









Article Summary							Version 1
	Article Code	M-0425-KB-6067			Product Group	BOTTOM	
	Article Name	MUSKOKA CARGO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	09/08/24 5:46:16 PM			Season	2025 Winter	
	Last Modified	11/06/24 4:07:03 PM			Life Cycle Stage	development	
Gender Classification		Mens	Sub Class D	OPEN HEM PANT	Fabrication	KNIT BOTTOM	
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory		
							COLORS
							<div> FEATHER GREY (FE) 15-1305 TCX SANDSTONE</div> <div> GARMENT DYED BLACK (YB)</div> <div> FUDGE (FDG) 19-1619 TCX</div> <div> KAMBABA (KAM) 19-0404 TCX DEEP OLIVE (.)</div>
SIZES							
000, 001, 002, 003, 004, 005, 006, 007							

Bill of Material											Version 1
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	Created On	09/08/24 5:46:16 PM	Material	FLEECE AS PER SAMPLE (FB-K949)	Season	2025 Winter					
	Last Modified	11/06/24 4:07:03 PM	Description	100% cotton fleece, 350gsm	Life Cycle Stage	DeveTopment					

Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		FE FEATHER GREY		YB GARMENT DYED BLACK		FDG FUDGE		KAM KAMBABA
Fabric															
	FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm	BODY, POCKET BAG PALM SIDE	0	Meter					None		None		None		None
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY	POCKET BAG KNUCKLE SIDE	0	Meter			REF# OVOTRIP -TS01		None		None		None		None
Trims															
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE	WB	1	Each	ENCASED ELASTIC	Vendor Sourced			None		None		None		None
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)	CF WB	2	Each	DTM BODY	Vendor Sourced			None		None		None		None
DRAWCORD	ROUND DRAWCORD WITH KNOTTED ENDS (TR-DR174)	WB	1	Each	DTM BODY, 1/4" WIDE AS PER PROTO SAMPLE ON kt-3654- dtd 4.22.23 DRAWCORD WITH KNOTTED ENDS				None		None		None		None
SEE PLACEMENT FOR DETAILS	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None

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SEE PLACEMENT FOR DETAILS	UPC BARCODE STICKER (ST101) PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		0	Each		Vendor Sourced			None		None		None		None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd.			None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)		0	Each		Reca Mainetti Asia Ltd.	LBOVO147		None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		0	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		0	Each	DTM	Vendor Sourced			None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None		None
SEE PLACEMENT FOR DETAILS	GD DISCLAIMER HANG TAG (TR-HG143) REF# OVOF22_060_T		1	Each		Vendor Sourced			None		None		None		None
	HERRINGBONE TAPE (TV126) 100% COTTON	1-1/4 wide herringbone tape reinforcement stitched on inside of each pocket	2	Meter	DTM BODY				None		None		None		None
	SNAPS - HIDDEN - 24L (HD110) HIDDEN SNAPS, SIZE: 24L, QUALITY: METAL	2 AT EACH POCKET	4	Each	GS SILVER TBD				None		None		None		None

Graphics															
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None

Material Image Sheet						Version 1
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			Material Description	FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm		
TR-DR174 ROUND DRAWCORD WITH KNOTTED ENDS	PK101 POLY BAG - GENERIC		LT110 CC LABEL - APPAREL	ST101 UPC BARCODE STICKER	LT138 TEAR-AWAY COO TAB: OVOF21_217_T	TR-LT252 OVO 2023 Main Loop Label
TR-LT246 OVO 2023 Alpha Sizing Tab	TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG142 OVO 2023 Booklet Hangtag	TR-HG143 GD DISCLAIMER HANG TAG	HD110 SNAPS - HIDDEN - 24L	


PHOTO EXAMPLES							Version 1
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LABEL PLACEMENT						Version 1
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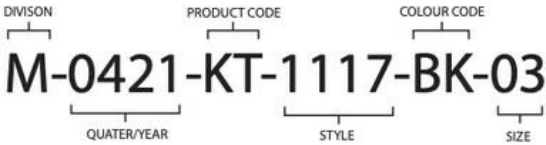


OCTOBER'S VERY OWN

UPC INFORMATION

STYLE #: M-0421-KT-1117
SIZE: MD (03)
COLOUR: BLACK (BK)
PRODUCT CODE: KNIT TOP
DIVISION: MENS
SKU: M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT
(2 PER GARMENT)

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG




UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS



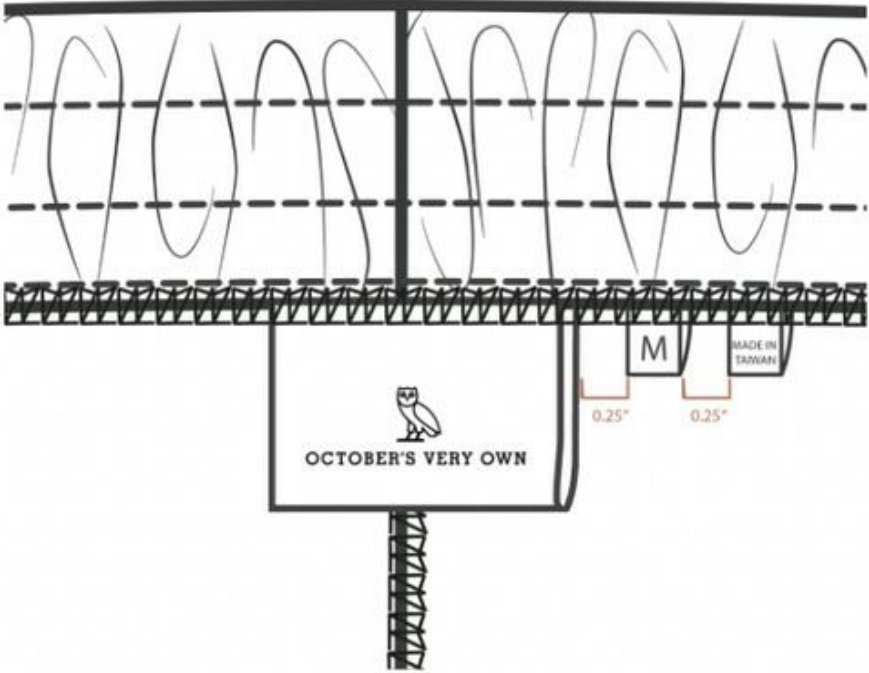
LABEL PLACEMENT						Version 1
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OFFSHORE KNIT & ACTIVEWEAR BOTTOMS

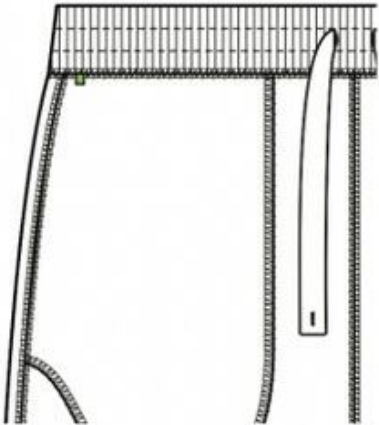
MAIN LABEL LBOVO147 - COL A - OPT 1
*INSERT AT CB WAISTBAND SEAM

SIZE TAB OVOW23_181_T - 2023
*INSERT AT WAISTBAND SEAM 0.25" FROM MAIN LABEL

TEAR AWAY COO TAB LT138
*INSERT AT WAISTBAND SEAM 0.25" FROM SIZE TAB




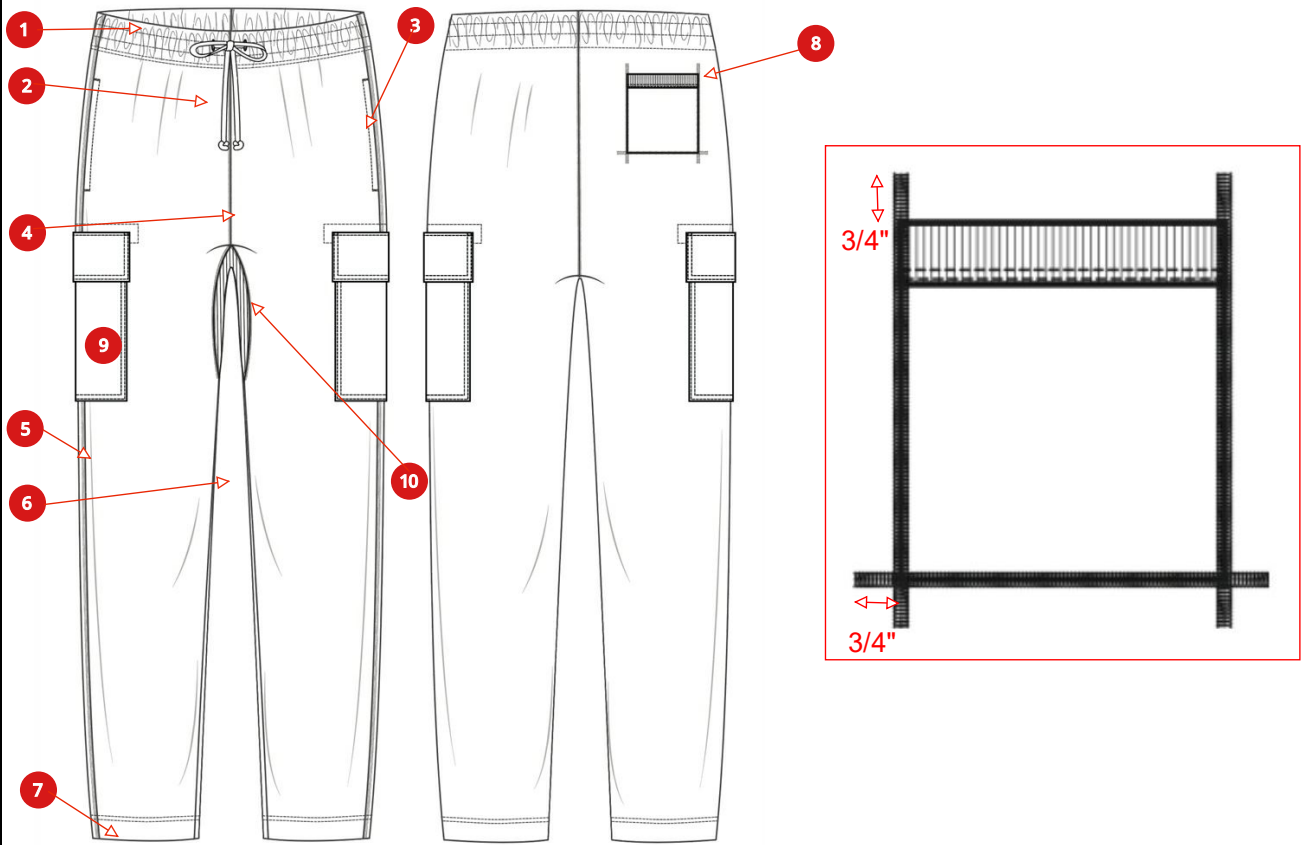
HANG TAG PLACEMENT
*ATTACH TO LOOP AT THE FRONT WAISTBAND SEAM



CARE LABEL PLACEMENT
*ATTACH AT LEFT SIDE SEAM 2" BELOW WAISTBAND SEAM




Construction - cargo MUSKOKA					Version 1	
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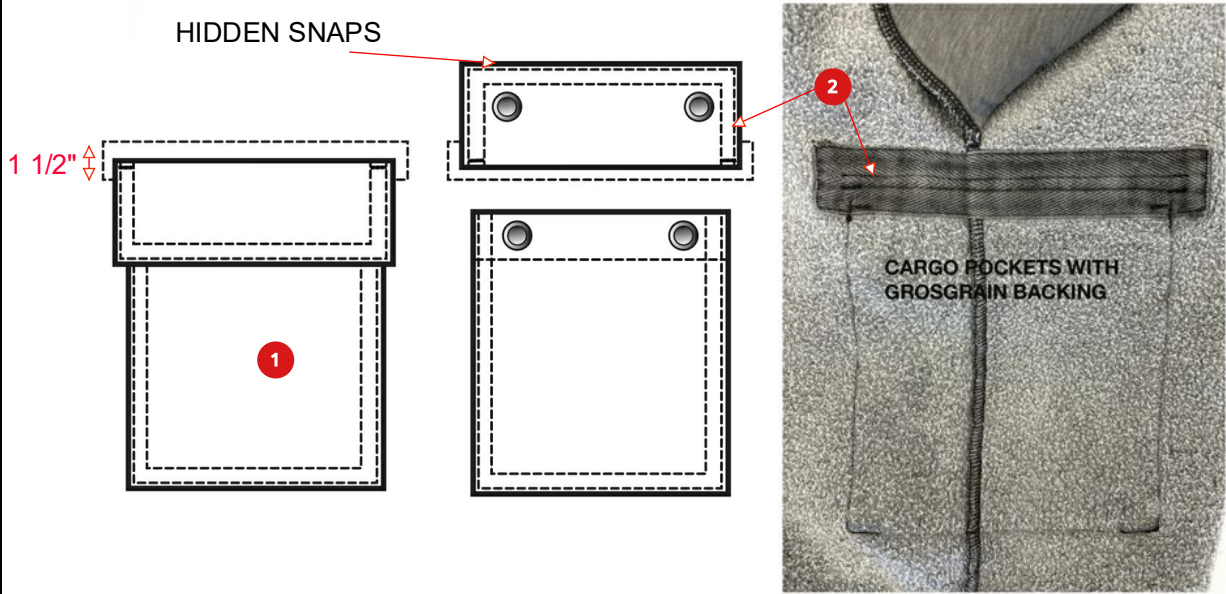


Comments

- 1 WAISTBAND**
Self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at exterior CF of WB, 2" spacing.
- 2 DRAWCORD**
Drawcord ends: double folded and tacked
- 3 FRONT POCKETS**
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES**
Join with 1/4" 3N coverstitch, straddling seam.
- 5 OUTSEAM**
Join with 1/4" 3N coverstitch on back.
- 6 INSEAM**
Join with #512 mock safety stitch
- 7 LEG OPENINGS**
Self turn up, 2N coverstitch, 1/4" spacing.
- 8 BACK POCKET**
Self patch pocket. Opening edges finished with rib binding, 3N C/S. 2NDL TOP STITCH ON RIB
Set pocket bag to body with 3NDL C/S with extension as per sketch.
- 9 POCKET:** Cargo pockets with flap and grosgrain backing.
See next page.
- 10 GUSSET**
Rib cut & sew gusset panel, join with #512 mock safety stitch. 1/4" 3N coverstitch, straddle all gusset seams.

- 1. Lưng quần luôn thun. Đánh bông 2kim rẽ 1/4" tại tra lưng.Khuy dọc cách nhau 2".
- 2. Dây luôn tròn thắt nút 2 đầu
- 3. Túi trước. Điều 1kim 1/4" tại miệng túi. Đóng bọ trên/dưới miệng túi. Lót túi vải single.
- 4. Đáy trước + sau. Đánh bông 3 kim rẽ giữa 1/4"
- 5. Sườn ngoài đánh bông 3 kim rẽ 1/4" về phía sau
- 6. Sườn trong vắt xỏ
- 7. Lai quần đánh bông 2 kim 1/4"
- 8. Túi sau. Viên miệng túi vải rib, ráp túi vào ống quần bằng điều 3 kim đánh bông tạo các cạnh như hình. Điều mí trên 2kim tại viên rib.
- 10. Đáy giữa quần vải rib. Đánh bông 3kim rẽ giữa 1/4"


POCKET Construction details - CARGO PKT							Version 1
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Comments

- 1
Cargo pockets:
Flap: 2ply self flap, clean finished with 1/4" 2NDL T/S. Set to body with 1/4" 2NDL T/S.
Hidden 2 snap closure, bartacks applied to top 2 corners.
Self cargo pocket with flap.
Pocket: opening; Double turn in, 3/4" S/N T/S.
Join to side body with 1/4" 2NDL T/S.
- 2
** Grosgrain tape must be pre-shrunk**
Grosgrain backing apply to pocket flap and pocket edges. All edges to be clean finished with S/N edge T/S.

1. Túi hộp
- Nắp túi 2 lớp có keo, may sạch 2kim 1/4".
Nút may giấu bên trong nắp túi, đóng bộ 2 góc phía trên nắp
- Thân túi điều mí trên 1 kim 3/4". May nổi ống quần điều 2 kim 1/4". Tham khảo hình.
2. Dây tape
Dây may sạch 1 kim gắn vị trí như hình

Measurement Sheet - Op hem pant f/w 2025										All Measurements are in Inches					Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2				
! J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4				
J502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2				
! K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25				
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	11 3/4	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8				
M103	Knee Width: 12" below crotch pt.	1/4	1/4	NA	8 7/8	9 1/4	9 5/8	10	10 3/8	10 7/8	11 3/8	11 7/8				
! I101	Inseam length :: long pant	1/2	1/2	NA	30	30	30 1/2	30 1/2	30 1/2	31	31	31				
! M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	1/4	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9				
I702	Leg HEM height	1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8				
! L103	Front rise: Incl WB, excl. gusset	1/4	1/4	1/4	11 1/4	11 1/2	11 3/4	12	12 1/4	12 1/2	12 3/4	13				
! L203	Back rise: Incl WB, excl. gusset	1/4	1/4	1/4	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4				
L402	Gusset width	1/4	1/4	NA	2 1/8	2 1/4	2 1/4	2 1/2	2 1/2	2 3/4	2 3/4	3 1/2				
L404	Gusset length	1/4	1/4	NA	10 5/8	10 3/4	10 3/4	11	11	11 1/4	11 1/4	12				
C202	Side seam forward position, fr fold	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
! N201	Welt pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
! N202	Welt pocket width	1/8	1/8	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	Welt pocket position from Rib/Band seam	1/8	1/8	NA	1	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4				
N211	Welt pocket bag height :: at center	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Welt pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket height at center	1/8	1/8	NA	5 1/4	5 1/2	5 1/2	5 3/4	0	6	6 1/4	6 1/4				
! N701	Back pocket width at top edge	1/8	1/8	NA	4 1/2	4 3/4	4 3/4	5	0	5 1/4	5 1/2	5 1/2				
N703	Back pocket from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3				
! N801	Cargo pocket height at center :: including flap	1/4	1/4	NA	7 3/4	8	8	8 1/4	8 1/4	8 1/2	8 3/4	8 3/4				
N805	Cargo pocket width at top edge	1/8	1/8	NA	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2				
N803	Cargo pocket flap height at center	1/8	1/8	NA	2 1/8	2 1/4	2 1/4	2 3/8	2 3/8	2 1/2	2 5/8	2 5/8				
N806	Cargo pocket flap width at top edge	1/8	1/8	NA	6 3/4	7	7	7 1/4	7 1/4	7 1/2	7 3/4	7 3/4				
N807	Cargo pocket from WB seam	1/4	1/4	NA	9 1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 3/4	9 3/4				
! J501	Drawcord length : waist	1	1	NA	50	50	50	50	56	56	56	56				
Comments																
BASED OFF KB5691, BG PATTERN 7.4.2024																

