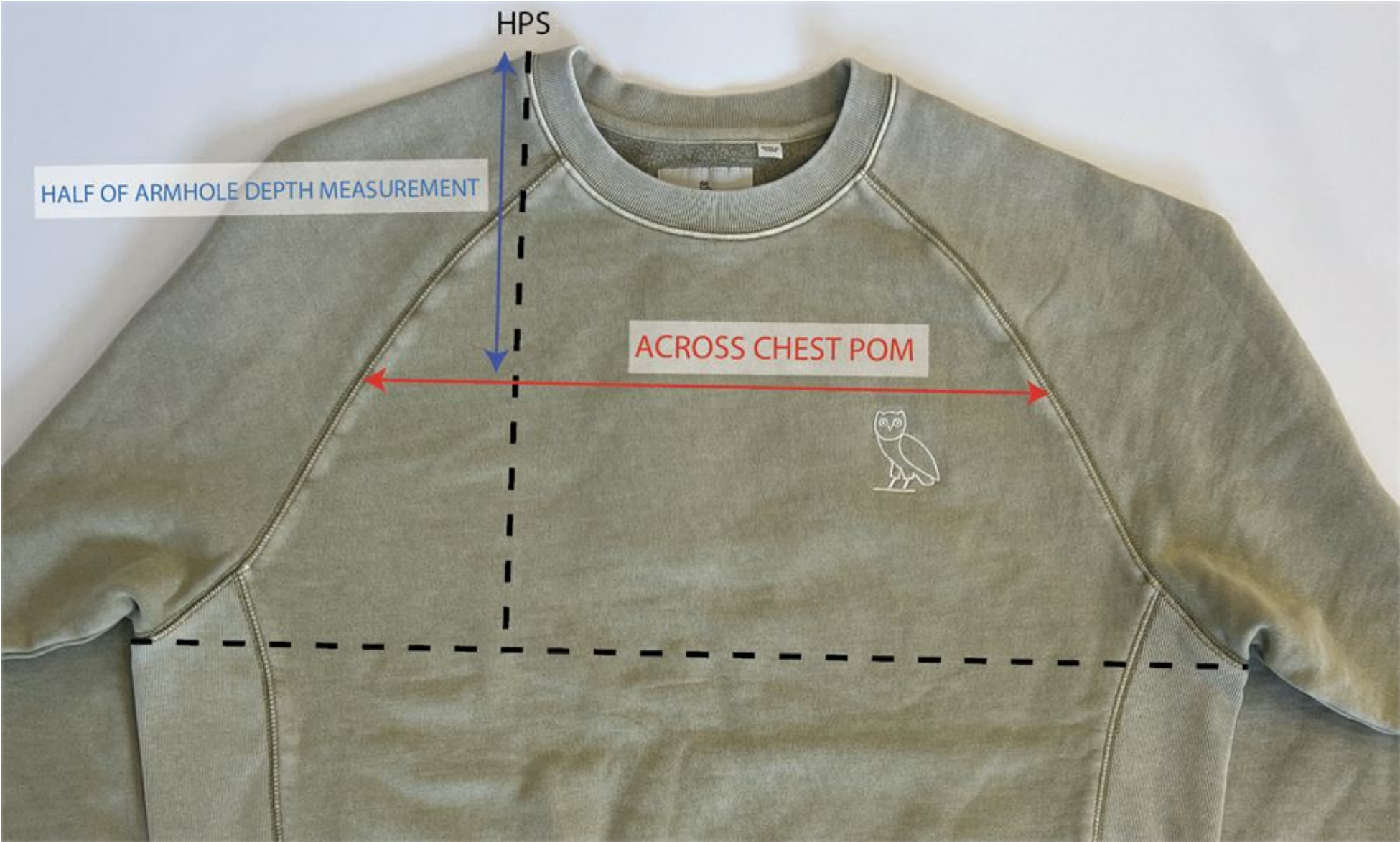
MEASURING RAGLAN SLEEVE AH DEPTH						Version 1
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HOW TO MEASURE POM "E201 :Armhole Depth  
:: from HPS Squared Down (Raglan)"




MEASURING ACROSS CHEST RAGLAN SLEEVE						Version 1
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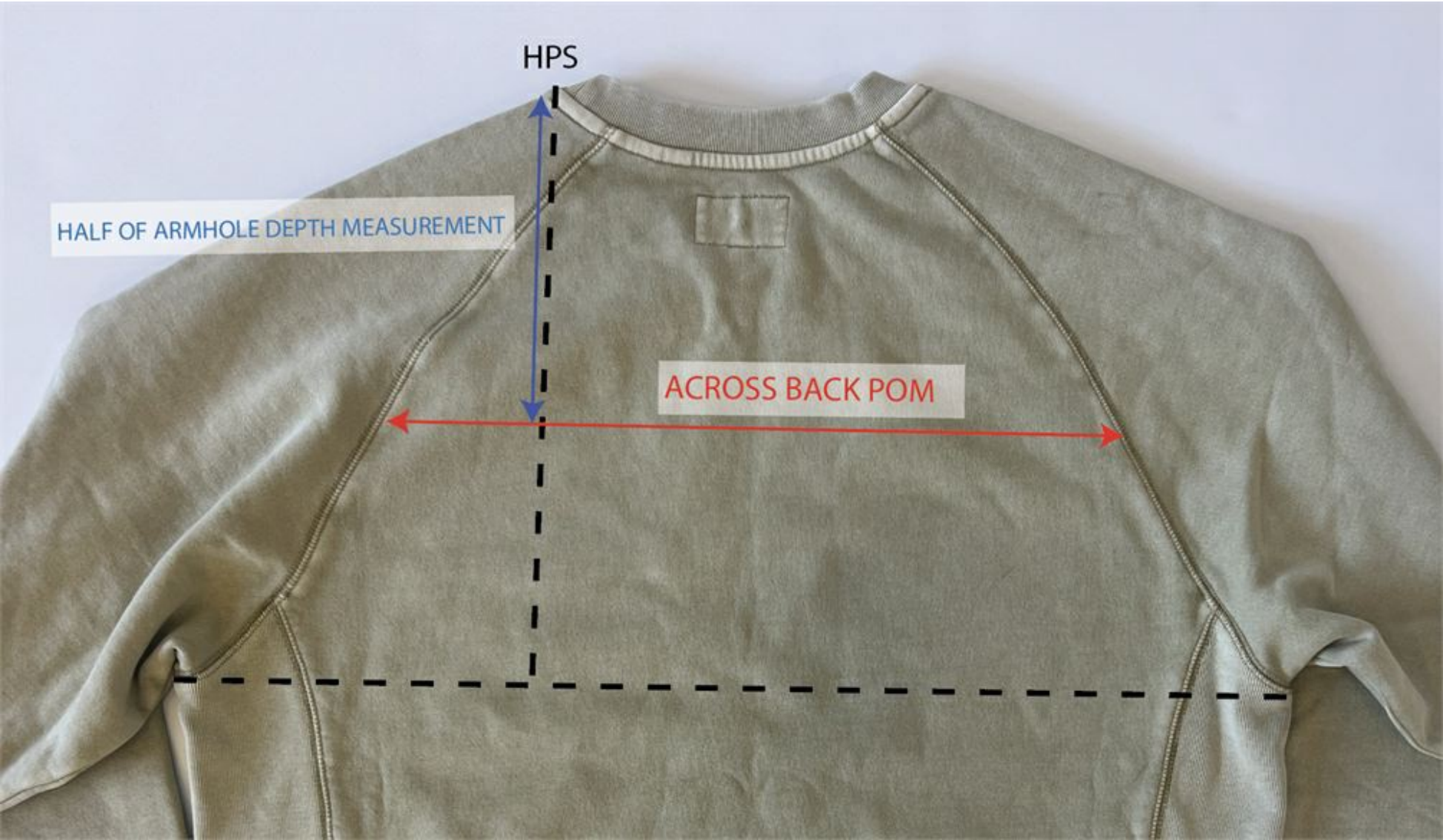
HOW TO MEASURE POM "B301 : Across: Chest :  
at mid. armhole"






MEASURING ACROSS BACK RAGLAN SLEEVE						Version 1
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HOW TO MEASURE POM "B201 : Across Back :  
at mid. armhole





MEASURING RAGLAN SLEEVE OVERARM						Version 1
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Last Modified	11/06/24 3:42:25 PM	Description	100% cotton fleece, 350gsm	Life Cycle Stage	DeveTopment	


HOW TO MEASURE POM " L:Sleeve overarm fr.  
CB neck :: 3 x point measure






Raglan SLV - Measurement - Hoodie F/W 2025												All Measurements are in Inches					Version 1		
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	Last Modified	11/06/24 3:42:25 PM			Description							Life Cycle Stage		Development					
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL							
! A201	Front body length from HPS : Top	1/2	1/2	NA	25 1/2	26	26 1/2	27	27 1/2	28 1/2	29 1/2	30 1/2							
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	8 1/2	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	10							
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	3 5/8	3 5/8	3 11/16	3 3/4	3 13/16	3 15/16	4 1/16	4 3/16							
H301	Back neck drop from HPS Crew	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16							
! B301	Across: Chest : at mid. armhole	1/4	1/4	NA	11 1/4	12	12 3/4	13 1/2	14 1/4	15 1/4	16 1/4	17 1/4							
! B201	Across Back : at mid. armhole	1/4	1/4	NA	12 1/8	12 7/8	13 5/8	14 3/8	15 1/8	16 1/8	17 1/8	18 1/8							
! B101	Chest width :1" below armhole	1/2	1/2	NA	19	20	21	22	23	24 1/2	26	27 1/2							
! C102	Bottom width : 1" above band seam	1/2	1/2	NA	17	18	19	20	21	22 1/2	24	25 1/2							
! C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24							
! E201	Armhole Depth :: from HPS Squared Down (Raglan)	1/4	1/4	1/4	10 3/4	11	11 1/4	11 1/2	11 3/4	12	12 1/4	12 1/2							
! G101	Bicep width:1" below armhole	1/4	1/4	NA	8 3/4	9	9 1/4	9 1/2	9 3/4	10 1/16	10 3/8	10 11/16							
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	NA	32 3/4	33 1/2	34 1/4	35	35 3/4	36 3/4	37 3/4	38 3/4							
! G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16							
! G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	NA	4 15/16	5 1/8	5 5/16	5 1/2	5 11/16	5 15/16	6 3/16	6 7/16							
F701	Sleeve Cuff Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4							
A703	Body Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4							
H708	Hood Rib Trim Width	1/8	1/8	NA	1	1	1	1	1	1	1	1							
! H703	Hood width :: at 5" Below Top Edge	1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12							
! H701	Hood height at CF	1/4	1/4	NA	15	15 1/2	15 1/2	16	16	16 1/2	16 1/2	16 1/2							
H702	Hood height at HPS	1/4	1/4	NA	13 1/2	14	14	14 1/2	14 1/2	15	15	15							
! N101	Kanga pocket height at center	1/4	1/4	NA	8 1/4	8 1/2	8 1/2	8 3/4	8 3/4	9 1/4	9 1/4	9 1/4							
! N102	Kanga pocket width at top edge	1/4	1/4	NA	9	9 1/4	9 1/4	9 1/2	9 1/2	10	10	10							
! N103	Kanga pocket width at widest point	1/4	1/4	NA	13	13 1/4	13 1/4	13 1/2	13 1/2	14	14	14							
! N104	Kanga pocket width at band seam	1/4	1/4	NA	10	10 1/4	10 1/4	10 1/2	10 1/2	11	11	11							
N201	Pocket opening trim height	1/8	1/8	NA	1	1	1	1	1	1	1	1							
! H709	drawcord length : Hood	1/2	1/2	NA	40	41	41	42	42	43	43	43							
H710	Hood drawcord exit pos. fr neck	1/8	1/8	NA	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4							
B401	Side Panel total width (front & back) below UAP	1/8	1/8	NA	4	4 1/2	5	5 1/2	6	6 3/4	7 1/2	8 1/4							
C201	Side Panel total width (front & back) at hem edge	1/8	1/8	NA	4	4 1/2	5	5 1/2	6	6 3/4	7 1/2	8 1/4							
H606	Neck binding width	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8							
N221	Dorito width: edge to edge	1/4	1/4	1/8	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4							
N222	Dorito height: CF NK seam to edge	1/8	1/8	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2							
! H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24							
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** RAGLAN SLEEVE **							
REFERENCE: UPDATED 2023 STUSSY hoodie fit (length, shoulder, bottom band width) 8/17/23 revisions for Q1 and onwards: - add self half moon facing for the new main label - add rib side panel - add rib dorito overlay							

CM Raglan SLV - Measurement - Hoodie F/W 2025												All Measurements are in CMs						Version 1	
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! A201	Front body length from HPS : Top	1.27	1.27	0	64.77	66.04	67.31	68.58	69.85	72.39	74.93	77.47							
! H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	21.59	21.59	22.225	22.86	23.495	24.13	24.765	25.40							
! H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	9.2075	9.2075	9.3662	9.525	9.6838	10.0013	10.3187	10.6363							
H301	Back neck drop from HPS Crew	0.3175	0.3175	0	2.2225	2.2225	2.3812	2.54	2.6988	3.0163	3.3337	3.6513							
! B301	Across: Chest : at mid. armhole	0.635	0.635	0	28.575	30.48	32.385	34.29	36.195	38.735	41.275	43.815							
! B201	Across Back : at mid. armhole	0.635	0.635	0	30.7975	32.7025	34.6075	36.5125	38.4175	40.9575	43.4975	46.0375							
! B101	Chest width :1" below armhole	1.27	1.27	0	48.26	50.80	53.34	55.88	58.42	62.23	66.04	69.85							
! C102	Bottom width : 1" above band seam	1.27	1.27	0	43.18	45.72	48.26	50.8	53.34	57.15	60.96	64.77							
! C101	Bottom width at band:inside fold edges of band/hem	1.27	1.27	0	39.37	41.91	44.45	46.99	49.53	53.34	57.15	60.96							
! E201	Armhole Depth :: from HPS Squared Down (Raglan)	0.635	0.635	0.635	27.305	27.94	28.575	29.21	29.845	30.48	31.115	31.75							
! G101	Bicep width:1" below armhole	0.635	0.635	0	22.225	22.86	23.495	24.13	24.765	25.5587	26.3525	27.1463							
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1.27	1.27	0	83.185	85.09	86.995	88.9	90.805	93.345	95.885	98.425							
! G104	L/Sleeve opening: inside fold edges of cuff/hem	0.3175	0.3175	0	8.0963	8.5725	9.0487	9.525	10.0013	10.6363	11.2713	11.9063							
! G103	L/Sleeve :: 1" above cuff seam	0.3175	0.3175	0	12.5413	13.0175	13.4937	13.97	14.4463	15.0813	15.7163	16.3513							
F701	Sleeve Cuff Band Height	0.3175	0.3175	0	6.985	6.985	6.985	6.985	6.985	6.985	6.985	6.985							
A703	Body Band Height	0.3175	0.3175	0	6.985	6.985	6.985	6.985	6.985	6.985	6.985	6.985							
H708	Hood Rib Trim Width	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54							
! H703	Hood width :: at 5" Below Top Edge	0.635	0.635	0	26.035	26.67	27.305	27.94	28.575	29.21	29.845	30.48							
! H701	Hood height at CF	0.635	0.635	0	38.10	39.37	39.37	40.64	40.64	41.91	41.91	41.91							
H702	Hood height at HPS	0.635	0.635	0	34.29	35.56	35.56	36.83	36.83	38.10	38.10	38.10							
! N101	Kanga pocket height at center	0.635	0.635	0	20.955	21.590	21.590	22.225	22.225	23.495	23.495	23.495							
! N102	Kanga pocket width at top edge	0.635	0.635	0	22.86	23.495	23.495	24.13	24.13	25.40	25.40	25.40							
! N103	Kanga pocket width at widest point	0.635	0.635	0	33.02	33.655	33.655	34.29	34.29	35.56	35.56	35.56							
! N104	Kanga pocket width at band seam	0.635	0.635	0	25.40	26.035	26.035	26.67	26.67	27.94	27.94	27.94							
N201	Pocket opening trim height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54							
! H709	drawcord length : Hood	1.27	1.27	0	101.60	104.14	104.14	106.68	106.68	109.22	109.22	109.22							
H710	Hood drawcord exit pos. fr neck	0.3175	0.3175	0	3.175	3.175	3.175	3.175	3.175	3.175	3.175	3.175							
B401	Side Panel total width (front & back) below UAP	0.3175	0.3175	0	10.16	11.43	12.70	13.97	15.24	17.145	19.05	20.955							
C201	Side Panel total width (front & back) at hem edge	0.3175	0.3175	0	10.16	11.43	12.70	13.97	15.24	17.145	19.05	20.955							
H606	Neck binding width	0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525							
N221	Dorito width: edge to edge	0.635	0.635	0.3175	6.0325	6.350	6.6675	6.985	7.3025	7.620	7.9375	8.255							
N222	Dorito height: CF NK seam to edge	0.3175	0.3175	0.3175	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35							
! H404	Minimum Neck Stretch	1.27	0	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96							
Comments																			

CM Raglan SLV - Measurement - Hoodie F/W 2025					All Measurements are in CMs		Version 1
	Article Code	M-0425-KT-6066		FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm	Product Group	TOP	
	Article Name	MUSKOKA RALGAN SLV HOODIE			Product Sub-Category	HOODIE	
	Created On	09/08/24 5:42:10 PM	Material		Season	2025 Winter	
	Last Modified	11/06/24 3:42:25 PM	Description		Life Cycle Stage	Development	
<b>** RAGLAN SLEEVE **</b>  REFERENCE: UPDATED 2023 STUSSY hoodie fit (length, shoulder, bottom band width) 8/17/23 revisions for Q1 and onwards: - add self half moon facing for the new main label - add rib side panel - add rib dorito overlay							