

Article Summary																							
<b>Item Code</b> <b>Item Name</b> <b>Created On</b> <b>Last Modified</b>	M-0425-KB-6068	<b>Material Description</b>	100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash	<b>Product Group</b> <b>Product Sub-Category</b> <b>Season</b> <b>Life Cycle Stage</b>	BOTTOM PANT - SWEATPANT 2025 Winter TOP Approved																		
	MUSKOCA SWEATPANT																						
	06-24-2025 10:44:00 AM																						
	01-19-2026 10:09:00 AM																						
Gender Classification	Mens	Sub Class D	Sweatpant	Fabrication	KNIT BOTTOM																		
Supplier	UN-AVAILABLE CO. LTD	Release Date		Ex-Factory																			
																							
<b>COLORS</b> <table border="1"> <tr> <td></td><td>FEATHER GREY (FE) 15-1305 TCX</td></tr> <tr> <td></td><td>SANDSTONE</td></tr> <tr> <td></td><td>GARMENT DYED BLACK (YB) GARMENT DYED BLACK</td></tr> <tr> <td></td><td>KAMBABA (KAM) 19-0404 TCX</td></tr> <tr> <td></td><td>DEEP OLIVE (.)</td></tr> <tr> <td></td><td>FUDGE (FDG) 19-1619 TCX</td></tr> <tr> <td></td><td>EAGLE BROWN</td></tr> <tr> <td></td><td>CAMEO ROSE (CMR) 14-1310 TCX</td></tr> <tr> <td></td><td>CLAY PINK</td></tr> </table>							FEATHER GREY (FE) 15-1305 TCX		SANDSTONE		GARMENT DYED BLACK (YB) GARMENT DYED BLACK		KAMBABA (KAM) 19-0404 TCX		DEEP OLIVE (.)		FUDGE (FDG) 19-1619 TCX		EAGLE BROWN		CAMEO ROSE (CMR) 14-1310 TCX		CLAY PINK
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	CLAY PINK																						
<b>SIZES</b>																							
000, 001, 002, 003, 004, 005, 006, 007																							

# Bill of Materials - Production | #1

Version 2

	Item Code	M-0425-KB-6068							Product Group	BOTTOM			
	Item Name	MUSKOKA SWEATPANT							Product Sub-Category	PANT - SWEATPANT			
	Created On	06-24-2025 10:44:00 AM		Material Description	100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash				Season	2025 Winter			
	Last Modified	01-19-2026 10:09:00 AM							Life Cycle Stage	TOP Approved			

Part	Material	Placement	Consumption	UOM.	Comments	Supplier	Supplier Ref.	FE FEATHER GREY	YB GARMENT DYED BLACK	KAM KAMBABA	FDG FUDGE	CMR CAMEO ROSE
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## Fabric

	100% COTTON 350 GSM FLEECE (FB-K949) - Ver.#1 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash	BODY, POCKET BAG PALM SIDE, PATCH POCKET	0.00	Meter				None	None	None	None	None
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) - Ver.#1 REF# OVOTRIP-TS01 SINGLE JERSEY	POCKET BAG KNUCKLE SIDE	0.00	Meter			REF# OVOTRIP-TS01	None	None	None	None	None

## Trims

	ELASTIC PRESHRUNK (EC116) - Ver.#1 PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE	WB, LEG OPENING	1	Each	ENCASED ELASTIC	Vendor Sourced		None	None	None	None	None
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105) - Ver.#1	CF WB- INTERNAL	2	Each	DTM BODY	Vendor Sourced		None	None	None	None	None
DRAWCORD	ROUND DRAWCORD WITH KNOTTED ENDS (TR-DR174) - Ver.#1	WB- INTERNAL	1	Each	DTM BODY			None	None	None	None	None
SEE PLACEMENT FOR DETAILS	POLY BAG - GENERIC (PK101) - Ver.#1 Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) - Ver.#1 White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	UPC BARCODE STICKER (ST101) - Ver.#1 PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		2	Each		Vendor Sourced		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) - Ver.#1 COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd		None	None	None	None	None

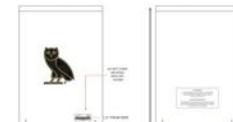
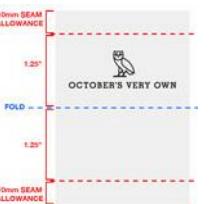
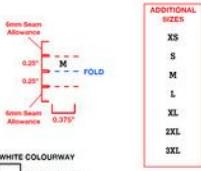
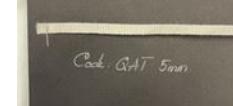
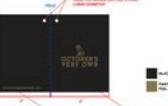
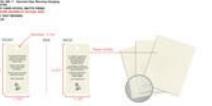
# Bill of Materials - Production | #1

Version 2

	Item Code	M-0425-KB-6068								Product Group	BOTTOM				
	Item Name	MUSKOKA SWEATPANT								Product Sub-Category	PANT - SWEATPANT				
	Created On	06-24-2025 10:44:00 AM		Material Description	100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid wash					Season	2025 Winter				
	Last Modified	01-19-2026 10:09:00 AM								Life Cycle Stage	TOP Approved				
Part	Material		Placement		Consumption	UOM.	Comments	Supplier	Supplier Ref.	FE FEATHER GREY	YB GARMENT DYED BLACK	KAM KAMBABA	FDG FUDGE	CMR CAMEO ROSE	
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252) - Ver.#1				1	Each		Reca Mainetti Asia Ltd	LBOVO147	None	None	None	None	None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) - Ver.#1 ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd	OVOW23_181_T	None	None	None	None	None	
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) - Ver.#1 FOR HANGTAG ATTACHMENT				1	Each	DTM	Vendor Sourced		None	None	None	None	None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) - Ver.#1 Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None	None	None	None	None	
SEE PLACEMENT FOR DETAILS	GD DISCLAIMER HANG TAG (TR-HG143) - Ver.#1 REF# OVOF22_060_T				1	Each		Vendor Sourced		None	None	None	None	None	
<b>Graphics</b>															
	TBD - SEE ARTWORK FILE (HT-102) - Ver.#1				0	Each				None	None	None	None	None	

# Bill of Materials - Production | #1 Material Image Sheet

Version 2

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		<b>Season</b> 2025 Winter			
		<b>Life Cycle Stage</b> TOP Approved			
 TR-DR174 ROUND DRAWCORD WITH KNOTTED ENDS	 PK101 POLY BAG - GENERIC	 LT110 CC LABEL - APPAREL	 ST101 UPC BARCODE STICKER	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-LT252 OVO 2023 Main Loop Label
 TR-LT246 OVO 2023 Alpha Sizing Tab	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 TR-HG142 OVO 2023 Booklet Hangtag	 TR-HG143 GD DISCLAIMER HANG TAG		

## PHOTO EXAMPLES

Item Code	M-0425-KB-6068	Material Description	100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash	Product Group	BOTTOM	
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**PHOTO EXAMPLES**

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**PHOTO EXAMPLES**

Version 2

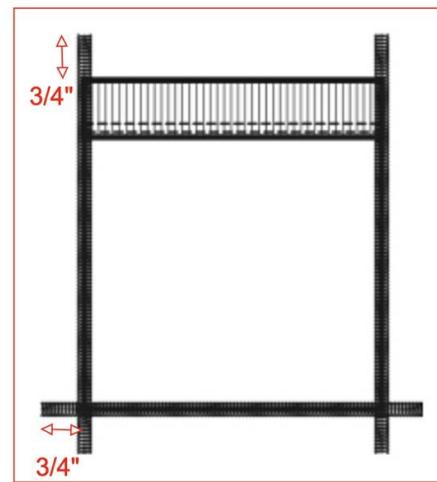
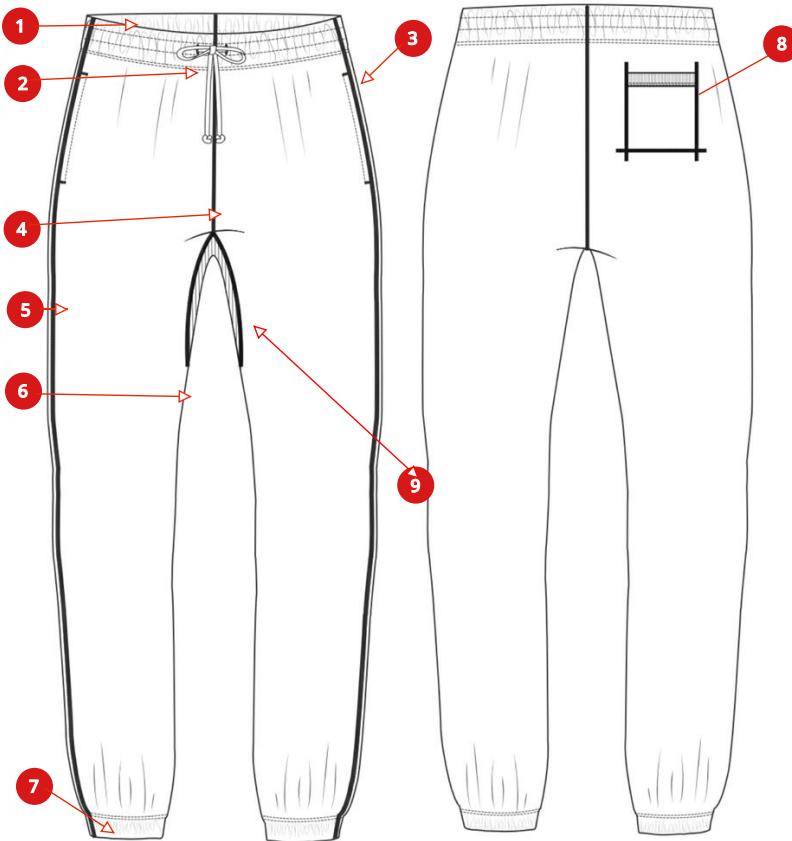
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## Construction details - Knit bottoms gusset sweat

Version 2

<b>Item Code</b> M-0425-KB-6068  <b>Item Name</b> MUSKOCA SWEATPANT  <b>Created On</b> 06-24-2025 10:44:00 AM  <b>Last Modified</b> 01-19-2026 10:09:00 AM	<b>Material Description</b> 100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid wash	<b>Product Group</b> BOTTOM
		<b>Product Sub-Category</b> PANT - SWEATPANT
		<b>Season</b> 2025 Winter
		<b>Life Cycle Stage</b> TOP Approved



### Comments

- 1 **WAISTBAND**  
Self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at external CF of WB, 2" spacing.
- 2 **DRAWCORD**  
Drawcord ends: knotted
- 3 **FRONT POCKETS**  
On-seam pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.  
Top pocket bag (knuckle side) in jersey, bottom pocket bag (palm side) in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 **FRONT/ BACK RISES**  
Join with #512 mock safety stitch. 1/4" 3N coverstitch, straddling seam.
- 5 **OUTSEAM**  
Join with #512 mock safety stitch. 3NDL C/S on back.
- 6 **INSEAM**  
Join with #512 mock safety stitch
- 7 **LEG OPENINGS**  
Self turn up with elastic encased. Elastic join to leg opening edge with #512 mock safety stitch. 2N coverstitch, 1/4" spacing, forming hem.
- 8 **BACK POCKET**  
Self patch pocket. Opening edges finished with rib binding, 3N C/S. 2NDL TOP STITCH ON RIB  
Set pocket bag to body with 3NDL C/S with extension as per sketch.
- 9 **GUSSET**  
Rib cut & sew gusset panel, join with #512 mock safety stitch. 1/4" 3N coverstitch, straddle all gusset seams.

**Q3 2026 Measurement - Sweatpant gusset**

All measurements are in Inch

Version 2

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POM Code	POM Name				-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
J101	Waist measurement relaxed :: 1/2 body				1/2	1	Mixed	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21
J104	Waistband height				1/8	1/8	0	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4
J502	Drawcord buttonhole distance: RELAXED				1/8	1/4	0	2	2	2	2	2	2	2	2
K101	Hip at 1" below WB seam: waist pattern mmt.				1/2	1	Mixed	18	19	20	21	22	23 1/2	25	26 1/2
K102	Full Hip width: 3 1/2" above crotch point, 3 xpt.Measur				1/2	1	Mixed	20 1/2	21 1/2	22 1/2	23 1/2	24 1/2	26	27 1/2	29
M101	Thigh width: 1" below crotch seam				1/4	1/2	Mixed	12 3/8	13	13 5/8	14 1/4	14 7/8	15 3/4	16 3/4	17 5/8
M106	Knee position from crotch pt @ inseam				1/4	1/2	Mixed	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4
M103	Knee Width				1/4	1/2	Mixed	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8
I101	Inseam length :: long pant				1/2	1	Mixed	28 1/2	28 1/2	29	29	29	29 1/2	29 1/2	29 1/2
M202	Leg opening:Long, 1\1" above casing / rib seam				1/4	1/2	1/4	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9
M201	Leg opening: Long, inside fold edges of opening				1/4	1/2	1/4	6	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4
I702	Leg cuff height				1/8	1/8	0	1	1	1	1	1	1	1	1
L103	Front rise : Incl WB: EXCL. GUSSET				1/4	1/2	Mixed	11 7/8	12 1/4	12 5/8	13	13 3/8	13 3/4	14 1/4	14 5/8
L203	Back rise: Incl WB: EXCL. GUSSET				1/4	1/2	Mixed	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8	16	16 1/2	16 7/8
L402	Gusset width				1/4	1/2	Mixed	1 1/8	1 1/4	1 1/4	1 1/2	1 1/2	1 3/4	1 3/4	1 7/8
L404	Gusset length				1/4	1/2	Mixed	11 1/8	11 1/4	11 1/4	11 1/2	11 1/2	11 3/4	11 3/4	11 7/8
C202	Side seam,INSEAM forward position, fr fold				1/8	1/4	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
N201	Front pocket opening length				1/4	1/2	Mixed	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2
N202	Front pocket stitch width				0	0	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4
N205	Front pocket position from waist band seam				1/8	1/4	1/8	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4
N211	Front pocket bag height :: at center				1/4	1/2	Mixed	11	11	11 1/2	11 1/2	11 3/4	11 3/4	12	12
N212	Front pocket bag width:: at widest pt.				1/4	1/2	Mixed	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2
N601C	Back pocket height at center				1/4	1/2	Mixed	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4
N701	Back pocket width				1/4	1/2	Mixed	4 1/2	4 3/4	4 3/4	5	5	5 1/4	5 1/2	5 1/2
N703	Back pocket from WB seam				1/8	1/4	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2
N508	Back pocket position from CB seam				1/8	1/4	1/8	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3
J501	Drawcord length : waist				1	1	Mixed	46	48	49	52	54	55	60	63

**NOTES**

REFERENCE: M-0323-KB-3656 (updated 2023 STUSSY sweat pant)

- d/cord button hole external

**Q3 2026 Measurement - Sweatpants gusset**

All measurements are in Inch

Version 2

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	MUSKOCA SWEATPANT			PANT - SWEATPANT	
	06-24-2025 10:44:00 AM		<b>Season</b>	2025 Winter	
	01-19-2026 10:09:00 AM		<b>Life Cycle Stage</b>	TOP Approved	

01.24.2025

- Grade crotch width -1/4" for size each size - XXS/XS/S.
- Grade crotch width +1/4" for size each size - L/XL.
- Grade crotch width +3/8" for each size - XXL/3XL.
- Grade rules at thigh, front and back rise have been revised accordingly.

12.06.2025

+TOL updated

UN-AVAILABLE CO. LTD: Fit Approval-2 [Sample 1 (M)]								Version 2			
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	Item Name	MUSKOCA SWEATPANT		Product Sub-Category		PANT - SWEATPANT					
	Created On	06-24-2025 10:44:00 AM		Season		2025 Winter					
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Group	POM	Description			+ Tol	- Tol	M	Sample	Diff	Revised	
	J101	Waist measurement relaxed :: 1/2 body			1	1/2	15 1/2	15 5/8	1/8		
	J104	Waistband height			1/8	1/8	1 3/4	1 7/8	1/8		
	J502	Drawcord buttonhole distance: RELAXED			1/4	1/8	2	2	0		
	K101	Hip at 1" below WB seam: waist pattern mmt.			1	1/2	21	20 3/4	-1/4		
	K102	Full Hip width: 3 1/2" above crotch point, 3 xpt. Measur			1	1/2	23 1/2	23 1/2	0		
	M101	Thigh width: 1" below crotch seam			1/2	1/4	14 1/4	14 1/4	0		
	M106	Knee position from crotch pt @ inseam			1/2	1/4	12	12	0		
	M103	Knee Width			1/2	1/4	11	11	0		
	I101	Inseam length :: long pant			1	1/2	29	29 1/4	1/4		
	M202	Leg opening: Long, 1 1/4" above casing / rib seam			1/2	1/4	8 1/2	8	-1/2	8	
	M201	Leg opening: Long, inside fold edges of opening			1/2	1/4	6 3/4	6 3/8	-3/8		
	I702	Leg cuff height			1/8	1/8	1	1	0		
	L103	Front rise : Incl WB: EXCL. GUSSET			1/2	1/4	13 1/4	13 3/8	1/8	13	
	L203	Back rise: Incl WB: EXCL. GUSSET			1/2	1/4	15 1/4	15 1/2	1/4		
	L402	Gusset width			1/2	1/4	1 1/2	1 1/2	0		
	L404	Gusset length			1/2	1/4	11 1/2	11 1/2	0		
	C202	Side seam, INSEAM forward position, fr fold			1/4	1/8	1/2	3/8	-1/8		
	N201	Front pocket opening length			1/2	1/4	6	6 1/8	1/8		
	N202	Front pocket stitch width			0	0	1/4	1/4	0		
	N205	Front pocket position from waist band seam			1/4	1/8	1 1/4	1 3/8	1/8		
	N211	Front pocket bag height :: at center			1/2	1/4	11 1/2	11 1/4	-1/4		
	N212	Front pocket bag width:: at widest pt.			1/2	1/4	7	6 7/8	-1/8		
	N601C	Back pocket height at center			1/2	1/4	5 3/4	5 3/4	0		
	N701	Back pocket width			1/2	1/4	5	4 3/4	-1/4		
	N703	Back pocket from WB seam			1/4	1/8	2	2	0		

UN-AVAILABLE CO. LTD: Fit Approval-2 [Sample 1 (M)]								Version 2					
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Group	POM	Description				+ Tol	- Tol	M	Sample	Diff	Revised		
	N508	Back pocket position from CB seam				1/4	1/8	2 1/2	2 3/8	-1/8			
	J501	Drawcord length : waist				1	1	52	54	2			

#### COMMENTS

19-JAN-26

2nd fit/ PP: 100% cotton fleece, CLAY PINK colour

#### **FITTING COMMENTS:**

1. There is some excess fabric at the front rise causing bubbling. Please reduce the front rise length 3/8"- see photos and revised spec.
2. Bring back the back rise length to spec by removing from the back crotch tip- see photos.
3. Keep the leg opening width above the cuff (extended) as the sample- spec has been revised to match. Bring back the leg opening width at edge to spec, increasing the elastic length slightly.
4. Ensure the drawcord length is brought back to spec.
5. Ensure all garment measurements are within tolerance for bulk.

#### **WORKMANSHIP COMMENTS:**

1. Please sew the gusset to the back panel first and then sew the front and back panels along the inseam together- see photos.
2. Ensure the pockets are evenly set from the WB seam
3. Please ensure there is no excessive puckering on seams.
4. Ensure the elastic is evenly gathered into the WB and leg opening cuffs

#### **DICH TRANG SAU**

#### **2ND FIT/ PP IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PRODUCTION WITH CORRECTIONS**

M202 - Leg opening:Long, 1" above casing / rib seam : KEEP AS SAMPLE

M201 - Leg opening: Long, inside fold edges of opening : BRING BACK TO SPEC

L103 - Front rise : Incl WB: EXCL. GUSSET : REVISED

L203 - Back rise: Incl WB: EXCL. GUSSET : BRING BACK TO SPEC

J501 - Drawcord length : waist : BRING BACK TO SPEC

Sample Size: M

Status: Approved

Approved By: SerenaCabatan (October's Very Own Merchandising)

UN-AVAILABLE CO. LTD: Fit Approval-2 [Sample 1 (M)]						Version 2
<b>Item Code</b> M-0425-KB-6068  <b>Item Name</b> MUSKOKA SWEATPANT  <b>Created On</b> 06-24-2025 10:44:00 AM  <b>Last Modified</b> 01-19-2026 10:09:00 AM	<b>Material Description</b>  100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash	<b>Product Group</b> BOTTOM	<b>Product Sub-Category</b> PANT - SWEATPANT			
		<b>Season</b> 2025 Winter	<b>Life Cycle Stage</b> TOP Approved			
<b>Approved On:</b> 01-19-2026 1:56:00 PM						

## FITTING COMMENTS

- Phần đũng trước bị dư vải gây ra tình trạng dùn vải. Vui lòng giảm chiều dài đũng trước xuống 3/8" - xem ảnh chụp và thông số đã chỉnh sửa.
- Điều chỉnh chiều dài đũng sau về lại đúng thông số bằng cách cắt bớt phần đầu nhọn đáy sau - xem ảnh chụp.
- Giữ nguyên độ rộng ống quần phần trên bo (khi kéo giãn) theo như mẫu gốc - thông số đã được chỉnh sửa lại cho khớp. Điều chỉnh độ rộng cửa ống tại mép về đúng thông số bằng cách tăng nhẹ chiều dài dây thun.
- Đảm bảo chiều dài dây luôn được làm đúng theo bảng thông số.
- Đảm bảo tất cả thông số đo của thành phẩm phải nằm trong mức độ sai số cho phép khi sản xuất đại trà

## WORKMANSHIP COMMENTS

- Vui lòng may miếng đắp đáy vào thân sau trước, sau đó mới may ráp thân trước và thân sau dọc theo đường sườn trong - xem ảnh chụp.
- Đảm bảo các túi được đặt cân đối tính từ đường may lưng
- Vui lòng đảm bảo các đường may không bị nhăn quá mức.
- Đảm bảo thun được phân bổ độ dún đều ở phần lưng và bo cửa ống chân.

**UN-AVAILABLE CO. LTD: Fit Approval-2 - 2nd fit/PP sample photos - 2nd fit/PP: front, side, back**

Version 2

Item Code	M-0425-KB-6068	Material Description	100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash	Product Group	BOTTOM	
Item Name	MUSKOCA SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
Created On	06-24-2025 10:44:00 AM			Season	2025 Winter	
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