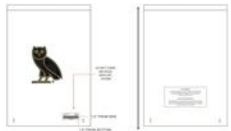
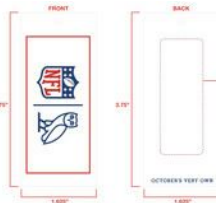


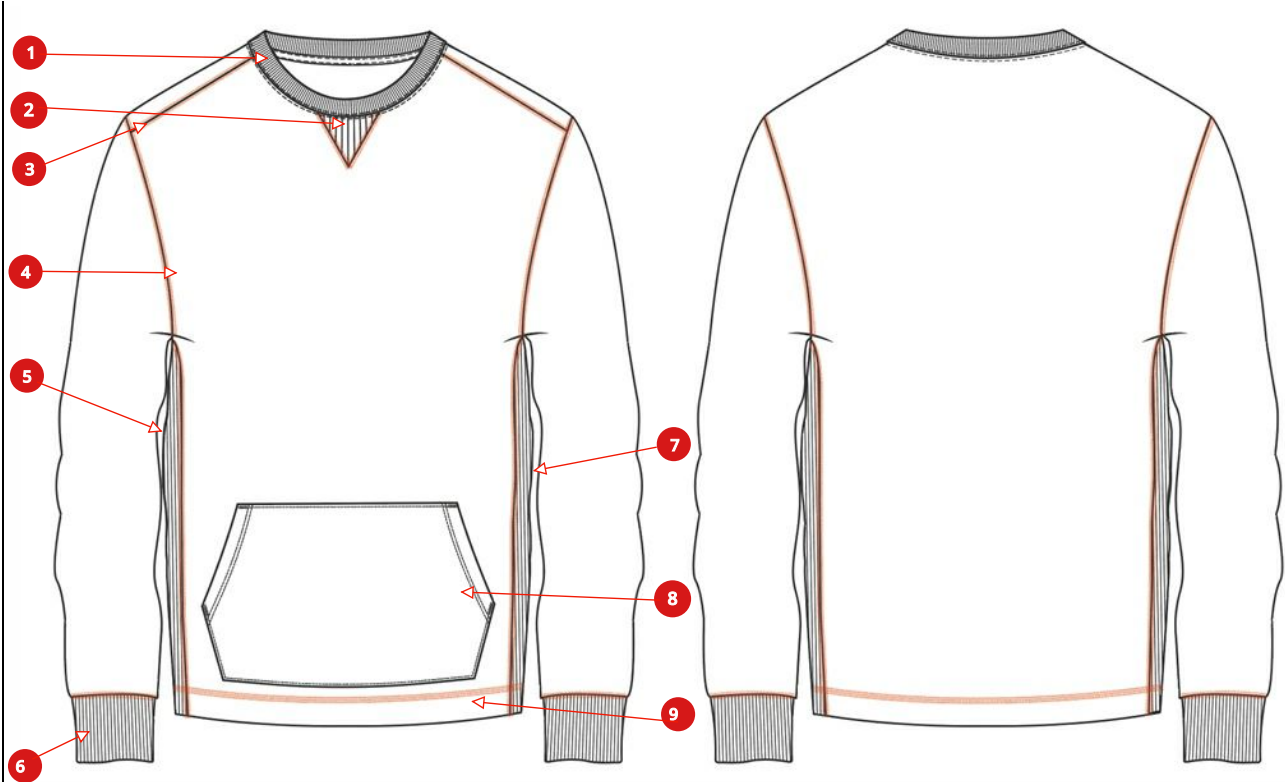
	Article Summary							Version 1		
	Article Code	C-0425-KT-6310			Product Group	TOP				
	Article Name	NFL CREWNECK			Product Sub-Category	SWEAT TOPS				
	Created On	12-04-2024 3:15:10 PM			Season	2025 Winter				
	Last Modified	02-18-2025 3:04:28 PM			Life Cycle Stage	Development				
		Material Description	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D							
Gender Classification		Collaboration	Sub Class D	CREWNECK	Fabrication	KNIT TOP				
Supplier		UN-AVAILABLE CO. LTD	Release Date	01 Dec 2025	Ex-Factory	05 Sep 2025				
								COLORS		
									ASH HEATHER GREY (AHG) Bros, B1004 ASH HEATHER GREY	
SIZES										
000, 001, 002, 003, 004, 005, 006, 007										

Bill of Materials										Version 1
	Article Code	C-0425-KT-6310			Product Group	TOP				
	Article Name	NFL CREWNECK			Product Sub-Category	SWEAT TOPS				
	Created On	12-04-2024 3:15:10 PM			Material	100% cotton heavy fleece 460gsm (FB-K507)				
	Last Modified	02-18-2025 3:04:28 PM			Description	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D				
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	AHG ASH HEATHER GREY
Fabric										
BODY	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D		BODY/ SLEEVES		0	Yards				None
BACK NECK	2X1 RIB COTTON /LYCRA -WEIGHT TBD (FB-K1010)		NECKBAND/ BODYBAND/ SIDE PANEL/ CF DORITO/ CUFF		0	Meter				None
SEE PLACEMENT FOR DETAILS	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s		BNT		0	Meter			REF# BDSS22P 0921018T 00D	None
Trims										
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		2" ABOVE HEM LEFT SIDE SEAM		1	Each		Vendor Sourced		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced		None
SEE PLACEMENT FOR DETAILS	UPC BARCODE STICKER (ST101) PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS				2	Each		Vendor Sourced		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T	None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced		None
	NFL WOVEN MAIN LABEL (TR-LT211)				0	Each		Laven Industries Ltd.		None
	NFL SIZE TAB (TR-LT212)				0	Each		Laven Industries Ltd.	OVOP23_112_T	None
	NFL HOLOGRAPHIC HANGTAGS (TR-HG133)				0	Each				None
	OVO x NFL HANGTAG (TR-HG150) *includes string & pin				0	Each		Laven Industries Ltd.	OVOSP25_080_T	None

Bill of Materials											Version 1	
	Article Code	C-0425-KT-6310			Product Group		TOP					
	Article Name	NFL CREWNECK			Product Sub-Category		SWEAT TOPS					
	Created On	12-04-2024 3:15:10 PM			Season		2025 Winter					
	Last Modified	02-18-2025 3:04:28 PM			Life Cycle Stage		Development					
			Material Description		100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D							
Part	Material			Placement			Qty.	UOM.	Comments	Supplier	Supplier Ref.	AHG ASH HEATHER GREY
Graphics												
	TBD - SEE ARTWORK FILE (HT-102)						0	Each				None

Bill of Materials Material Image Sheet							Version 1	
	Article Code	C-0425-KT-6310		Material Description	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Product Group	TOP	
	Article Name	NFL CREWNECK			Product Sub-Category	SWEAT TOPS		
	Created On	12-04-2024 3:15:10 PM			Season	2025 Winter		
	Last Modified	02-18-2025 3:04:28 PM			Life Cycle Stage	Development		
	FB-K507 100% cotton heavy fleece 460gsm			LT110 CC LABEL - APPAREL			ST101 UPC BARCODE STICKER	
	FB-K508 UA - 100% COTTON JERSEY, 190GSM			PK101 POLY BAG - GENERIC			LT138 TEAR-AWAY COO TAB: OVOF21_217_T	
	TR-TV140 5mm GROSGRAIN RIBBON LOOP			TR-LT211 NFL WOVEN MAIN LABEL			TR-LT212 NFL SIZE TAB	
	TR-HG133 NFL HOLOGRAPHIC HANGTAGS			TR-HG150 OVO x NFL HANGTAG				

Construction Details - Crewneck							Version 1
	Article Code	C-0425-KT-6310		Product Group		TOP	
	Article Name	NFL CREWNECK		Product Sub-Category		SWEAT TOPS	
	Created On	12-04-2024 3:15:10 PM		Season		2025 Winter	
	Last Modified	02-18-2025 3:04:28 PM		Life Cycle Stage		Development	
			Material Description	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D			



Comments

- SET-IN RIB NECKBAND, DOUBLE FOLD
JOIN COLLAR TO BODY: MOCK SAFETY SERGE, 512 & STRADDLE SEAM W/ 2N COVERSTITCH, 1/4" GAUGE, NECKBAND JOIN SEAM: SEAMED W/ SN TOPSTITCH, POSITION AT 1/2" BEHIND WEARER
BACK NECK: CLEANFINISHED WITH TAPING, TAPING EDGES ARE FOLD IN AND CLEANFINISHED WITH EDGE T/S.
- GUSSET
SEPARATE RIB GUSSET SET INTO CF NECK. JOIN WITH MOCK SAFTEY, 512. 3N CONTRAST COVERSTITCH TOPSTITCH STRADDLING SIDE SEAMS.
- SHOULDER SEAM
SET FORWARD ON BODY.
MOCK SAFETY SERGE, 512 / 1/4" 3N CONTRAST COVERSTITCH, STRADDLE SEAM
- ARMHOLE SEAM
MOCK SAFETY SERGE, 512 / 1/4" 3N CONTRAST COVERSTITCH, STRADDLE SEAM
- SLEEVE INSEAM
MOCK SAFETY SERGE, 512
- SLEEVE CUFF
RIB BAND, DOUBLE LAYER FOLD
MOCK SAFETY SERGE TO JOIN TO PANEL; 1/4" 3N CONTRAST COVERSTITCH, STRADDLE SEAM
- SIDE RIB PANEL, DOUBLE LAYER, NO SIDE SEAM
FRONT AND BACK PANEL SEAM: JOIN WITH MOCK SAFTEY, 512. 3N CONTRAST COVERSTITCH TOPSTITCH STRADDLING SEAMS.
- POCKET
SELF KANGA PATCH POCKET. OPENING ENDS TURNED IN TO FORM HEMS, 2N COVERSTITCH, 1/4" SPACING. TOP, SIDE, AND BOTTOM EDGES SERGED, JOIN TO BODY WITH SN EDGE TOPSTITCH. BARTACKS AT TOP AND BOTTOM OF OPENINGS.
- BODY HEM
SELF TURN UP FORMING HEM. 3N CONTRAST COVERSTITCH

Measurement - Collegiate crew - F/W 2025										All Measurements are in Inches				Version 1			
	Article Code	C-0425-KT-6310		Material Description	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D					Product Group		TOP			 		
	Article Name	NFL CREWNECK								Product Sub-		SWEAT TOPS					
	Created On	12-04-2024 3:15:10 PM	Season							2025 Winter							
	Last Modified	02-18-2025 3:04:28 PM	Life Cycle Stage							Development							
POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top		1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
! H101	Neck width :: SEAM TO SEAM		1/4	1/4	NA	7	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2				
! H201	Front neck drop from HPS : Crew		1/8	1/8	NA	3 5/8	3 5/8	3 11/16	3 3/4	3 13/16	3 15/16	4 1/16	4 3/16				
H301	Back neck drop from HPS Crew		1/8	1/8	NA	1 1/8	1 1/8	1 3/16	1 1/4	1 5/16	1 7/16	1 9/16	1 11/16				
H606	Neckband Height		1/8	1/8	NA	1	1	1	1	1	1	1	1				
L402	Gusset width at neck seam		1/8	1/8	1/8	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4				
L404	Gusset length at centre		1/8	1/8	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
! D102	Shoulder slope :: from HPS		1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Forward shoulder position from sh fold		1/8	1/8	0	1	1	1	1	1	1	1	1				
! D101	Shoulder width :measured on CB body		3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4				
! B301	Across: Chest : at mid. armhole		1/4	1/4	NA	16 1/4	17	17 3/4	18 1/2	19 1/4	20 1/4	21 1/4	22 1/4				
! B201	Across Back : at mid. armhole		1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
! B101	Chest width :1" below armhole		1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
! C102	Bottom width : 1" above band seam		1/2	1/2	NA	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	27				
! C101	Bottom width at band:inside fold edges of band/hem		1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
! E101	Armhole Straight :: measured straight		1/4	1/4	NA	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 3/8	11 7/8	12 3/8				
! G101	Bicep width:1" below armhole		1/4	1/4	NA	8 3/4	9	9 1/4	9 1/2	9 3/4	10 1/16	10 3/8	10 11/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure		1/2	1/2	NA	34 1/4	35	35 3/4	36 1/2	37 1/4	38 1/4	39 1/4	40 1/4				
! G104	L/Sleeve opening: inside fold edges of cuff/hem		1/8	1/8	NA	2 15/16	3 1/8	3 5/16	3 1/2	3 11/16	3 15/16	4 3/16	4 7/16				
! G103	L/Sleeve :: 1" above cuff seam		1/8	1/8	NA	4 11/16	4 7/8	5 1/16	5 1/4	5 7/16	5 11/16	5 15/16	6 3/16				
F701	Sleeve Cuff Band Height		1/8	1/8	NA	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4				
A703	Body hem height		1/8	1/8	NA	1	1	1	1	1	1	1	1				
! N101	Kanga pocket height at center		1/4	1/4	NA	8 3/4	9	9	9 1/4	9 1/4	9 3/4	9 3/4	9 3/4				
! N102	Kanga pocket width at top edge		1/4	1/4	NA	8 1/2	8 3/4	8 3/4	9	9	9 1/2	9 1/2	9 1/2				
! N103	Kanga pocket width at widest point		1/4	1/4	NA	11 1/2	11 3/4	11 3/4	12	12	12 1/2	12 1/2	12 1/2				
! N104	Kanga pocket width at bottom		1/4	1/4	NA	10 1/2	10 3/4	10 3/4	11	11	11 1/2	11 1/2	11 1/2				
N107	Kanga pocket hem height		0	0	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
N106	Kanga pocket position up from hem edge		1/8	1/8	NA	1 1/4	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	2	2				
B401	Side Panel total width (front & back) below UAP		1/8	1/8	NA	4	4 1/2	5	5 1/2	6	6 3/4	7 1/2	8 1/4				
C201	Side Panel total width (front & back) at hem edge		1/8	1/8	NA	4	4 1/2	5	5 1/2	6	6 3/4	7 1/2	8 1/4				
! H404	Minimum Neck Stretch		1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																	
REFERENCE: Updated F/W 2025 fit- Champion fit - reduce neck width, lower front neck, raise back neck - reduce sleeve width - increase sleeve length 36 1/2" - pocket as per reg hoodie, set 1 1/2" up from hem edge																	

Measurement - Collegiate crew - F/W 2025					All Measurements are in Inches		Version 1
	Article Code	C-0425-KT-6310			Product Group	TOP	
	Article Name	NFL CREWNECK			Product Sub-	SWEAT TOPS	
	Created On	12-04-2024 3:15:10 PM	Material	100% cotton heavy fleece 460gsm (FB-K507)	Season	2025 Winter	
	Last Modified	02-18-2025 3:04:28 PM	Description	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Life Cycle Stage	Development	

CM Measurement - Collegiate crew - F/W 2025

All Measurements are in CMs

Version 1



Article Code	C-0425-KT-6310
Article Name	NFL CREWNECK
Created On	12-04-2024 3:15:10 PM
Last Modified	02-18-2025 3:04:28 PM

Material Description	100% cotton heavy Fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D
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Product Group	TOP
Product Sub-	SWEAT TOPS
Season	2025 Winter
Life Cycle Stage	Development



POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
A201	Front body length from HPS : Top	1.27	1.27	0	66.04	67.31	68.58	69.85	71.12	73.66	76.20	78.74				
H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	17.78	17.78	18.415	19.05	19.685	20.32	20.955	21.59				
H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	9.2075	9.2075	9.3662	9.525	9.6838	10.0013	10.3187	10.6363				
H301	Back neck drop from HPS Crew	0.3175	0.3175	0	2.8575	2.8575	3.0162	3.175	3.3338	3.6513	3.9687	4.2863				
H606	Neckband Height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54				
L402	Gusset width at neck seam	0.3175	0.3175	0.3175	6.0325	6.350	6.6675	6.985	7.3025	7.620	7.9375	8.255				
L404	Gusset length at centre	0.3175	0.3175	0.3175	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35				
D102	Shoulder slope :: from HPS	0.3175	0.3175	0	4.7625	4.9212	5.08	5.08	5.08	5.2388	5.3975	5.5563				
D103	Forward shoulder position from sh fold	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54				
D101	Shoulder width :measured on CB body	0.9525	0.9525	0	47.625	49.53	51.435	53.34	55.245	57.785	60.325	62.865				
B301	Across: Chest : at mid. armhole	0.635	0.635	0	41.275	43.18	45.085	46.99	48.895	51.435	53.975	56.515				
B201	Across Back : at mid. armhole	0.635	0.635	0	41.910	43.815	45.720	47.625	49.530	52.070	54.610	57.150				
B101	Chest width :1" below armhole	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39				
C102	Bottom width : 1" above band seam	1.27	1.27	0	46.99	49.53	52.07	54.61	57.15	60.96	64.77	68.58				
C101	Bottom width at band:inside fold edges of band/hem	1.27	1.27	0	39.37	41.91	44.45	46.99	49.53	53.34	57.15	60.96				
E101	Armhole Straight :: measured straight	0.635	0.635	0	23.8125	24.765	25.7175	26.67	27.6225	28.8925	30.1625	31.4325				
G101	Bicep width:1" below armhole	0.635	0.635	0	22.225	22.86	23.495	24.13	24.765	25.5587	26.3525	27.1463				
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1.27	1.27	0	86.995	88.90	90.805	92.71	94.615	97.155	99.695	102.235				
G104	L/Sleeve opening: inside fold edges of cuff/hem	0.3175	0.3175	0	7.4613	7.9375	8.4137	8.89	9.3663	10.0013	10.6363	11.2713				
G103	L/Sleeve :: 1" above cuff seam	0.3175	0.3175	0	11.9063	12.3825	12.8587	13.335	13.8113	14.4463	15.0813	15.7163				
F701	Sleeve Cuff Band Height	0.3175	0.3175	0	8.255	8.255	8.255	8.255	8.255	8.255	8.255	8.255				
A703	Body hem height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54				
N101	Kanga pocket height at center	0.635	0.635	0	22.225	22.860	22.860	23.495	23.495	24.765	24.765	24.765				
N102	Kanga pocket width at top edge	0.635	0.635	0	21.59	22.225	22.225	22.86	22.86	24.13	24.13	24.13				
N103	Kanga pocket width at widest point	0.635	0.635	0	29.21	29.845	29.845	30.48	30.48	31.75	31.75	31.75				
N104	Kanga pocket width at bottom	0.635	0.635	0	26.67	27.305	27.305	27.94	27.94	29.21	29.21	29.21				
N107	Kanga pocket hem height	0	0	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905				
N106	Kanga pocket position up from hem edge	0.3175	0.3175	0	3.175	3.81	3.81	3.81	3.81	3.81	5.08	5.08				
B401	Side Panel total width (front & back) below UAP	0.3175	0.3175	0	10.16	11.43	12.70	13.97	15.24	17.145	19.05	20.955				
C201	Side Panel total width (front & back) at hem edge	0.3175	0.3175	0	10.16	11.43	12.70	13.97	15.24	17.145	19.05	20.955				
H404	Minimum Neck Stretch	1.27	0	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96				

Comments

REFERENCE: Updated F/W 2025 fit- Champion fit
 - reduce neck width, lower front neck, raise back neck
 - reduce sleeve width
 - increase sleeve length 36 1/2"
 - pocket as per reg hoodie, set 1 1/2" up from hem edge

CM Measurement - Collegiate crew - F/W 2025					All Measurements are in CMs		Version 1
	Article Code	C-0425-KT-6310			Product Group	TOP	
	Article Name	NFL CREWNECK			Product Sub-	SWEAT TOPS	
	Created On	12-04-2024 3:15:10 PM	Material	100% cotton heavy fleece 460gsm (FB-K507)	Season	2025 Winter	
	Last Modified	02-18-2025 3:04:28 PM	Description	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Life Cycle Stage	Development	