

Article Summary							Version 2	
	Item Code	M-0425-KT-6069		UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s	Product Group	TOP		
	Item Name	MUSKOKA SS TSHIRT			Product Sub-Category	T-SHIRT - SS		
	Created On	06-24-2025 10:44:00 AM	Material		Season	2025 Winter		
	Last Modified	01-14-2026 2:50:00 PM	Description		Life Cycle Stage	TOP Approved		
Gender Classification		Mens	Sub Class D		SS T-SHIRT	Fabrication		KNIT TOP
Supplier		UN-AVAILABLE CO. LTD	Release Date			Ex-Factory		
							COLORS	
								FEATHER GREY (FE) 15-1305 TCX SANDSTONE
								GARMENT DYED BLACK (YB) GARMENT DYED BLACK
								KAMBABA (KAM) 19-0404 TCX DEEP OLIVE (.)
								FUDGE (FDG) 19-1619 TCX EAGLE BROWN
								CAMEO ROSE (CMR) 14-1310 TCX CLAY PINK
SIZES								
000, 001, 002, 003, 004, 005, 006, 007								

Bill of Materials - Production #1												Version 2
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	Created On	06-24-2025 10:44:00 AM	Material Description	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s				Season		2025 Winter		
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Part	Material	Placement	Consumption	UOM.	Comments	Supplier	Supplier Ref.	FE FEATHER GREY	YB GARMENT DYED BLACK	KAM KAMBABA	FDG FUDGE	CMR CAMEO ROSE
Fabric												
	UA - 100% COTTON JERSEY, 190GSM (FB-K508) - Ver.#1 REF# BDSS22P0921018T00D SINGLE JERSEY 20s	BODY/ BACK NECK TAPE/ DORITO	0.00	Meter	180-190GSM		REF# BDSS22P 0921018T 00D	AOP ALL OVER PRINT	AOP ALL OVER PRINT	AOP ALL OVER PRINT	AOP ALL OVER PRINT	None
	1x1 RIB COTTON/ LYCRA (FB-K151) - Ver.#1 WEIGHT TBD	NECK	0.00	Yards	DTM BODY			None	None	None	None	None
Trims												
	CC LABEL - APPAREL (LT110) - Ver.#1 White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced		None	None	None	None	None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) - Ver.#1 COUNTRY OF ORIGIN TAB		0	Each		Reca Mainetti Asia Ltd	OVOF21_217_T	None	None	None	None	None
	POLY BAG - GENERIC (PK101) - Ver.#1 Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	UPC BARCODE STICKER (ST101) - Ver.#1 PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		2	Each		Vendor Sourced		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) - Ver.#1 FOR HANGTAG ATTACHMENT		1	Each		Vendor Sourced		None	None	None	None	None
	TEE MAIN LABEL-LBOVO151 (TR-LT251) - Ver.#1 LBOVO151		1	Each		Reca Mainetti Asia Ltd		None	None	None	None	None
	OVO 2023 Alpha Sizing Tab (TR-LT246) - Ver.#1 ARTICLE: OVOW23_181_T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd	OVOW23_181_T	None	None	None	None	None

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	GD DISCLAIMER HANG TAG (TR-HG143) - Ver.#1 REF# OVOF22_060_T		1	Each		Vendor Sourced		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) - Ver.#1 Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None	None	None	None	None
Graphics												
	TBD - SEE ARTWORK FILE (HT-102) - Ver.#1		0	Each				None	None	None	None	None

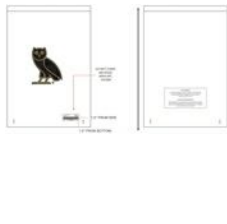
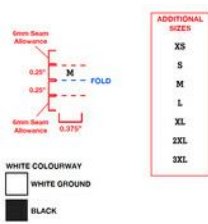
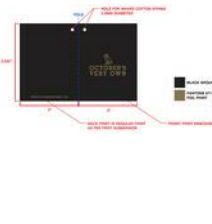
Bill of Materials - Production #1 Material Image Sheet							Version 2		
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FB-K508 UA - 100% COTTON JERSEY, 190GSM		LT110 CC LABEL - APPAREL		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		PK101 POLY BAG - GENERIC		ST101 UPC BARCODE STICKER	TR-TV140 5mm GROSGRAIN RIBBON LOOP
									
TR-LT251 TEE MAIN LABEL- LBOVO151		TR-LT246 OVO 2023 Alpha Sizing Tab		TR-HG143 GD DISCLAIMER HANG TAG		TR-HG142 OVO 2023 Booklet Hangtag			

PHOTO OF GD EXAMPLES							Version 2
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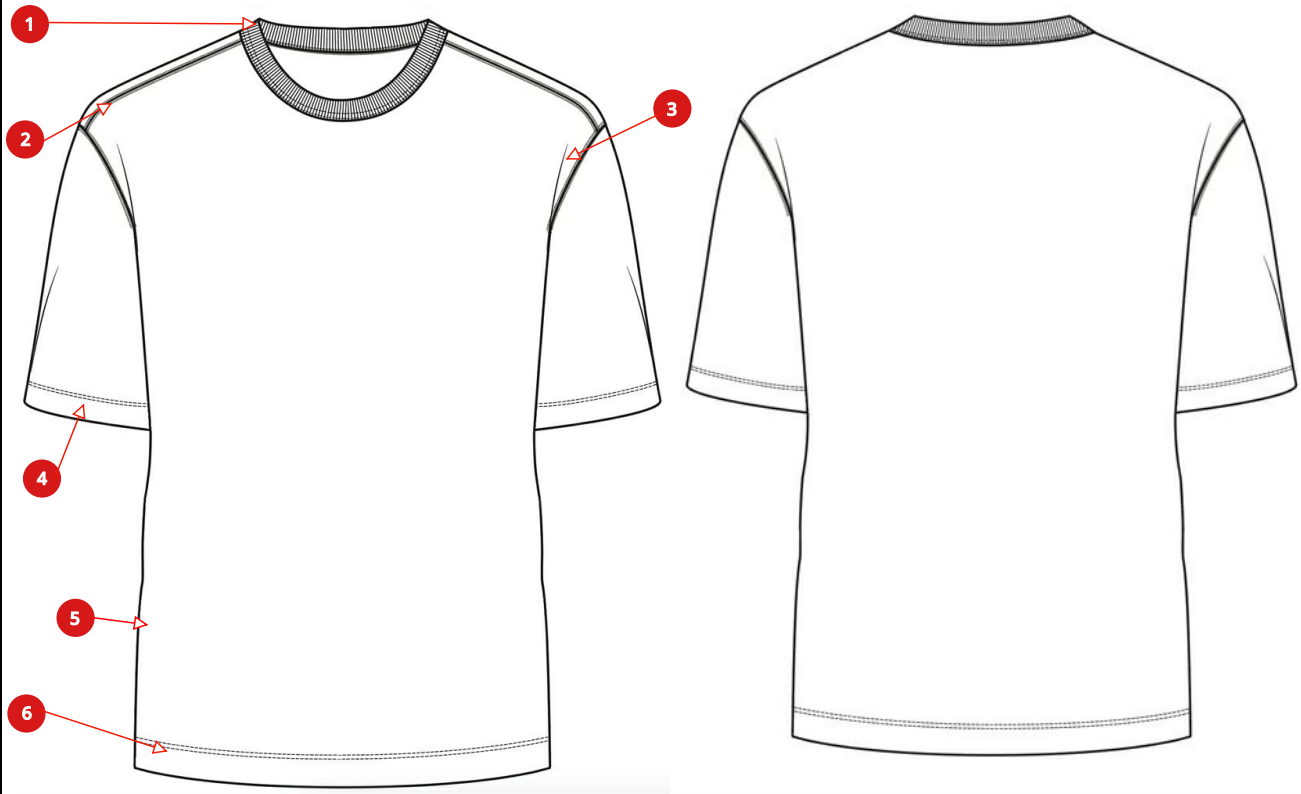
PHOTO OF GD EXAMPLES							Version 2
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OPT 2 Construction- Crewneck w/ 2 PC Sleeve							Version 2	
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Comments

- 1 NECKBAND:
collarette, 1X1 RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, 2 NDL EDGE T/S TO FRONT NECK SEAM, 1/4" GAUGE
Join seam located on wearer's left side, 1" away from shoulder seam.
- 2 SHOULDER SEAM

3NDL C/S SEAM STRADDLING SEAM
- 3 ARMHOLE

3NDL C/S SEAM STRADDLING SEAM
- 4 SLEEVE HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 5 SLEEVE/ SIDE SEAM
MOCK SAFETY SERGED, 512
- 6 BODY HEM:
SELF TURNED WITH 2 NDL bottom COVERSTITCH, 1/4" GAUGE

Q3 2026 MEASUREMENT - OVO Fit						All measurements are in Inch		Version 2
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	POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	A101	Back body length from HPS : Top of neckband	1/2	1	Mixed	27	27 1/2	28	28 1/2	29	30	31	32
!	H101	Neck width :: SEAM TO SEAM at back	1/4	1/2	Mixed	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8
	H201	Front neck drop from HPS : top of trim to edge	1/8	1/4	Mixed	4 1/8	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16
	H301	Back neck drop from HPS: top of trim to edge	1/8	1/4	Mixed	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16
	H605	Neckband width: COLLARETTE	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
	D102	Shoulder slope :: from HPS at neck band seam	1/8	1/4	Mixed	2 3/8	2 7/16	2 1/2	2 1/2	2 1/2	2 9/16	2 5/8	2 11/16
	D103	Shoulder displacement to front	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
!	D101	Shoulder width :measured on CB body	3/8	3/4	Mixed	18	18 3/4	19 1/2	20 1/4	21	22	23	24
	B301	Across: Chest : at mid. armhole	1/4	1/2	Mixed	16	16 3/4	17 1/2	18 1/4	19	20	21	22
	B201	Across Back : at mid. armhole	1/4	1/2	Mixed	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2
!	B101	Chest width :1" below armhole	1/2	1	Mixed	20	21	22	23	24	25 1/2	27	28 1/2
!	C101	Bottom width at band:inside fold edges of band/he	1/2	1	Mixed	19 1/4	20 1/4	21 1/4	22 1/4	23 1/4	24 3/4	26 1/4	27 3/4
!	E101	Armhole Straight :: measured straight	1/4	1/2	Mixed	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 3/8	10 7/8	11 3/8
!	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	1/4	1/2	Mixed	18 3/4	19 1/4	19 3/4	20 1/4	20 3/4	21 1/2	22 1/4	23
!	G101	Bicep width:1" below armhole	1/4	1/2	Mixed	7 1/4	7 1/2	7 3/4	8	8 1/4	8 9/16	8 7/8	9 3/16
!	G301	S/Sleeve opening:inside fold edges of cuff or hem	1/4	1/2	Mixed	6 3/4	7	7 1/4	7 1/2	7 3/4	8 1/16	8 3/8	8 11/16
	A701	Body hem depth	1/8	1/8	0	1	1	1	1	1	1	1	1
	F702	Sleeve Hem Height	1/8	1/8	0	1	1	1	1	1	1	1	1
!	H404	Minimum Neck Stretch	0	1	0	24	24	24	24	24	24	24	24

NOTES
JUNE 2024 UPDATED FIT FOR TSHIRT

12.06.2025
+TOL updated

UN-AVAILABLE CO. LTD: Fit Approval-2 - 2026 2nd fit-PP 16-JAN-2026 [Sample 1 (M)]								Version 2
	Item Code	M-0425-KT-6069		UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s	Product Group	TOP		
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Group	POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
	A101	Back body length from HPS : Top of neckband	1	1/2	29	29 1/2	1/2	28 1/2
	H101	Neck width :: SEAM TO SEAM at back	1/2	1/4	7	7 1/4	1/4	
	H201	Front neck drop from HPS : top of trim to edge	1/4	1/8	4 1/4	4 1/4	0	
	H301	Back neck drop from HPS: top of trim to edge	1/4	1/8	1	1	0	
	H605	Neckband width: COLLARETTE	1/8	1/8	3/4	3/4	0	
	D102	Shoulder slope :: from HPS at neck band seam	1/4	1/8	2 1/2	2 1/2	0	
	D103	Shoulder displacement to front	1/8	1/8	1/2	1/2	0	
	D101	Shoulder width :measured on CB body	3/4	3/8	20 1/4	20 1/4	0	
	B301	Across: Chest : at mid. armhole	1/2	1/4	18 1/4	18 3/4	1/2	
	B201	Across Back : at mid. armhole	1/2	1/4	18 3/4	19	1/4	
	B101	Chest width :1" below armhole	1	1/2	23	23 1/4	1/4	
	C101	Bottom width at band:inside fold edges of band/he	1	1/2	22 1/4	22	-1/4	
	E101	Armhole Straight :: measured straight	1/2	1/4	9 1/2	9 3/4	1/4	
	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/4	19 1/2	19 3/4	1/4	20 1/4
	G101	Bicep width:1" below armhole	1/2	1/4	8	8	0	
	G301	S/Sleeve opening:inside fold edges of cuff or hem	1/2	1/4	7 1/2	7 1/2	0	
	A701	Body hem depth	1/8	1/8	1	1	0	
	F702	Sleeve Hem Height	1/8	1/8	1	1	0	
	H404	Minimum Neck Stretch	1	0	24	24	0	

COMMENTS	
16-JAN-26 2nd fit/ PP: 100% cotton, 190GSM, CLAY PINK colour FITTING COMMENTS: 1. The overall fit of the shirt looks good, thanks! 2. Reduce the body length 1"- see revised spec. 1. Phom dáng tổng thể của áo nhìn ổn, cảm ơn! 2. Giảm dài thân xuống 1" - xem bảng thông số đã chỉnh sửa.	

UN-AVAILABLE CO. LTD: Fit Approval-2 - 2026 2nd fit-PP 16-JAN-2026 [Sample 1 (M)]						Version 2	
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3. Increase the sleeve length 1/2"- see revised spec.				3. Tăng dài tay thêm 1/2" - xem bảng thông số đã chỉnh sửa.			
4. Ensure all garment measurements are within tolerance for bulk				4. Đảm bảo tất cả thông số thành phẩm phải nằm trong mức dung sai cho phép đối với hàng đại trà			
WORKMANSHIP COMMENTS:							
1. Ensure the neck band is evenly applied and the neck shaping is symmetrical				1. Đảm bảo bo cổ được tra đều và dáng vòng cổ phải đối xứng.			
2. Please ensure there is no excessive puckering on seams.				2. Vui lòng đảm bảo các đường may không bị nhăn vụn quá mức.			
2. Ensure the hems are evenly turned under and the hem edges are straight				3. Đảm bảo gấu áo được gấp đều vào trong và mép lai phải thẳng.			
2ND FIT/ PP IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PRODUCTION WITH CORRECTIONS							
Mẫu Fit 2/PP đã được duyệt về phom dáng và cấu trúc, vui lòng tiến hành sản xuất đại trà kèm theo các điểm chỉnh sửa.							
A101 - Back body length from HPS : Top of neckband : REVISED A101 - Dài thân sau tính từ HPS đến mép trên bo cổ: ĐÃ CẬP NHẬT/CHỈNH SỬA							
B301 - Across: Chest : at mid. armhole : BRING BACK TO SPEC B301 - Rộng ngực tại điểm giữa vòng nách: PHẢI ĐIỀU CHỈNH LẠI ĐÚNG							
F303 - S:Sleeve overarm fr. CB neck :: 3 x point measure : REVISED BẢNG THÔNG SỐ							
Sample Size:		M	F303 - Dài tay (tay ngắn) tính từ giữa cổ sau (đo 3 điểm): ĐÃ CẬP NHẬT/CHỈNH SỬA				
Status:		Approved					
Approved By:		SerenaCabatan (October's Very Own Merchandising)					
Approved On:		01-16-2026 3:34:00 PM					

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