








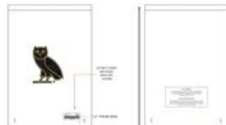



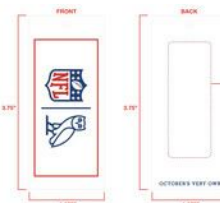
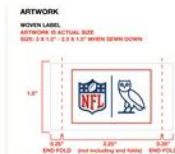


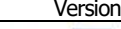


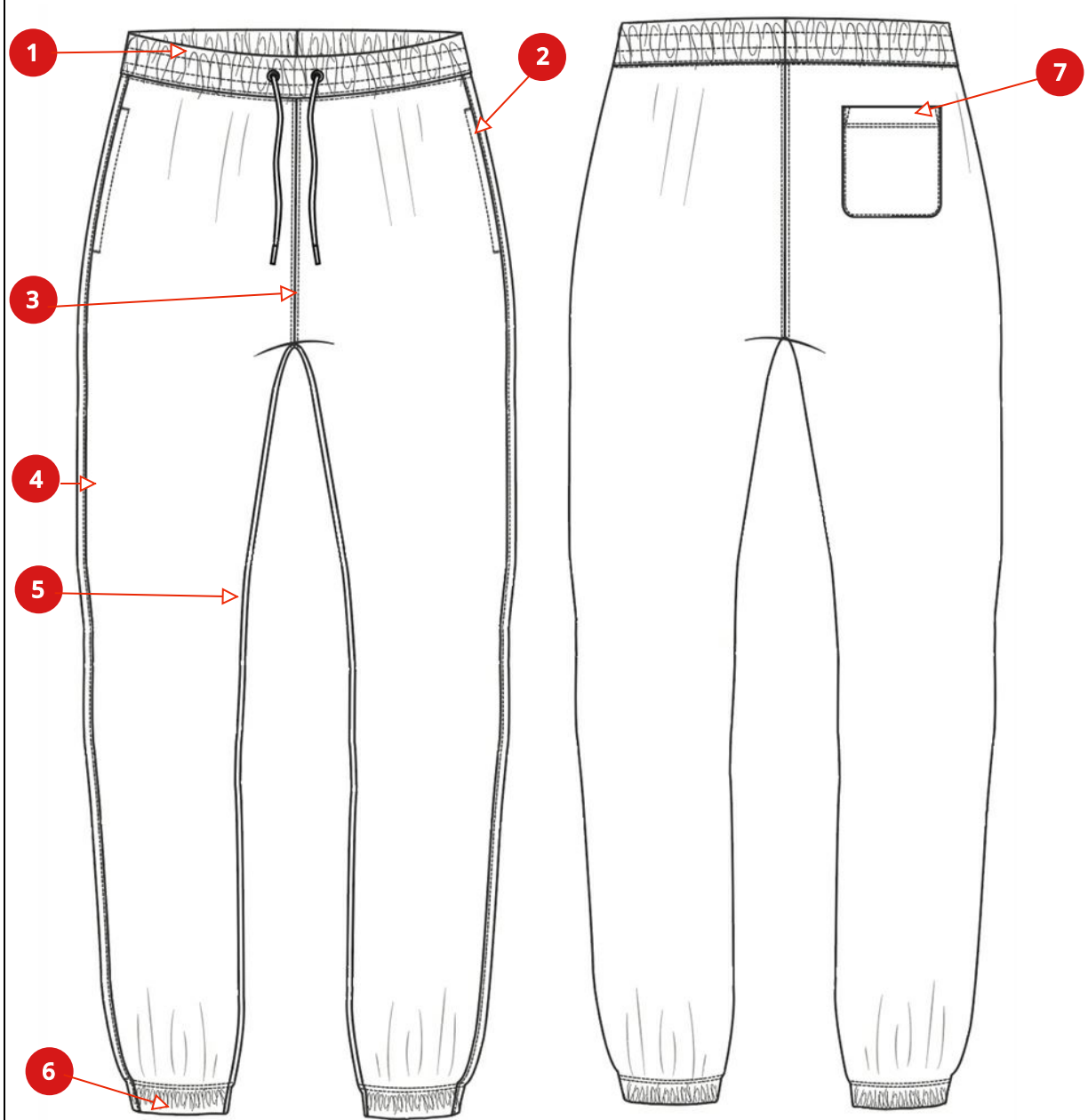
		Article Summary				Version 1					
		Article Code		C-0425-KB-6309		Product Group		BOTTOM			
		Article Name		NFL SWEATPANT		Product Sub-Category		PANT - SWEATPANT			
		Created On		12-04-2024 3:12:27 PM		Season		2025 Winter			
		Last Modified		02-18-2025 2:51:43 PM		Life Cycle Stage		Development			
		Material Description		FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm							
Gender Classification		Collaboration		Sub Class D		SWEATPANT		Fabrication		KNIT BOTTOM	
Supplier		UN-AVAILABLE CO. LTD		Release Date				Ex-Factory			
									COLORS		
SIZES											
001, 002, 003, 004, 005, 006, 007, 000											

Bill of Materials										Version 1
	Article Code	C-0425-KB-6309		FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm				Product Group	BOTTOM	
	Article Name	NFL SWEATPANT						Product Sub-Category	PANT - SWEATPANT	
	Created On	12-04-2024 3:12:27 PM						Season	2025 Winter	
	Last Modified	02-18-2025 2:51:43 PM						Life Cycle Stage	Development	
Part	Material			Placement	Qty.	UOM.	Comments		Supplier	Supplier Ref.
Fabric										
BODY	FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm			BODY/ PKT PALM SIDE	0	Meter				
POCKETS	100% Cotton Jersey, 180gsm (FB-K139)			POCKETS KNUCKLE SIDE	0	Yards				
Trims										
CUFF	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE			WB + CUFF	2.00	Each			Vendor Sourced	
WAISTBAND	ROUND DRAWCORD WITH AGLET (TR-DR188)			CF INTERNAL	1.00	Each	DTM BODY, HEATHER GREY DCORD ON HEATHER GREY BODY			
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB			SINGLE STITCHED AT CB	0	Each			Reca Mainetti Asia Ltd.	
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1.00	Each			Vendor Sourced	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1.00	Each			Vendor Sourced	
SEE PLACEMENT FOR DETAILS	UPC STICKER (TR-ST111) 1.8" x 1.8" PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS				2.00	Each				
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)			INTERNAL	2.00	Each	DTM BODY		Vendor Sourced	
SEE PLACEMENT FOR DETAILS	NFL SIZE TAB (TR-LT212)				1.00	Each			Laven Industries Ltd.	OVOP23_112_T
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1.00	Each			Vendor Sourced	
	OVO x NFL HANGTAG (TR-HG150) *includes string & pin				0	Each			Laven Industries Ltd.	OVOSP25_08_0_T
	NFL WOVEN MAIN LABEL (TR-LT211)				0	Each			Laven Industries Ltd.	
	NFL HOLOGRAPHIC HANGTAGS (TR-HG133)				0	Each				

Bill of Materials										Version 1	
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	Created On	12-04-2024 3:12:27 PM	Material Description	FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm			Season	2025 Winter			
	Last Modified	02-18-2025 2:51:43 PM					Life Cycle Stage	Development			
Part	Material				Placement	Qty.	UOM.	Comments		Supplier	Supplier Ref.
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)					0	Each				



Bill of Materials Material Image Sheet										Version 1																			
	Article Code	C-0425-KB-6309		Material Description	FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm		Product Group	BOTTOM																					
	Article Name	NFL SWEATPANT			Product Sub-Category	PANT - SWEATPANT																							
	Created On	12-04-2024 3:12:27 PM			Season	2025 Winter																							
	Last Modified	02-18-2025 2:51:43 PM			Life Cycle Stage	Development																							
		TR-DR188 ROUND DRAWCORD WITH AGLET					LT138 TEAR-AWAY COO TAB: OVOF21_217_T					LT110 CC LABEL - APPAREL					PK101 POLY BAG - GENERIC					TR-ST111 UPC STICKER					TR-LT212 NFL SIZE TAB		
		TR-TV140 5mm GROSGRAIN RIBBON LOOP						TR-HG150 OVO x NFL HANGTAG						TR-LT211 NFL WOVEN MAIN LABEL						TR-HG133 NFL HOLOGRAPHIC HANGTAGS									



Construction details - Collegiate sweatpant							Version 1
	Article Code	C-0425-KB-6309			Product Group	BOTTOM	
	Article Name	NFL SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	12-04-2024 3:12:27 PM		Material	Season	2025 Winter	
	Last Modified	02-18-2025 2:51:43 PM		Description	Life Cycle Stage	Development	
					FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm		



Comments

- 1 WAISTBAND**
Self fold built-up waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch at bottom, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Grommet drawcord exits at exterior CF of WB, 2" spacing. Drawcord tacked at CB WB.
- 2 FRONT POCKETS**
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 3 FRONT/ BACK RISES**
Join with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 4 OUTSEAM**
Join with #512 mock safety stitch. SN edge topstitch on back.
- 5 INSEAM**
Join with #512 mock safety stitch.
- 6 LEG OPENINGS**
Self turn up with elastic encased. Elastic join to leg opening edge with #512 mock safety stitch. 2N coverstitch, 1/4" spacing, forming hem.
- 7 BACK POCKET**
Self patch pocket. Top edge folded in to form hem, 2N coverstitch, 1/4" spacing.
Sides and bottom edges serged and turned in. SN edge topstitch to join to body. Triangular reinforcements at top corners. Jersey reinforcements set BEHIND triangular reinforcements for stability.

Measurement - Collegiate sweatpant - F/W 2025										All Measurements are in Inches					Version 1	
	Article Code	C-0425-KB-6309		Material Description	FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm					Product Group		BOTTOM				
	Article Name	NFL SWEATPANT								Product Sub-		PANT - SWEATPANT				
	Created On	12-04-2024 3:12:27 PM	Season							2025 Winter						
	Last Modified	02-18-2025 2:51:43 PM	Life Cycle Stage							Development						
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21				
! J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4				
J502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2				
! K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25				
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1/2	1/2	NA	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	27				
M101	Thigh: 1" below crotch seam, incl. gusset	1/4	1/4	NA	12	12 5/8	13 1/4	13 7/8	14 1/2	15 3/8	16 3/8	17 1/4				
M106	Knee position from crotch pt @ inseam	1/4	1/4	NA	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width	1/4	1/4	NA	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 3/8	11 7/8	12 3/8				
! I101	Inseam length :: long pant	1/2	1/2	NA	29	29	29 1/2	29 1/2	29 1/2	30	30	30				
! M202	Leg opening:Long, 1" above casing / rib seam	1/4	1/4	NA	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8				
! M201	Leg opening: Long, inside fold edges of opening	1/4	1/4	NA	4 3/4	5	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2				
I702	Leg cuff height	1/8	1/8	NA	1	1	1	1	1	1	1	1				
! L103	Front rise: Incl WB	1/4	1/4	NA	12 3/8	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 3/4	15 1/8				
! L203	Back rise: Incl WB	1/4	1/4	NA	15 5/8	16	16 3/8	16 3/4	17 1/8	17 1/2	18	18 3/8				
C202	Side seam forward position, fr fold	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
! N201	Front pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
N202	Front pocket stitch width	1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	Front pocket position from Rib/Band seam	1/8	1/8	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
N211	Front pocket bag height :: at center	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Front pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket height at center	1/4	1/4	NA	5 1/4	5 1/2	5 1/2	5 3/4	0	6	6 1/4	6 1/4				
N701	Back pocket width at top edge	1/4	1/4	NA	4 1/2	4 3/4	4 3/4	5	0	5 1/4	5 1/2	5 1/2				
N703	Back pocket pos. down from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3				
! J501	Drawcord length : waist	1	1	NA	46	48	50	52	54	55	60	63				
Comments																
REFERENCE: M-0325-KB-6087 UPDATED COLLEGIATE SWEATPANT - REMOVE GUSSET - 2-NEEDLE CONSTRUCTION																

CM Measurement - Collegiate sweatpant - F/W 2025										All Measurements are in CMs				Version 1			
	Article Code	C-0425-KB-6309								Product Group		BOTTOM					
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POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! J101	Waist measurement relaxed :: 1/2 body		1.27	1.27	0	31.75	34.29	36.83	39.37	41.91	45.72	49.53	53.34				
! J104	WB height		0.3175	0.3175	0	4.445	4.445	4.445	4.445	4.445	4.445	4.445	4.445				
J502	Dawcord buttonhole distance		0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08				
! K101	Hip at 1" below WB seam: waist pattern mmt.		1.27	1.27	0	41.91	44.45	46.99	49.53	52.07	55.88	59.69	63.50				
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure		1.27	1.27	0	46.99	49.53	52.07	54.61	57.15	60.96	64.77	68.58				
M101	Thigh: 1" below crotch seam, incl. gusset		0.635	0.635	0	30.4800	32.0675	33.6550	35.2425	36.8300	39.0525	41.5925	43.8150				
M106	Knee position from crotch pt @ inseam		0.635	0.635	0	29.845	29.845	30.48	30.48	30.48	31.115	31.115	31.115				
M103	Knee Width		0.635	0.635	0	23.8125	24.765	25.7175	26.67	27.6225	28.8925	30.1625	31.4325				
! I101	Inseam length :: long pant		1.27	1.27	0	73.66	73.66	74.93	74.93	74.93	76.20	76.20	76.20				
! M202	Leg opening:Long, 1" above casing / rib seam		0.635	0.635	0	15.875	16.51	17.145	17.78	18.415	19.05	19.685	20.32				
! M201	Leg opening: Long, inside fold edges of opening		0.635	0.635	0	12.065	12.70	13.335	13.97	14.605	15.24	15.875	16.51				
I702	Leg cuff height		0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54				
! L103	Front rise: Incl WB		0.635	0.635	0	31.4325	32.385	33.3375	34.29	35.2425	36.195	37.465	38.4175				
! L203	Back rise: Incl WB		0.635	0.635	0	39.6875	40.640	41.5925	42.545	43.4975	44.450	45.720	46.6725				
C202	Side seam forward position, fr fold		0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27				
! N201	Front pocket length		0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51				
N202	Front pocket stitch width		0.3175	0.3175	0	0.635	0.635	0.635	0.635	0.635	0.635	0.635	0.635				
N205	Front pocket position from Rib/Band seam		0.3175	0.3175	0	3.175	3.175	3.175	3.175	3.175	3.175	3.175	3.175				
N211	Front pocket bag height :: at center		0.635	0.635	0	27.94	27.94	29.21	29.21	29.21	29.21	29.21	29.21				
N212	Front pocket bag width:: at widest pt.		0.635	0.635	0	15.875	16.510	16.510	17.145	17.145	17.780	18.415	18.415				
N601C	Back pocket height at center		0.635	0.635	0	13.335	13.970	13.970	14.605	0	15.240	15.875	15.875				
N701	Back pocket width at top edge		0.635	0.635	0	11.43	12.065	12.065	12.7	0	13.335	13.97	13.97				
N703	Back pocket pos. down from WB seam		0.3175	0.3175	0	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35				
N508	Back pocket position from CB seam		0.3175	0.3175	0	5.3975	5.715	6.0325	6.35	6.6675	6.985	7.3025	7.62				
! J501	Drawcord length : waist		2.54	2.54	0	116.84	121.92	127.00	132.08	137.16	139.70	152.40	160.02				
Comments																	
REFERENCE: M-0325-KB-6087 UPDATED COLLEGIATE SWEATPANT - REMOVE GUSSET - 2-NEEDLE CONSTRUCTION																	