

	·	·	·			·			Bill of I	Material						Version 1
	Article Code	м-0425-кв-6	067									Product Group	BOTT	ГОМ	-	
	Article Name	MUSKOKA CAR	RGO SWEATPANT									Product Sub-Category	PAN7	T - SWEATPANT		
	Created On	09/08/24 5:	46:16 PM		ľ	Material	FLEECE	E AS PER SA	AMPLE (FB	-к949)		Season	2025	5 Winter		
	Last Modified	11/06/24 4:	07:03 PM		r	Description	100% C	cotton flee	:Ce, 350gs	5m		Life Cycle Stage	Deve	elopment		
Part	Matr	erial	Placement	Qty.	UOM.	I. Comments	Supplier	Supplier Ref.		FE FEATHER GREY	'	YB GARMENT DYED BLACK		FDG FUDGE		КАМ КАМВАВА
Fabric					-						. <u> </u>					
	FLEECE AS PE (FB-K949) 100% cotton f 350gsm	fleece,	BODY, POCKET BAG PALM SIDE	i	0 Meter					None	N	None		None		None
	100% COMBEI JERSEY, 190G (FB-K614) REF# OVOTRI SINGLE JERSE	GSM IP-TS01	POCKET BAG KNUCKLE SIDE	0	0 Meter			REF# OVOTRIP -TS01		None		None		None		None
Trims																
	ELASTIC PRES (EC116) PLS REFER TO MEASUREMEN FOR WIDTH SI	O NT CHARTS SIZE	WB		1 Each	ELASTIC	Vendor Sourced			None	N	None		None		None
	BUTTON HOLE STITCH COUN (BB105)	Л	CF WB		2 Each		Vendor Sourced	·		None	N	None		None		None
	ROUND DRAW KNOTTED ENE (TR-DR174)		WB	1	1 Each	DTM BODY, 1/4" WIDE AS PER PROTO SAMPLE ON kt-3654- dtd 4.22.23 DRAWCORD WITH KNOTTED ENDS	I			None		None		None		None
PLACEMENT FOR DETAILS	Clear Plastic, suffocation wa back, UPC stic placement on corner of bag.	with varning on cker bottom right J.		1	1 Each		Vendor Sourced			None		None	_	None		None
PLACEMENT FOR DETAILS	CC LABEL - AF (LT110) White Satin gro text COO, Content Instructions m style.	round, Black t, and Care		1	1 Each		Vendor Sourced			None	Ν	None		None		None

	-							Bill of I	Material					 Version 1
	Article Name	GO SWEATPANT		$\square$			AS PER SAM				Product Group Product Sub-Category		ΓΟΜ Γ - SWEATPANT 5 Winter	
	Created On         09/08/24         5:4           Last Modified         11/06/24         4:0				Material Description		as per sar otton flee				Season Life Cycle Stage	_	elopment	
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		FE FEATHER GREY	G	YB GARMENT DYED BLACK	<u> </u>	FDG FUDGE	KAM KAMBABA
SEE PLACEMENT FOR DETAILS	PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS			Each		Vendor Sourced			None		lone		None	None
FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB			Each		Reca Mainetti Asia Ltd.			None	N	lone		None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)		0	Each		Reca Mainetti Asia Ltd.	LBOVO1 47		None	N	lone		None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO1 75		0	Each			OVOW23 _181_T		None	N	lone		None	None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		0	Each	DTM	Vendor Sourced			None	N	lone		None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd.	HTOVO1 41A		None	N	lone		None	None
SEE PLACEMENT FOR DETAILS	(TR-HG143) REF# OVOF22_060_T		1	Each		Vendor Sourced			None	N	lone		None	None
	(TV126) 100% COTTON	1-1/4 wide herringbone tape reinforcement stitched on inside of each pocket		Meter	DTM BODY				None	Ν	lone		None	None
	SNAPS - HIDDEN - 24L	2 AT EACH POCKET	4	Each	GS SILVER TBD				None	N	lone		None	None
Graphics														
		Г <u>г</u>		Each	· [	1	1		Nono		lono		Nono	Nono

TBD - SEE ARTWORK FILE	0 Each	None	None	None	None
(HT-102)					

			Materia	Image Sheet				Version 1
Article Code M-0	425-кв-6067				Product Group	BOTTOM		
Article Name MUS	KOKA CARGO SWEATPANT				Product Sub-Category	PANT - SWEAT	PANT	
Created On 09,	08/24 5:46:16 PM	Material	FLEECE AS PER SAMPLE	Season 2025 Winter				
Last Modified 11,	06/24 4:07:03 PM	Description	100% cotton fleece, 350gsm		Life Cycle Stage	ife Cycle Stage Development		
		2.62	STATUS CONTRACTOR DE LA			24424	1.25*	ERS VERY OWN
TR-DR174	PK101		LT110	ST101	LT138		TR-LT	252
ROUND DRAWCORD WIT KNOTTED ENDS	H POLY BAG - GENERIC	CC LA	ABEL - APPAREL	UPC BARCODE STICKER	TEAR-AWAY CO OVOF21_21		OVO 2023 Mai	n Loop Label
ADDITIONAL SEES XS SEES XS M L XL ZL ZL ZL ZL ZL ZL ZL ZL	Cade GAT Smar			Hard and the second sec		·		
TR-LT246	TR-TV140		TR-HG142	TR-HG143	HD110			
OVO 2023 Alpha Sizing Ta	5mm GROSGRAIN RIBBO	N OVO 202	23 Booklet Hangtag	GD DISCLAIMER HANG TAG	SNAPS - HIDDE	N - 24L		

			PHOTO EXAMPLES			Version 1
Article Code	м-0425-кв-6067			Product Group	воттом	
Article Name	MUSKOKA CARGO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
Created On	09/08/24 5:46:16 PM			Season	2025 Winter	
Last Modified	11/06/24 4:07:03 PM	Description	100% cotton fleece, 350gsm	Life Cycle Stage	Development	



i	1		PHOTO EXAMPLES		Version	
Article Code	М-0425-КВ-6067			Product Group	воттом	
Article Name	MUSKOKA CARGO SWEATPANT		FLEECE AS PER SAMPLE (FB-K949)	Product Sub-Category	PANT - SWEATPANT	
Created On	09/08/24 5:46:16 PM	Material	100% cotton fleece, 350gsm	Season	2025 Winter	
Last Modified	11/06/24 4:07:03 PM	Description		Life Cycle Stage	Development	
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	and the second					

				PHOTO EXAMPLES			Version 1
	Article Code	м-0425-кв-6067			Product Group	воттом	
	Article Name	MUSKOKA CARGO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	09/08/24 5:46:16 PM	material		Season	2025 Winter	
L	Last Modified	11/06/24 4:07:03 PM	Description	100% cotton fleece, 350gsm	Life Cycle Stage	Development	





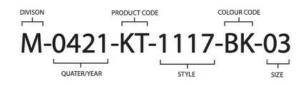
			LABEL PLACEMENT			Version 1
	м-0425-кв-6067			Product Group	воттом	
Article Name	MUSKOKA CARGO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
Created On	09/08/24 5:46:16 PM	Material		Season	2025 Winter	
Last Modified	11/06/24 4:07:03 PM	Description	100% cotton fleece, 350gsm	Life Cycle Stage	Development	

OCTOBER'S VERY OWN

### UPC INFORMATION

STYLE # : M-0421-KT-1117 SIZE : MD (03) COLOUR : BLACK (BK) PRODUCT CODE : KNIT TOP DIVISION : MENS SKU : M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT (2 PER GARMENT) DIMENSIONS



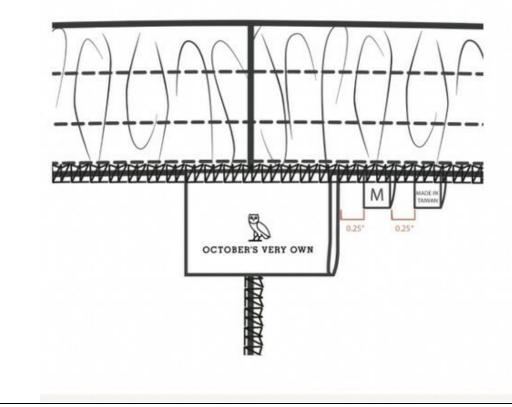
			LABEL PLACEMENT			Version 1
Article Code	м-0425-кв-6067			Product Group	воттом	
Article Name	MUSKOKA CARGO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
Created On	09/08/24 5:46:16 PM	Material		Season	2025 Winter	
Last Modified	11/06/24 4:07:03 PM	Description	100% cotton fleece, 350gsm	Life Cycle Stage	Development	
						1 1

# **OFFSHORE KNIT & ACTIVEWEAR BOTTOMS**

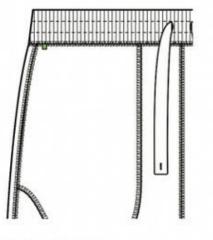
MAIN LABEL LBOVO147 - COL A - OPT 1 \*INSERT AT CB WAISTBAND SEAM

SIZE TAB OVOW23\_181\_T - 2023 \*INSERT AT WAISTBAND SEAM 0.25" FROM MAIN LABEL

TEAR AWAY COO TAB LT138 \*INSERT AT WAISTBAND SEAM 0.25" FROM SIZE TAB



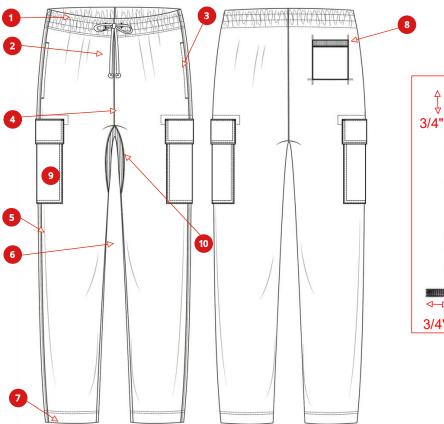
#### HANG TAG PLACEMENT \*ATTACH TO LOOP AT THE FRONT WAISTBAND SEAM



CARE LABEL PLACEMENT \*ATTACH AT LEFT SIDE SEAM 2" BELOW WAISTBAND SEAM



			Construction - cargo MUSKOKA			Version 1
Article Code	м-0425-кв-6067			Product Group	воттом	
Article Name	MUSKOKA CARGO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
Created On	09/08/24 5:46:16 PM	material		Season	2025 Winter	
Last Modified	11/06/24 4:07:03 PM	Description	100% cotton fleece, 350gsm	Life Cycle Stage	Development	



- 1. Lưng quần luồn thun. Đánh bông 2kim rẽ 1/4" tại tra lưng.Khuy dọc cách nhau 2".
- 2. Dây luồn tròn thắt nút 2 đầu

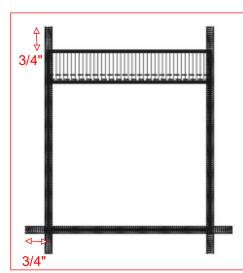
3. Túi trước. Diễu 1kim 1/4" tại miệng túi. Đóng bọ trên/dưới miệng túi. Lót túi vải single.

- 4. Đáy trước + sau. Đánh bông 3 kim rẽ giữa 1/4"
- 5. Sườn ngoài đánh bông 3 kim rẽ 1/4" về phía sau
- 6. Sườn trong vắt xổ
- 7. Lai quần đánh bông 2 kim 1/4"

8. Túi sau. Viền miệng túi vải rib, ráp túi vào ống quần bằng diễu 3 kim đánh bông tạo các cạnh như hình.

Diễu mí trên 2kim tại viền rib.

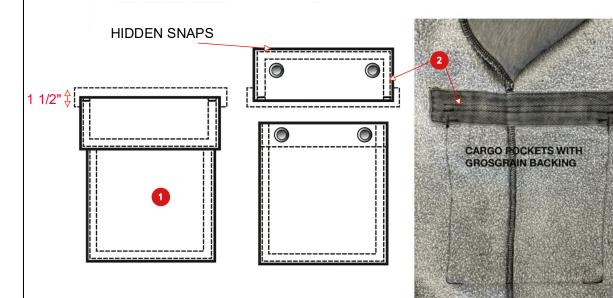
10. Đáy giữa quần vải rib. Đánh bông 3kim rẽ giữa 1/4"



## Comments

1	WAISTBAND Self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at exterior CF of WB, 2" spacing.	
2	DRAWCORD Drawcord ends: double folded and tacked	
3	FRONT POCKETS On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening. Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.	
4	FRONT/ BACK RISES Join with1/4" 3N coverstitch, straddling seam.	
5	OUTSEAM Join with 1/4" 3N coverstitch on back.	
6	INSEAM Join with #512 mock safety stitch	
7	LEG OPENINGS Self turn up, 2N coverstitch, 1/4" spacing.	
8	BACK POCKET Self patch pocket. Opening edges finished with rib binding, 3N C/S. 2NDL TOP STITCH ON RIB Set pocket bag to body with 3NDL C/S with extension as per sketch.	
9	POCKET: Cargo pockets with flap and grosgrain backing. See next page.	
10	GUSSET Rib cut & sew gusset panel, join with #512 mock safety stitch. 1/4" 3N coverstitch, straddle all gusset seams.	
hình		

			POCKET Construction details - CARGO PKT			Version 1
Article Code	м-0425-кв-6067			Product Group	воттом	
Article Name	MUSKOKA CARGO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
Created On	09/08/24 5:46:16 PM		FLEECE AS PER SAMPLE (FB-K949)	Season	2025 Winter	
Last Modified	11/06/24 4:07:03 PM	Description	100% cotton fleece, 350gsm	Life Cycle Stage	Development	



### Comments

Cargo pockets: Flap: 2ply self flap, clean finished with 1/4" 2NDL T/S. Set to body with 1/4" 2NDL T/S. Hidden 2 snap closure, bartacks applied to top 2 corners. Self cargo pocket with flap. Pocket: opening; Double turn in, 3/4" S/N T/S. Join to side body with 1/4" 2NDL T/S.

\*\* Grosgrain tape must be pre-shrunk\*\* Grosgrain backing apply to pocket flap and pocket edges. All edges to be clean finished with S/N edge T/S.

## 1. Túi hộp

Nắp túi 2 lớp có keo, may sạch 2kim 1/4".
Nút may giấu bên trong nắp túi, đóng bọ 2 góc phía trên nắp
Thân túi diễu mí trên 1 kim 3/4". May nối ống quần diễu 2 kim 1/4". Tham khảo hình.
2. Dây tape
Dây may sạch 1 kim gắn vị trí như hình

	Article Code	М-0425-кв-6067	4easuremei	urement Sheet - Op hem pant f/w 2025     All Measurements are in In       Product Group     BOTTOM									are in Inches	Version 1		
	Article Name         MUSKOKA CARGO SWEATPANT           Created On         09/08/24         5:46:16         PM										Product S	ub-Category		WEATPANT		
			Materi		FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm								2025 Win	ter		
	Last Modified	11/06/24 4:07:03 PM	Descr	iption							Life Cycle Stage		Development			
POM		Description	+ Tol	- Tol	Grade	XXS	XS	S	М	L	XL	XXL	3XL			
J101	Waist measurement r	elaxed :: 1/2 body	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2			
J104	WB height		1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4			
J502	Dawcord buttonhole	distance	1/8	1/8	NA	2	2	2	2	2	2	2	2			
K101	Hip at 1" below WB seam: waist pattern mmt.			1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25			
K102	Full Hip: 3" above crotch point, 3 xpt. Measure			1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2			
M101	Thigh :: 1" below crotch seam			1/4	NA	11 3/4	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8			
M103	Knee Width: 12" below crotch pt.			1/4	NA	8 7/8	9 1/4	9 5/8	10	10 3/8	10 7/8	11 3/8	11 7/8			
<b>!</b> 1101	Inseam length :: long pant			1/2	NA	30	30	30 1/2	30 1/2	30 1/2	31	31	31			
M201	Leg opening: Long, i	1/8	1/8	1/4	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9				
1702	Leg HEM height	1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8				
L103	Front rise: Incl WB, excl. gusset			1/4	1/4	11 1/4	11 1/2	11 3/4	12	12 1/4	12 1/2	12 3/4	13			
L203	Back rise: Incl WB, ex	1/4	1/4	1/4	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4				
L402	Gusset width	1/4	1/4	NA	2 1/8	2 1/4	2 1/4	2 1/2	2 1/2	2 3/4	2 3/4	3 1/2				
L404	Gusset length		1/4	1/4	NA	10 5/8	10 3/4	10 3/4	11	11	11 1/4	11 1/4	12			
C202	Side seam forward po	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
N201	Welt pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
N202	Welt pocket width	1/8	1/8	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	Welt pocket position f	1/8	1/8	NA	1	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4				
N211	Welt pocket bag heig	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Welt pocket bag width	1/4	1/4	NA	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket height at	1/8	1/8	NA	5 1/4	5 1/2	5 1/2	5 3/4	0	6	6 1/4	6 1/4				
N701	Back pocket width at	1/8	1/8	NA	4 1/2	4 3/4	4 3/4	5	0	5 1/4	5 1/2	5 1/2				
N703	Back pocket from WB seam		1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2			
N508	Back pocket position f	Back pocket position from CB seam		1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3			
N801	Cargo pocket height	at center :: including flap	1/4	1/4	NA	7 3/4	8	8	8 1/4	8 1/4	8 1/2	8 3/4	8 3/4			
N805	Cargo pocket width a	t top edge	1/8	1/8	NA	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2			
N803	Cargo pocket flap hei	ght at center	1/8	1/8	NA	2 1/8	2 1/4	2 1/4	2 3/8	2 3/8	2 1/2	2 5/8	2 5/8			
N806	Cargo pocket flap wid	1/8	1/8	NA	6 3/4	7	7	7 1/4	7 1/4	7 1/2	7 3/4	7 3/4				
N807	Cargo pocket from WI	1/4	1/4	NA	9 1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 3/4	9 3/4				
J501	Drawcord length : wa	ist	1	1	NA	50	50	50	50	56	56	56	56			·
						Co	omments	6						I		

														Version 1					
	Article Code M-0425-KB-60												Product Group	BOTTOM					
	Article Name	MUSKOKA CARGO	A CARGO SWEATPANT										Product Sub-Category						
	Created On	09/08/24 5:46:16 PM			Mater			S PER SAM		949)			Season	2025 Winter					
	Last Modified	11/06/24 4:07:	03 PM		Descr	iption	100% cotton fleece, 350gsm						Life Cycle Stage	Development					
РОМ	Descri	otion	+ Tol	- Tol	Grade	XXS	XS	S	М	L	XL	XXL	3XL						
<b>J</b> 101	Waist measurement r	elaxed :: 1/2 body	1.27	1.27	0	30.48	33.02	35.56	38.1	40.64	44.45	48.26	52.07						
<b>J</b> 104	WB height		0.3175	0.3175	0	4.445	4.445	4.445	4.445	4.445	4.445	4.445	4.445						
J502	Dawcord buttonhole distance		0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08						
<b>K</b> 101	Hip at 1" below WB seam: waist pattern mmt.		1.27	1.27	0	41.91	44.45	46.99	49.53	52.07	55.88	59.69	63.50						
K102	Full Hip: 3" above crotch point, 3 xpt. Measure		1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39						
M101	Thigh :: 1" below crotch seam		0.635	0.635	0	29.8450	31.4325	33.0200	34.6075	36.1950	38.4175	40.6400	42.8625						
M103	Knee Width: 12" below crotch pt.		0.635	0.635	0	22.5425	23.495	24.4475	25.4	26.3525	27.6225	28.8925	30.1625						
1101	Inseam length :: long pant		1.27	1.27	0	76.20	76.20	77.47	77.47	77.47	78.74	78.74	78.74						
<b>!</b> M201	Leg opening: Long, inside fold edges of opening		0.3175	0.3175	0.635	18.415	19.05	19.685	20.32	20.955	21.59	22.225	22.86						
1702	Leg HEM height		0.3175	0.3175	0	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225						
L103	Front rise: Incl WB, excl. gusset		0.635	0.635	0.635	28.575	29.21	29.845	30.48	31.115	31.75	32.385	33.02						
L203	Back rise: Incl WB, excl. gusset		0.635	0.635	0.635	33.020	33.655	34.290	34.925	35.560	36.195	36.830	37.465						
L402	Gusset width		0.635	0.635	0	5.3975	5.715	5.715	6.35	6.35	6.985	6.985	8.89						
L404	Gusset length		0.635	0.635	0	26.9875	27.305	27.305	27.94	27.94	28.575	28.575	30.48						
C202	Side seam forward position, fr fold		0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27						
<b>!</b> N201	Welt pocket length		0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51						
<b>!</b> N202	Welt pocket width		0.3175	0.3175	0	0.635	0.635	0.635	0.635	0.635	0.635	0.635	0.635						
N205	Welt pocket position from Rib/Band seam		0.3175	0.3175	0	2.540	2.540	2.8575	3.175	3.4925	3.810	4.1275	4.445						
N211	Welt pocket bag height :: at center		0.635	0.635	0	27.94	27.94	29.21	29.21	29.21	29.21	29.21	29.21						
N212	Welt pocket bag width:: at widest pt.		0.635	0.635	0	16.510	16.510	16.510	17.145	17.145	17.780	18.415	18.415						
N601C	Back pocket height at center		0.3175	0.3175	0	13.335	13.970	13.970	14.605	0	15.240	15.875	15.875						
<b>!</b> N701	Back pocket width at top edge		0.3175	0.3175	0	11.43	12.065	12.065	12.7	0	13.335	13.97	13.97						
N703	Back pocket from WB seam		0.3175	0.3175	0	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35						
N508	Back pocket position f	rom CB seam	0.3175	0.3175	0	5.3975	5.715	6.0325	6.35	6.6675	6.985	7.3025	7.62						
<b>!</b> N801	Cargo pocket height a including flap	at center ::	0.635	0.635	0	19.685	20.320	20.320	20.955	20.955	21.590	22.225	22.225						
N805	Cargo pocket width a	t top edge	0.3175	0.3175	0	16.51	17.145	17.145	17.78	17.78	18.415	19.05	19.05						
N803	Cargo pocket flap he	ght at center	0.3175	0.3175	0	5.3975	5.7150	5.7150	6.0325	6.0325	6.3500	6.6675	6.6675						
N806	Cargo pocket flap wid	Ith at top edge	0.3175	0.3175	0	17.145	17.780	17.780	18.415	18.415	19.050	19.685	19.685						
N807	Cargo pocket from W	Cargo pocket from WB seam 0.635 0.63		0.635	0	23.495	23.495	23.8125	24.13	24.4475	24.765	24.765	24.765						
<b>!</b> J501	Drawcord length : wa	ist	2.54	2.54	0	127	127	127	127	142.24	142.24	142.24	142.24						
								Co	mments	5									