

Article Summary					Version 1		
	Article Code	M-0425-KB-6068			Product Group	BOTTOM	
	Article Name	MUSKOKA SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	09/08/24 5:49:41 PM			Season	2025 Winter	
	Last Modified	11/06/24 4:05:42 PM			Life Cycle Stage	development	
Gender Classification		Mens	Sub Class D	SWEATPANT	Fabrication	KNIT BOTTOM	
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory		
							COLORS
							FEATHER GREY (FE) 15-1305 TCX SANDSTONE GARMENT DYED BLACK (YB) MOUNTAIN SPRING (MTS) 17-4019 TCX KAMBABA (KAM) 19-0404 TCX DEEP OLIVE (.) FUDGE (FDG) 19-1619 TCX
SIZES							
000, 001, 002, 003, 004, 005, 006, 007							

Bill of Material													Version 1
	Article Code	M-0425-KB-6068				FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm	Product Group	BOTTOM					
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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		FE FEATHER GREY		YB GARMENT DYED BLACK		MTS MOUNTAIN SPRING		KAM KAMBABA		FDG FUDGE
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Fabric																	
	FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm	BODY, POCKET BAG PALM SIDE, PATCH POCKET	0	Meter					None		None		None		None		None
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY	POCKET BAG KNUCKLE SIDE	0	Meter			REF# OVOTRIP-TS01		None		None		None		None		None

Trims																	
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE	WB, LEG OPENING	1	Each	ENCASED ELASTIC	Vendor Sourced			None		None		None		None		None
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)	CF WB-INTERNAL	2	Each	DTM BODY	Vendor Sourced			None		None		None		None		None
DRAWCORD	ROUND DRAWCORD WITH KNOTTED ENDS (TR-DR174)	WB-INTERNAL	1	Each	DTM BODY				None		None		None		None		None
SEE PLACEMENT FOR DETAILS	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None		None

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SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None		None
SEE PLACEMENT FOR DETAILS	UPC BARCODE STICKER (ST101) PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		2	Each		Vendor Sourced			None		None		None		None		None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd.			None		None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)		1	Each		Reca Mainetti Asia Ltd.	LBOVO1 47		None		None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_ T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23 _181_T		None		None		None		None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		1	Each	DTM	Vendor Sourced			None		None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO14 1A		1	Each		Reca Mainetti Asia Ltd.	HTOVO1 41A		None		None		None		None		None
SEE PLACEMENT FOR DETAILS	GD DISCLAIMER HANG TAG (TR-HG143) REF# OVOF22_060_T		1	Each		Vendor Sourced			None		None		None		None		None

Graphics

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	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None		None

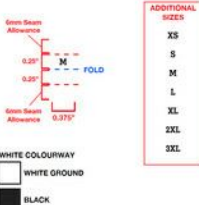
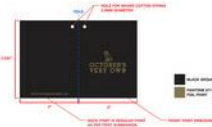
Material Image Sheet										Version 1			
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	TR-DR174 ROUND DRAWCORD WITH KNOTTED ENDS			PK101 POLY BAG - GENERIC			LT110 CC LABEL - APPAREL		ST101 UPC BARCODE STICKER		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-LT252 OVO 2023 Main Loop Label
	TR-LT246 OVO 2023 Alpha Sizing Tab			TR-TV140 5mm GROSGRAIN RIBBON LOOP			TR-HG142 OVO 2023 Booklet Hangtag		TR-HG143 GD DISCLAIMER HANG TAG				

PHOTO EXAMPLES							Version 1
	Article Code	M-0425-KB-6068		FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm	Product Group	BOTTOM	
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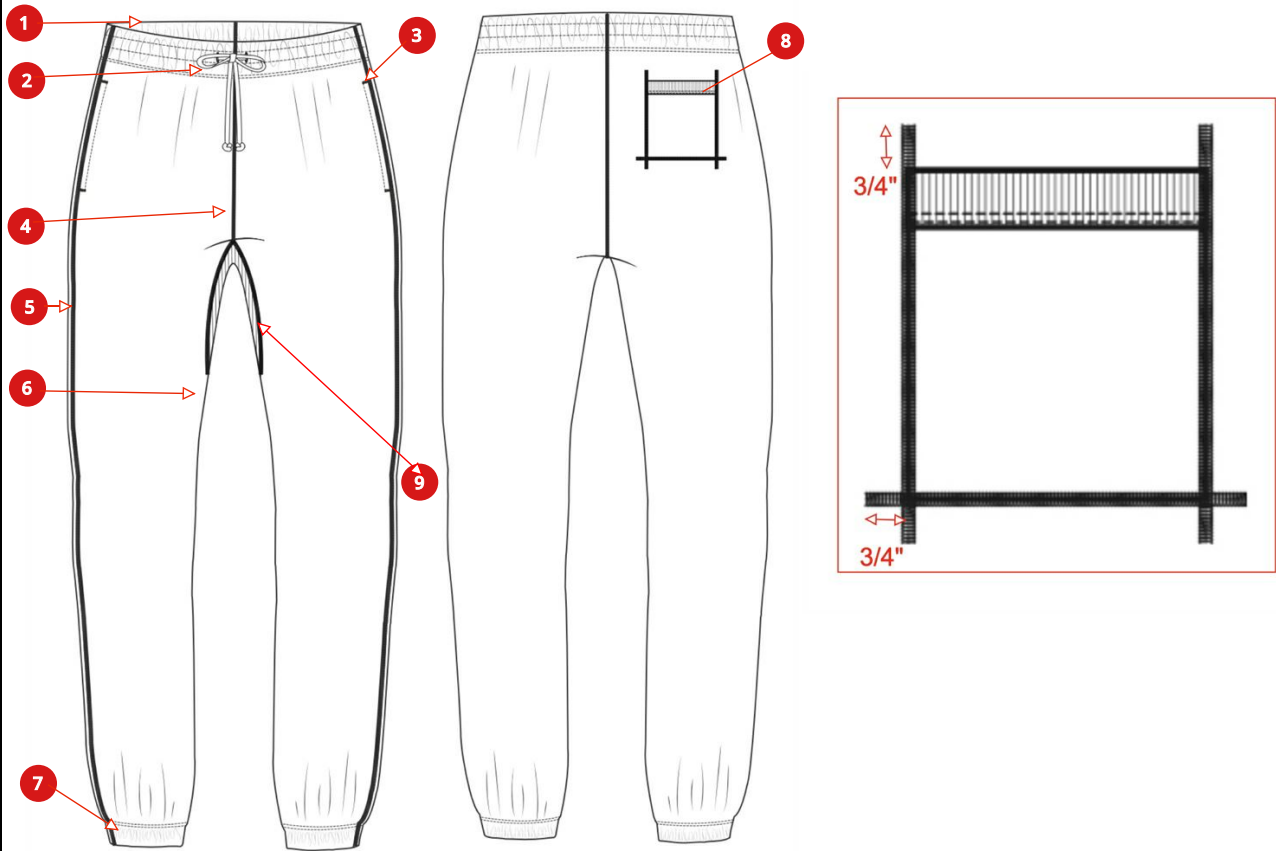
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Construction details - Knit bottoms gusset sweat							Version 1
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Comments

- 1. WAISTBAND**
Self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at external CF of WB, 2" spacing.
- 2. DRAWCORD**
Drawcord ends: knotted
- 3. FRONT POCKETS**
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4. FRONT/ BACK RISES**
Join with #512 mock safety stitch. 1/4" 3N coverstitch, straddling seam.
- 5. OUTSEAM**
Join with #512 mock safety stitch. 3NDL C/S on back.
- 6. INSEAM**
Join with #512 mock safety stitch
- 7. LEG OPENINGS**
Self turn up with elastic encased. Elastic join to leg opening edge with #512 mock safety stitch. 2N coverstitch, 1/4" spacing, forming hem.
- 8. BACK POCKET**
Self patch pocket. Opening edges finished with rib binding, 3N C/S. 2NDL TOP STITCH ON RIB
Set pocket bag to body with 3NDL C/S with extension as per sketch.
- 9. GUSSET**
Rib cut & sew gusset panel, join with #512 mock safety stitch. 1/4" 3N coverstitch, straddle all gusset seams.

1. Lưng quần luôn thun. Đánh bông 2kim rẽ 1/4" tại tra lưng.Khuy dọc cách nhau 2".
2. Dây luôn tròn thắt nút 2 đầu
3. Túi trước. Điều 1kim 1/4" tại miệng túi. Đóng bọ trên/dưới miệng túi. Lót túi vải single.
4. Đáy trước + sau. Đánh bông 3 kim rẽ giữa 1/4"
5. Sườn ngoài đánh bông 3 kim rẽ 1/4" về phía sau
6. Sườn trong vắt xô
7. Lai quần đánh bông 2 kim 1/4"
8. Túi sau. Viền miệng túi vải rib, ráp túi vào ống quần bằng điều 3 kim đánh bông tạo các cạnh như hình. Điều mí trên 2kim tại viền rib.
9. Đáy giữa quần vải rib. Đánh bông 3kim rẽ giữa 1/4"

Measurement - Sweatpant gusset - 2023 Relaxed fit										All Measurements are in Inches				Version 1		
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2				
! J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4				
J502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2				
! K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25				
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	11 3/4	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8				
M106	Knee position from crotch pt @ inseam	1/4	1/4	NA	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width	1/4	1/4	NA	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 3/8	11 7/8	12 3/8				
! I101	Inseam length :: long pant	1/2	1/2	NA	28 1/2	28 1/2	29	29	29	29 1/2	29 1/2	29 1/2				
! M202	Leg opening:Long, 1" above casing / rib seam	1/8	1/8	NA	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9				
! M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	NA	5 3/4	6	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2				
I702	Leg cuff height	1/8	1/8	NA	1	1	1	1	1	1	1	1				
! L103	Front rise :: Incl WB	1/4	1/4	NA	11 1/4	11 1/2	11 3/4	12	12 1/4	12 1/2	12 3/4	13				
! L203	Back rise :: Incl WB	1/4	1/4	NA	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4				
L402	Gusset width	1/4	1/4	NA	2 1/8	2 1/4	2 1/4	2 1/2	2 1/2	2 3/4	2 1/4	2 7/8				
L404	Gusset length	1/4	1/4	NA	10 5/8	10 3/4	10 3/4	11	11	11 1/4	10 3/4	11 3/8				
C202	Side seam forward position, fr fold	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
! N201	Front pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
! N202	Front pocket stitch width	1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	Front pocket position from Rib/Band seam	1/8	1/8	NA	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4				
N211	Front pocket bag height :: at center	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Front pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2				
N601C	Back pocket height at center	1/8	1/8	NA	5 1/4	5 1/2	5 1/2	5 3/4	0	6	6 1/4	6 1/4				
! N701	Back pocket width at top edge	1/8	1/8	NA	4 1/2	4 3/4	4 3/4	5	0	5 1/4	5 1/2	5 1/2				
N703	Back pocket from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3				
! J501	Drawcord length : waist	1	1	NA	50	50	50	50	56	56	56	56				
Comments																
REFERENCE: M-0323-KB-3656 (updated 2023 STUSSY sweat pant) - d/cord button hole external																

CM of Measurement - Sweatpant gusset - 2023 Relaxed fit										All Measurements are in CMs					Version 1	
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! J101	Waist measurement relaxed :: 1/2 body	1.27	1.27	0	30.48	33.02	35.56	38.1	40.64	44.45	48.26	52.07				
! J104	WB height	0.3175	0.3175	0	4.445	4.445	4.445	4.445	4.445	4.445	4.445	4.445				
J502	Dawcord buttonhole distance	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08				
! K101	Hip at 1" below WB seam: waist pattern mmt.	1.27	1.27	0	41.91	44.45	46.99	49.53	52.07	55.88	59.69	63.50				
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39				
M101	Thigh :: 1" below crotch seam	0.635	0.635	0	29.8450	31.4325	33.0200	34.6075	36.1950	38.4175	40.6400	42.8625				
M106	Knee position from crotch pt @ inseam	0.635	0.635	0	29.845	29.845	30.48	30.48	30.48	31.115	31.115	31.115				
M103	Knee Width	0.635	0.635	0	23.8125	24.765	25.7175	26.67	27.6225	28.8925	30.1625	31.4325				
! I101	Inseam length :: long pant	1.27	1.27	0	72.39	72.39	73.66	73.66	73.66	74.93	74.93	74.93				
! M202	Leg opening:Long, 1" above casing / rib seam	0.3175	0.3175	0	18.415	19.05	19.685	20.32	20.955	21.59	22.225	22.86				
! M201	Leg opening: Long, inside fold edges of opening	0.3175	0.3175	0	14.605	15.24	15.875	16.51	17.145	17.78	18.415	19.05				
I702	Leg cuff height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54				
! L103	Front rise :: Incl WB	0.635	0.635	0	28.575	29.21	29.845	30.48	31.115	31.75	32.385	33.02				
! L203	Back rise :: Incl WB	0.635	0.635	0	33.020	33.655	34.290	34.925	35.560	36.195	36.830	37.465				
L402	Gusset width	0.635	0.635	0	5.3975	5.715	5.715	6.35	6.35	6.985	5.715	7.3025				
L404	Gusset length	0.635	0.635	0	26.9875	27.305	27.305	27.94	27.94	28.575	27.305	28.8925				
C202	Side seam forward position, fr fold	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27				
! N201	Front pocket length	0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51				
! N202	Front pocket stitch width	0.3175	0.3175	0	0.635	0.635	0.635	0.635	0.635	0.635	0.635	0.635				
N205	Front pocket position from Rib/Band seam	0.3175	0.3175	0	2.2225	2.540	2.8575	3.175	3.4925	3.810	4.1275	4.445				
N211	Front pocket bag height :: at center	0.635	0.635	0	27.94	27.94	29.21	29.21	29.21	29.21	29.21	29.21				
N212	Front pocket bag width:: at widest pt.	0.635	0.635	0	16.51	17.145	17.145	17.78	17.78	18.415	19.05	19.05				
N601C	Back pocket height at center	0.3175	0.3175	0	13.335	13.970	13.970	14.605	0	15.240	15.875	15.875				
! N701	Back pocket width at top edge	0.3175	0.3175	0	11.43	12.065	12.065	12.7	0	13.335	13.97	13.97				
N703	Back pocket from WB seam	0.3175	0.3175	0	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35				
N508	Back pocket position from CB seam	0.3175	0.3175	0	5.3975	5.715	6.0325	6.35	6.6675	6.985	7.3025	7.62				
! J501	Drawcord length : waist	2.54	2.54	0	127	127	127	127	142.24	142.24	142.24	142.24				
Comments																
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