

Article Summary							Version 1				
	Article Code	M-0425-KT-6069			Product Group	TOP					
	Article Name	MUSKOKA SS TSHIRT			Product Sub-Category	T-SHIRT - SS					
	Created On	09/08/24 6:37:51 PM			Season	2025 Winter					
	Last Modified	10/21/24 10:41:26 AM			Life Cycle Stage	development					
Material Description		UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s									
Gender Classification		Mens	Sub Class D		SS T-SHIRT		Fabrication		KNIT TOP		
Supplier		UN-AVAILABLE CO. LTD	Release Date				Ex-Factory				
								COLORS			
									FEATHER GREY (FE) 15-1305 TCX SANDSTONE		
									GARMENT DYED BLACK (YB)		
									MOUNTAIN SPRING (MTS) 17-4019 TCX		
									KAMBABA (KAM) 19-0404 TCX DEEP OLIVE (.)		
									FUDGE (FDG) 19-1619 TCX		
								SIZES			
000, 001, 002, 003, 004, 005, 006, 007											

Bill of Material										Version 1	
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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		FE FEATHER GREY		YB GARMENT DYED BLACK		MTS MOUNTAIN SPRING		KAM KAMBABA		FDG FUDGE
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Fabric																	
	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s	BODY/ BACK NECK TAPE/ DORITO	0	Meter	180-190GSM		REF# BDSS22P0921018T00D		ALL OVER PRINT AOP		ALL OVER PRINT AOP		ALL OVER PRINT AOP		ALL OVER PRINT AOP		ALL OVER PRINT AOP
	1x1 RIB COTTON/ LYCRA (FB-K151) WEIGHT TBD	NECK	0	Yards	DTM BODY				None		None		None		None		None

Trims																	
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None		None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None		None

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SEE PLACEMENT FOR DETAILS	UPC BARCODE STICKER (ST101) PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		2	Each		Vendor Sourced			None		None		None		None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		1	Each		Vendor Sourced			None		None		None		None		None
	TEE MAIN LABEL- LBOVO151 (TR-LT251) LBOVO151		1	Each		Reca Mainetti Asia Ltd.			None		None		None		None		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_ T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23 _181_T		None		None		None		None		None
	GD DISCLAIMER HANG TAG (TR-HG143) REF# OVOF22_060_T		1	Each		Vendor Sourced			None		None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO14 1A		1	Each		Reca Mainetti Asia Ltd.	HTOVO1 41A		None		None		None		None		None

Graphics

	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None		None
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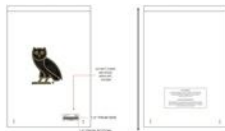
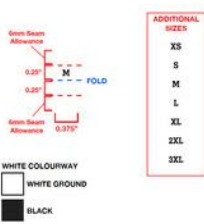
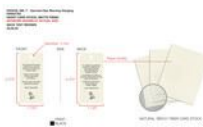
Material Image Sheet							Version 1
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FB-K508 UA - 100% COTTON JERSEY, 190GSM	LT110 CC LABEL - APPAREL		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		PK101 POLY BAG - GENERIC	ST101 UPC BARCODE STICKER	TR-TV140 5mm GROSGRAIN RIBBON LOOP
							
TR-LT251 TEE MAIN LABEL- LBOVO151	TR-LT246 OVO 2023 Alpha Sizing Tab		TR-HG143 GD DISCLAIMER HANG TAG		TR-HG142 OVO 2023 Booklet Hangtag		

PHOTO OF GD EXAMPLES							Version 1
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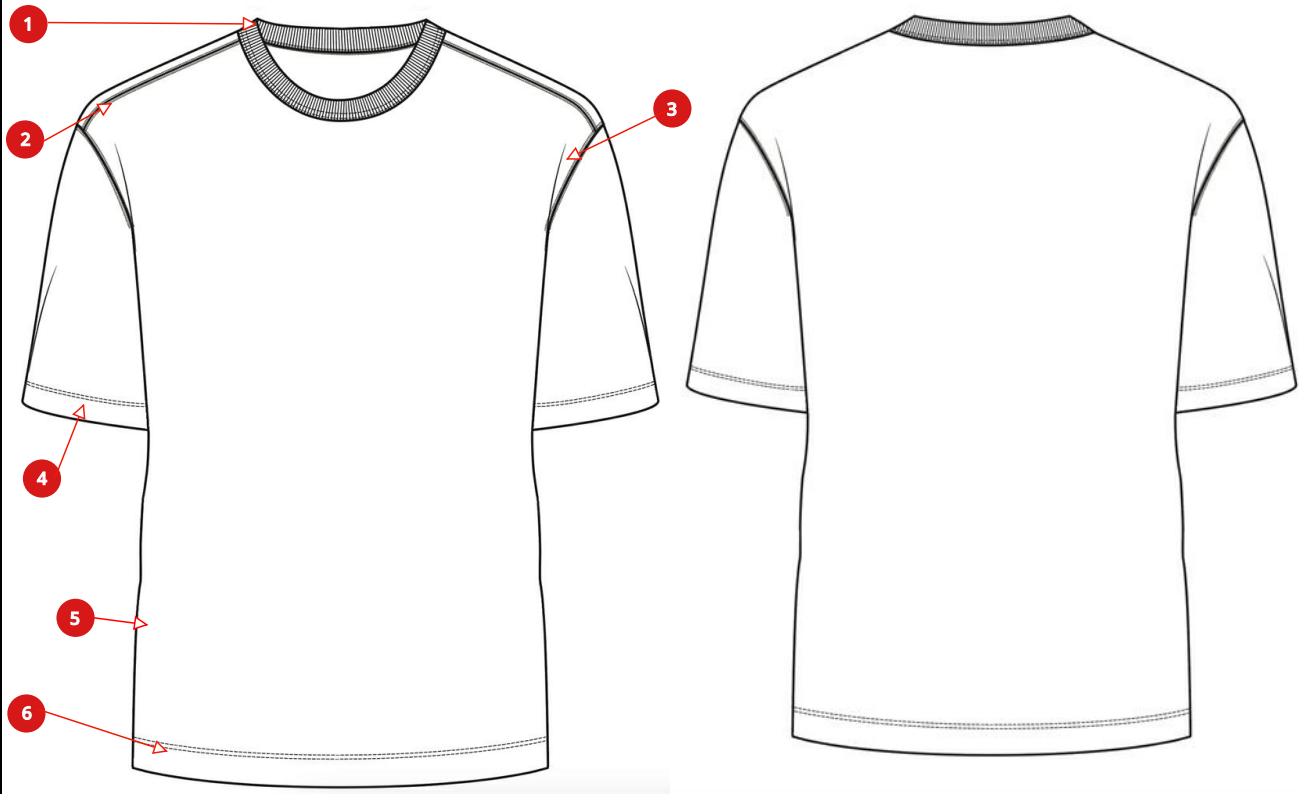
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OPT 2 Construction- Crewneck w/ 2 PC Sleeve							Version 1
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Comments

- 1 NECKBAND:
collarette, 1X1 RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, 2 NDL EDGE T/S TO FRONT NECK SEAM, 1/4" GAUGE
- 2 SHOULDER SEAM

3NDL C/S SEAM STRADDLING SEAM
- 3 ARMHOLE

3NDL C/S SEAM STRADDLING SEAM
- 4 SLEEVE HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 5 SLEEVE/ SIDE SEAM
MOCK SAFETY SERGED, 512
- 6 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE

- 1. Cổ: Rib gấp đôi, điều 2kim 1/4" ở chân cổ
- 2+3. Vai + Nách đánh bông 3 kim rẽ giữa
- 4. Lai tay + lai áo. To bản 1", đánh bông 2kim 1/4"
- 5. Tay/ cạnh sườn vắt xỏ

MEASUREMENT - OVO Fit - 2024 FIT												All Measurements are in Inches					Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL						
⬇️ A101	Back body length from HPS : Top	1/2	1/2	NA	27 1/2	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2						
⬇️ H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8						
⬆️ H201	Front neck drop from HPS : Crew	1/8	1/8	NA	4 1/8	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16						
H301	Back neck drop from HPS Crew	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16						
⬆️ H605	Neckband width	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4						
⬆️ D102	Shoulder slope :: from HPS	1/8	1/8	NA	2	2 1/16	2 1/8	2 1/8	2 1/8	2 3/16	2 1/4	2 5/16						
D103	Shoulder displacement to front	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2						
⬇️ D101	Shoulder width :measured on CB body	3/8	3/8	NA	17 1/2	18 1/4	19	19 3/4	20 1/2	21 1/2	22 1/2	23 1/2						
⬆️ B301	Across: Chest : at mid. armhole	1/4	1/4	NA	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4						
⬆️ B201	Across Back : at mid. armhole	1/4	1/4	NA	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4						
⬇️ B101	Chest width :1" below armhole	1/2	1/2	NA	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28						
⬇️ C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4						
⬇️ E101	Armhole Straight :: measured straight	1/4	1/4	NA	8 1/8	8 1/2	8 7/8	9 1/4	9 5/8	10 1/8	10 5/8	11 1/8						
⬇️ F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	1/4	1/4	NA	17 1/2	18	18 1/2	19	19 1/2	20 1/4	21	21 3/4						
⬇️ G101	Bicep width:1" below armhole	1/8	1/8	NA	6 3/4	7	7 1/4	7 1/2	7 3/4	8 1/16	8 3/8	8 11/16						
⬇️ G301	S/Sleeve opening:inside fold edges of cuff or hem	1/8	1/8	NA	6 1/4	6 1/2	6 3/4	7	7 1/4	7 9/16	7 7/8	8 3/16						
H606	Neck binding width	1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8						
A701	Body hem depth	1/8	1/8	NA	1	1	1	1	1	1	1	1						
F702	Sleeve Hem Height	1/8	1/8	NA	1	1	1	1	1	1	1	1						
⬇️ H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24						
Comments																		
JUNE 2024 UPDATED FIT FOR TSHIRT																		

CM of MEASUREMENT - OVO Fit - 2024 FIT												All Measurements are in CMs					Version 1			
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL								
A101	Back body length from HPS : Top	1.27	1.27	0	69.85	71.12	72.39	73.66	74.93	77.47	80.01	82.55								
H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	16.51	16.51	17.145	17.78	18.415	19.05	19.685	20.32								
H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	10.4775	10.4775	10.6362	10.795	10.9538	11.2713	11.5887	11.9063								
H301	Back neck drop from HPS Crew	0.3175	0.3175	0	2.2225	2.2225	2.3812	2.54	2.6988	3.0163	3.3337	3.6513								
H605	Neckband width	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905								
D102	Shoulder slope :: from HPS	0.3175	0.3175	0	5.0800	5.2387	5.3975	5.3975	5.3975	5.5563	5.7150	5.8738								
D103	Shoulder displacement to front	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27								
D101	Shoulder width :measured on CB body	0.9525	0.9525	0	44.450	46.355	48.260	50.165	52.070	54.610	57.150	59.690								
B301	Across: Chest : at mid. armhole	0.635	0.635	0	40.005	41.91	43.815	45.72	47.625	50.165	52.705	55.245								
B201	Across Back : at mid. armhole	0.635	0.635	0	40.005	41.91	43.815	45.72	47.625	50.165	52.705	55.245								
B101	Chest width :1" below armhole	1.27	1.27	0	49.53	52.07	54.61	57.15	59.69	63.50	67.31	71.12								
C101	Bottom width at band:inside fold edges of band/hem	1.27	1.27	0	47.625	50.165	52.705	55.245	57.785	61.595	65.405	69.215								
E101	Armhole Straight :: measured straight	0.635	0.635	0	20.6375	21.590	22.5425	23.495	24.4475	25.7175	26.9875	28.2575								
F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	0.635	0.635	0	44.45	45.72	46.99	48.26	49.53	51.435	53.34	55.245								
G101	Bicep width:1" below armhole	0.3175	0.3175	0	17.145	17.78	18.415	19.05	19.685	20.4787	21.2725	22.0663								
G301	S/Sleeve opening:inside fold edges of cuff or hem	0.3175	0.3175	0	15.875	16.51	17.145	17.78	18.415	19.2087	20.0025	20.7963								
H606	Neck binding width	0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525								
A701	Body hem depth	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54								
F702	Sleeve Hem Height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54								
H404	Minimum Neck Stretch	1.27	0	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96								
Comments																				
JUNE 2024 UPDATED FIT FOR TSHIRT																				