

Article Summary						Version 1			
	Article Code	M-0425-KT-6070			Product Group	TOP			
	Article Name	MUSKOKA LS TSHIRT			Product Sub-Category	T-SHIRT - LS			
	Created On	09/08/24 6:47:48 PM			Season	2025 Winter			
	Last Modified	10/21/24 10:46:12 AM			Life Cycle Stage	development			
Gender Classification		Mens	Sub Class D	LS T-SHIRT	Fabrication	KNIT TOP			
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory				
								COLORS	
								 FEATHER GREY (FE) 15-1305 TCX SANDSTONE  GARMENT DYED BLACK (YB)  MOUNTAIN SPRING (MTS) 17-4019 TCX  KAMBABA (KAM) 19-0404 TCX DEEP OLIVE (.)  FUDGE (FDG) 19-1619 TCX	
SIZES									
000, 001, 002, 003, 004, 005, 006, 007									

Bill of Material										Version 1
	Article Code	M-0425-KT-6070		Material Description	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s	Product Group	TOP			
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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		FE FEATHER GREY		YB GARMENT DYED BLACK		MTS MOUNTAIN SPRING		KAM KAMBABA		FDG FUDGE
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Fabric																	
	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s	BODY/ BACK NECK TAPE/ DORITO	0	Meter	180-190GSM		REF# BDSS22P0921018T00D		ALL OVER PRINT AOP		ALL OVER PRINT AOP		ALL OVER PRINT AOP		ALL OVER PRINT AOP		ALL OVER PRINT AOP
	1x1 RIB COTTON/ LYCRA (FB-K151) WEIGHT TBD	NECK/ CUFF- OPTION 1 NECK - OPTION 2	0	Yards	DTM BODY				None		None		None		None		None

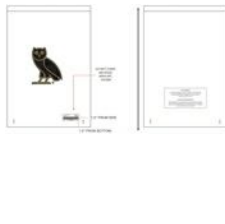
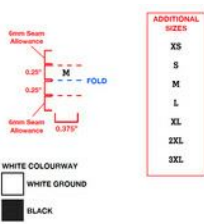
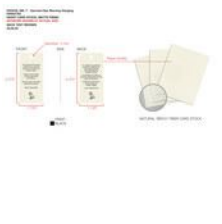
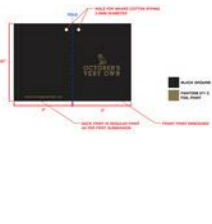
Trims																	
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None		None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None		None

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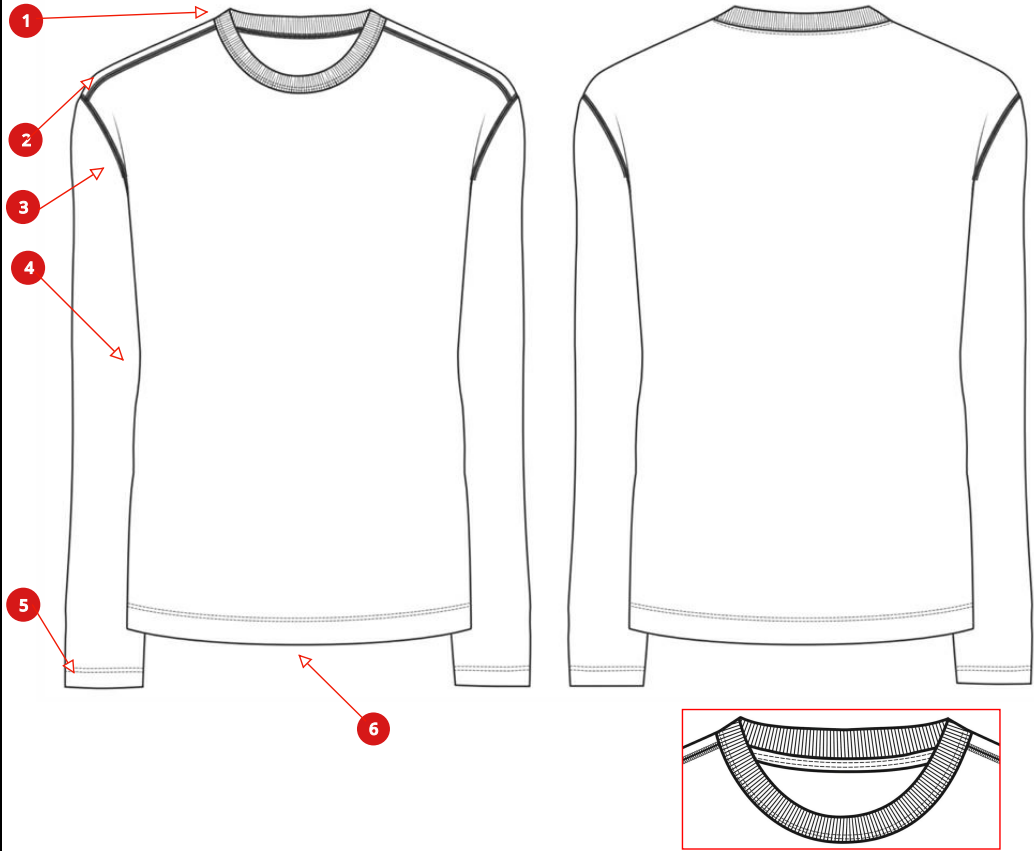
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		FE FEATHER GREY		YB GARMENT DYED BLACK		MTS MOUNTAIN SPRING		KAM KAMBABA		FDG FUDGE
SEE PLACEMENT FOR DETAILS	UPC BARCODE STICKER (ST101) PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		2	Each		Vendor Sourced			None		None		None		None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		1	Each		Vendor Sourced			None		None		None		None		None
	TEE MAIN LABEL- LBOVO151 (TR-LT251) LBOVO151		1	Each		Reca Mainetti Asia Ltd.			None		None		None		None		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_ T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23 _181_T		None		None		None		None		None
	GD DISCLAIMER HANG TAG (TR-HG143) REF# OVOF22_060_T		1	Each		Vendor Sourced			None		None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO14 1A		1	Each		Reca Mainetti Asia Ltd.	HTOVO1 41A		None		None		None		None		None

Graphics

	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None		None
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Material Image Sheet							Version 1
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				UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20S			
							
FB-K508 UA - 100% COTTON JERSEY, 190GSM	LT110 CC LABEL - APPAREL		LT138 TEAR-AWAY COO TAB: OVOF21_217_T	PK101 POLY BAG - GENERIC	ST101 UPC BARCODE STICKER	TR-TV140 5mm GROSGRAIN RIBBON LOOP	
							
TR-LT251 TEE MAIN LABEL- LBOVO151	TR-LT246 OVO 2023 Alpha Sizing Tab		TR-HG143 GD DISCLAIMER HANG TAG	TR-HG142 OVO 2023 Booklet Hangtag			

Construction Details - Crewneck							Version 1
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Comments

- 1 NECKBAND:
collarete, 1X1 RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, 2 NDL EDGE T/S TO FRONT NECK SEAM, 1/4" GAUGE
- 2 SHOULDER SEAM

3NDL C/S SEAM STRADDLING SEAM
- 3 SHOULDER SEAM

3NDL C/S SEAM STRADDLING SEAM
- 4 SLEEVE/ SIDE SEAM
MOCK SAFETY SERGED, 512
- 5 Sleeve oepning:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 6 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE

- 1. Cổ: Rib gấp đôi, điều 2kim 1/4" ở chân cổ
- 2+3. Vai + Nách đánh bông 3 kim rẽ giữa
- 4. Lai tay + lai áo. To bản 1", đánh bông 2kim 1/4"
- 5. Tay/ cạnh sườn vắt xỏ

Measurement Sheet - LS Relax Tee - OVO										All Measurements are in Inches					Version 1			
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POM	Description			+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A101	Back body length from HPS : Top			1/2	1/2	NA	27 1/2	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2				
! H101	Neck width :: SEAM TO SEAM			1/4	1/4	NA	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8				
! H201	Front neck drop from HPS : Crew			1/8	1/8	NA	4 1/8	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16				
H301	Back neck drop from HPS Crew			1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16				
! H605	Neckband width			1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! D102	Shoulder slope :: from HPS			1/4	1/4	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front			1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
! D101	Shoulder width :measured on CB body			3/8	3/8	NA	17	17 3/4	18 1/2	19 1/4	20	21	22	23				
! B301	Acrss: Chest : at mid. armhole			1/4	1/4	NA	15 1/4	16	16 3/4	17 1/2	18 1/4	19 1/4	20 1/4	21 1/4				
! B201	Across Back : at mid. armhole			1/4	1/4	NA	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4				
! B101	Chest width :1" below armhole			1/2	1/2	NA	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28				
! C101	Bottom width at band:inside fold edges of band/hem			1/2	1/2	NA	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4				
! E101	Armhole Straight :: measured straight			1/4	1/4	NA	8 1/2	8 7/8	9 1/4	9 5/8	10	10 1/2	11	11 1/2				
! G101	Bicep width:1" below armhole			1/8	1/8	NA	7 1/2	7 3/4	8	8 1/4	8 1/2	8 13/16	9 1/8	9 7/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure			1/2	1/2	NA	32 3/4	33 1/2	34 1/4	35	35 3/4	36 3/4	37 3/4	38 3/4				
! G104	L/Sleeve opening: inside fold edges of cuff/hem			1/8	1/8	NA	4 3/16	4 3/8	4 9/16	4 3/4	4 15/16	5 3/16	5 7/16	5 11/16				
A701	Sleeve and Body hem depth			1/8	1/8	NA	1	1	1	1	1	1	1	1				
! H404	Minimum Neck Stretch			1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																		
REFERENCE: Q1 2021 UPDATED GRAPHIC TEE L=M - body length shorten to 29" 10/18/21 - increase neck width, front & back neck drops 11/17/21																		