





SIZES

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				Bill of M	aterials					Version 1
(@\@)	Article Code C-0425-KT-6308						Product Group	TOP		9 9
	Article Name NFL WAFFLE LINED HOODIE						Product Sub-Category	HOODIE		08 3
/()	Created On 12-04-2024 3:09:03 PM	Material		FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm				2025 Winter		
CAR_	Last Modified 02-18-2025 2:46:19 PM	Description	100% Cotton fie					Development		
Part	Material		Placement	Qty.	UOM.		Comments		Supplier	Supplier Ref.
Fabric										
	FLEECE AS PER SAMPLE		hood/ body/ slv	0	Meter					
	(FB-K949)		,							
	100% cotton fleece, 350gsm									
	2X1 RIB COTTON /LYCRA -WEIGHT TBD		cuff, body band	0	Meter					
	(FB-K1010)									
	WAFFLE AS PER SAMPLE		LINING BODY + SLV	0	Meter	DTM FLEECE				
	(FB-K948)									
	HXUN201121-1 WAFFLE 100% COTTON, 295GSM WASHIN									
	100% Cotton Jersey, 180gsm		BACK NECK TAPE	0	Yards					
	(FB-K139)									
Trims										
	ROUND DRAWCORD WITH AGLET			1.00	Each	DTM BODY. HEATHER	DRAWCORD ON HEATHER I	BODY	Vendor Sourced	
	(TR-DR188)									
	CC LABEL - APPAREL			1.00	Each				Vendor Sourced	
	(LT110)									
,	White Satin ground, Black text									
ı	COO, Content, and Care Instructions may vary by style.									
	NFL WOVEN MAIN LABEL			1.00	Each				Laven Industries	
	(TR-LT211)								Ltd.	
	NFL SIZE TAB			1.00	Each				Laven Industries	OVOP23_112_T
	(TR-LT212)								Ltd.	
	TEAR-AWAY COO TAB: OVOF21_217_T			1.00	Each				Reca Mainetti	OVOF21_217_T
	(LT138)								Asia Ltd.	
	COUNTRY OF ORIGIN TAB									
	5mm GROSGRAIN RIBBON LOOP			1.00	Each				Vendor Sourced	
	(TR-TV140)									
	FOR HANGTAG ATTACHMENT			1.00						OLIOGRAF AND T
	OVO x NFL HANGTAG			1.00	Each					OVOSP25_080_T
	(TR-HG150)								Ltd.	
	*includes string & pin		CF	1.00	Each	2MAY ZID METAL CILV	ER GS - 5GG- DA8HL PULLE	D	YKK Canada Inc.	
	Zipper (TRZP10)		OI .	1.00	EdUII	ZVVAT ZIF IVIETAL SILV	LIV 03 - 300- DAOUT LATE	IX.	TAN CAHAWA INC.	
	BUTTON HOLE HIGH STITCH COUNT			2.00	Each				Vendor Sourced	
	(BB105)			2.00	Lacii				Vendor Sourced	
	GROMMET			2.00	Each	22L- SILVER FINISH			Vendor Sourced	
	(TR-TRIM-GMT2)			2.00	Lucii	LLE GIEVEIX I IIVIGII			7011001 3001000	
	20L (INSIDE EDGE TO EDGE) GROMMETS									
	NFL HOLOGRAPHIC HANGTAGS			0	Each					
	(TR-HG133)									
		l				1			1	

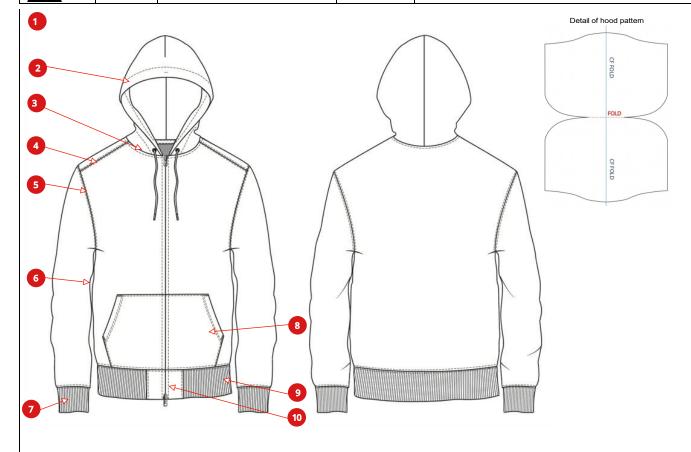
			Bill of Materia	als Material Image Sheet				Version 1
Article Code C-(rticle Code C-0425-KT-6308				Product Group	ТОР		0 0
Article Name NFI	WAFFLE LINED HOODIE	7			Product Sub-Category	Product Sub-Category HOODIE Season 2025 Winter		.08
Created On 12	-04-2024 3:09:03 PM	Material	FLEECE AS PER SAMPLE (FB-K949)		Season			
Last Modified 02	-18-2025 2:46:19 PM	Description 100% cotton fleeco		350gsm	Life Cycle Stage Development			
	2.635* VERYOWN. Water To Change To	AFTENDIX WORST MADE ANTONIO DECIMAL MINE A N° 18 A N°	THE STATE OF THE S	APTRICATE WINDS AND A TOTAL A	Water or the Management of the	10 10 10 10 10 10 10 10 10 10 10 10 10 1	Cook GA)	⁻ 5nn
TR-DR188	LT110	TF	R-LT211	TR-LT212	LT138		TR-TV	140
ROUND DRAWCORD WITH CC LABEL - APP AGLET		NFL WOVEN MAIN LABEL		NFL SIZE TAB	TEAR-AWAY COO TAB: OVOF21_217_T		5mm GROSGRAIN RIBBO LOOP	
STOP SACK S		•						
TR-HG150	TRZP10	TR-T	RIM-GMT2	TR-HG133				
OVO x NFL HANGTAG	Zipper	GF	ROMMET	NFL HOLOGRAPHIC HANGTAGS				



Construction details - Hoodie - rev relaxed fit										
	C-0425-KT-6308			Product Group	ТОР	1				
Article Name	NFL WAFFLE LINED HOODIE			Product Sub-Category	HOODIE	. 0				
Created On	12-04-2024 3:09:03 PM	Material	FLEECE AS PER SAMPLE (FB-K949) 100% cotton fleece, 350gsm	Season	2025 Winter	li.				
Last Modified	02-18-2025 2:46:19 PM	Description		Life Cycle Stage	Development					
	1					ì				







Comments

- **FULLY LINED** Garment is fully lined, quality refer to bom, all seams to be clean finished, JOINED AT SLEEVE CUFF AND BODY CUFF **EDGE**
- HOOD 1 piece hood with self lining. Fold at CF edge. Dart at CB, join with #512 mock safety stitch. CF hood overlapping 3/4", left over right.

SN T/S at front edge for drawcord channel. Cord exit: grommet.

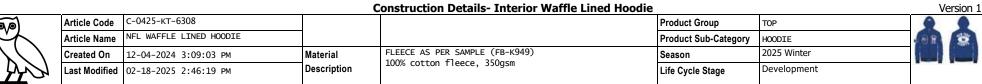
Self and lining tacked at CB seams.

- **NECK SEAM** Hood join to body with #512 mock safety stitch. 1/4" S/N T/S Inside back neck cleanfinished into WAFFLE LINING
- SHOULDER SEAM forward seam, join with #512 mock safety stitch. 1/4" 2N C/S straddling seam.
- ARMHOLE SEAM #512 mock safety stitch. 1/4" 2N C/S straddling seam.
- SLEEVE/ SIDE SEAM Join in one operation. #512 mock safety stitch.
- SLEEVE OPENING Folded rib cuff. Join to sleeve opening with #512 mock safety
- stitch. 1/4" 2N C/S straddling seam. KANGA POCKET Self pocket bag, lined with waffle. Opening edges turned in, 1/4"
 - 2N C/S to form hem. Side and top edges serged and turned in. SN edge T/S to join pocket to body at top and sides. Bottom finished into the band seam. Bartacks at top and bottom of pkt openings.
- **BOTTOM OPENING** Folded rib band. Join to bottom opening with #512 mock safety stitch. 1/4" 2N C/S straddling seam.

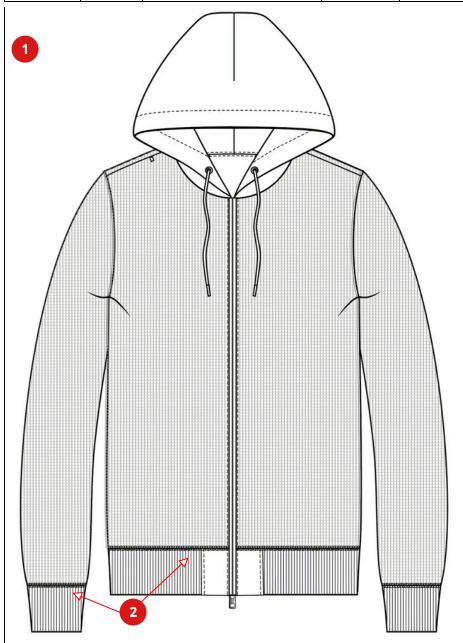
Self insert: 1/4" S/N T/S, do not Topstitch bottom opening

CF CLOSURE

2-way zipper, conceal zipper with self extension at CF. 1/4" SN T/S on each side. Inside seam allowances and zipper tape cleanfinished with jersey taping, SN edge T/S on taping. Ends of taping turned under and stitched to secure.



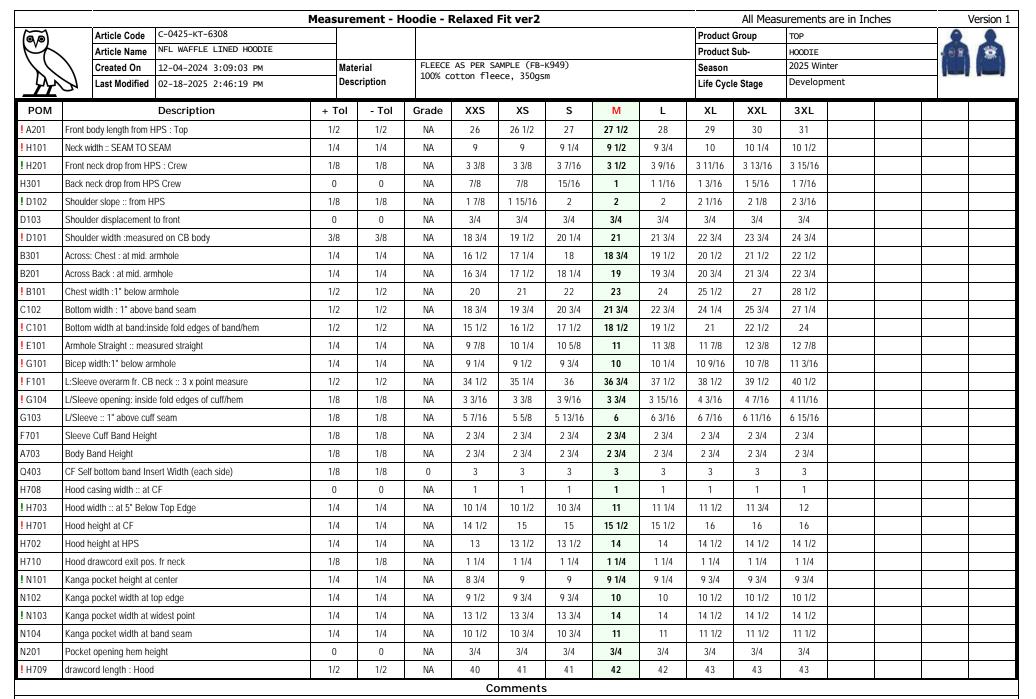




Comments

INTERIOR VIEW Fully lined with WAFFLE lining (BODY AND SLEEVES), cleanfinished. All interior seams join with 3NDL coverstitch straddling seam

WAFFLE LINING CLEAN FINISHED INTO RIB CUFF AT NECK OPENING, BODY OPENING AND SLEEVE OPENING



REFERENCE: M-0324-KT-4870

