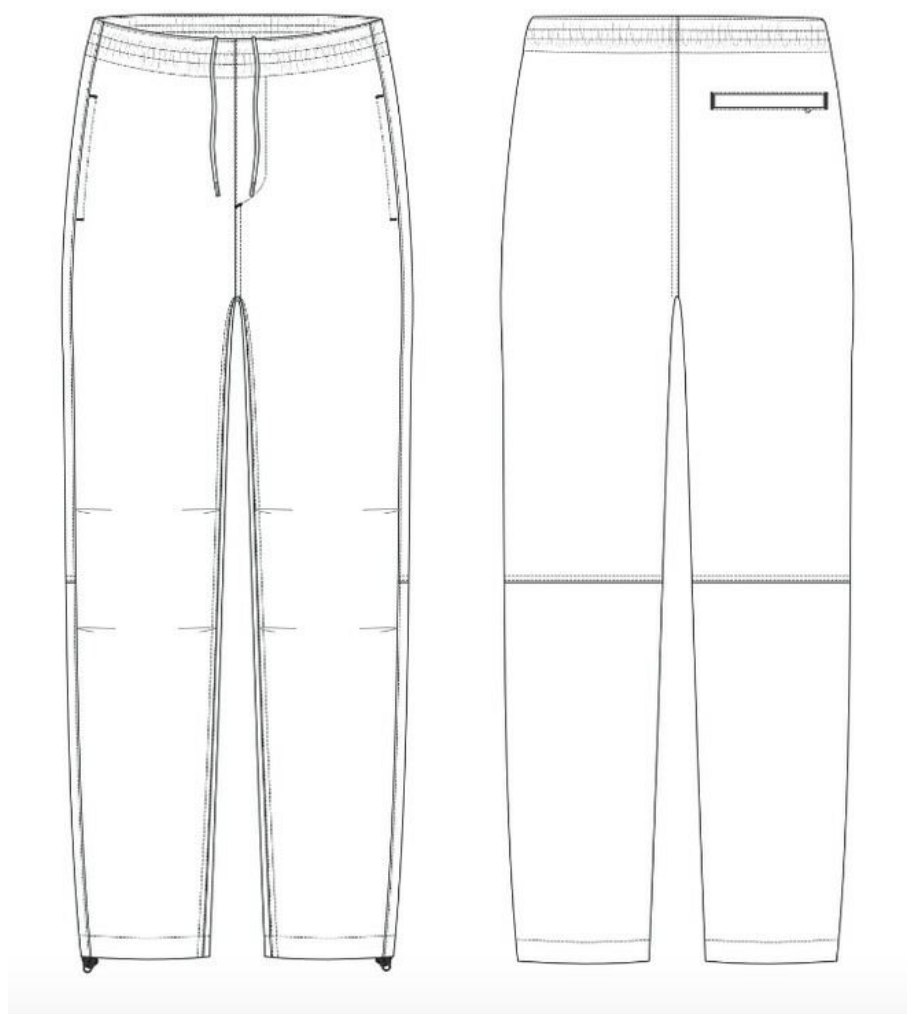
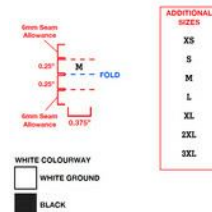
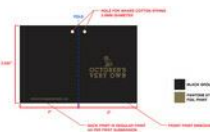
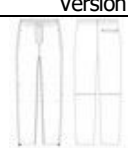


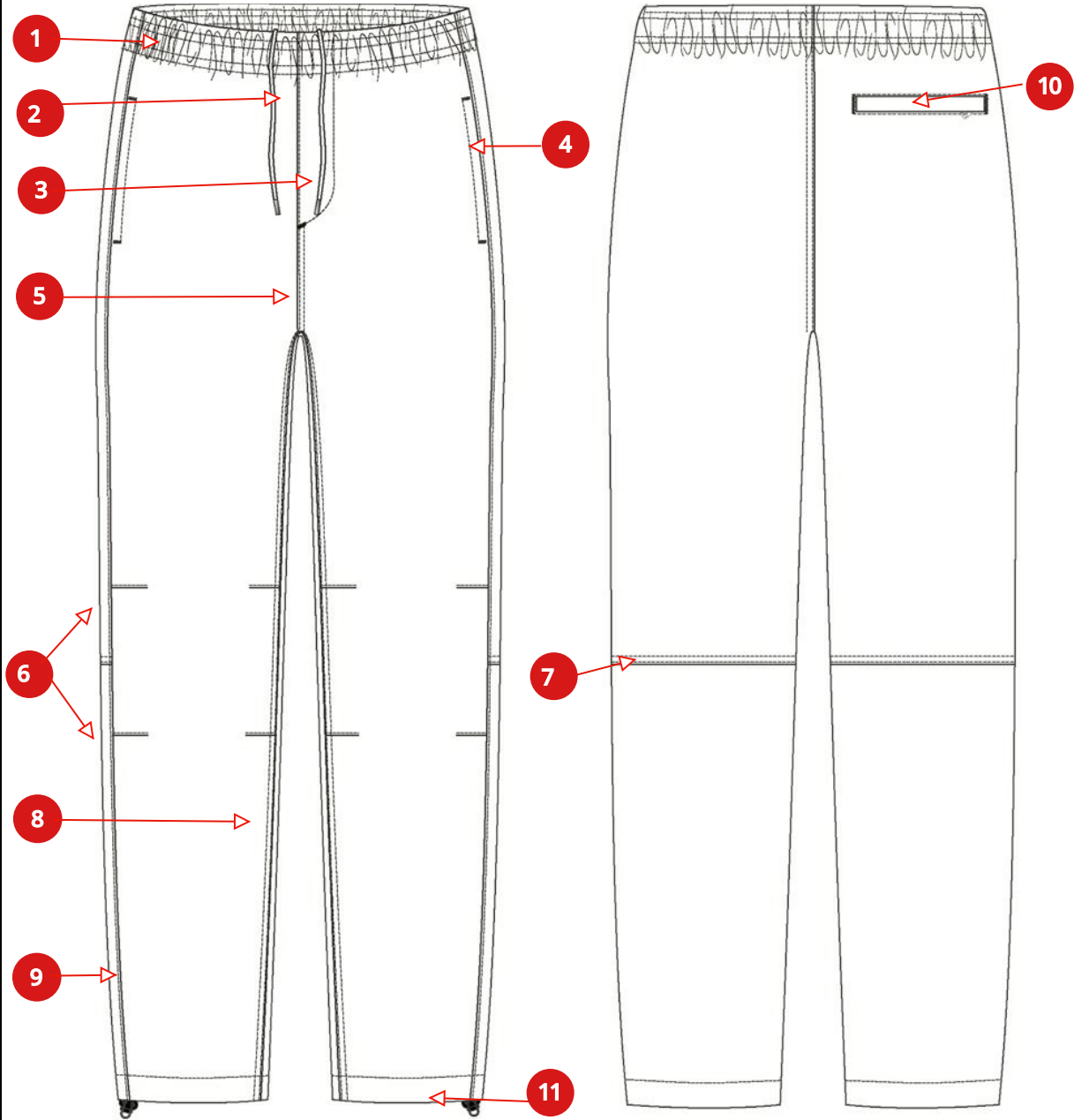
Article Summary							Version 1
	Article Code	M-0225-KB-5903		100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE	Product Group	BOTTOM	
	Article Name	PARACHUTE PANT			Product Sub-Category	PANT	
	Created On	08-15-2024 2:46:09 PM	Material		Season	2025 Summer	
	Last Modified	02-12-2025 1:42:02 PM	Description		Life Cycle Stage	Sample Evaluation	
Gender Classification		Mens	Sub Class D	PULL ON PANT	Fabrication	KNIT BOTTOM	
Supplier		Jireh	Release Date	21 Nov 2025	Ex-Factory	05 Sep 2025	
							COLORS
							BLACK (BK) BLACK HEATHER GREY (HG) HEATHER GREY
SIZES							
001, 002, 003, 004, 005, 006, 007							

Bill of Materials										Version 1	
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	Last Modified	02-12-2025 1:42:02 PM	Description	"DREW" FLEECE- UN-AVAILABLE			Life Cycle Stage	Sample Evaluation			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BK BLACK Sep Ex factory1	HG HEATHER GREY Sep Ex factory1
Fabric											
	100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE		BODY		0	Meter				None	None
	100% COTTON JERSEY, 195GSM (FB-K1228) J46-YZ240601 195GSM.		POCKET BAG KNUCKLE SIDE		0	Meter				None	None
Trims											
	1/4" ROUND DRAWCORD BASKETWEAVE COTTON (TR-DR163)		CF		0	Each	DTM BODY, WITH SILVER GS FINISH METAL TIP			None	None
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		1/2 BACK ELASTIC SELF ENCASE ELASTIC		0	Each				None	None
	22 LIGNE PLAIN METAL SNAP (TR-HD216) UNBRANDED		CF CLOSURE AND BACK POCKET		1	Each	HIDDEN SNAPS, SILVER GS FINISH, 1 AT CF AND 2 AT BACK POCKET	Morito		None	None
	Zipper (TRZP10)		CF CLOSURE		1	Each	METALUXE VY-MATTE SILVER LF-MATS SIZE #3YS WITH AUTOLOCK PULLER	YKK Canada Inc.		None	None
	#10 METAL ZIPPER - 1 WAY-OE (TR-ZP218) METAL PULLER AS SHOWN				0	Each		YKK Canada Inc.		None	None
	SHOCK CORD - 2mm (EC114) 2mm elastic cord		AT LEG OPENING		0	Meter	COLOUR TBD			None	None
	ROUND STOPPPER (TR-HD233) SIZE 12.0MM		AT LEG OPENING		0	Each				None	None
	OVO 2023 Main Loop Label (TR-LT252)				0	Each		Reca Mainetti Asia Ltd.	LBOVO147	None	None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				0	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T	None	None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				0	Each		Vendor Sourced		None	None

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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BK BLACK Sep Ex factory1	HG HEATHER GREY Sep Ex factory1
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				0	Each		Reca Mainetti Asia Ltd.	HTOVO141A	None	None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				0	Each		Vendor Sourced		None	None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T	None	None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				0	Each				None	None
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				None	None

Bill of Materials Material Image Sheet						Version 1					
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TRZP10 Zipper		TR-ZP218 #10 METAL ZIPPER - 1 WAY-OE		EC114 SHOCK CORD - 2mm		TR-HD233 ROUND STOPPPER		TR-LT252 OVO 2023 Main Loop Label		TR-LT246 OVO 2023 Alpha Sizing Tab	
											
TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG142 OVO 2023 Booklet Hangtag		LT110 CC LABEL - APPAREL		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-ST114 UPC STICKER- 1" X 2.5"			

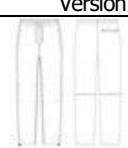
Construction details							Version 1
	Article Code	M-0225-KB-5903		100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE	Product Group	BOTTOM	
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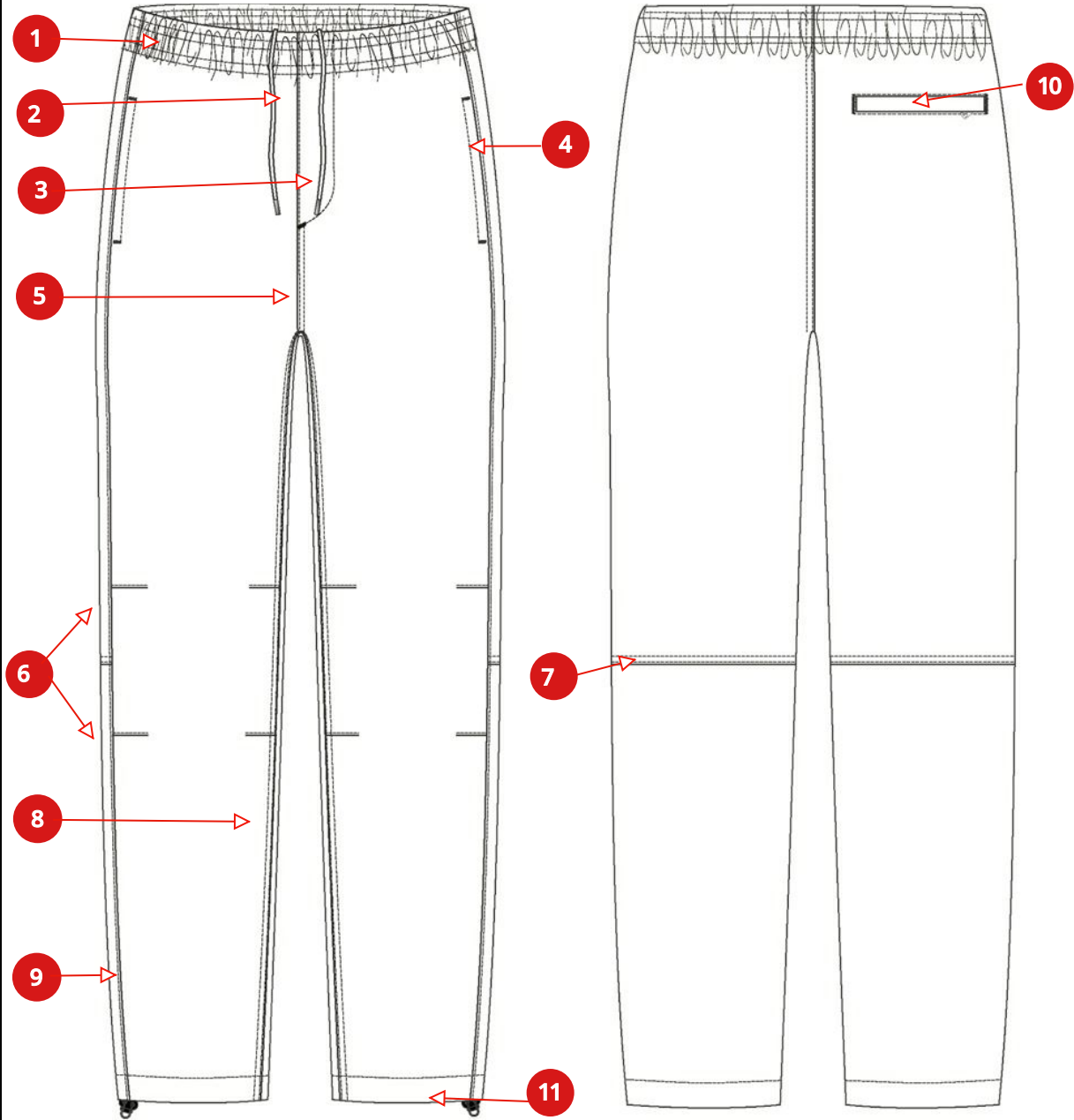


Comments

- 1 WAIST**
Self fold elastic encased waistband. 1/4" 2N C/S at top + 2NDL C/S bottom edge.
- 2 D/CORD:**
Internal cord, button hole as cord exits.
- 3 FRONT FLY**
Faux fly, SELF facings, edge #512 mock safety serge. SN topstitch through to body for "J" stitch.
Single vertical bartack on "J" stitch, through all layers.
- 4 FRONT POCKETS**
On seam pockets. Front edge finished with pocket bag. 1/4" SN T/S, Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 5 FRONT AND BACK RISES**
Join with #512 mock safety serge. 1/4" 2N C/S.
- 6 KNEE DARTS**
Apply knee darts to inseam and side seam, placement see specs. S/N edge T/S.

1. Lưng may liền, luồn thun bên trong. Điều 2K 1/4" cạnh trên + điều 2k cạnh dưới
2. Dây luồn phía mặt trong lưng quần, mắt cáo thêu tròn
3. Baget quần
Đô vải chính, viền vắt xoắn 5k2c. Điều 1K tạo hình chữ J. Đóng bộ dọc qua các lớp
4. Túi sườn trước điều 1K 1/4". Đóng bộ trên/dưới miệng túi.
Lót túi trên vải jersey, túi dưới vải chính. Bao túi ráp thân bằng đường vắt xoắn.
5. Đáy trước/sau
Điều 2K 1/4"
6. Đường chiết ở đầu gối tại sườn trong và sườn ngoài, vị trí xem bảng thông số, điều 1K

Construction details							Version 1
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Comments

- 7 KNEE PANEL SEAM
On back leg only, mock safety serged, 1/4" 2N C/S
- 8 INSEAM
Join with #512 mock safety serge. 1/4" 2N C/S on front panel
- 9 OUTSEAM
Seam set forward on body. Join with #512 mock safety serge. SN edge T/S on back
- 10 SELF WELT POCKET:
Self welt with zipper closure. Opening on the bottom edge. S/N edge T/S around.
POCKET BAG: Mock safety serged, 512, Palm side: self, knuckle side: Jersey. PKT bag finished into waistband.
BARTACK ENDS OF POCKET OPENING.
- 11 LEG OPENING
Bottom edge double turned up to form hem. SN T/S. D/cord encased in hem. Buttonholes at inside hem for DC exits, SET EVENLY OVER THE side seams. D/cord extends approx. 3/4" from DC exit relaxed. Ends of drawcord heat sealed, double turned and topstitched.

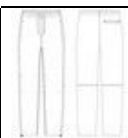
7. Đường may miếng nối ở đầu gối
Chỉ ở thân sau, điều 2K 1/2"

8. Sườn trong
Vắt xoắn, điều 2K 1/4" ở thân trước

9. Sườn ngoài
Đường chờm sườn ở thân trước, điều 1K về thân sau

10. Túi sau
May dây kéo. Điều 1K quanh túi
Bao túi vắt xoắn, lót túi trên jersey, túi dưới vải chính.
Đóng bộ miệng túi

11. Lai quần
Mép dưới gấp đôi tạo lai . Điều 1K. Đường luồn dây
trong lai quần. Mất cáo mặt trong lai quần, đặt đều ở
hai bên đường may sườn. Dư dài dây luồn đo êm
khoảng 3/4" cách mất cáo. Đuôi dây luồn hơi nhiệt,
gập đôi và điều kim.

Measurement Sheet - Open Hem Pant										All Measurements are in Inches				Version 1			
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	Last Modified	02-12-2025 1:42:02 PM								Life Cycle Stage		Sample Evaluation					
POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
J101	Waist measurement relaxed :: 1/2 body		1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2				
J104	WB height		1/8	1/8	NA	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2				
J502	Dawcord buttonhole distance		1/8	1/8	NA	2	2	2	2	2	2	2	2				
K101	Hip at 1" below WB seam: waist pattern mmt.		1/2	1/2	NA	17 1/2	18 1/2	19 1/2	20 1/2	21 1/2	23	24 1/2	26				
K102	Full Hip: 4" above crotch point, 3 xpt. Measure		1/2	1/2	NA	19 3/4	20 3/4	21 3/4	22 3/4	23 3/4	25 1/4	26 3/4	28 1/4				
L301	Front fly width :: edge to T/S outline		1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2				
L302	Front fly length :: WB seam to bottom T/S outline		1/4	1/4	NA	6	6 1/4	6 1/2	6 1/2	6 1/2	6 3/4	7	7				
M101	Thigh :: 1" below crotch seam		1/4	1/4	NA	12 1/8	12 3/4	13 3/8	14	14 5/8	15 1/2	16 3/8	17 1/4				
M102	Knee position from crotch seam		1/4	1/4	NA	11 3/4	12	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width: 12" below crotch pt.		1/4	1/4	NA	10 1/8	10 1/2	10 7/8	11 1/4	11 5/8	12 1/8	12 5/8	13 1/8				
I101	Inseam length :: long pant		1/2	1/2	NA	29 1/2	29 1/2	30	30	30	30 1/2	30 1/2	30 1/2				
M201	Leg opening: Long, inside fold edges of opening		1/4	1/4	1/4	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	10				
I702	Leg hem height		1/8	1/8	0	1	1	1	1	1	1	1	1				
L103	Front rise :: INCLUDING WB		1/4	1/4	NA	12 3/8	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 5/8	15				
L203	Back rise :: INCLUDING WB		1/4	1/4	NA	15 7/8	16 1/4	16 5/8	17	17 3/8	17 3/4	18 1/8	18 1/2				
C202	Side seam forward position, fr fold		1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
N205	Front pocket position from Rib/Band seam		1/8	1/8	1/8	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4				
N501	Front pocket topstitch width		1/8	1/8	1/8	-1/8	0	1/8	1/4	3/8	1/2	5/8	3/4				
N502	Front pocket opening length		1/4	1/4	1/8	5 5/8	5 3/4	5 7/8	6	6 1/8	6 1/4	6 3/8	6 1/2				
N211	Front pocket bag FINISHED height :: at center		1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Front pocket bag FINISHED width:: at widest pt.		1/4	1/4	NA	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket welt height		1/8	1/8	NA	1/4	1/2	1/2	3/4	3/4	1	1 1/4	1 1/4				
N701	Back pocket welt width (opening)		1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
N703	Back pocket from WB seam		1/8	1/8	NA	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4				
N508	Back pocket position from CB seam		1/8	1/8	NA	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4				
J501	Drawcord length : waist		1	1	NA	44	46	48	50	52	53	58	61				
M106	Knee dart position from crotch pt @ inseam		1/4	1/4	NA	7	7	7 1/4	7 1/4	7 1/4	7 1/2	7 1/2	7 1/2				
P302	Knee dart depth		1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
P101	Knee dart length		1/8	1/8	0	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2				
P202	2nd knee dart position: distance between darts		1/4	1/4	0	6	6	6	6	6	6	6	6				
M104	Back Leg knee panel position from crotch point		1/4	1/4	NA	9 1/2	9 1/2	9 3/4	9 3/4	9 3/4	10	10	10				
Comments																	
REFERENCE: MASHARISHI																	
M-0323-KB-3612 OVO SWEATPANT FIT (widths)+ REFERENCE STYLING																	
10.24.2024: - Vendor please grade crotch width -+1/4" for each size.																	

Measurement Sheet - Open Hem Pant					All Measurements are in Inches		Version 1	
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- Grade rules at thigh, front and back rise have been revised accordingly. - Please review all grade rules and advise if any questions or concerns.								